



# — LINEA —

SOLID TIMBER ACOUSTIC  
SUSPENDED CEILING  
AND WALL CLADDING

INTERIOR

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LAUDESCHER

# LINEA

SOLID TIMBER ACOUSTIC  
SUSPENDED CEILING  
AND WALL CLADDING

INTERIOR



LAUDESCHER

OVERVIEW

INSTALLATION

LINEA 3D PRODUCTS

LINEA PRODUCTS

PROJECTS

THE COMPANY

Summary

1

The company

A committed and certified company..... 8

A « for purpose organization »..... 10

A positive impact..... 12

New technologies facilitating design ..... 14

High performance panels .... 16

A choice of species and finishes ..... 18

2

Projects

**LINEA RANGE**

LES HALLES — PAU ..... 22

FRESHFIELDS HEADQUARTERS— LONDON..... 24

LE PARIS-BREST RESTAURANT — RENNES ..... 26

NEW SCOTLAND YARD — LONDON..... 28

FINANCIAL CONDUCT AUTHORITY — LONDON..... 29

KOGE NORD STATION — DENMARK..... 30

FRANCE BLEU BREIZH IZEL — QUIMPER..... 32

SWIMMING LEASURE CENTRE —

SAINT-GILLES-CROIX-DE-VIE..... 34

ICADE PULSE — SAINT-DENIS ..... 36

ESPACE ANGELOTTI — TOULOUSE ..... 38

BANQUE POPULAIRE HEADQUARTERS —

CHAMPS-SUR-MARNE ..... 39

JAVA BATIGNOLLES 07 — PARIS ..... 40

BJÖRG HEADQUARTERS — SAINT GENIS LAVAL ..... 42

**LINEA 3D RANGE**

LORE TTIPIA RESTAURANT — BIDARRAY ..... 44

MUSEUM — CLARACQ..... 45

JULES BORDET INSTITUTE— BRUSSELS ..... 46

COTEMPORARY HOUSE..... 48

OFFICES ..... 49

Summary

3

LINEA  
products

LINEA TOUCH . . . . .	52
LINEA 4.2.1 . . . . .	54
LINEA 4.2.1 LITE . . . . .	56
LINEA 4.2.4 . . . . .	58
LINEA 4.2.4 LITE . . . . .	60
LINEA 9.2.1 . . . . .	62
LINEA 9.2.3 . . . . .	64
LINEA 9.2.6 . . . . .	66
LINEA 2.4.3 . . . . .	68
LINEA 2.4.3 LITE . . . . .	70
LINEA 2.4.5 . . . . .	72
LINEA 2.4.5 LITE . . . . .	74
LINEA 2.6.5 . . . . .	76
LINEA 2.6.6 . . . . .	78
LINEA 2.6.6 LITE . . . . .	80
LINEA 2.6.8 . . . . .	82
LINEA 2.6.10 . . . . .	84
LINEA 2.9.8 . . . . .	86
LINEA 2.9.10 . . . . .	88
LINEA 2.9.13 . . . . .	90
LINEA 42 AL . . . . .	92
LINEA 422 AL . . . . .	94
LINEA SHAPE . . . . .	96
LINEA SWELL . . . . .	98

4

LINEA 3D  
products

LINEA 3D EDGE . . . . .	102
LINEA 3D PIX . . . . .	104
LINEA 3D SCALE . . . . .	106
LINEA 3D BAMBOO . . . . .	108
LINEA 3D BAMBOO WAVE . . . . .	110
LINEA 3D JUNGLE . . . . .	112

5

Installation

<b>INSTALLATION DISMOUNTABLE CEILING</b>		
REQUIREMENTS FOR INSTALLATION . . . . .	116	
OVERVIEW DRAWINGS. . . . .	117	
SYSTEM DIMENSIONS . . . . .	120	
DISMOUNTING . . . . .	121	
<b>INSTALLATION SCREWED CEILING</b>		
OVERVIEW DRAWINGS. . . . .	122	
SYSTEM DIMENSIONS . . . . .	125	
<b>INSTALLATION WALL</b>		
OVERVIEW DRAWINGS. . . . .	126	
SYSTEM DIMENSIONS . . . . .	127	
VERTICAL FITTING . . . . .	128	
HORIZONTAL FITTING . . . . .	129	
<b>INSTALLATION LINEA 3D</b>		
FITTING ORDER . . . . .	130	
<b>INSTALLATION LINEA SWELL</b>		
OVERVIEW DRAWINGS. . . . .	132	
INSTALLATION DETAILS . . . . .	134	
<b>CUTTING PANELS</b>		
SIMPLE CUT. . . . .	136	
ANGLED CUT . . . . .	140	
RANDOM CUT . . . . .	142	
<b>INSERTING AN ITEM</b>		
INSERTION BETWEEN TWO COUNTER-SLATS . . . . .	144	
INSERTION BY MODIFYING COUNTER-SLATS. . . . .	146	
<b>OPTIONS &amp; ACCESSORIES . . . . .</b>		148

6

Overview

<b>TECHNICAL COMPARISON</b>	
LINEA RANGE . . . . .	<b>154</b>
LINEA 3D RANGE . . . . .	<b>160</b>
LINEA SHAPE AND LINEA SWELL	<b>161</b>
<b>VISUAL COMPARISON</b>	
LINEA RANGE . . . . .	<b>162</b>
LINEA 3D RANGE . . . . .	<b>166</b>
LINEA SHAPE AND LINEA SWELL	<b>167</b>
<b>ADDRESSES AND CONTACTS . . 168</b>	



# 1

## The company

FOR GENERATIONS, LAUDESCHER HAS  
FOCUSED ON PEOPLE AND INNOVATION  
TO ENHANCE THE USE OF WOOD



# A comitted and certified company

## Generations of passion and innovation

Combining boldness and pragmatism, Marcel Laudescher began his industrial adventure 50 years ago. He quickly abandoned normal joinery production and continued to innovate by developing his half-lap jointing technique, making Laudescher the French leader in screen walls. In 2002, Jean-Marc Laudescher, his eldest son, bought 100% of the company and became the owner-manager. Stéphane, the youngest son, manages production alongside his brother, developing this pioneering and innovative spirit, the DNA of this family with wood in its genes.



## The excellence of know-how

Long established French manufacturer, using a unique timber half jointing technique, Laudescher is certified as a "Entreprise du Patrimoine Vivant" (French living heritage). The only government backed label recognizing exceptional know-how.



## A certified company

ISO 9001 (quality commitment)

**FSC®** LABEL –no FSC-C125874  
**PEFC™** LABEL– no PEFC/10-31-2391  
(sustainable forest management)

LINEA range certified  
**Cradle to Cradle™** Bronze level

**CE** marking





# A « for purpose organization »

(entreprise à mission)

## A fertile ground

For years Laudescher has carried out improvement plans, either on the environmental front by preserving raw materials and reducing its carbon footprint, or on the social front.

## Targets to guide our actions

To make this process come to life and guide our future actions, we listed 3 targets to go with our purpose statement.

## Our purpose statement

« Experience and excellence  
in woodworking to  
magnify the living environment of man »



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## A paradigm shift

In line with its strategic policy and commitment to common good, Laudescher became a “for purpose” organization in 2021. In doing so Laudescher translated its convictions in its statuses, integrating its purpose.



### 1st target

Contribute to the personal development and well being of all our colleagues



### 2nd target

Build on our unique know-how, by offering our customers and stakeholders products always more innovative, efficient, esthetic, offering a source of comfort and harmony



### 3rd target

Improve our environmental footprint, by choosing a circular economy, including regenerating wood supply



# A positive impact

## Responsible actions

Improving the company's carbon footprint throughout the life cycle of its products, from sourcing to recycling, is a priority objective at all levels of the company and a continuous improvement process.



## Optimising raw materials

Optimum use of raw materials directly influences product design, to reduce waste.



## Respect for resources

Our wood comes from sustainably managed forests (with FSC® or PEFC™ labels).



## Cradle to Cradle™ certification

LINEA range is Cradle to Cradle™ certified, Bronze level. Proof of the company's commitment to an eco-design and circular economy logic.



## Energy savings

All energy consumption is scrutinised to identify possible efficiency savings. For example, the factory is heated using energy produced by recycling our wood chips, which is also the main energy supply for the drying ovens for finishing products. Recovering energy from compressors reduces electricity consumption.



## Air quality

The raw materials selected by Laudescher, combined with the manufacturing process, offer optimum air quality.





## New technologies facilitating design

### A top-level technological and industrial facility

Located in Carentan-Les-Marais, in Cotentin, Normandy, the 7,500m<sup>2</sup> plant built on a 20,000m<sup>2</sup> industrial site houses highly efficient machinery, including a fully automatic cutting/3D-planing/length cutting line, 4-computer-digital-controlled machining centres, including 1 with 5 axes.



### A new facility dedicated to R&D

The R&D team, inside the Laudescher Lab<sup>®</sup> work on the design and eco-conception of new product ranges, as well as researching new bio-sourced materials. The lab gives life to the most innovative projects.

### Design to imagine the shapes of the future

From a very early stage, Laudescher understood the importance of design in developing its product ranges, firstly by following trends to attract architects, project owners and customers, and secondly by being well designed, easier to produce and install.

Laudescher has always driven partnerships with designers and acoustic engineers, to lead the company into new areas and help it build an essential vision for the future. For example, Laudescher called upon Woodlabo, a designer's collective, to design the LINEA 3D collection. Patrick Jouin is the latest designer to have agreed to help create the future Laudescher products.





# High performance panels



## High acoustic performance

Our panels are specifically engineered to integrate standard acoustic absorbing tiles, increasinng their acoustic performances. They can be used to control the sound environment in each type of space, from meeting rooms to auditoriums, based on certified results from laboratory. The acoustic results of new products are determined by calculation.



## Perfect finish

Guaranteed using the half-lap assembly technique, providing a flowing and sturdy finish to our solutions.



## Optimum fire reaction

Up to Euroclasse B-s1,d0 classification as per the EN 13501-1 standard.



## Solid wood with environmental certifications (FSC® or PEFC™)

All of our timber is carefully selected to ensure high quality finished products (dry wood 10 to 12 %, 1<sup>st</sup> grade). The vast majority is FSC® or PEFC™ certified, guaranteeing that the wood and wood-derived products used come from sustainably and responsibly managed forests. Laudescher panels produce little waste and are recycable. Discover our FSC® products, available on request.

LABEL FSC® – N° FSC-C125874  
 LABEL PEFC™ – N° PEFC/10-31-2391



## Air quality and respect for the environment

Laudescher panels rated A+ or A offer optimum interior air quality due to their very low VOC emissions (as per ISO 16000-3,-6,-9 and -11 standards). These results mean that Laudescher can contribute to HQE, BREEAM, LEED, Effinergie or Blue Angel accredited projects.



## Limited carbone footprint

The low impact of Laudescher's panels contributes to the buildings carbon neutral targets. Our panels have an environmental product data sheet.





# A choice of species and finishes



## Natural species



Pine



Oak



Douglas fir



Silver fir

## Varnished finishes



Clear varnish



White Wash Soft varnish



White Wash varnish

## Wax Color finishes (varnish option available)



White



Honey



Chocolate



Cherry



Mahogany



Grey



Wenge



Oak



White Oak



Douglas



Green



Black

THE COMPANY

19

# 2

## Projects

EVERY YEAR, LAUDESCHER TAKES PART IN MORE THAN 500 MAJOR PROJECTS IN ALL BUSINESS SECTORS, IN FRANCE AND INTERNATIONALLY

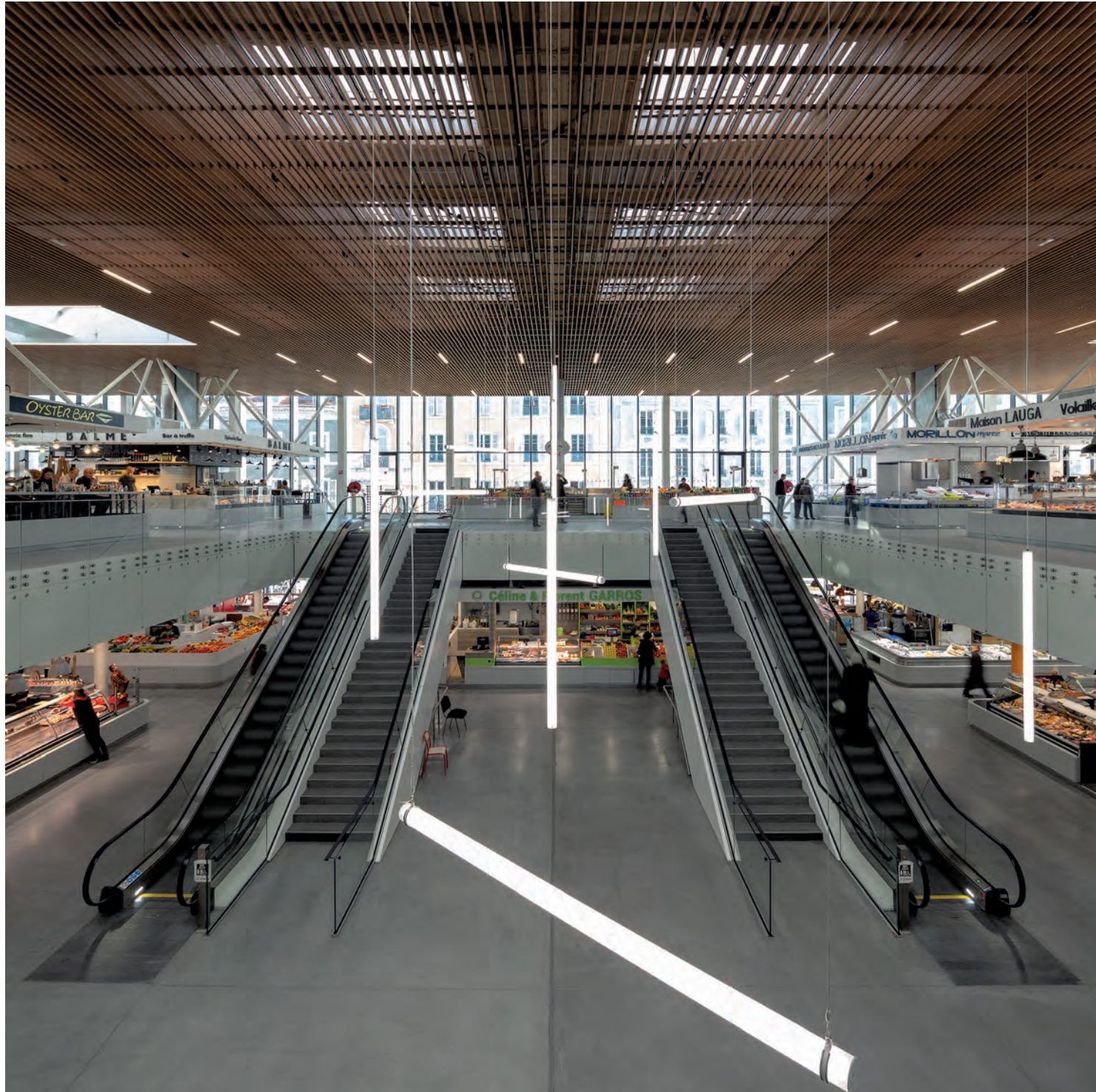


# Les Halles, Pau

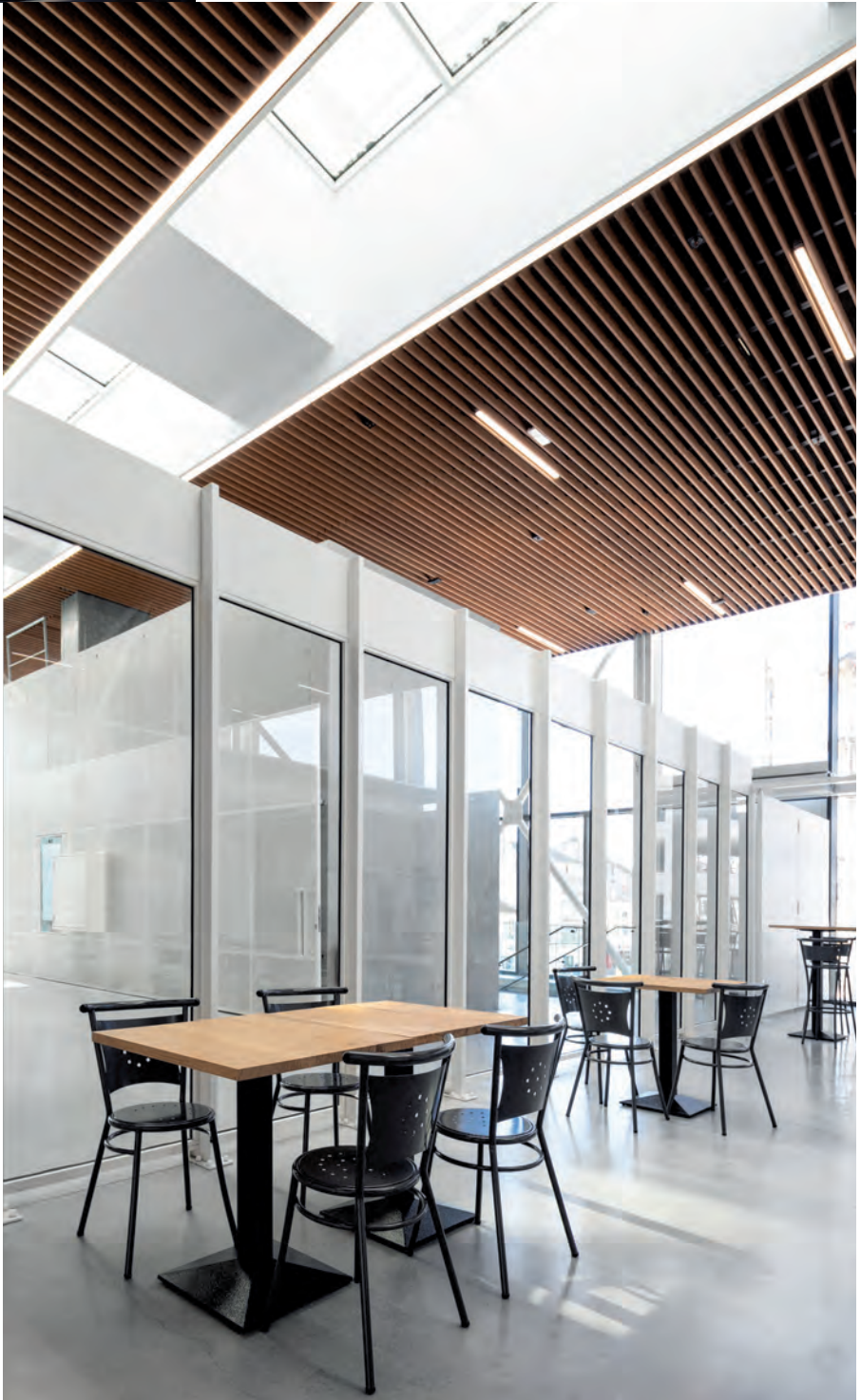


## Description

*Location:* Pau, France  
*Activity:* shopping centre  
*Project owner:* Pau city  
*Architect:* Ameller Dubois  
*Products:* **LINEA 2.6.10** ceiling + **LINEA 2.9.10**  
*Species:* pine  
*Finish:* Wax Color Oak



A redesign of  
spaces in a  
refurbished  
historic site





Freshfields offices,  
London



Description

Location : London, United Kingdom  
Activity: offices  
Project owner: Freshfields Bruckhaus Deringer  
Architect: Sheppard Robson  
Products: **LINEA** bespoke ceiling  
Species: pine  
Finish: Wax Color white oak

A sophisticated  
welcome



© Photos : Jack Hobhouse



# Le Paris-Brest restaurant, Rennes



## Description

*Location:* Rennes, France

*Activity:* restaurant

*Project owner:* Demeter

*Architect:* Jouin Manku

*Products:* **LINEA** bespoke ceiling

*Species:* oak

*Finish:* natural

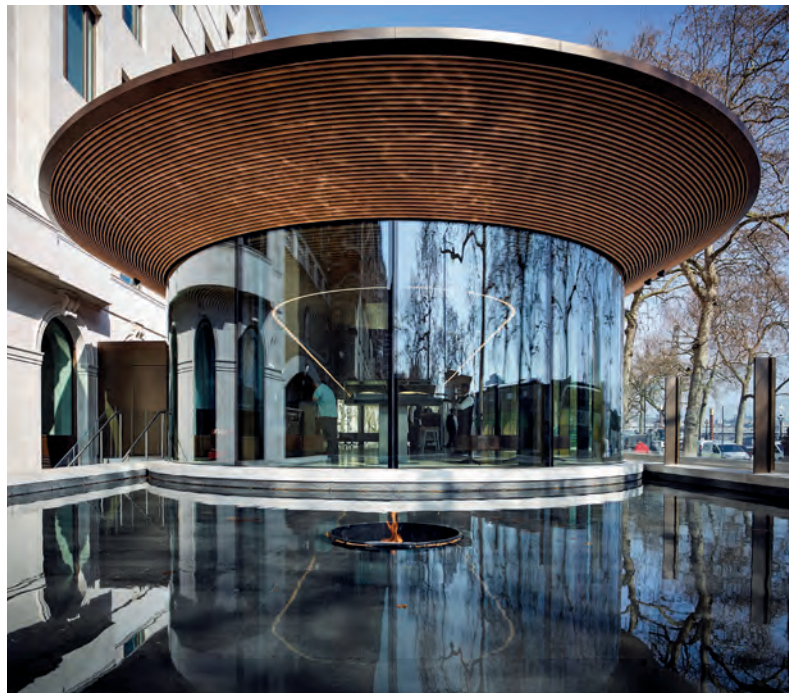


© Photos: Nicolas Matheus

Oak waves



# New Scotland Yard, London



## Description

*Location:* London, United Kingdom  
*Activity:* government  
*Project owner:* Metropolitan Police Service and Mayor's Office for Policing and Crime  
*Architect:* Allford Hall Monaghan Morris  
*Products:* **LINEA 2.4.3** bespoke ceiling  
*Species:* pine  
*Finish:* Wax Color Oak

A BREEAM-certified project



© Photos: Timothy Soar

# Financial Conduct Authority, London



© Photo: Laudescher

Bespoke space for a personalised reception

## Description

*Location:* London, United Kingdom  
*Activity:* offices  
*Project owner:* Financial Conduct Authority  
*Architect:* Perkins + Will  
*Products:* **LINEA 4.2.4** bespoke ceiling  
*Species:* pine  
*Finish:* Bespoke Wax Color



# Koge Nord Station, Denmark



## Description

Location: Koge, Denmark  
Activity: transport  
Project owner: Banedanmark, City of Køge and DSB  
Architect: COBE  
Products: **LINEA** bespoke ceiling and wall  
Species: oak  
Finish: varnish

## Wooden curves





# France Bleu Breizh Izel, Quimper

## Description

Location : Quimper, France  
 Activity: offices  
 Project owner : Radio France  
 Architects : EA + LLA Architects  
 Products : **LINEA 2.6.6** ceiling + **SHAPE LINEA 2.6.6** wall  
 Species : pine  
 Finish : varnish



## Silence : On Air





# Swimming leisure centre, Saint-Gilles-Croix-de-Vie

## Description

Location : Saint-Gilles-Croix-de-Vie,  
France  
Activity : sports facility  
Project owner : Pays-de-Saint-Gilles-  
Croix-de-Vie community council  
Architect : BLP & Associates  
Products : **LINEA 4.2.1** ceiling and wall  
Species : pine  
Finish : Wax Color Oak + varnish



Wood under  
all conditions





# Icade Pulse, Saint-Denis



Warmer mixed  
common spaces



## Description

*Location:* Saint-Denis, France  
*Activity:* offices  
*Project owner:* Icade  
*Architect:* BFV Architects  
*Products:* **LINEA 2.6.6** ceiling + **SHAPE** and **LINEA 4.2.1**  
*Species:* pine  
*Finish:* Wax Color Oak





# Espace Angelotti, Toulouse

Play on  
geometry

## Description

*Location :* Toulouse, France  
*Activity :* showroom  
*Project owner :* Angelotti Promotion  
*Space design :* Noon collective  
*Product :* bespoke **LINEA 2.23.8** wall  
*Species :* pine  
*Finish :* Wax Color Oak + varnish



# Banque Populaire Head Office, Champs-sur-Marne

Wood, central  
theme of spaces

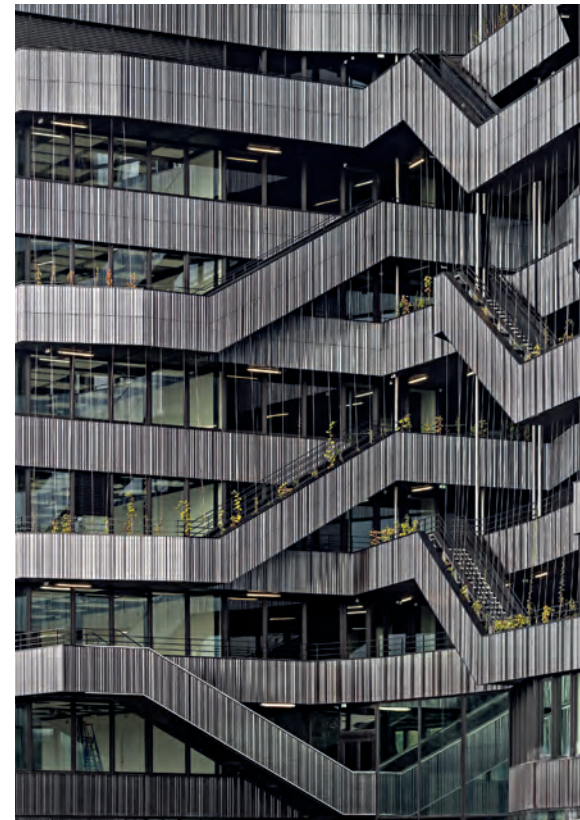


## Description

*Location :* Champs-sur-Marne, France  
*Activity :* offices  
*Project owner :*  
Les Nouveaux Constructeurs  
*Architect :* Cosa Colboc  
Sachet Architecture  
*Products :* **LINEA 2.4.3** ceiling and wall  
*Species :* pine  
*Finish :* Wax Color Oak



# Java Batignolles 07, Paris



## Description

*Location :* Paris, France

*Activity :* offices

*Project owner :* Builders and partners

*Architects :* Brenac & Gonzalez and associates + Chartier Dalix

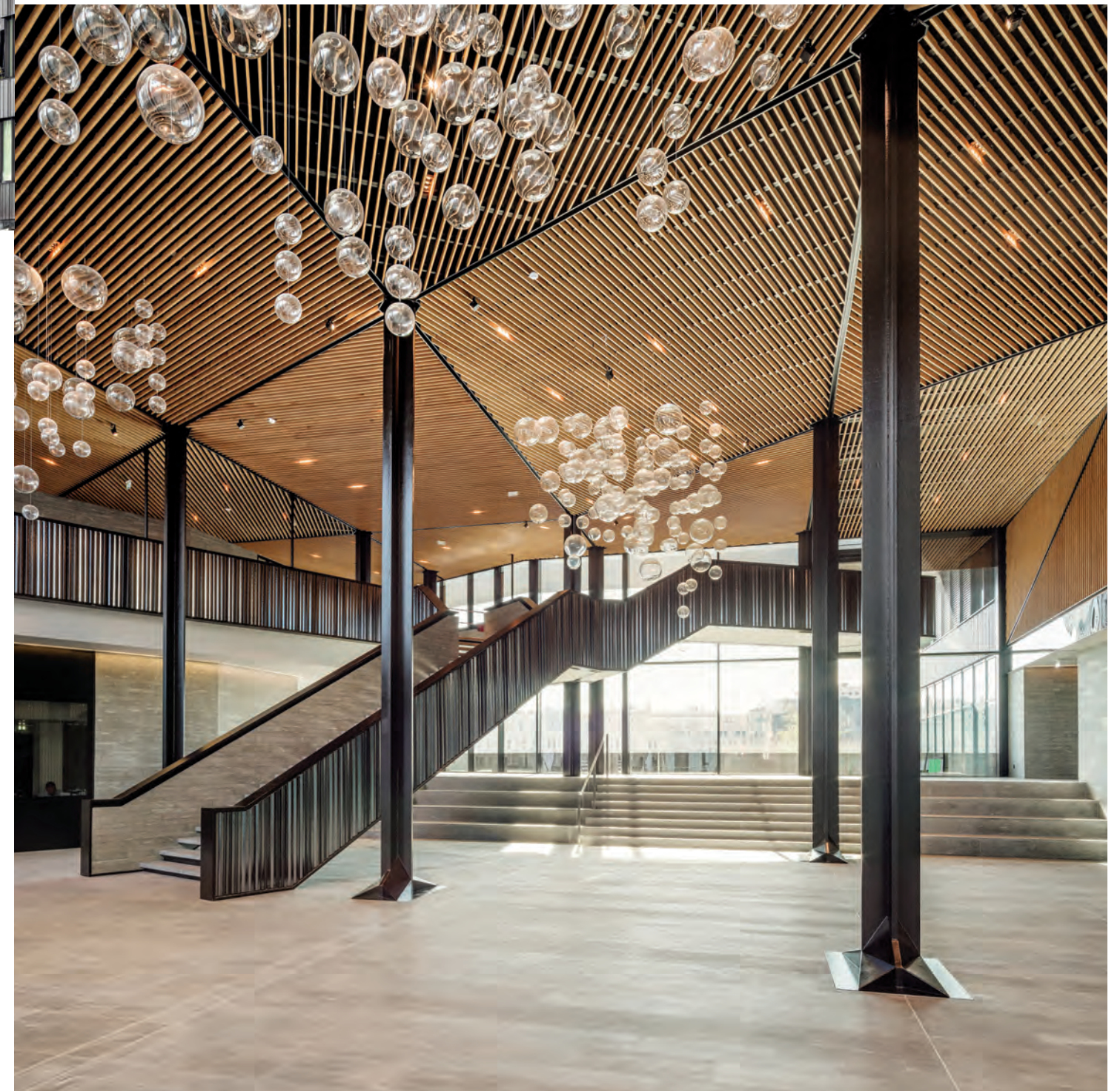
*Products :* **LINEA 2.4.3** ceiling and wall + **LINEA 2.6.8** ceiling

*Species :* pine

*Finish :* Wax Color Honey



## Faceted ceilings



© Photos: Stefan Tuchila



# Siège Björg, Saint-Genis-Laval

Working  
rhymes with well-being



## Description

Location : Saint-Genis-Laval, France  
Activity : tertiaire  
Project owner : Groupe Cardinal  
Architect : Z Architecture  
Products : **LINEA 2.4.3** plafond  
Species : pine  
Finish : Wax Color Oak



© Photos : Jonathan Letoublon



# Restaurant Lore Ttipia, Bidarray

## Description

Location: Bidarray, France  
 Activity: restaurant  
 Project owner: Auberge Ostape  
 Architects: Joppin Architectes DPLG & Associés  
 Products: **LINEA 3D SCALE** wall  
 Design: Woodlabo  
 Species: pine  
 Finish: Wax Color Honey



Classic  
revisited



© Photo: Emmanuel Lattes

# Claracq museum

## Description

Location: Claracq, France  
 Activity: museum  
 Products: **LINEA 3D PIX** ceiling  
 Project owner: Communauté de Communes des Luys en Bearn  
 Architects: DESPRE Architectes  
 Design: Woodlabo  
 Species: pine  
 Finish: Wax Color Black

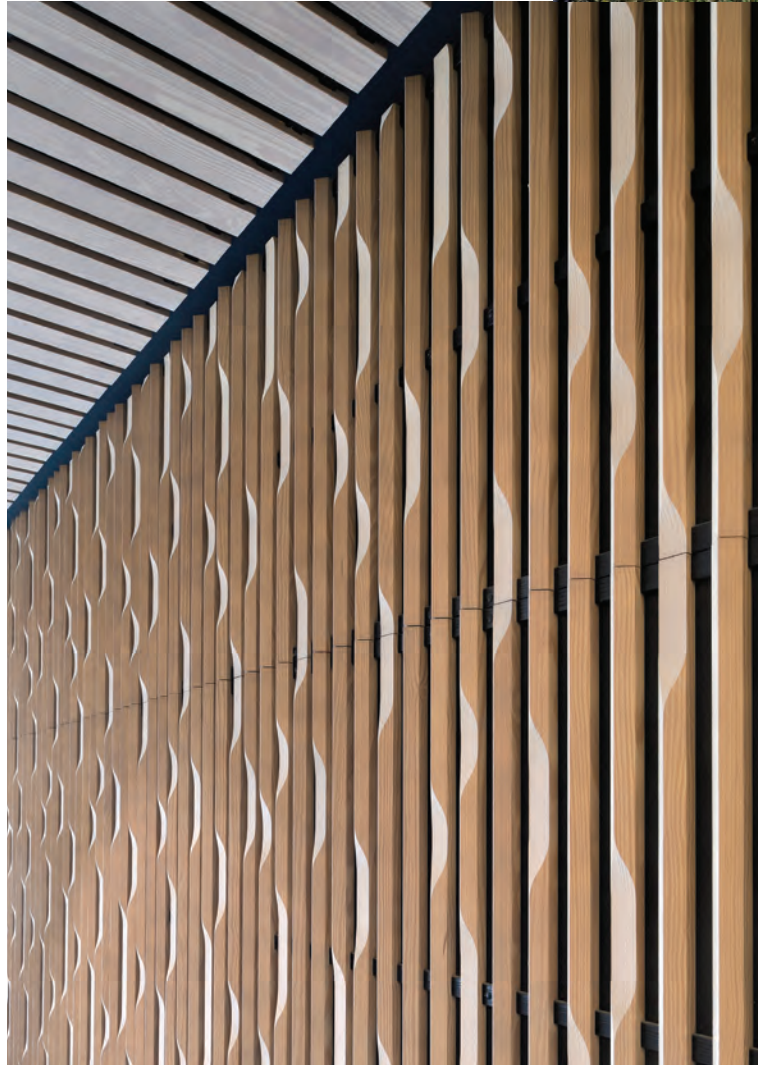


© Photo: Xavier Dumoulin - DESPRE Architectes

Modernising  
history



# Jules Bordet institute, Brussels



Comfort helping  
improve health

## Description

*Location:* Brussels, Belgium  
*Activity:* health  
*Products:* **LINEA 3D EDGE** wall + **LINEA 9.2.3 R** ceiling  
*Project owner :* Jules Bordet Institute (AAMR)  
*Architects :* Brunet et Saunier & Archi 2000  
*Design :* Woodlabo  
*Species:* pine  
*Finish :* Wax Color White Oak





# Contemporary home

## Outdoor extension

### Description

Products: **LINEA 3D BAMBOO** wall  
Design : Woodlabo  
Species: pine  
Finish: Wax Color Grey



© Crédit : Laudescher

# Offices

## Friendlier offices



© Crédit : Laudescher

### Description

Products: **LINEA 3D BAMBOO WAVE** wall  
Design : Woodlabo  
Species: pine  
Finish: Wax Color Grey

© Crédit : Laudescher



3

## Products LINEA

INTERIOR

SUSPENDED CEILING AND WALL CLADDING

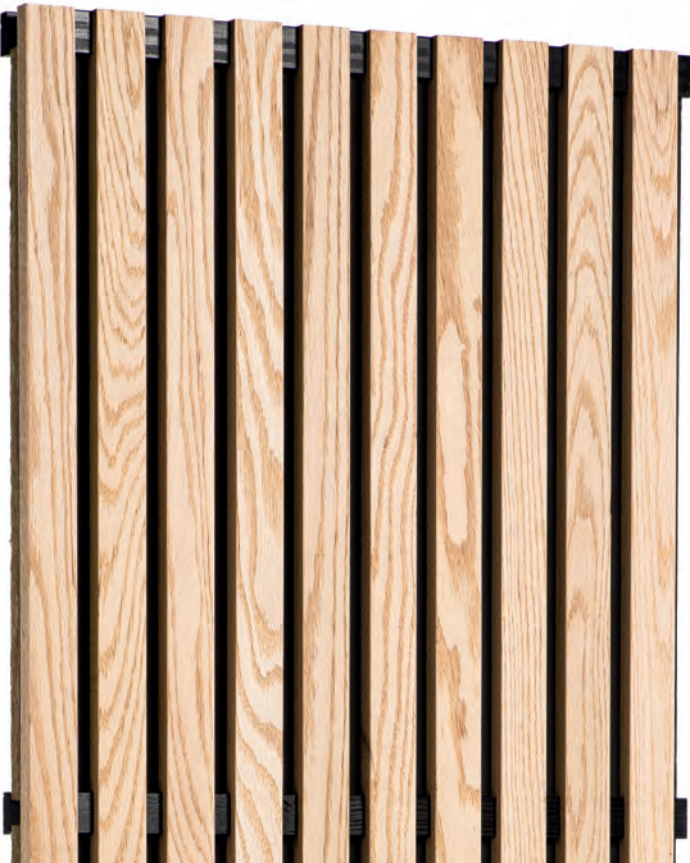
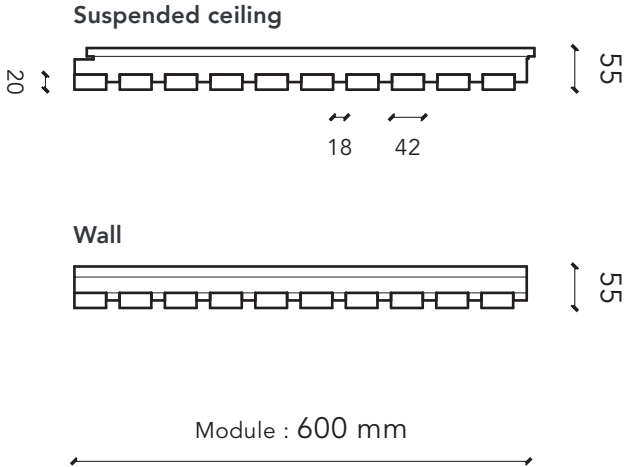
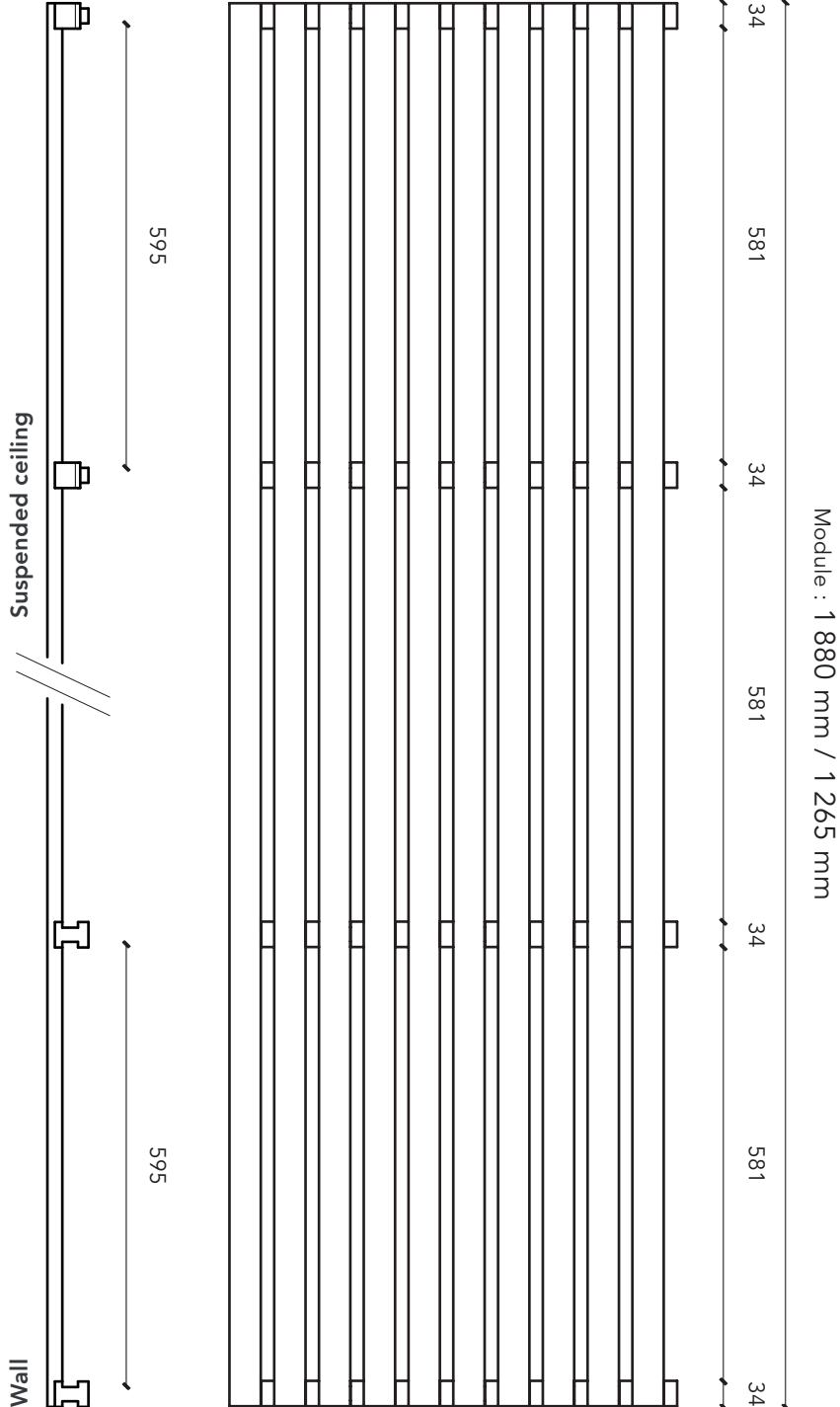






# LINEA 4.2.1

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1880 x 600 mm et 1265 x 600 mm
Cross-section of slats	42 mm (face) x 20 mm (height)
Spacing between slats	18 mm
Centre distance of slats	60 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	55 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	11,8 kg/m <sup>2</sup>
Surface mass (oak)	13,9 kg/m <sup>2</sup>
Surface mass (douglas fir)	11,4 kg/m <sup>2</sup>
Openness percentage	30%

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

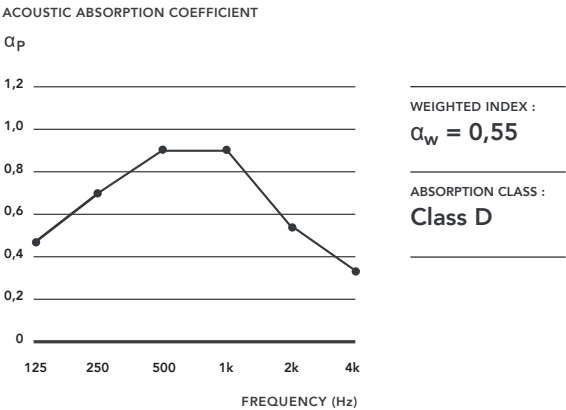
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

## ACOUSTIC RESULTS

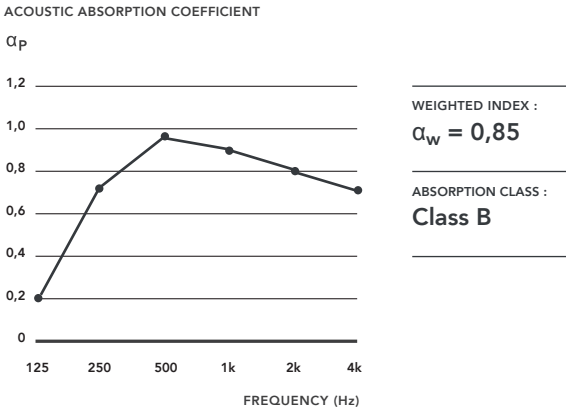
The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

### LINEA 4.2.1 CEILING + LR 20 mm on plenum E250 mm



### LINEA 4.2.1 WALL + LR 20 mm on plenum E50 mm

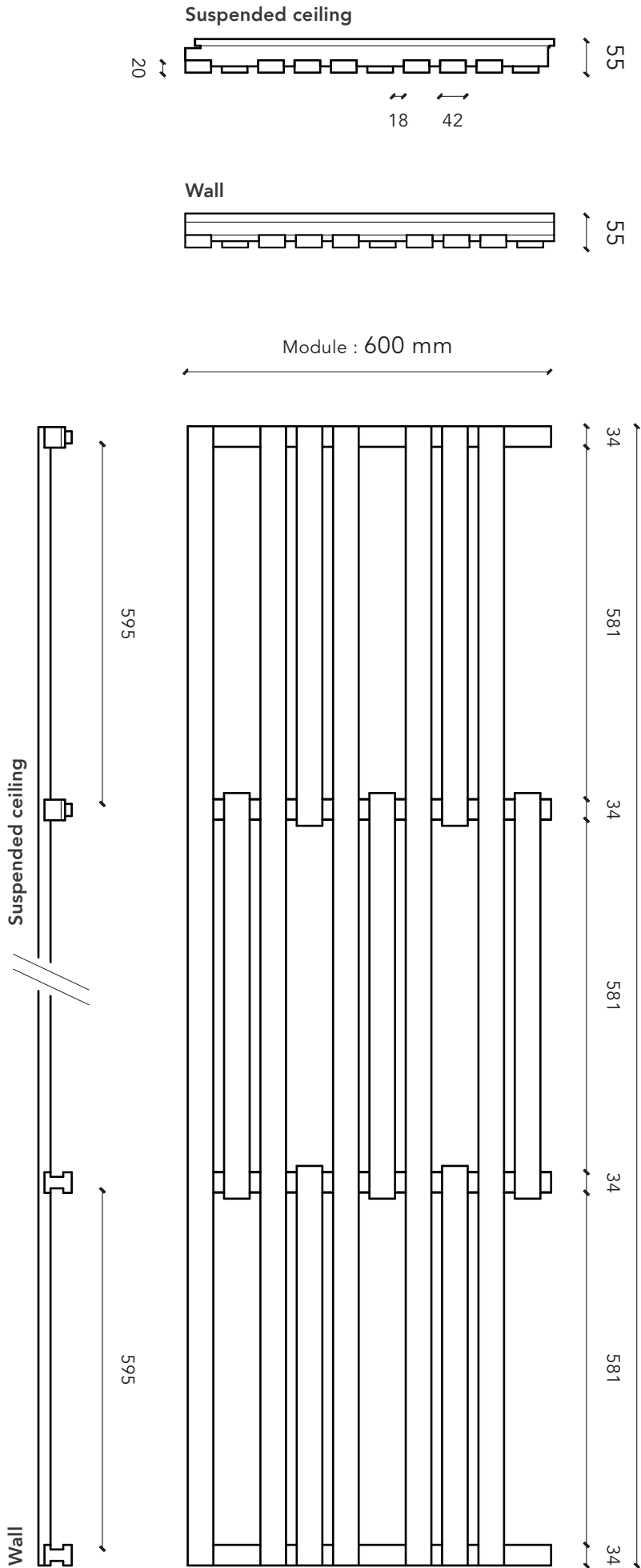
Acoustic absorption was measured as per the ISO 354 standard.





# LINEA 4.2.1 Lite

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm
Cross-section of slats	42 mm (face) x 20 mm (height)
Spacing between slats	18 mm
Centre distance of slats	60 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	55 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	9,1 kg/m <sup>2</sup>
Surface mass (oak)	10,7 kg/m <sup>2</sup>
Surface mass (douglas fir)	8,9 kg/m <sup>2</sup>
Openness percentage	48 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

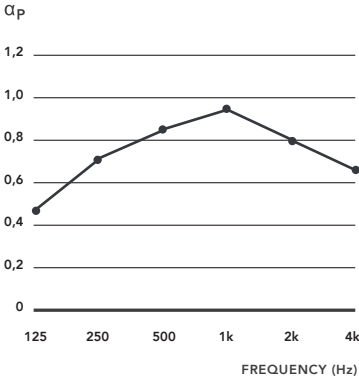
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

### LINEA 4.2.1 LITE CEILING

+ LR 20 mm on plenum E250 mm

ACOUSTIC ABSORPTION COEFFICIENT



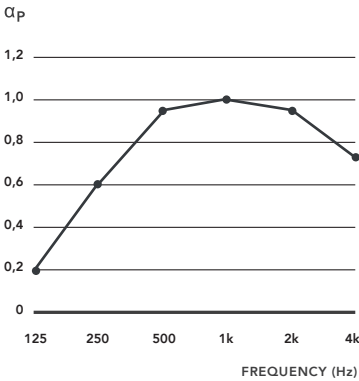
WEIGHTED INDEX :  
 $\alpha_w = 0,80$

ABSORPTION CLASS :  
**Class B**

### LINEA 4.2.1 LITE WALL

+ LR 20 mm on plenum E50 mm

ACOUSTIC ABSORPTION COEFFICIENT



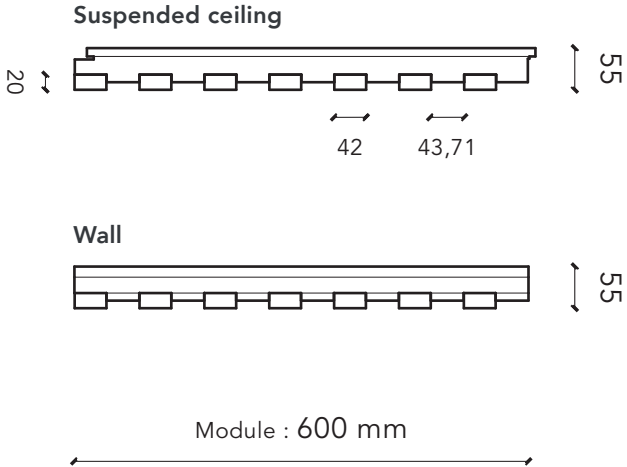
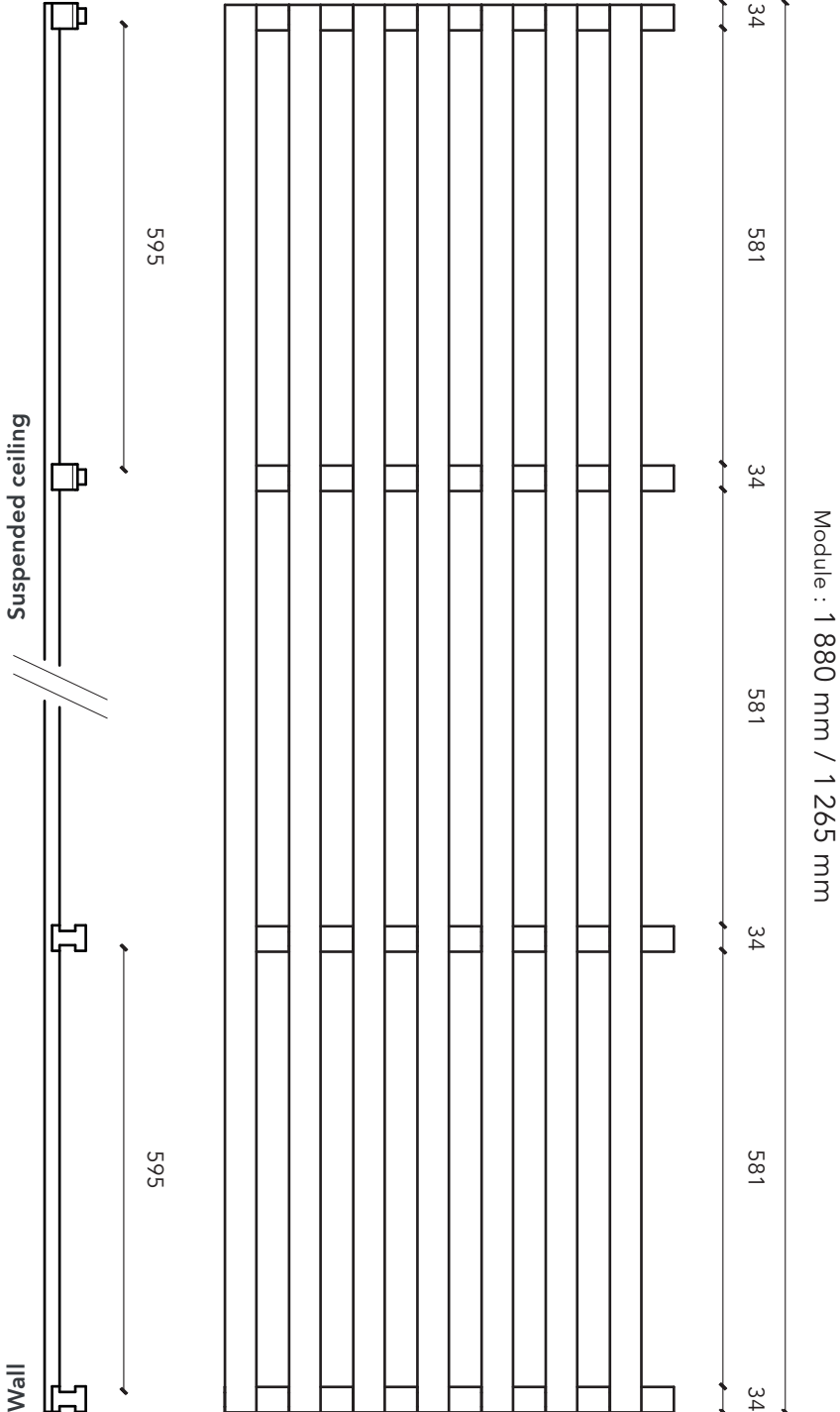
WEIGHTED INDEX :  
 $\alpha_w = 0,80$

ABSORPTION CLASS :  
**Class B**



# LINEA 4.2.4

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1880 x 600 mm et 1265 x 600 mm
Cross-section of slats	42 mm (face) x 20 mm (height)
Spacing between slats	43,71 mm
Centre distance of slats	85,71 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	55 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	8,9 kg/m <sup>2</sup>
Surface mass (oak)	10,4 kg/m <sup>2</sup>
Surface mass (douglas fir)	8,7 kg/m <sup>2</sup>
Openness percentage	51 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

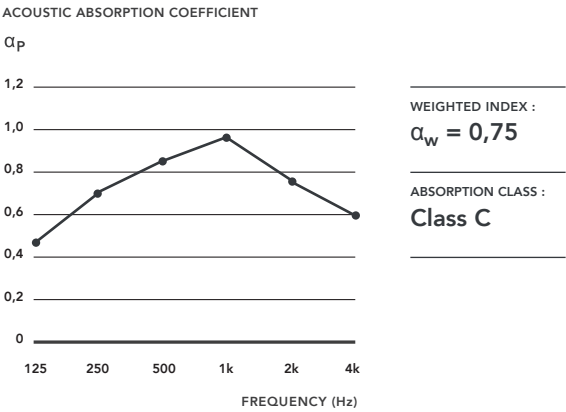
Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

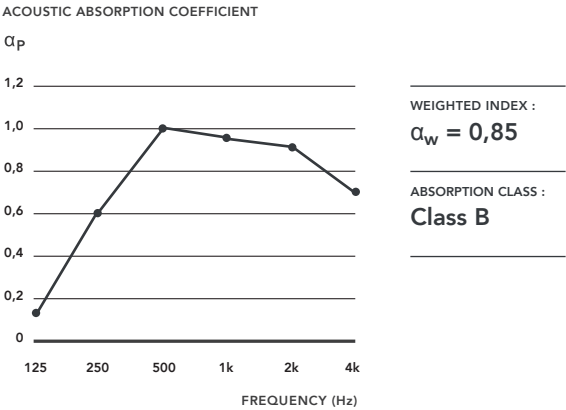
### LINEA 4.2.4 CEILING + LR 20mm on plenum E250mm

Acoustic absorption was measured as per the ISO 354 standard.



### LINEA 4.2.4 WALL + LR 20mm on plenum E50mm

Acoustic absorption was measured as per the ISO 354 standard.





11/11/2019

11/11/2019



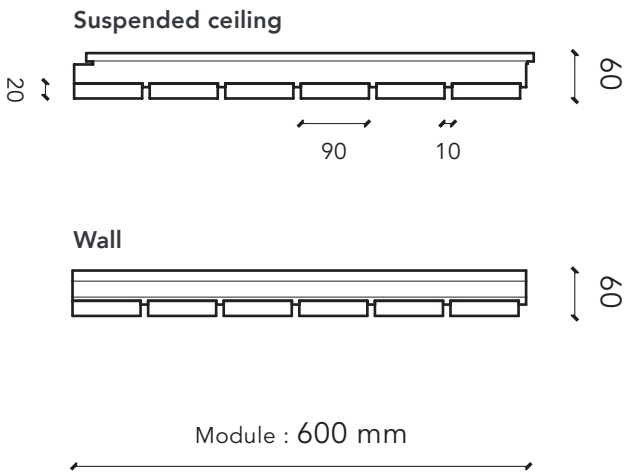
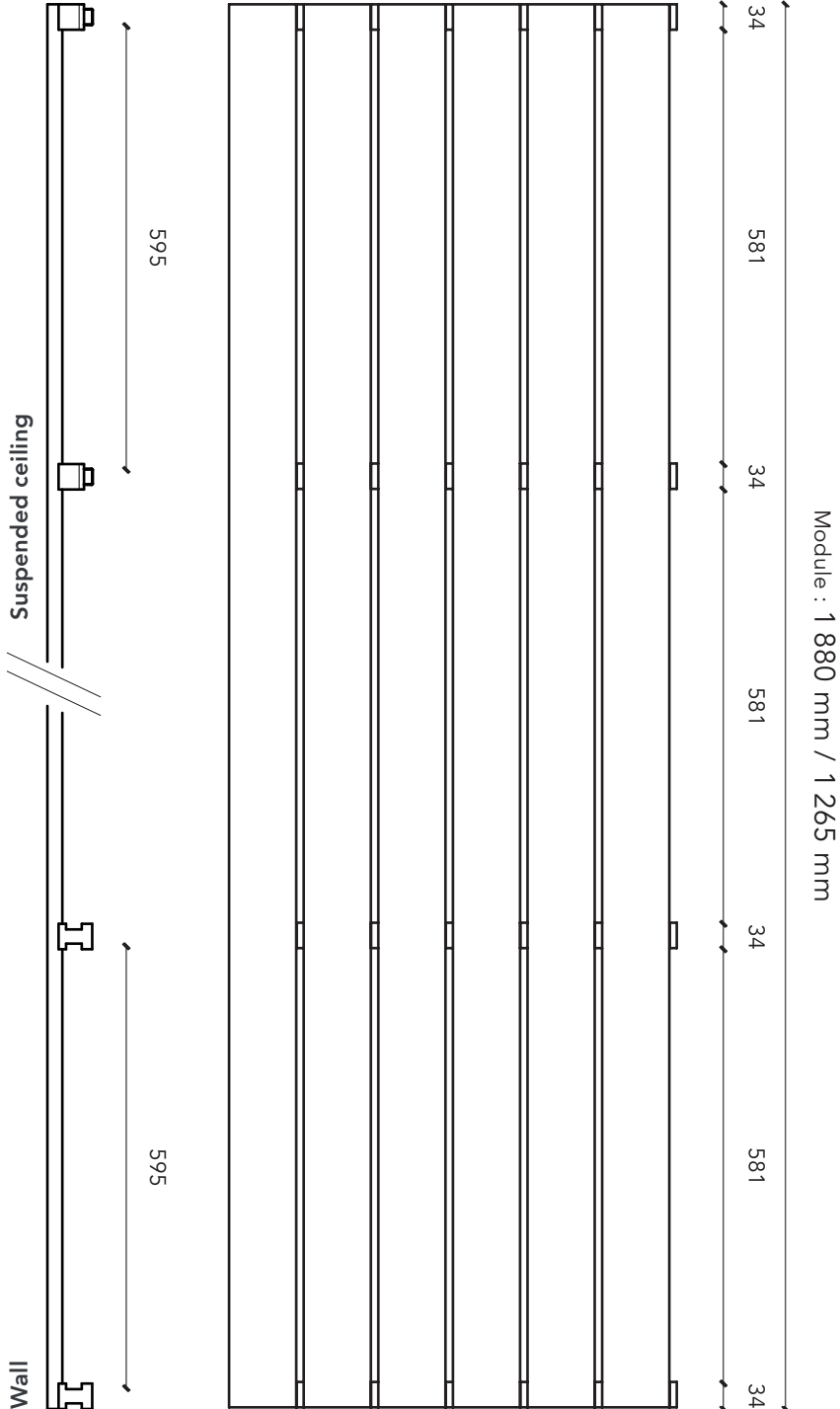
AC

95



LINEA 9.2.1

LINEA RANGE  
INTERIOR



TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm et 1 265 x 600 mm
Cross-section of slats	90 mm (face) x 20 mm (height)
Spacing between slats	10 mm
Centre distance of slats	100 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	60 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	14,7 kg/m <sup>2</sup>
Surface mass (oak)	17,5 kg/m <sup>2</sup>
Surface mass (douglas fir)	14,3 kg/m <sup>2</sup>
Surface mass (silver fir)	13,9 kg/m <sup>2</sup>
Openness percentage	10 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

FITTING SYSTEM

Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

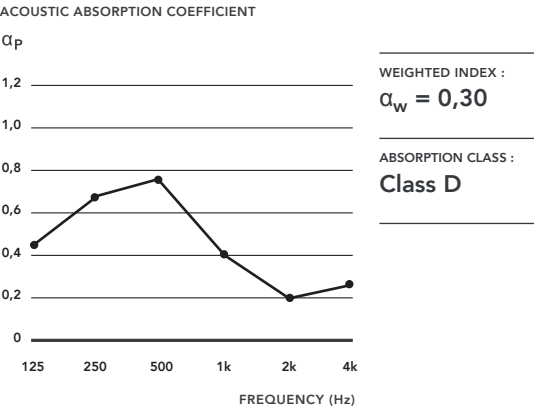
FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

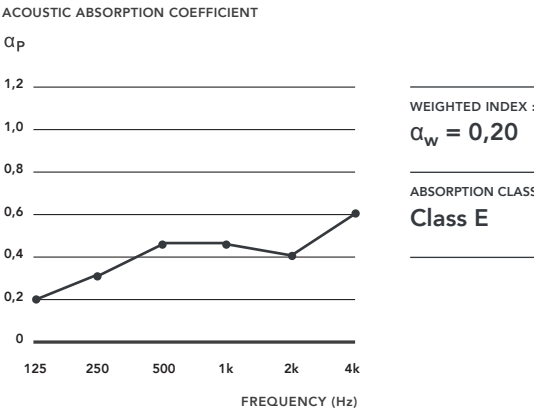
ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

**LINEA 9.2.1 CEILING** + LR 20 mm on plenum E250 mm  
Acoustic absorption was measured as per the ISO 354 standard.



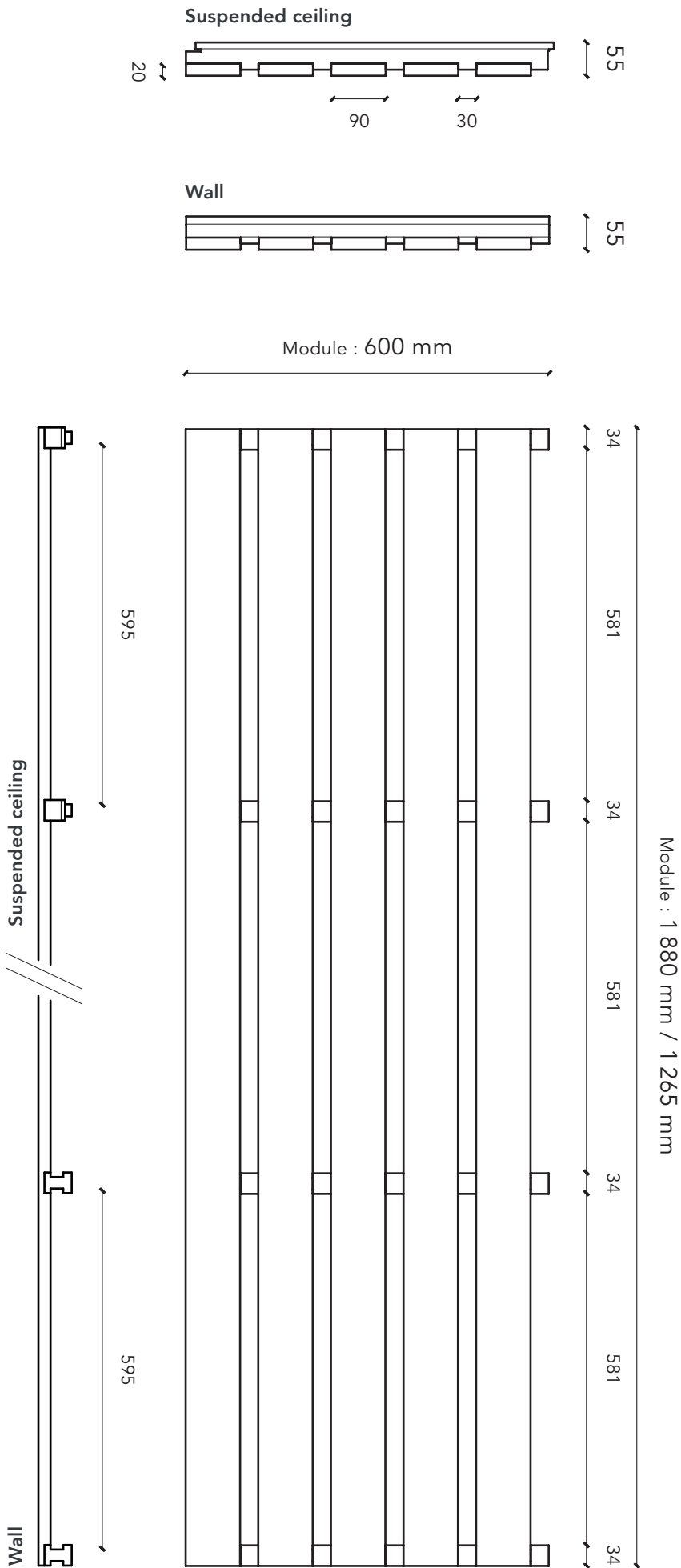
**LINEA 9.2.1 WALL** + LR 20 mm on plenum E50 mm





# LINEA 9.2.3

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm et 1 265 x 600 mm
Cross-section of slats	90 mm (face) x 20 mm (height)
Spacing between slats	30 mm
Centre distance of slats	120 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	55 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	12,4 kg/m <sup>2</sup>
Surface mass (oak)	14,8 kg/m <sup>2</sup>
Surface mass (douglas fir)	12,1 kg/m <sup>2</sup>
Surface mass (silver fir)	11,7 kg/m <sup>2</sup>
Openness percentage	25 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

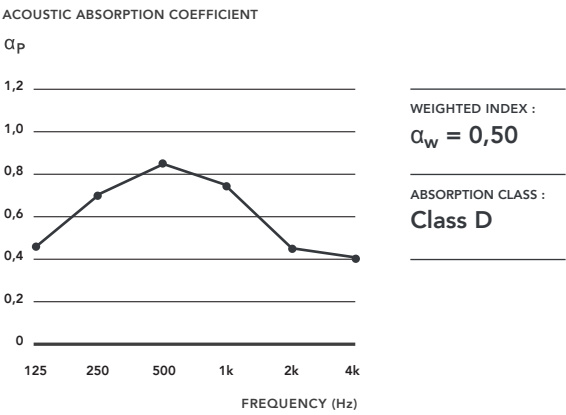
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

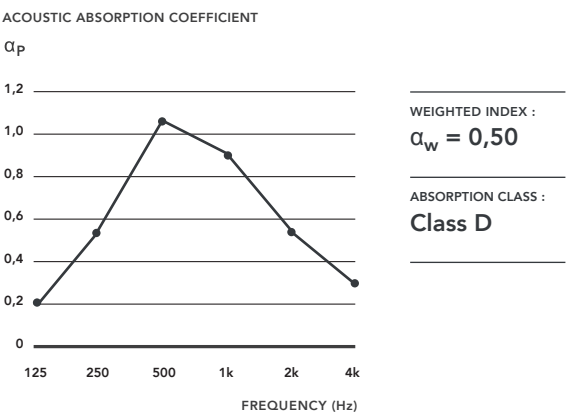
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

**LINEA 9.2.3 CEILING** + LR 20 mm on plenum E250 mm  
Acoustic absorption was measured as per the ISO 354 standard.



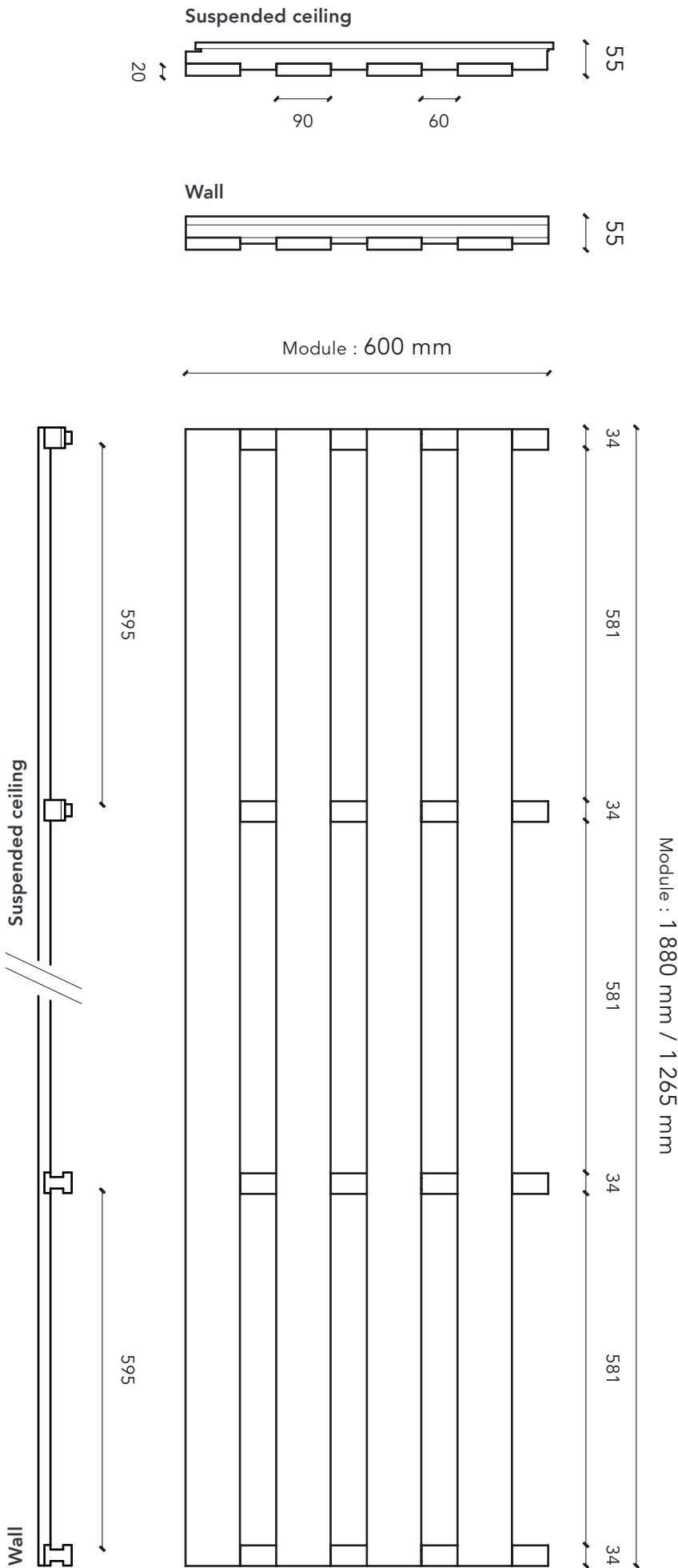
**LINEA 9.2.3 WALL** + LR 20 mm on plenum E50 mm





# LINEA 9.2.6

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm et 1 265 x 600 mm
Cross-section of slats	90 mm (face) x 20 mm (height)
Spacing between slats	60 mm
Centre distance of slats	150 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	55 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	10,4 kg/m <sup>2</sup>
Surface mass (oak)	12,3 kg/m <sup>2</sup>
Surface mass (douglas fir)	10,1 kg/m <sup>2</sup>
Surface mass (silver fir)	9,8 kg/m <sup>2</sup>
Openness percentage	40 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

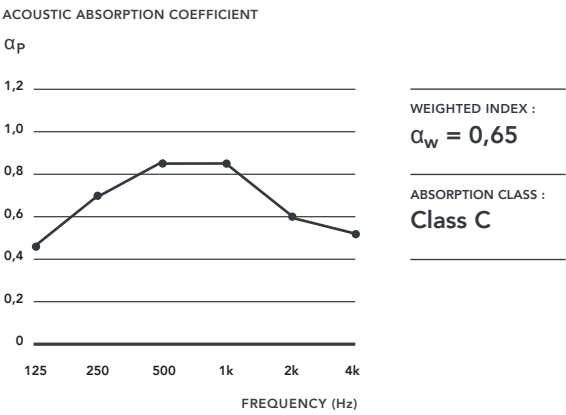
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

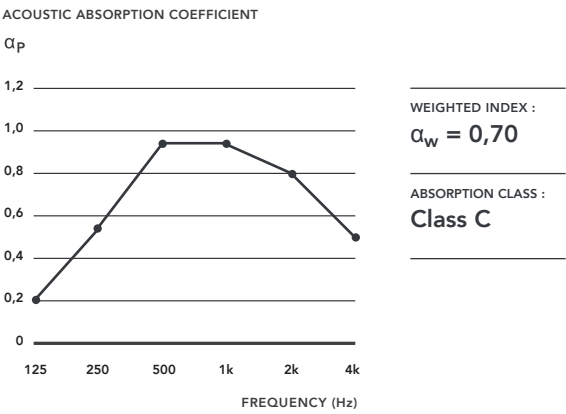
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

**LINEA 9.2.6 CEILING** + LR 20 mm on plenum E250 mm  
Acoustic absorption was measured as per the ISO 354 standard.



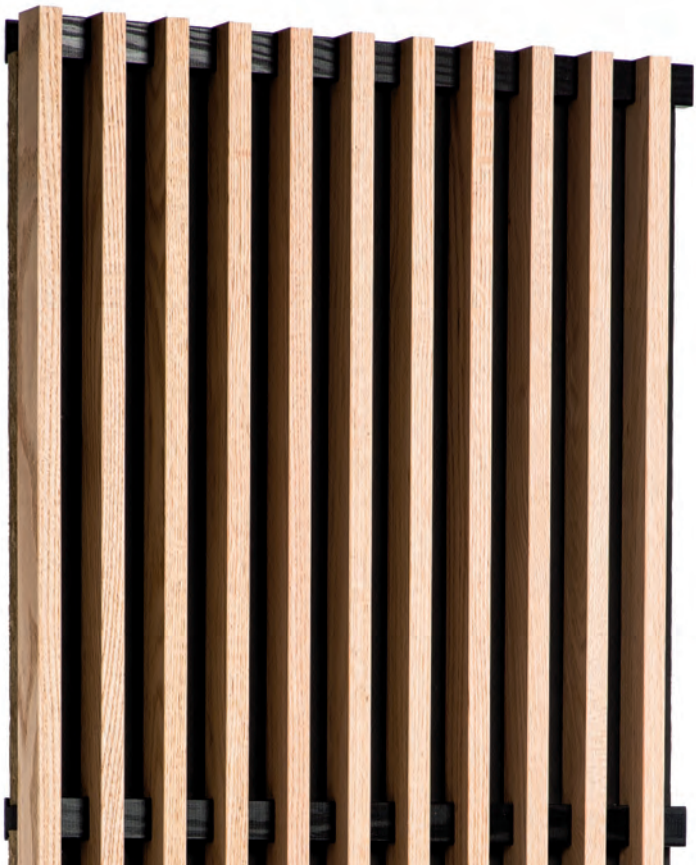
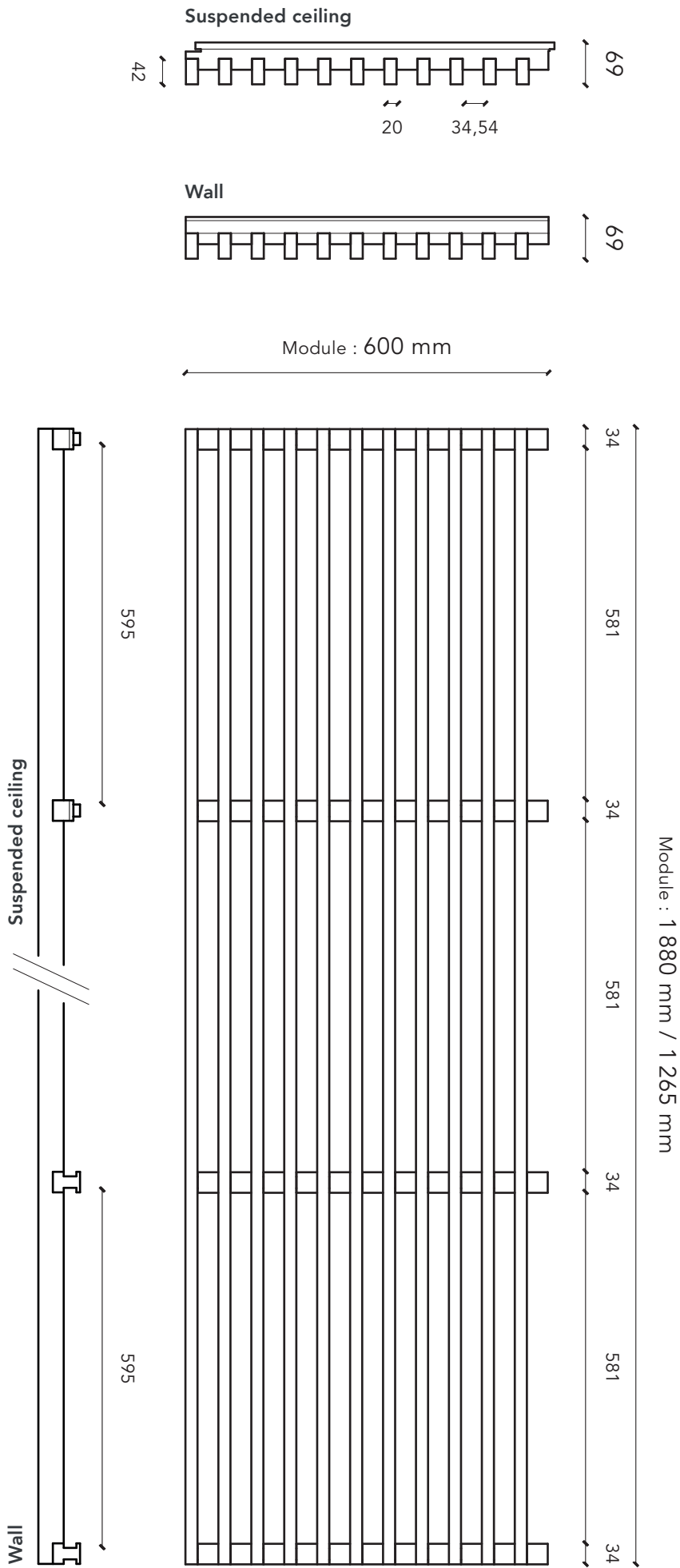
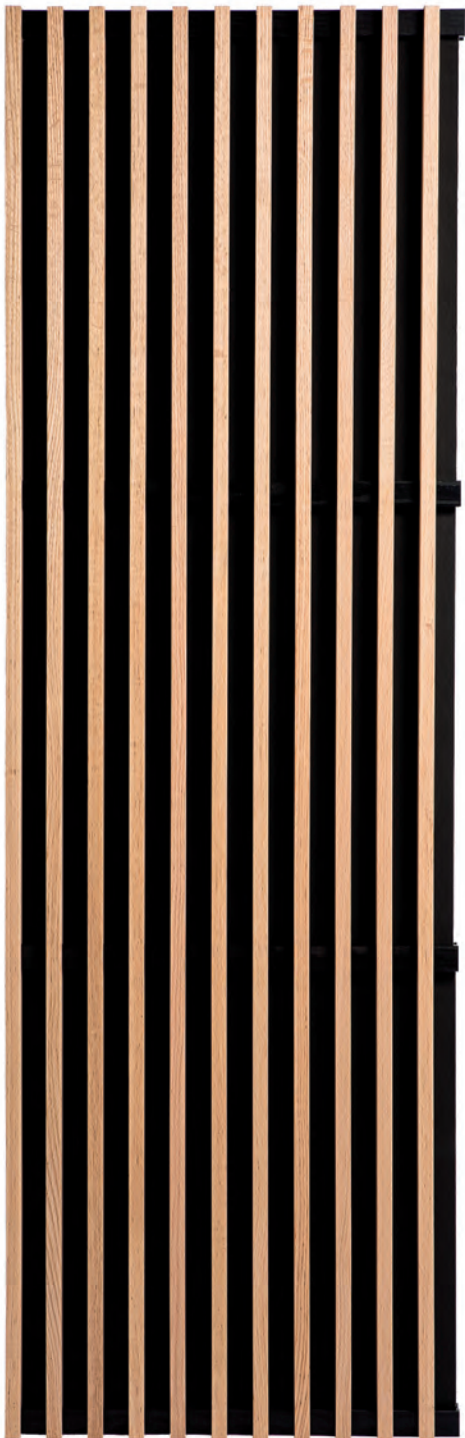
**LINEA 9.2.6 WALL** + LR 20 mm on plenum E50 mm





# LINEA 2.4.3

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm et 1 265 x 600 mm
Cross-section of slats	20 mm (face) x 42 mm (height)
Spacing between slats	34,54 mm
Centre distance of slats	54,54 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	69 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	12,8 kg/m <sup>2</sup>
Surface mass (oak)	15,2 kg/m <sup>2</sup>
Surface mass (douglas fir)	12,4 kg/m <sup>2</sup>
Openness percentage	63%

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

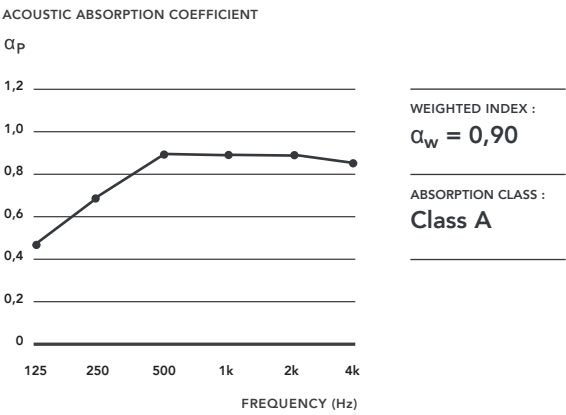
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

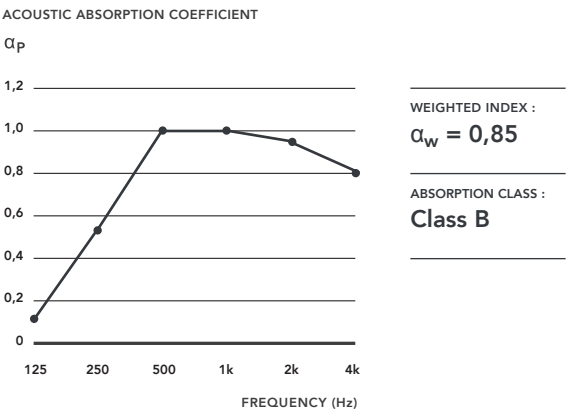
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

**LINEA 2.4.3 CEILING** + LR 20 mm on plenum E250 mm  
Acoustic absorption was measured as per the ISO 354 standard.



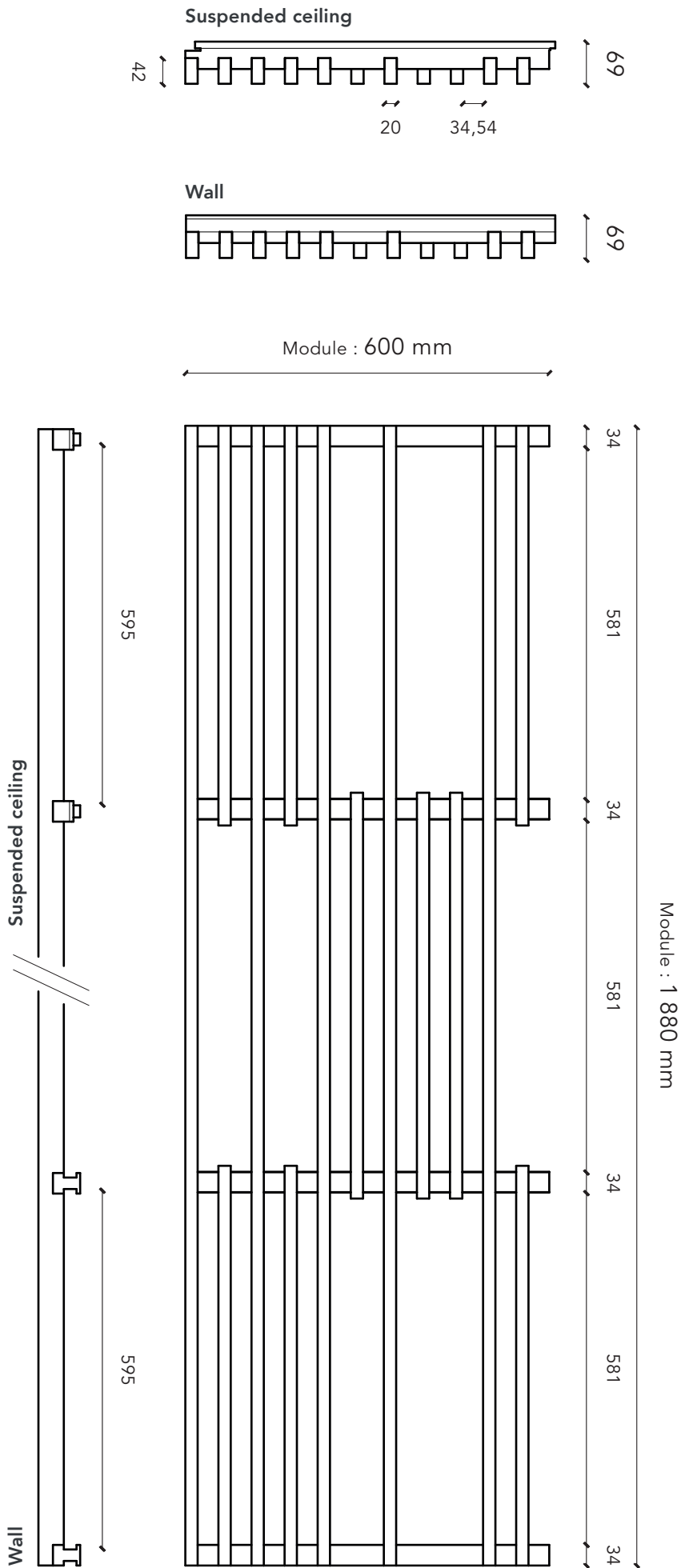
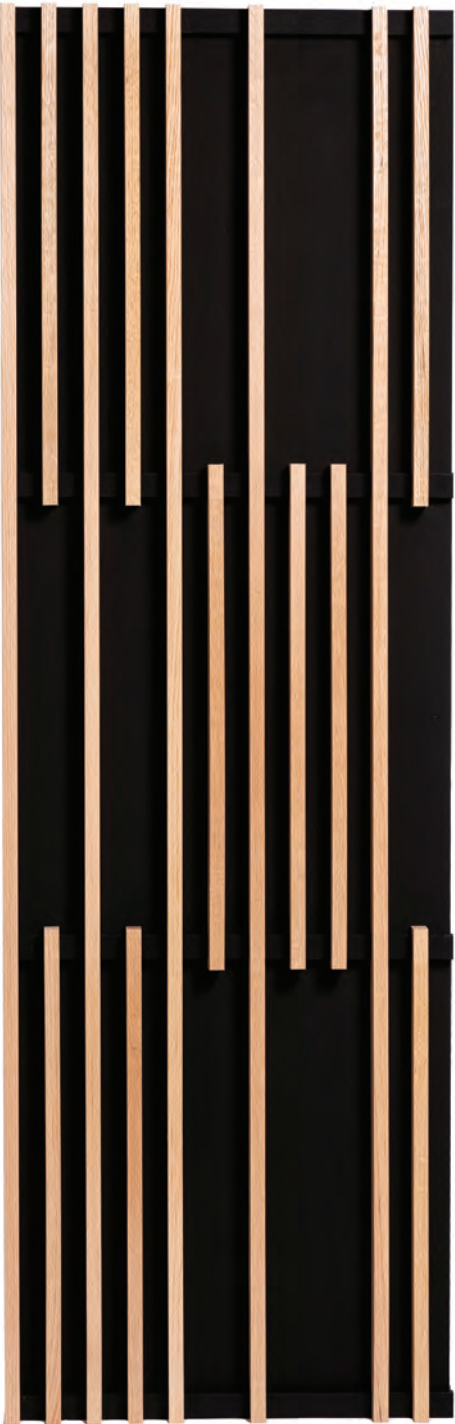
**LINEA 2.4.3 WALL** + LR 20 mm on plenum E50 mm  
Acoustic absorption was measured as per the ISO 354 standard.





# LINEA 2.4.3 Lite

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm
Cross-section of slats	20 mm (face) x 42 mm (height)
Spacing between slats	34,54 mm
Centre distance of slats	54,54 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	69 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	9,8 kg/m <sup>2</sup>
Surface mass (oak)	11,6 kg/m <sup>2</sup>
Surface mass (douglas fir)	9,5 kg/m <sup>2</sup>
Openness percentage	73%

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

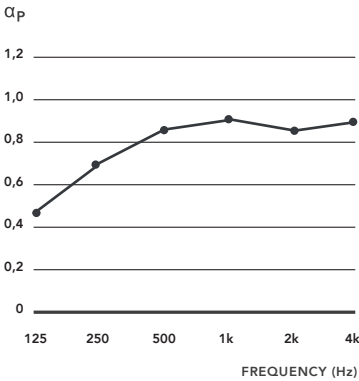
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

### LINEA 2.4.3 LITE CEILING

+ LR 20mm on plenum E250mm

ACOUSTIC ABSORPTION COEFFICIENT



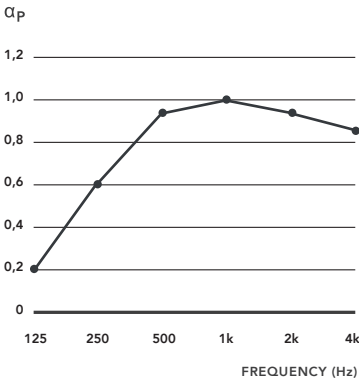
WEIGHTED INDEX :  
 $\alpha_w = 0,90$

ABSORPTION CLASS :  
**Class A**

### LINEA 2.4.3 LITE WALL

+ LR 20mm on plenum E50mm

ACOUSTIC ABSORPTION COEFFICIENT



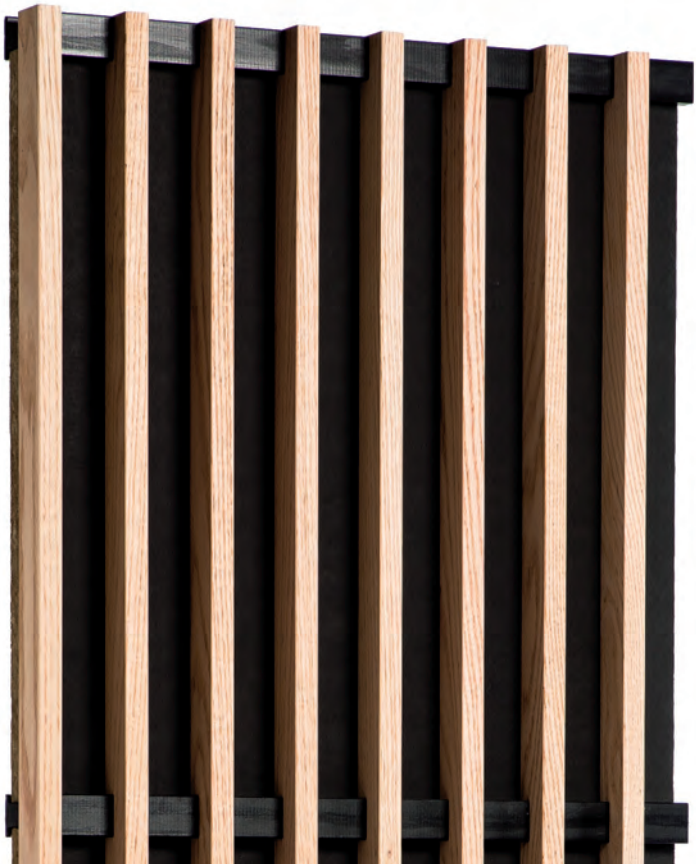
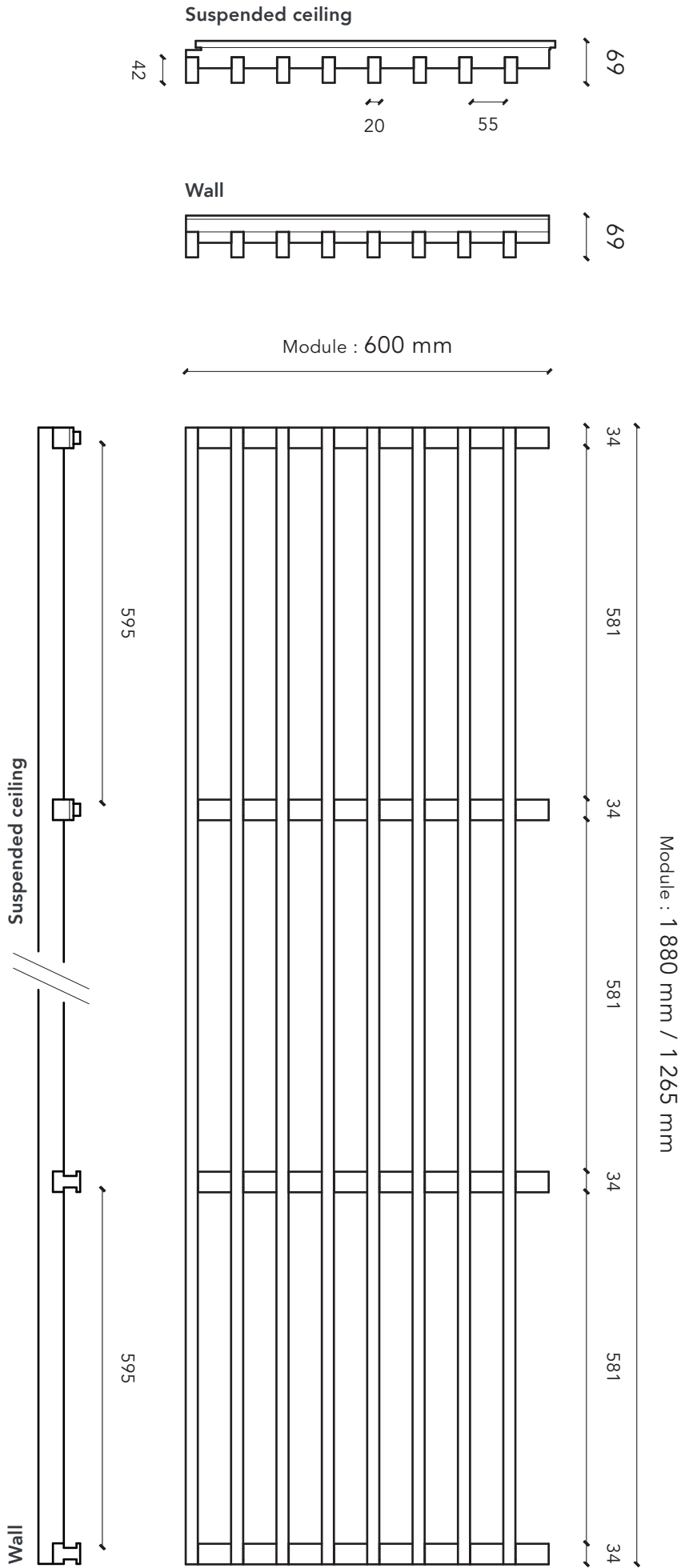
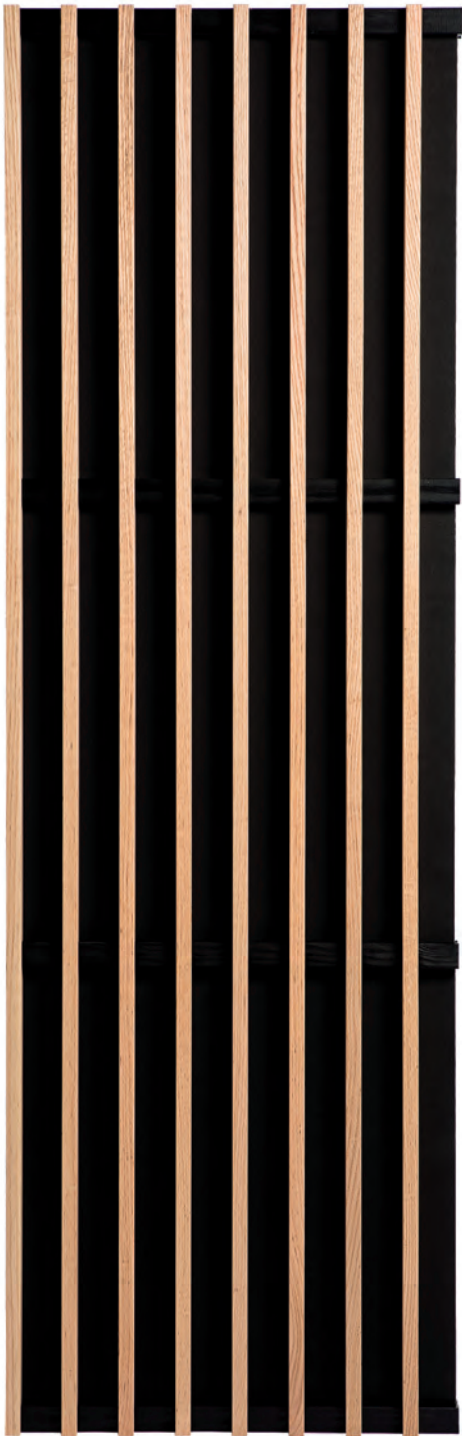
WEIGHTED INDEX :  
 $\alpha_w = 0,90$

ABSORPTION CLASS :  
**Class A**



# LINEA 2.4.5

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm et 1 265 x 600 mm
Cross-section of slats	20 mm (face) x 42 mm (height)
Spacing between slats	55 mm
Centre distance of slats	75 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	69 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	9,9 kg/m <sup>2</sup>
Surface mass (oak)	11,6 kg/m <sup>2</sup>
Surface mass (douglas fir)	9,6 kg/m <sup>2</sup>
Openness percentage	73%

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

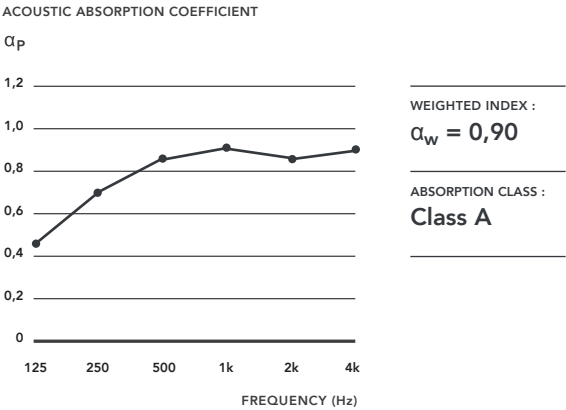
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

## ACOUSTIC RESULTS

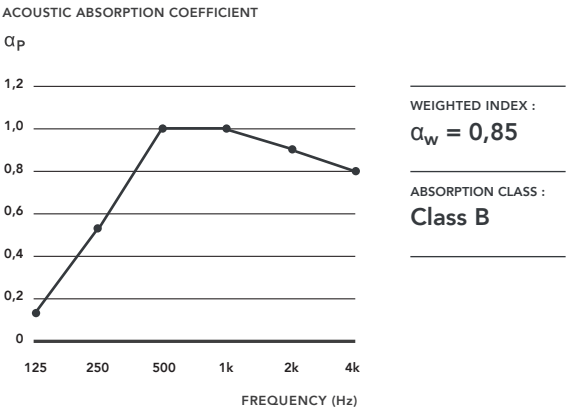
The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

### LINEA 2.4.5 CEILING + LR 20 mm on plenum E250 mm



### LINEA 2.4.5 WALL + LR 20 mm on plenum E50 mm

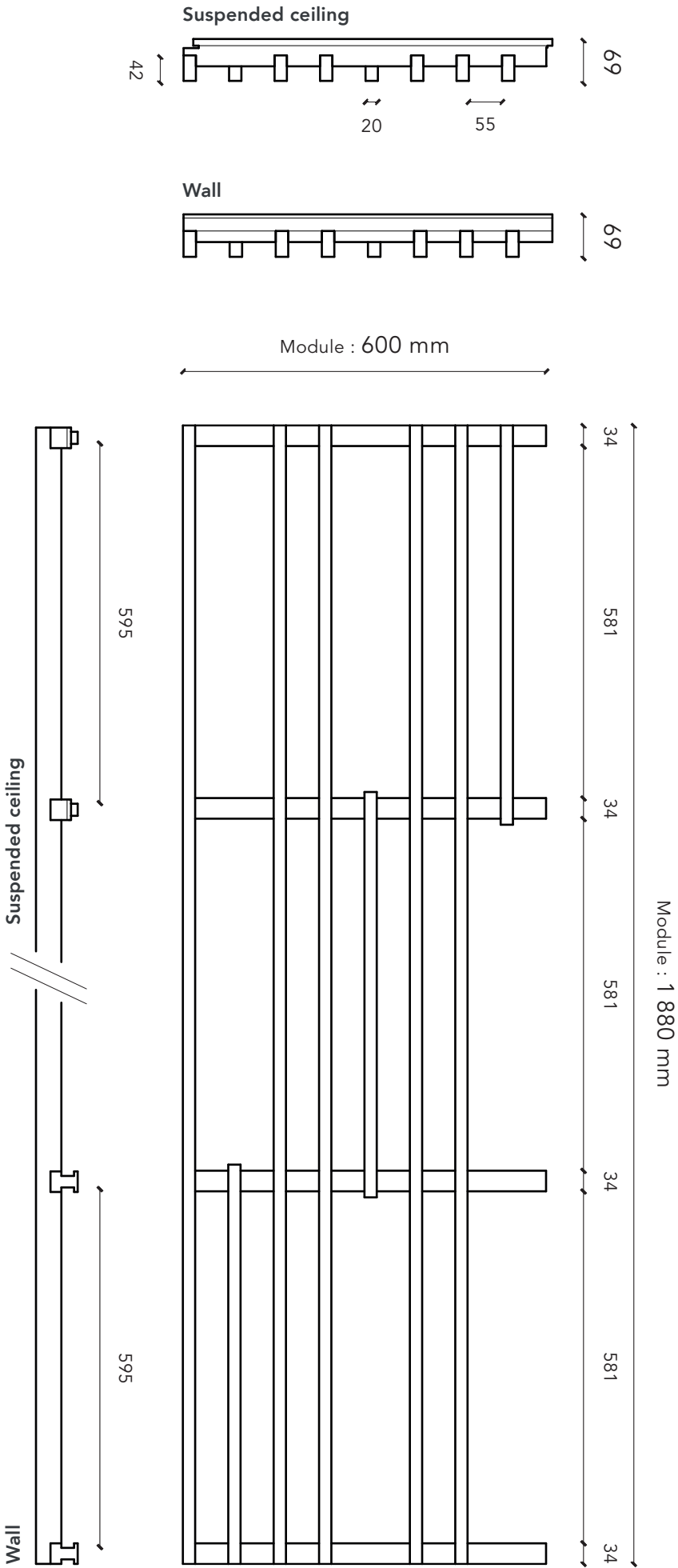
Acoustic absorption was measured as per the ISO 354 standard.





# LINEA 2.4.5 Lite

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm
Cross-section of slats	20 mm (face) x 42 mm (height)
Spacing between slats	55 mm
Centre distance of slats	75 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	69 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	7,8 kg/m <sup>2</sup>
Surface mass (oak)	9,1 kg/m <sup>2</sup>
Surface mass (douglas fir)	7,6 kg/m <sup>2</sup>
Openness percentage	80 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

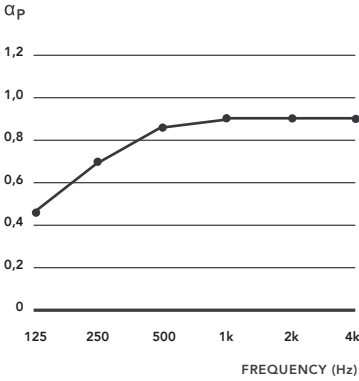
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

### LINEA 2.4.5 LITE CEILING

+ LR 20 mm on plenum E250 mm

ACOUSTIC ABSORPTION COEFFICIENT



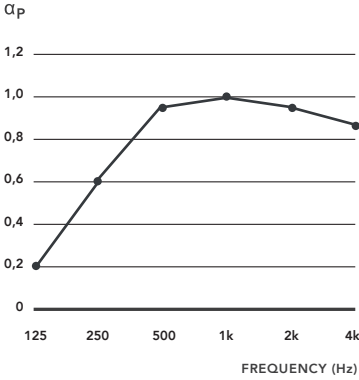
WEIGHTED INDEX :  
 $\alpha_w = 0,90$

ABSORPTION CLASS :  
**Class A**

### LINEA 2.4.5 LITE WALL

+ LR 20 mm on plenum E50 mm

ACOUSTIC ABSORPTION COEFFICIENT



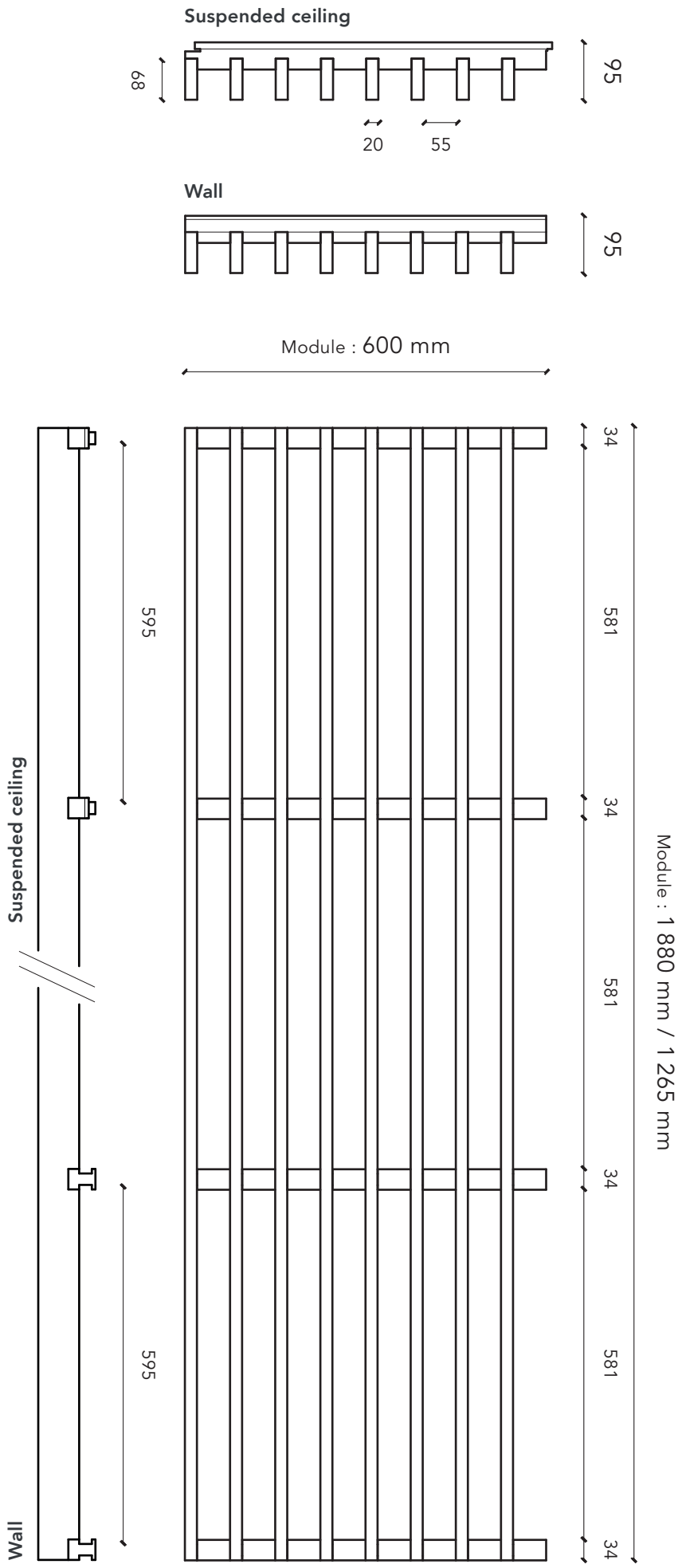
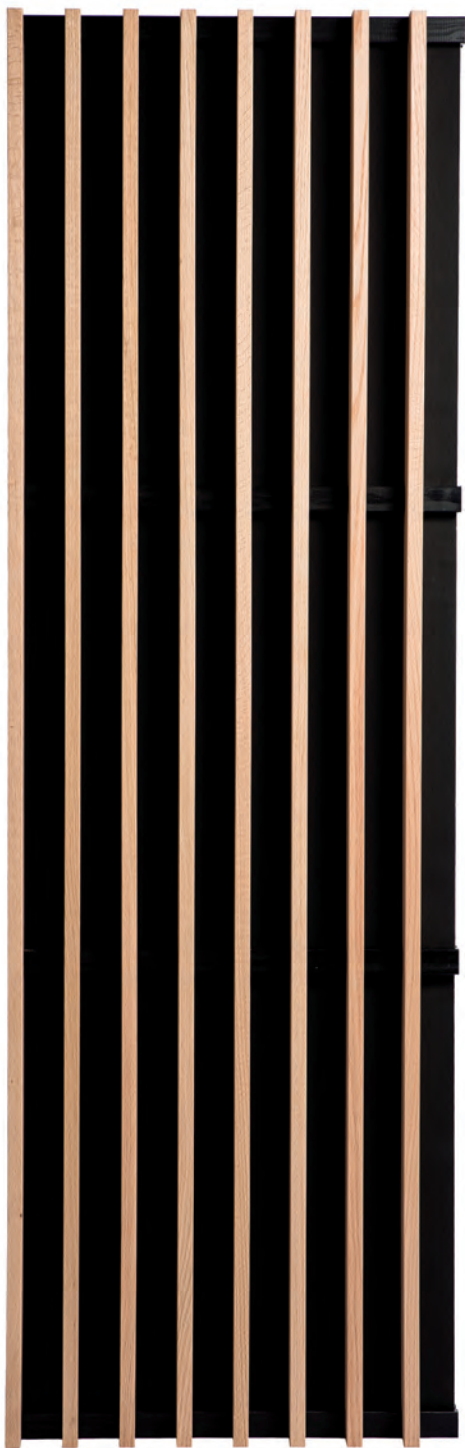
WEIGHTED INDEX :  
 $\alpha_w = 0,90$

ABSORPTION CLASS :  
**Class A**



# LINEA 2.6.5

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm et 1 265 x 600 mm
Cross-section of slats	20 mm (face) x 68 mm (height)
Spacing between slats	55 mm
Centre distance of slats	75 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	95 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	14,8 kg/m <sup>2</sup>
Surface mass (oak)	17,6 kg/m <sup>2</sup>
Surface mass (douglas fir)	14,3 kg/m <sup>2</sup>
Openness percentage	73%

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

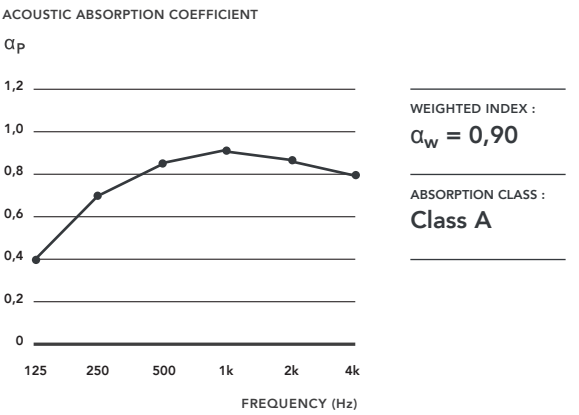
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Possibilité d'ignifugation Euroclasse B-s1,d0 ou B-s2,d0 selon l'essence et la finition.

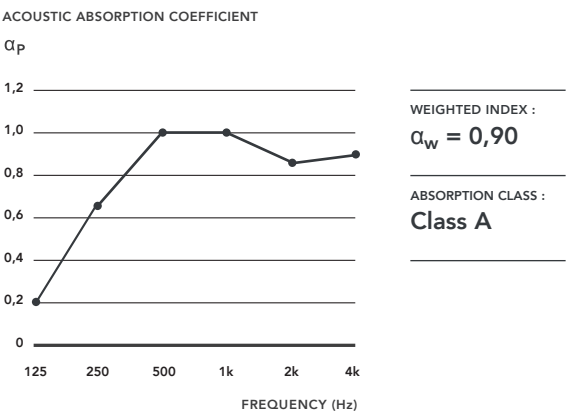
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

**LINEA 2.6.5 CEILING** + LR 20 mm on plenum E250 mm  
Acoustic absorption was measured as per the ISO 354 standard.



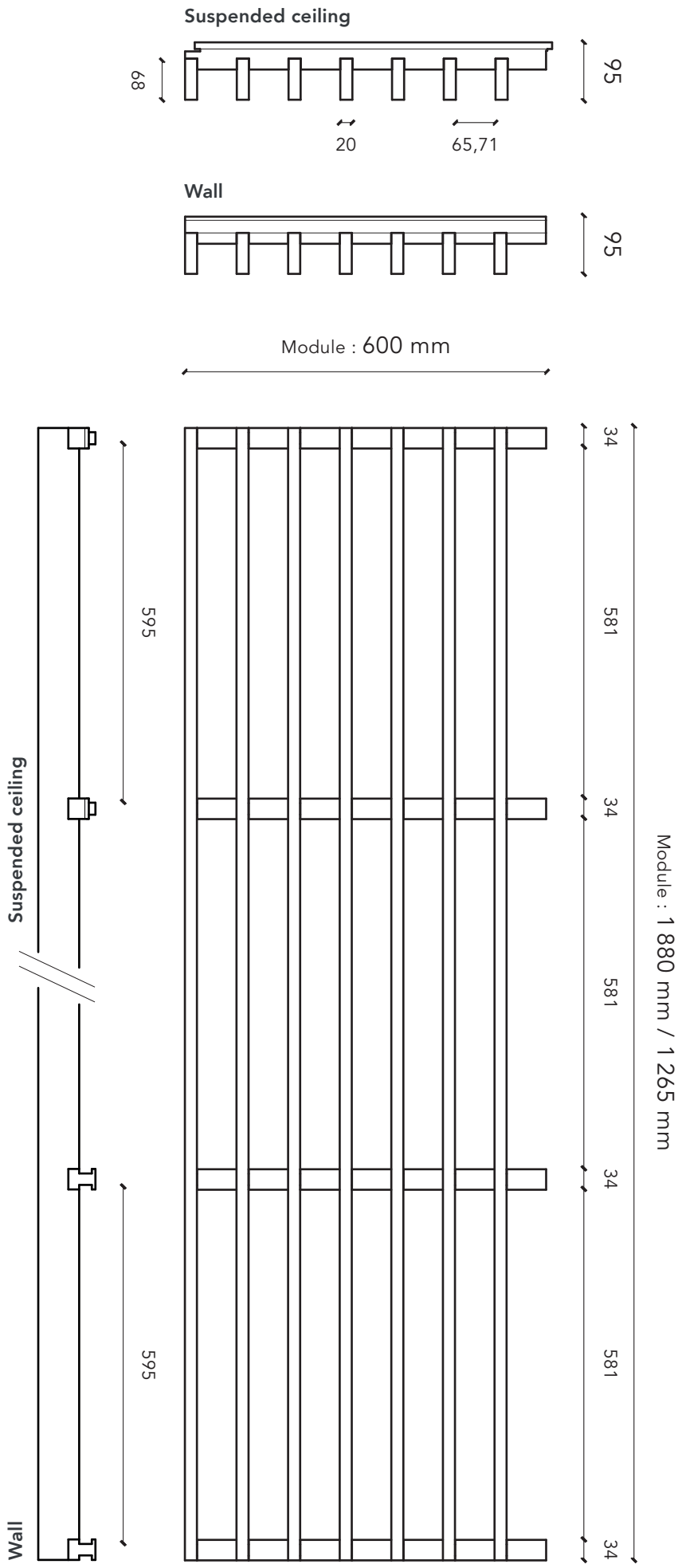
**LINEA 2.6.5 WALL** + LR 20 mm on plenum E50 mm





# LINEA 2.6.6

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1880 x 600 mm et 1265 x 600 mm
Cross-section of slats	20 mm (face) x 68 mm (height)
Spacing between slats	65,71 mm
Centre distance of slats	85,71 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	95 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	13,2 kg/m <sup>2</sup>
Surface mass (oak)	15,7 kg/m <sup>2</sup>
Surface mass (douglas fir)	12,8 kg/m <sup>2</sup>
Openness percentage	77%

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

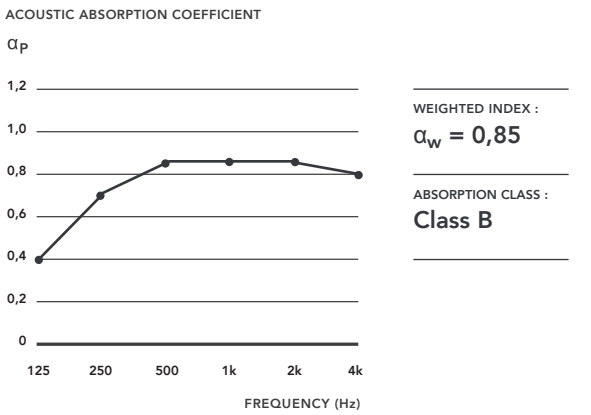
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

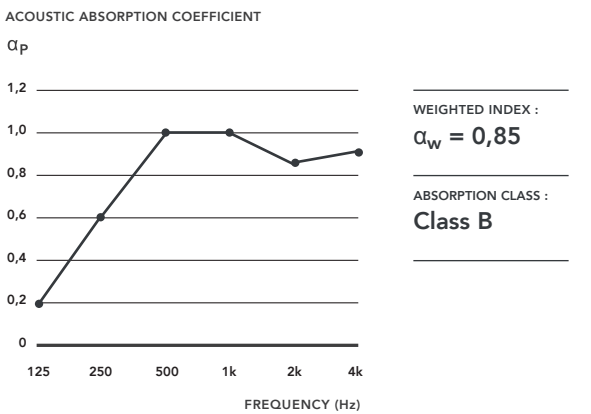
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

**LINEA 2.6.6 CEILING** + LR 20 mm on plenum E250 mm  
Acoustic absorption was measured as per the ISO 354 standard.



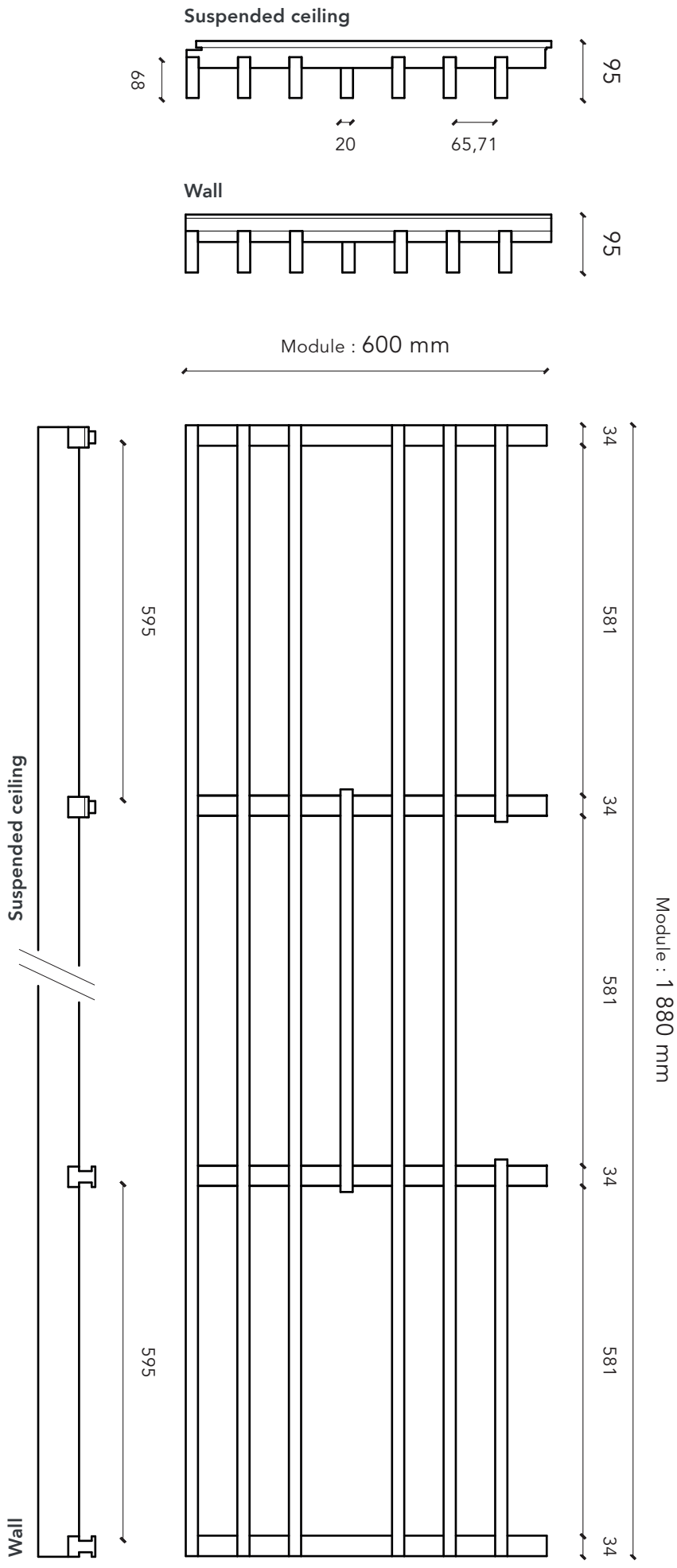
**LINEA 2.6.6 WALL** + LR 20 mm on plenum E50 mm





# LINEA 2.6.6 Lite

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1880 x 600 mm
Cross-section of slats	20 mm (face) x 68 mm (height)
Spacing between slats	65,71 mm
Centre distance of slats	85,71 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	95 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	11,5 kg/m <sup>2</sup>
Surface mass (oak)	13,7 kg/m <sup>2</sup>
Surface mass (douglas fir)	11,2 kg/m <sup>2</sup>
Openness percentage	80 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

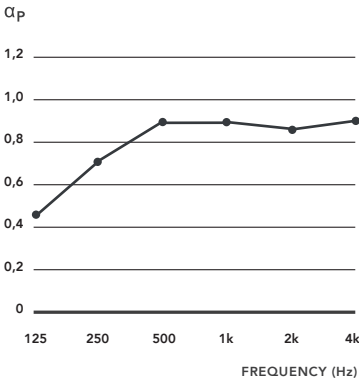
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

### LINEA 2.6.6 LITE CEILING

+ LR 20mm on plenum E250mm

ACOUSTIC ABSORPTION COEFFICIENT



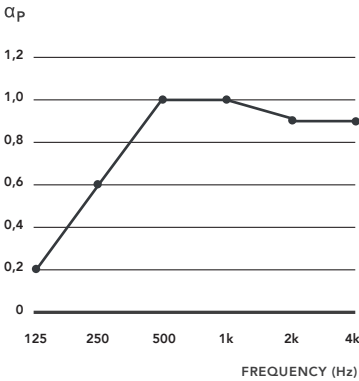
WEIGHTED INDEX :  
 $\alpha_w = 0,90$

ABSORPTION CLASS :  
**Class A**

### LINEA 2.6.6 LITE WALL

+ LR 20mm on plenum E50mm

ACOUSTIC ABSORPTION COEFFICIENT



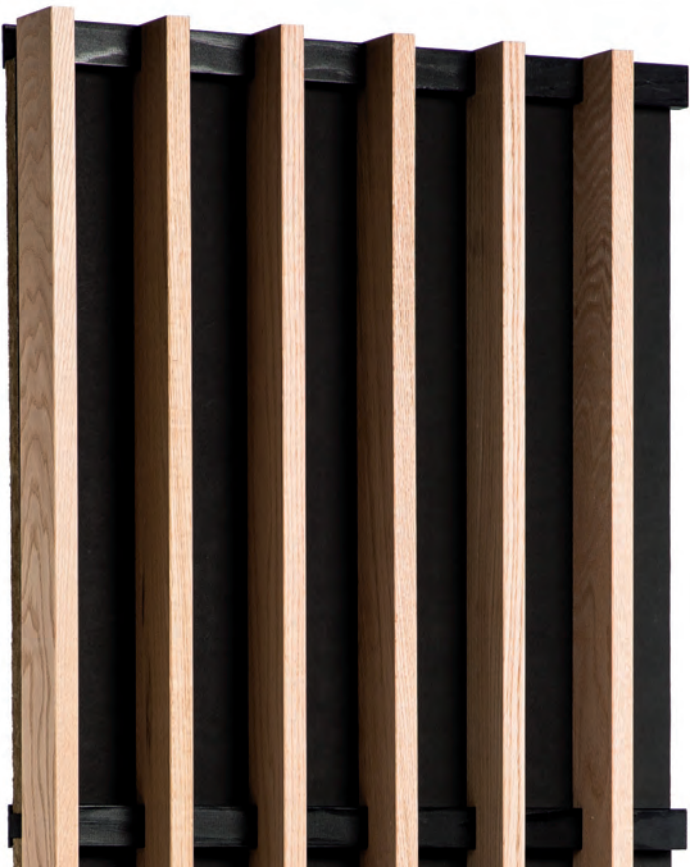
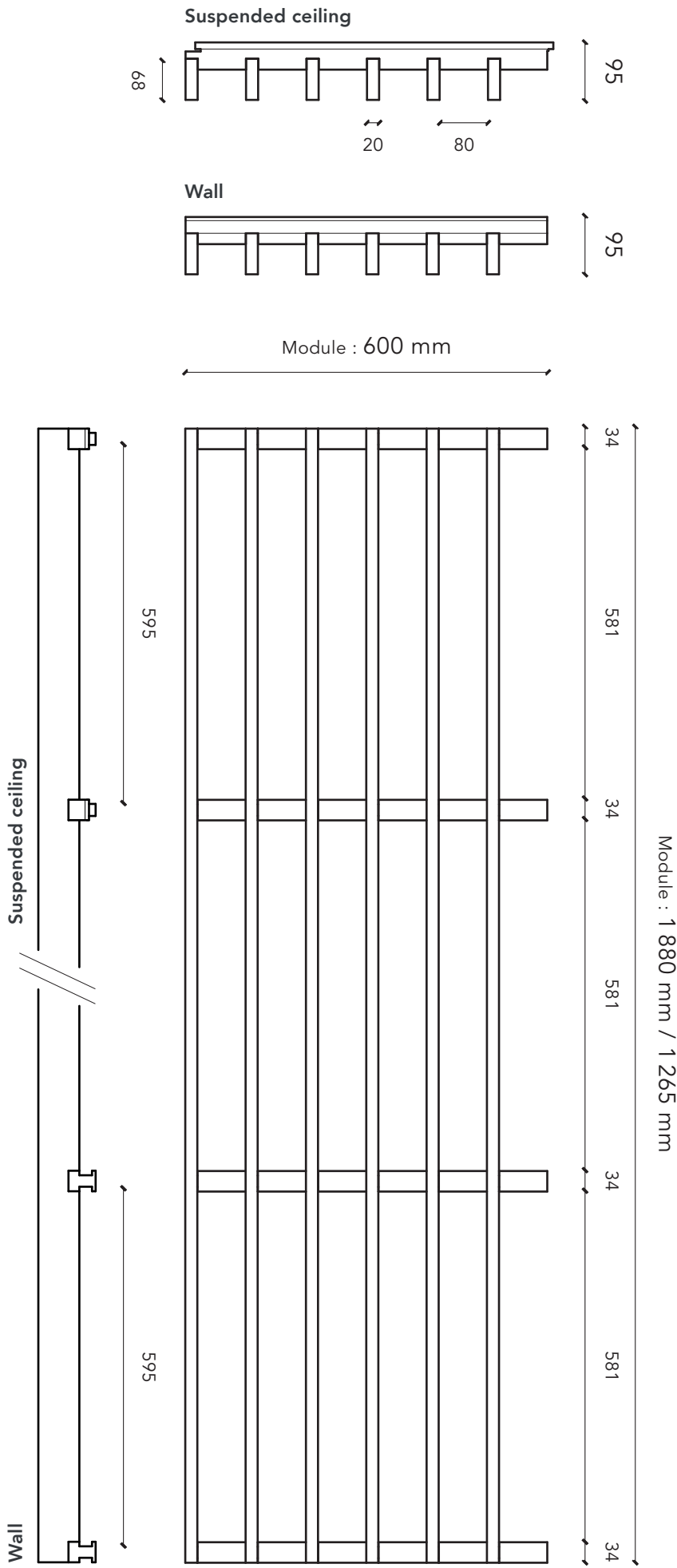
WEIGHTED INDEX :  
 $\alpha_w = 0,90$

ABSORPTION CLASS :  
**Class A**



# LINEA 2.6.8

LINEA RANGE  
INTERIOR



**FINISH / REACTION TO FIRE** (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

**ACOUSTIC RESULTS**

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm et 1 265 x 600 mm
Cross-section of slats	20 mm (face) x 68 mm (height)
Spacing between slats	80 mm
Centre distance of slats	100 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	95 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	11,6 kg/m <sup>2</sup>
Surface mass (oak)	13,8 kg/m <sup>2</sup>
Surface mass (douglas fir)	11,3 kg/m <sup>2</sup>
Openness percentage	80 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

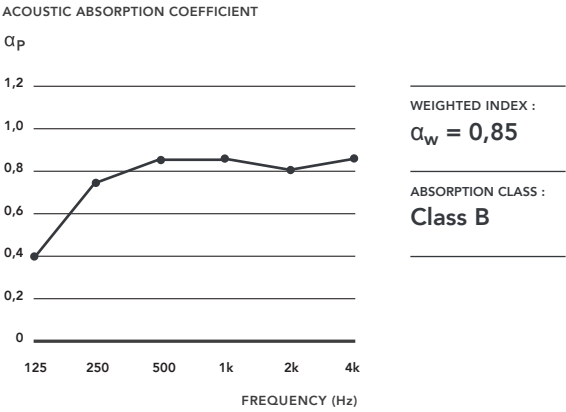
### Suspended ceiling

Fitting on T24 grid system or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

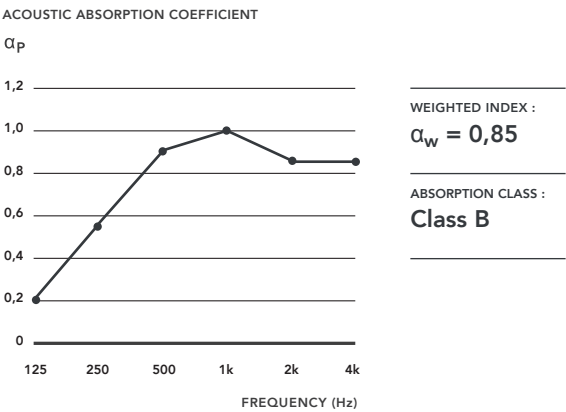
### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

**LINEA 2.6.8 CEILING** + LR 20 mm on plenum E250 mm  
Acoustic absorption was measured as per the ISO 354 standard.



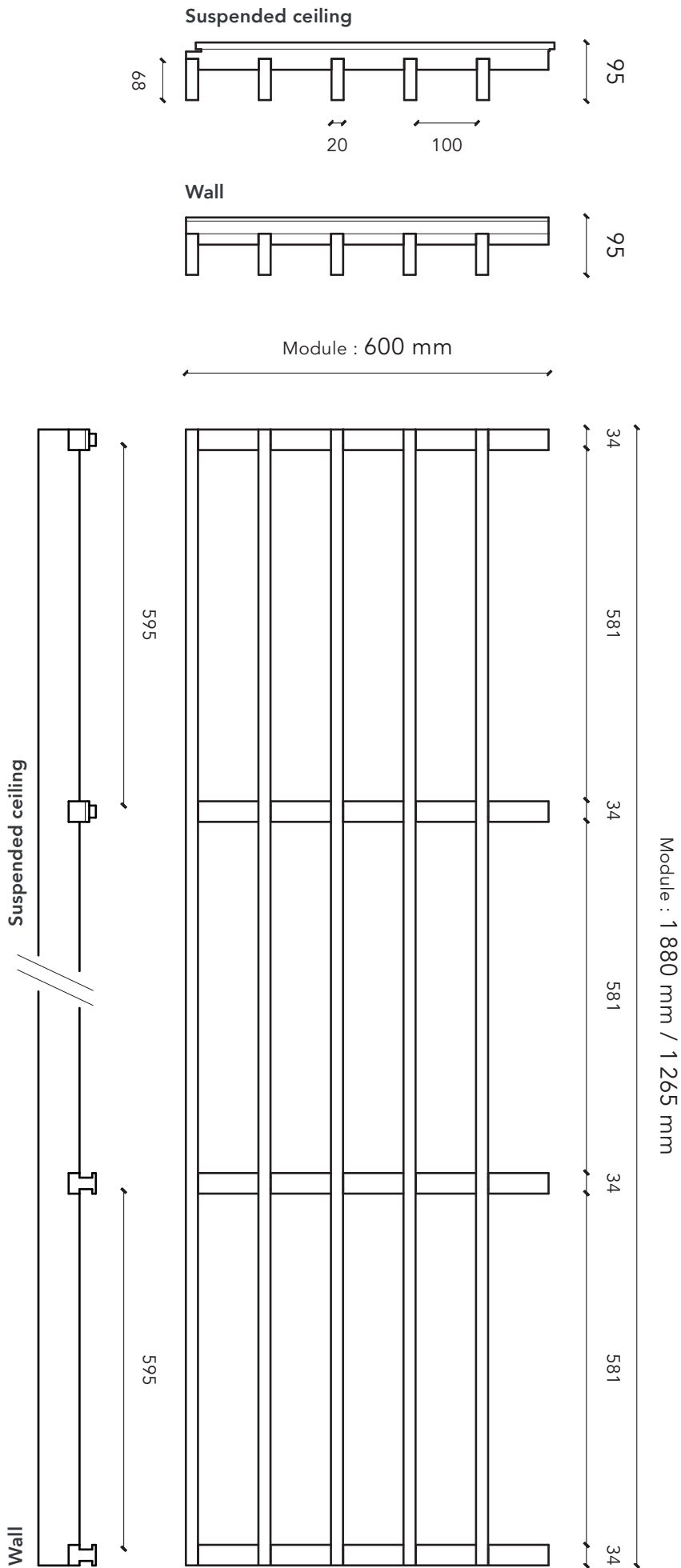
**LINEA 2.6.8 WALL** + LR 20 mm on plenum E50 mm





# LINEA 2.6.10

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm et 1 265 x 600 mm
Cross-section of slats	20 mm (face) x 68 mm (height)
Spacing between slats	100 mm
Centre distance of slats	120 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	95 mm
Wood species	Pine, oak, douglas fir, silver fir
Surface mass (pine)	10,1 kg/m <sup>2</sup>
Surface mass (oak)	11,8 kg/m <sup>2</sup>
Surface mass (douglas fir)	9,8 kg/m <sup>2</sup>
Openness percentage	83%

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

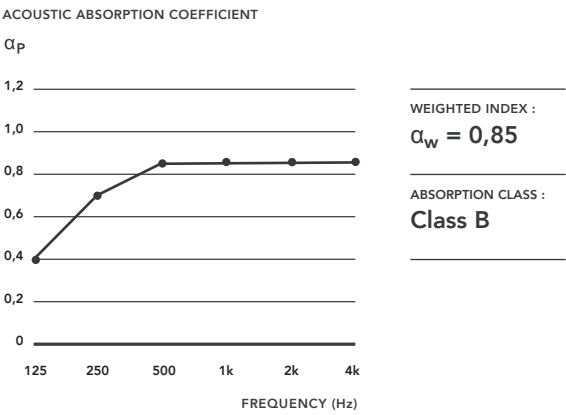
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

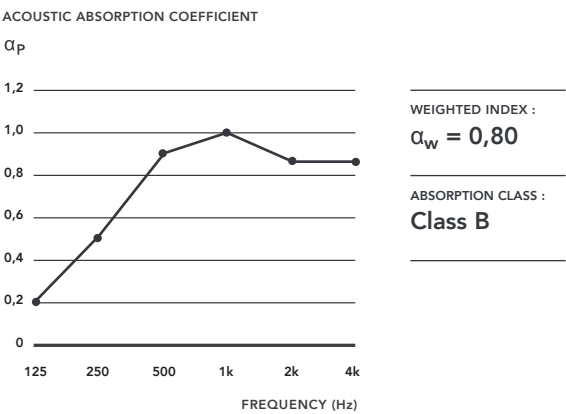
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

**LINEA 2.6.10 CEILING** + LR 20 mm on plenum E250 mm  
Acoustic absorption was measured as per the ISO 354 standard.



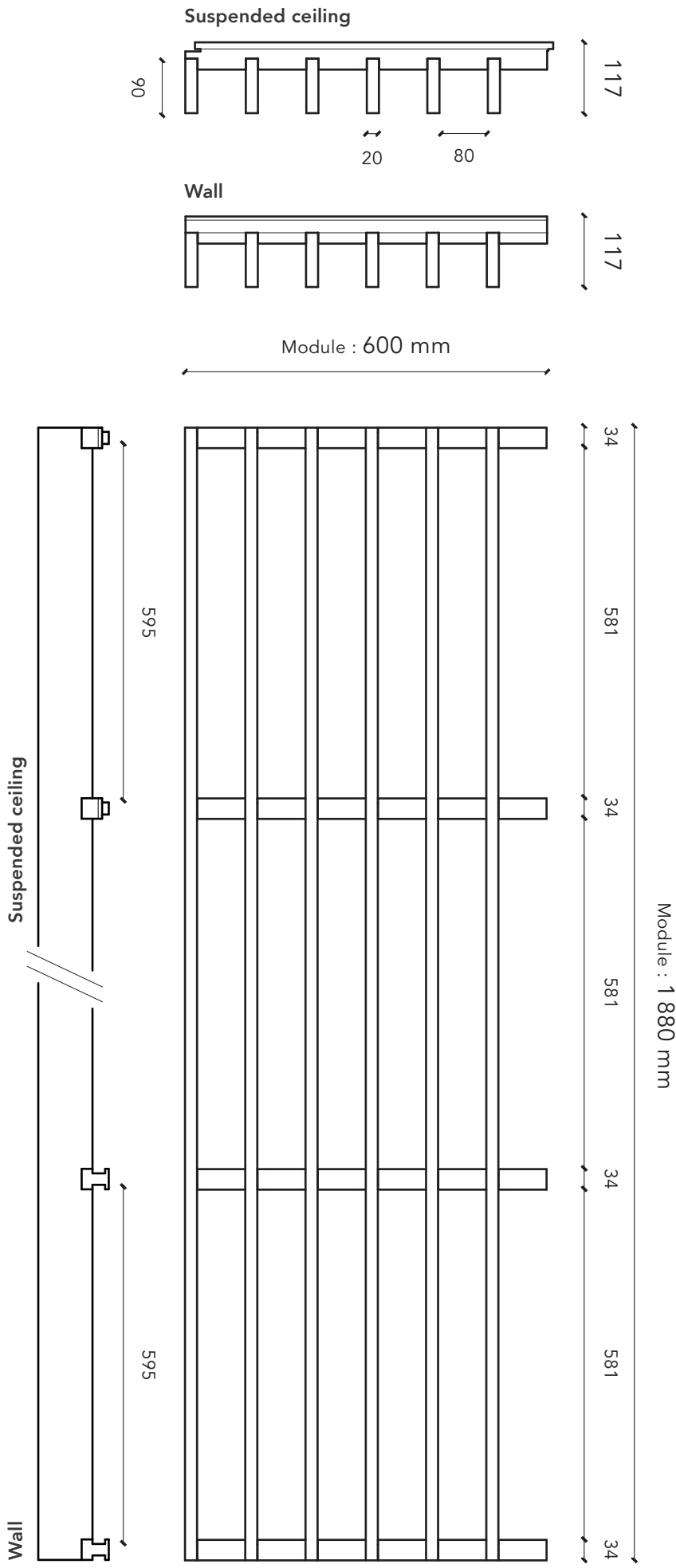
**LINEA 2.6.10 WALL** + LR 20 mm on plenum E50 mm





# LINEA 2.9.8

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm
Cross-section of slats	20 mm (face) x 90 mm (height)
Spacing between slats	80 mm
Centre distance of slats	100 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	117 mm
Wood species	Latted pine, latted oak
Surface mass (pine)	14,1 kg/m <sup>2</sup>
Surface mass (oak)	16,9 kg/m <sup>2</sup>
Openness percentage	80 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

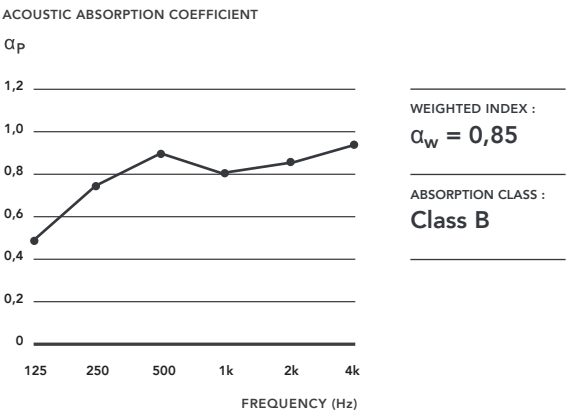
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0  
according to species and finishes.

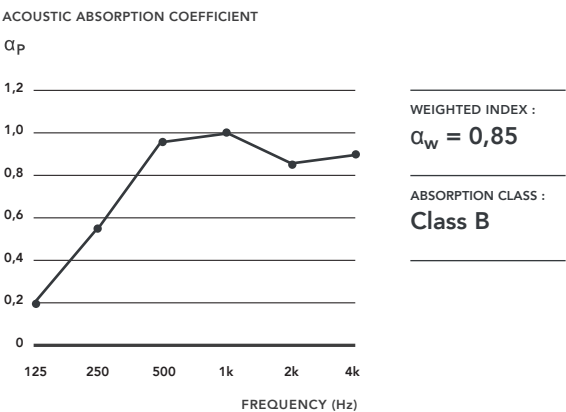
## ACOUSTIC RESULTS

The various data relating to acoustic absorption  
( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated  
according to ISO 11654 standard (LINEA + acoustic  
supplement).

**LINEA 2.9.8 CEILING** + LR 20 mm on plenum E250 mm  
Acoustic absorption was measured as per the ISO 354 standard.



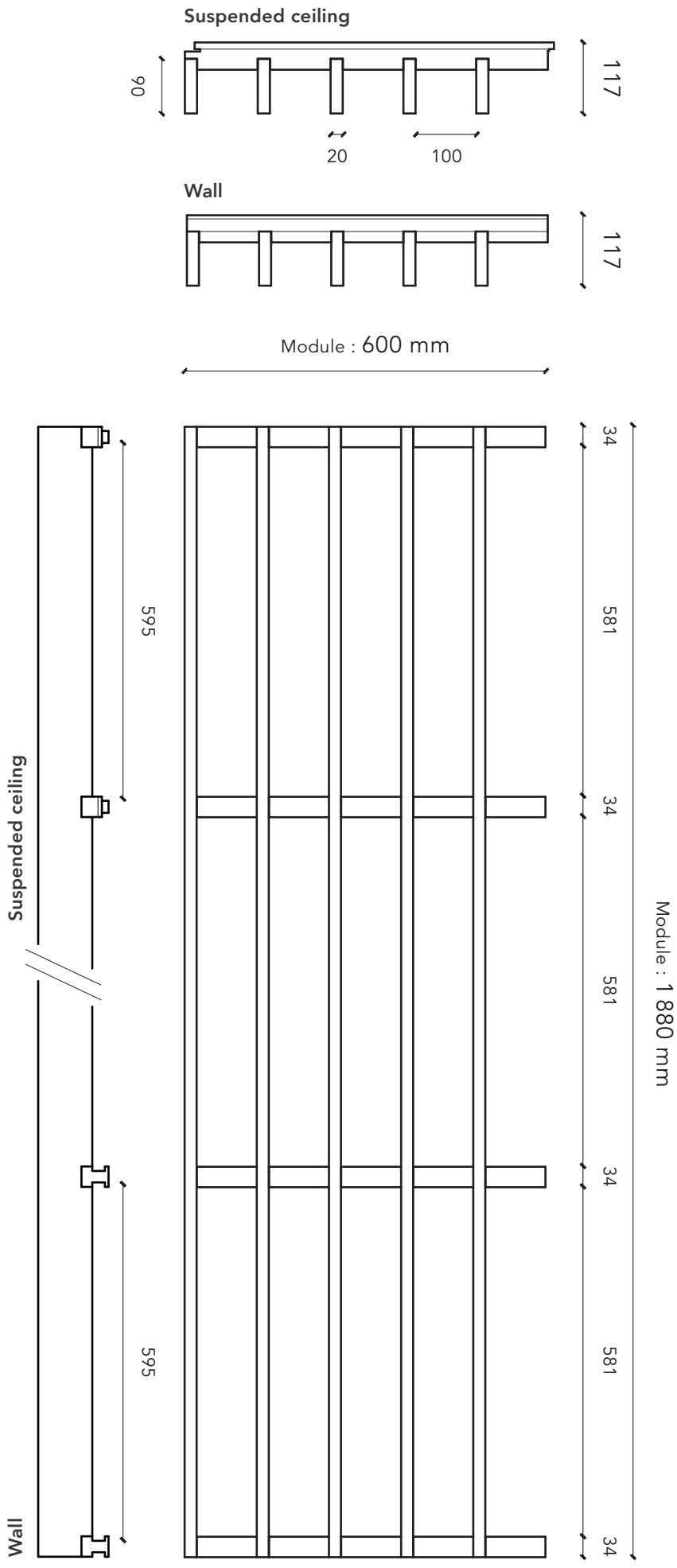
**LINEA 2.9.8 WALL** + LR 20 mm on plenum E50 mm





# LINEA 2.9.10

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm
Cross-section of slats	20 mm (face) x 90 mm (height)
Spacing between slats	100 mm
Centre distance of slats	120 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	117 mm
Wood species	Latted pine, latted oak
Surface mass (pine)	12 kg/m <sup>2</sup>
Surface mass (oak)	14,3 kg/m <sup>2</sup>
Openness percentage	83 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

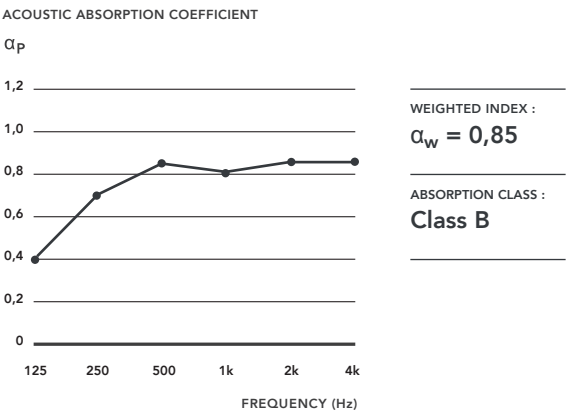
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

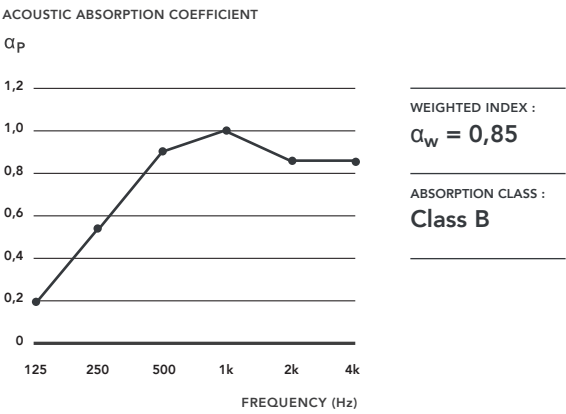
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

**LINEA 2.9.10 CEILING** + LR 20 mm on plenum E250 mm  
Acoustic absorption was measured as per the ISO 354 standard.



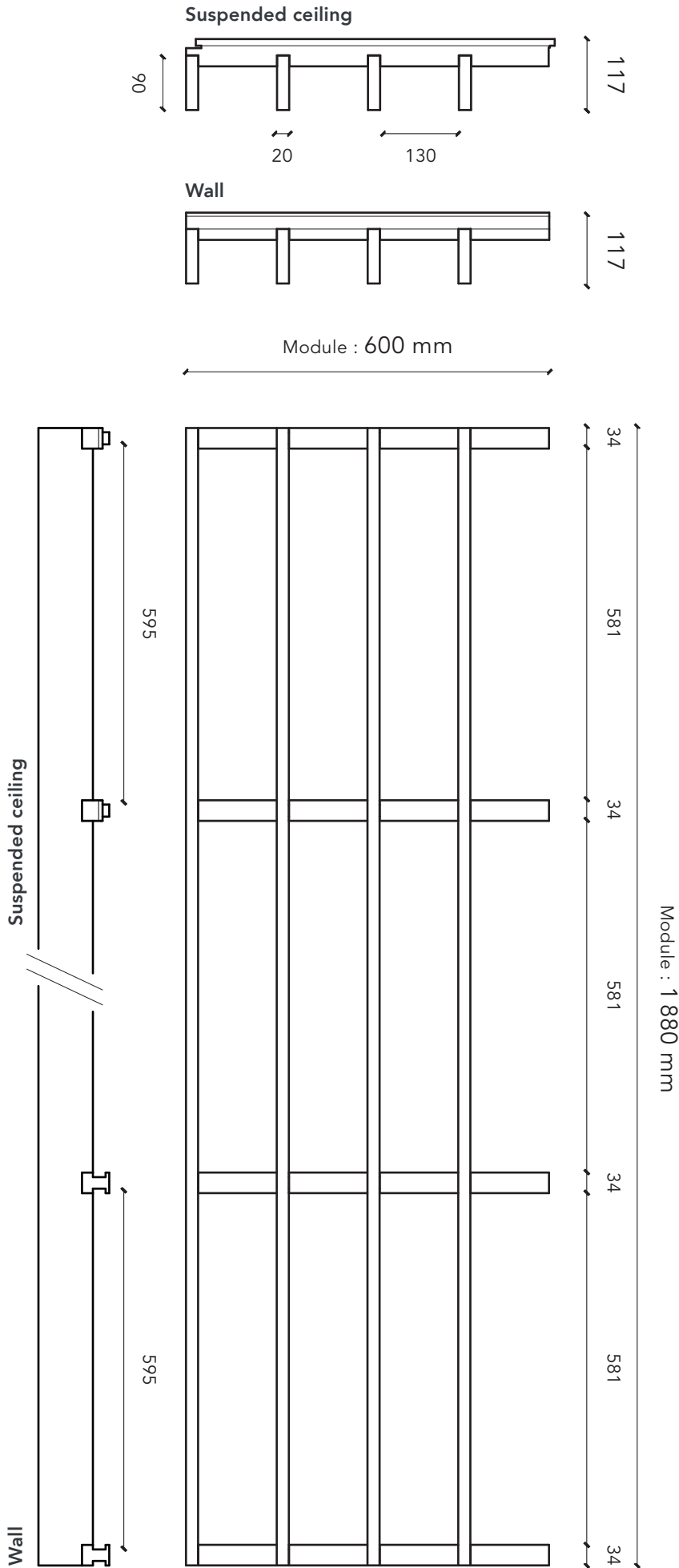
**LINEA 2.9.10 WALL** + LR 20 mm on plenum E50 mm





# LINEA 2.9.13

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm
Cross-section of slats	20 mm (face) x 90 mm (height)
Spacing between slats	130 mm
Centre distance of slats	150 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	117 mm
Wood species	Latted pine, latted oak
Surface mass (pine)	9,9 kg/m <sup>2</sup>
Surface mass (oak)	11,8 kg/m <sup>2</sup>
Openness percentage	87 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

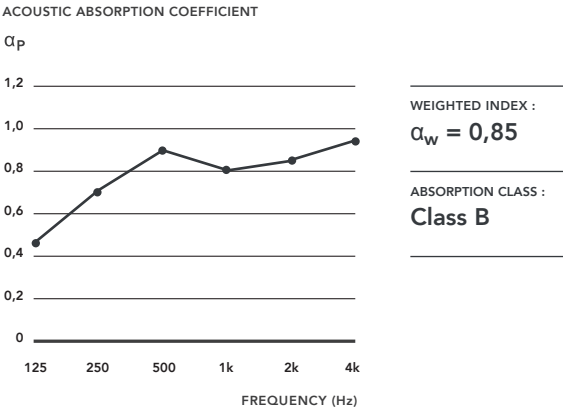
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

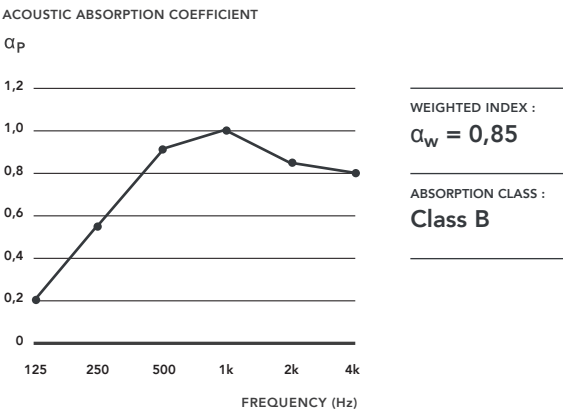
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

**LINEA 2.9.13 CEILING** + LR 20 mm on plenum E250 mm  
Acoustic absorption was measured as per the ISO 354 standard.



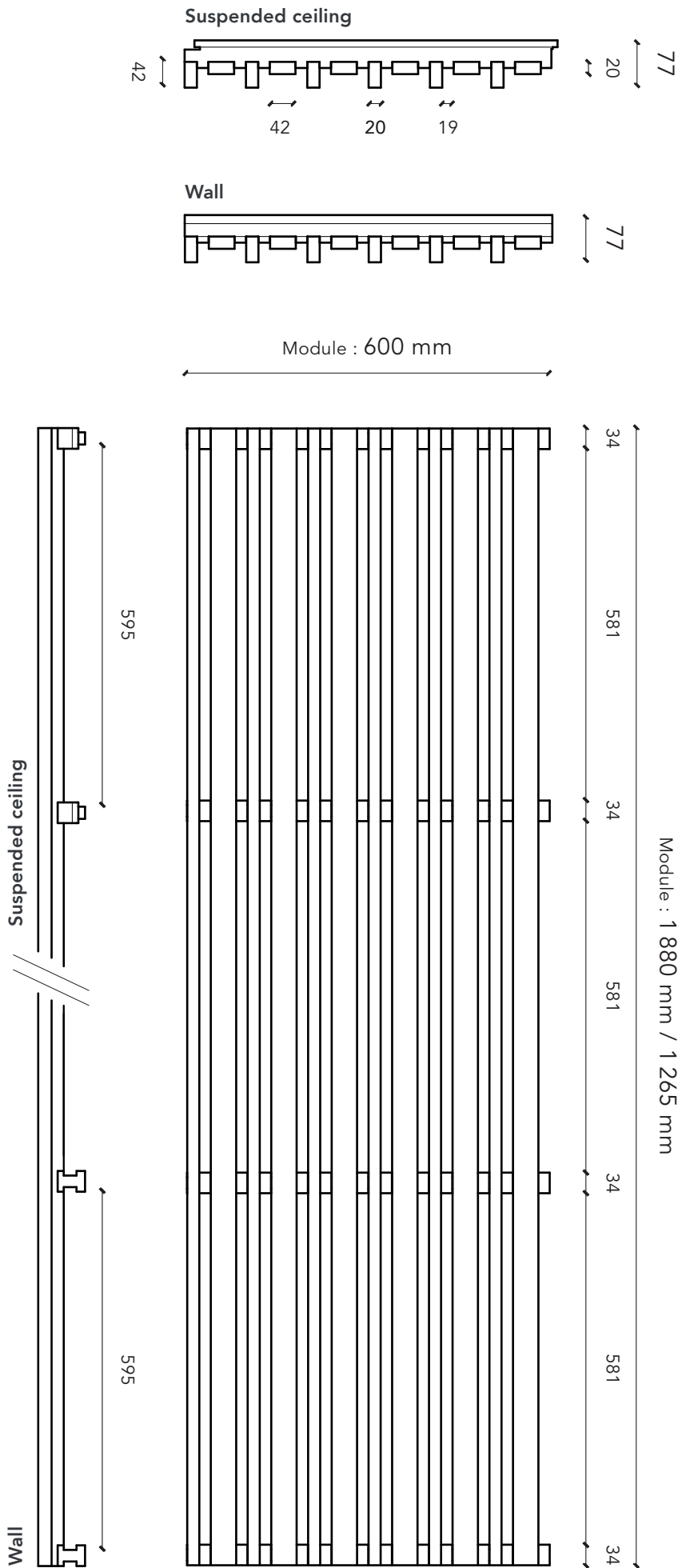
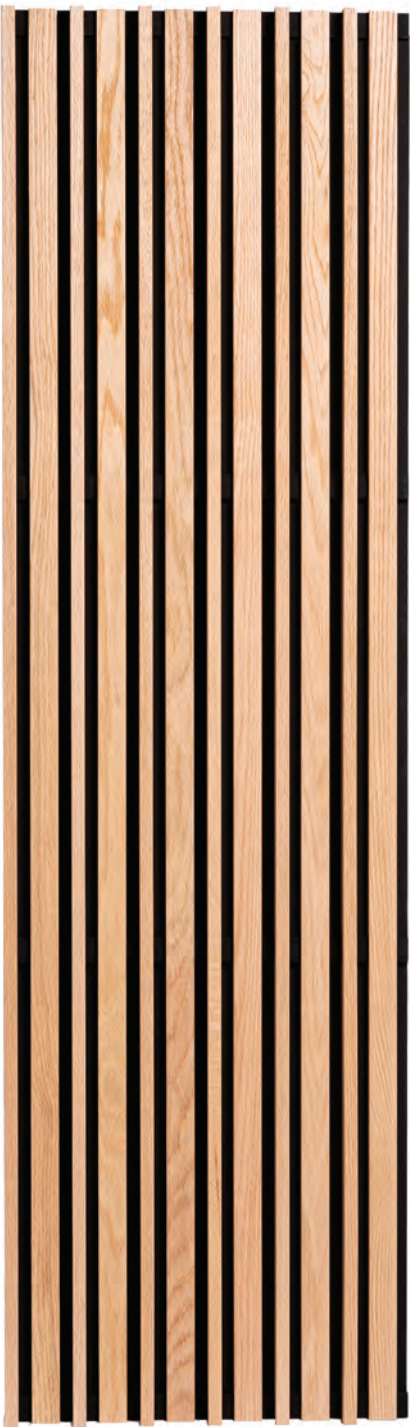
**LINEA 2.9.13 WALL** + LR 20 mm on plenum E50 mm





# LINEA 42 AL

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm et 1 265 x 600 mm
Cross-section of slats	42 mm (face) x 20 mm (height) ou 20 mm (face) x 42 mm (height)
Spacing between slats	19 mm
Centre distance of slats	50 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	77 mm
Wood species	Pine
Surface mass (pine)	13,5 kg/m²
Openness percentage	38 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m² surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

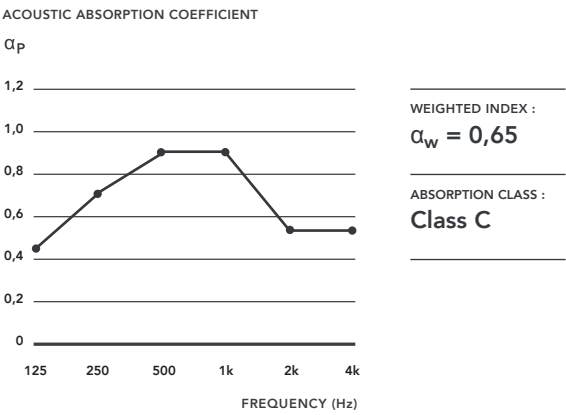
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

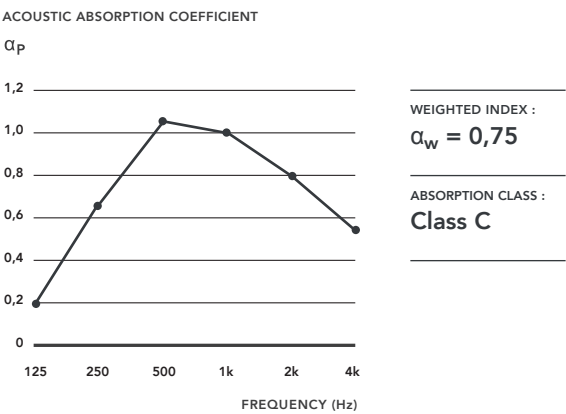
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

### LINEA 42 AL CEILING + LR 20 mm on plenum E250 mm



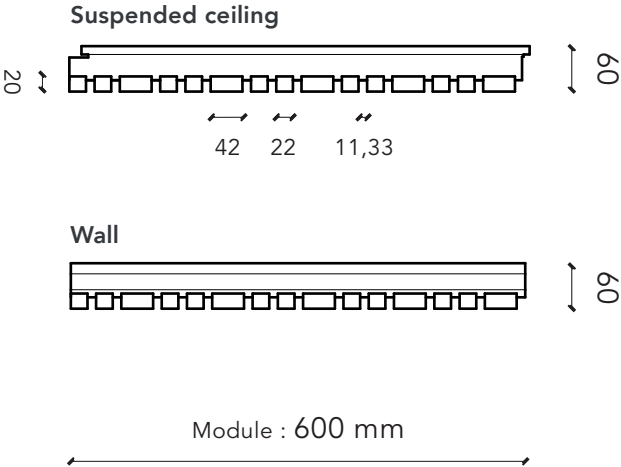
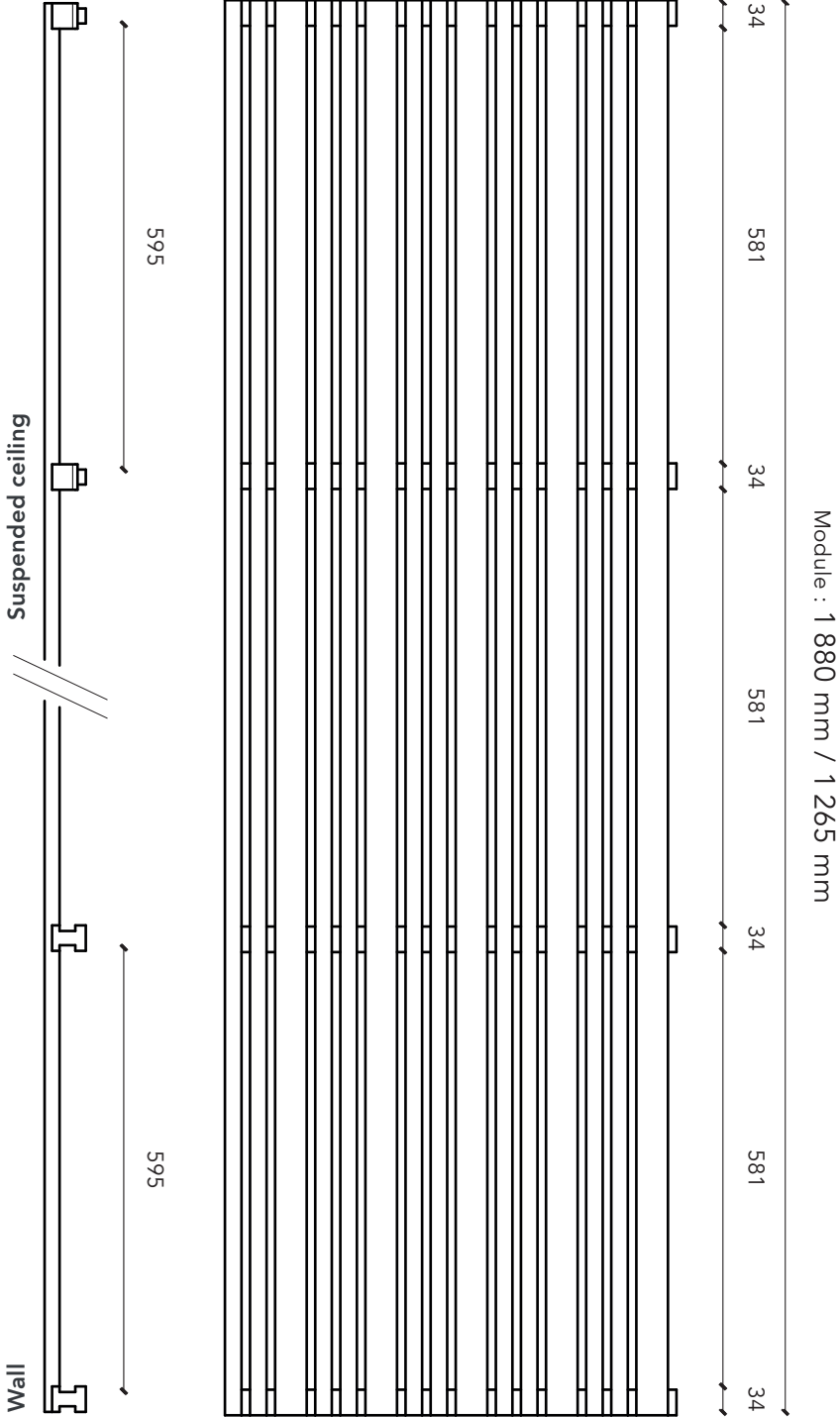
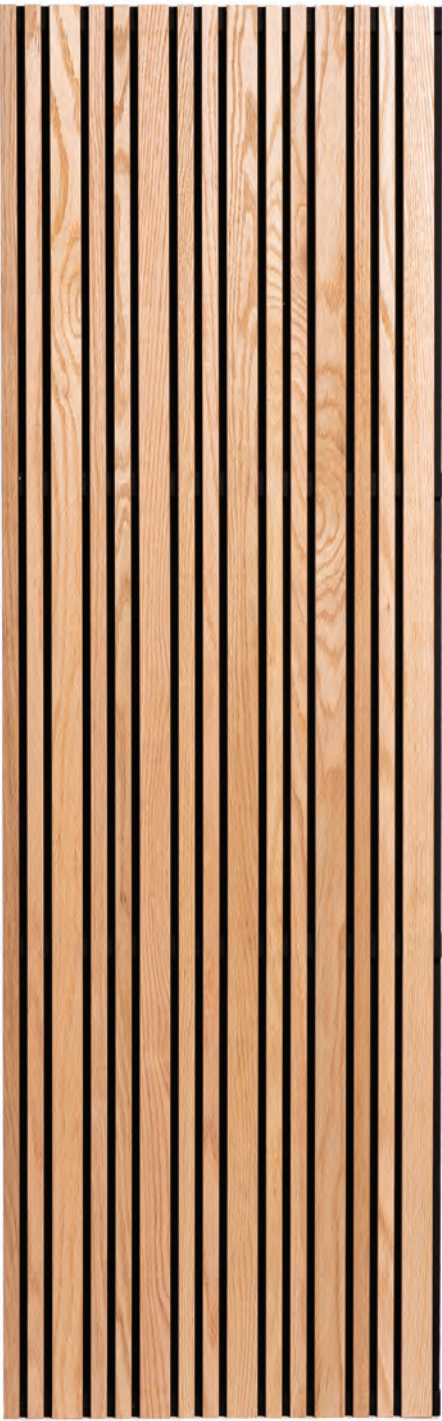
### LINEA 42 AL WALL + LR 20 mm on plenum E50 mm





# LINEA 422 AL

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm et 1 265 x 600 mm
Cross-section of slats	42 mm (face) x 20 mm (height) ou 22 mm (face) x 20 mm (height)
Spacing between slats	11,33 mm
Centre distance of slats	33,33 mm et 43,33 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	60 mm
Wood species	Pine
Surface mass (pine)	11,9 kg/m²
Openness percentage	28 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m² surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

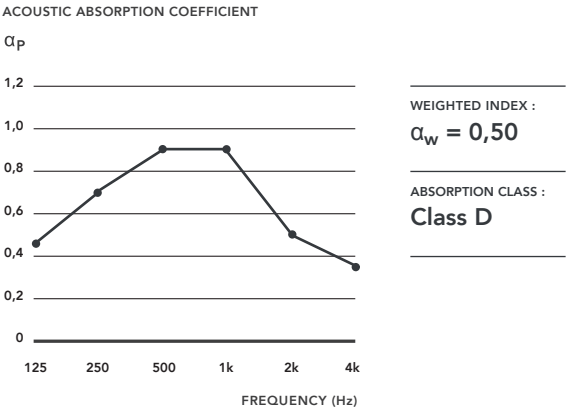
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

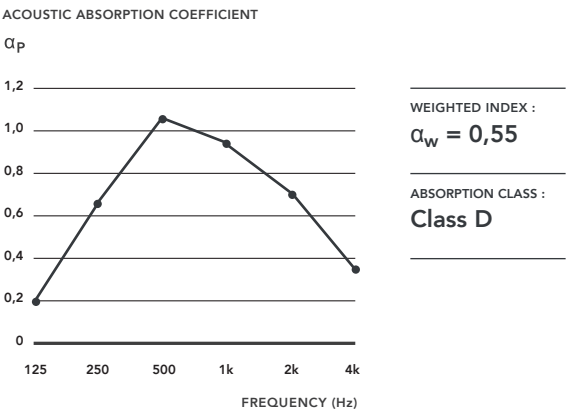
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

### LINEA 422 AL CEILING + LR 20 mm on plenum E250 mm



### LINEA 422 AL WALL + LR 20 mm on plenum E50 mm





# LINEA SHAPE

LINEA RANGE  
INTERIOR

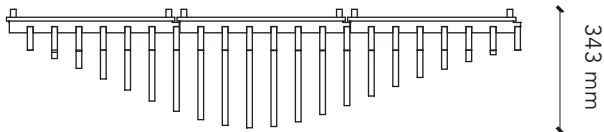
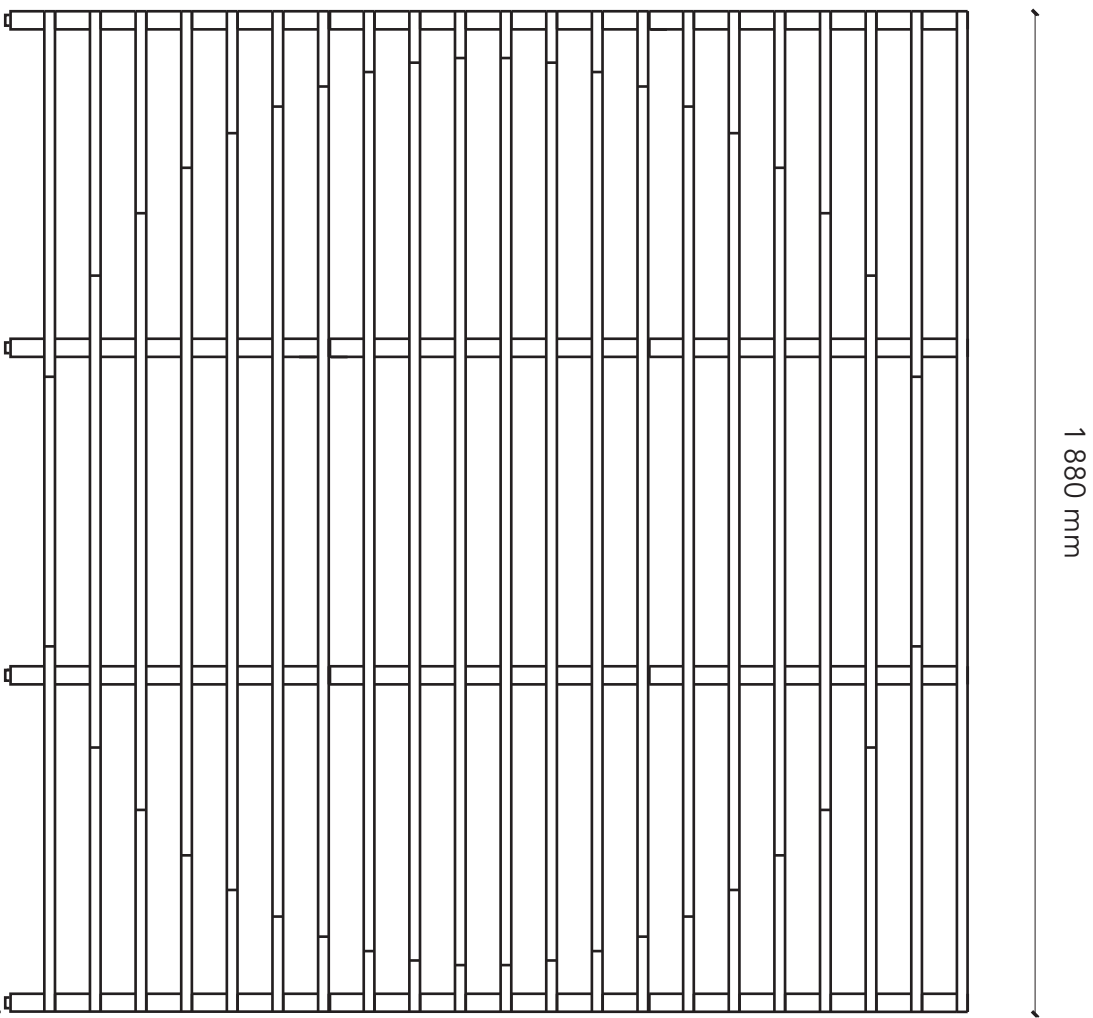
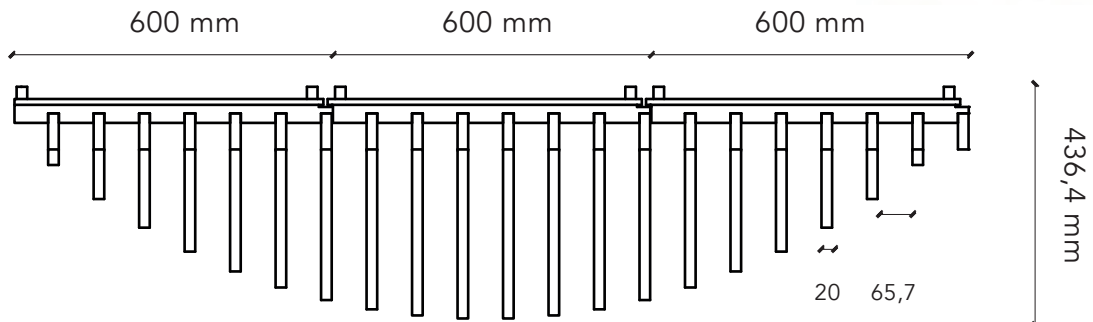
Module 1



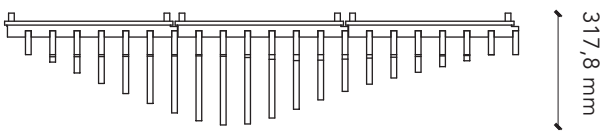
Module 2



Module 3



This model is combined with the **LINEA 2.6.6** ceiling model to ensure continuity.



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 1 800 mm soit 3 panneaux de 1 880 x 600 mm
Cross-section of slats	20 mm (face) x 68 mm (height)
Spacing between slats	65,71 mm
Centre distance of slats	85,71 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	depending on module
Wood species	Latted pine, latted oak
Surface mass (pine)	15,5 kg/m <sup>2</sup>
Surface mass (oak)	18,1 kg/m <sup>2</sup>
Openness percentage	77 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system :  
– Selon NF EN 13964  
– Selon DTU 58-1

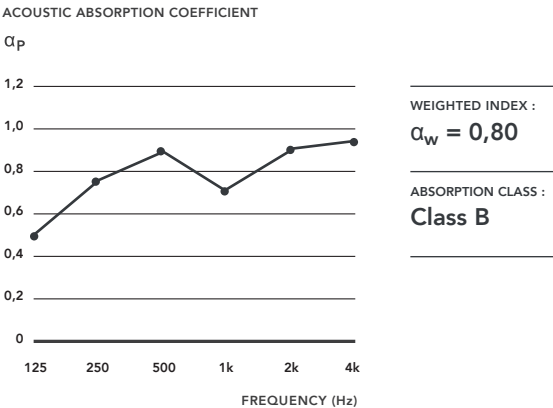
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s2,d0 according to species and finishes.

## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

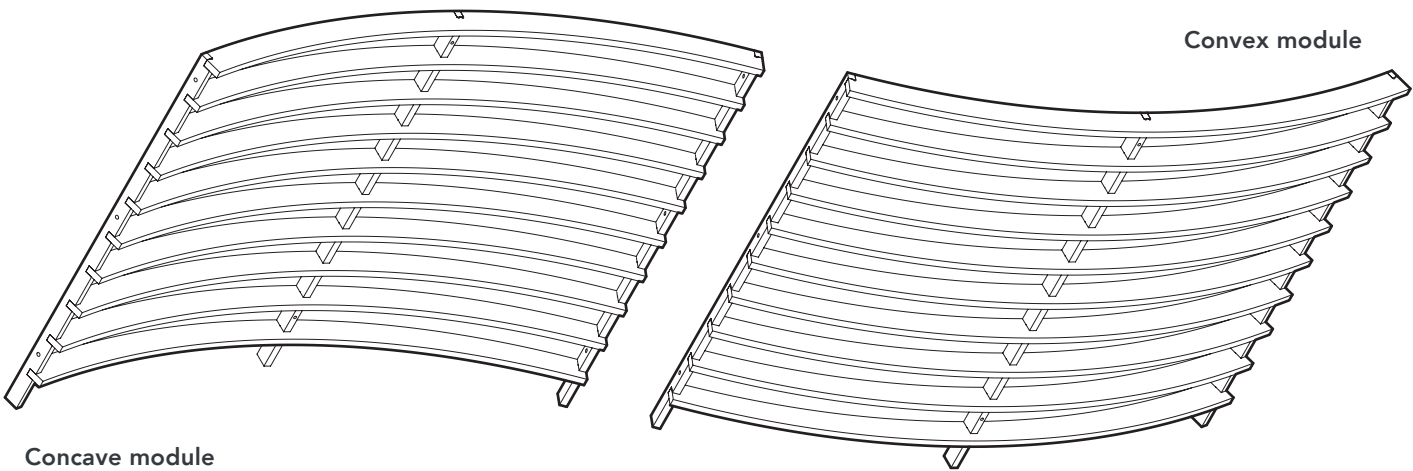
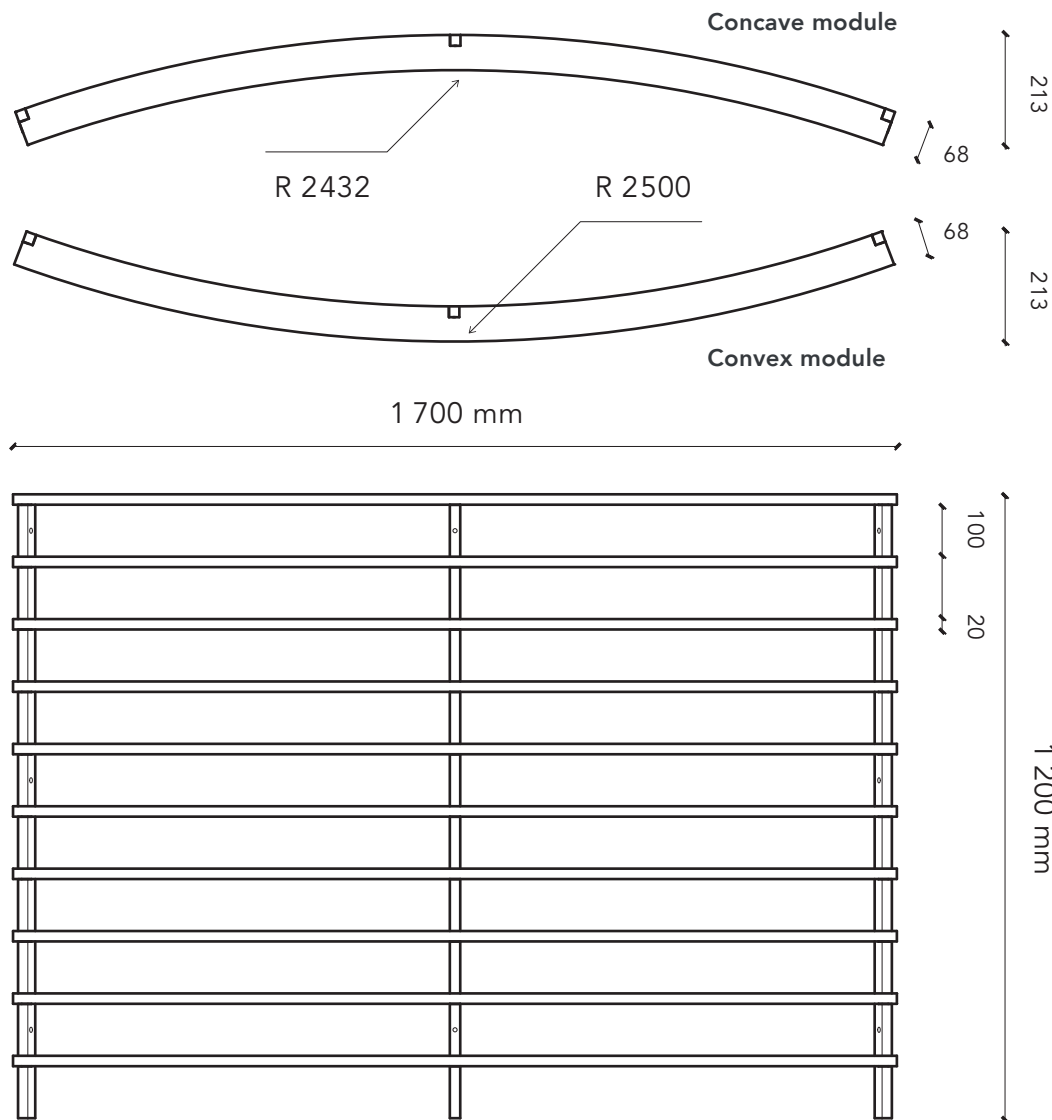
## LINEA SHAPE CEILING + LR 20 mm on plenum E250 mm





# LINEA SWELL

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	1 720 x 1 200 mm
Cross-section of slats	20 mm (face) x 68 mm (height)
Spacing between slats	100 mm
Centre distance of slats	120 mm
Black rear counter-slats	20 x 42 mm
Overall thickness	213 mm
Wood species	Latted pine, latted oak
Surface mass (pine)	8,9 kg/m <sup>2</sup>
Surface mass (oak)	10,7 kg/m <sup>2</sup>
Openness percentage	83 %

Rear surface : fabric LAU 301  
Acoustic version with fabric LAU 301 and rock wool 45mm thick  
Rock wool not supplied by Laudescher

## FITTING SYSTEM

### Suspended ceiling

Fitting on threaded rods :  
– Selon NF EN 13964  
– Selon DTU 58-1

## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

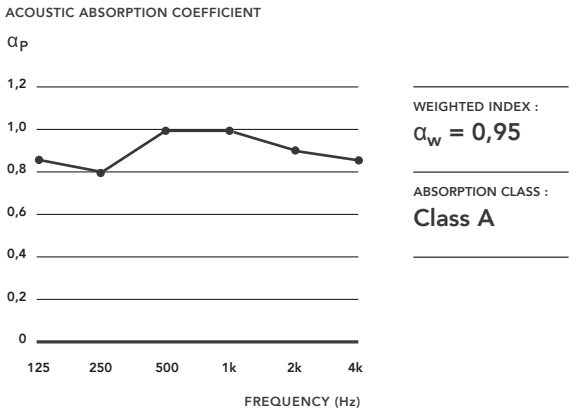
Reaction to fire possibilities B-s2,d0 according to species and finishes.

## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

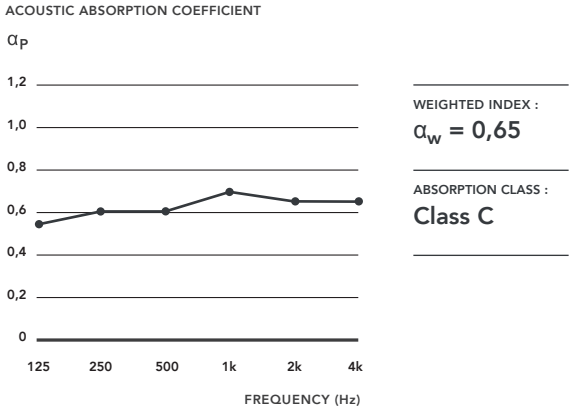
### LINEA SWELL CEILING

+ LAU 301 + LR 45 mm on plenum E400 mm  
Acoustic absorption was measured as per the ISO 354 standard.



### LINEA SWELL CEILING

+ LAU 301 on plenum E400 mm  
Acoustic absorption was measured as per the ISO 354 standard.





5

Products  
LINEA 3D

INTERIOR  
SUSPENDED CEILING AND WALL



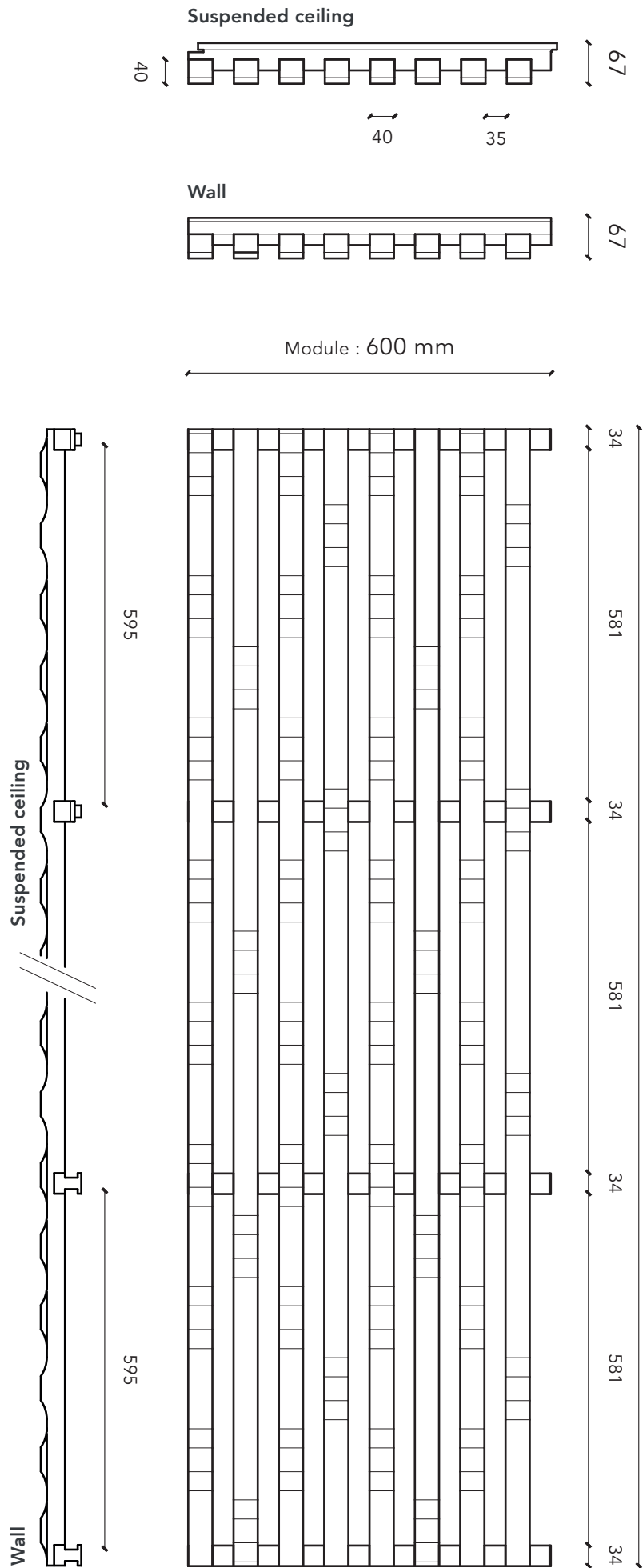
LINEA RANGE  
INTERIOR





# LINEA 3D PIX

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	2495 x 600 mm 1880 x 600 mm 1265 x 600 mm
Cross-section of slats	40 mm (face) x 40 mm (height)
Spacing between slats	35 mm
Centre distance of slats	75 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	67 mm
Wood species	Pine, oak
Surface mass (pine)	13,2 kg/m <sup>2</sup>
Surface mass (oak)	15,9 kg/m <sup>2</sup>
Openness percentage	47 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

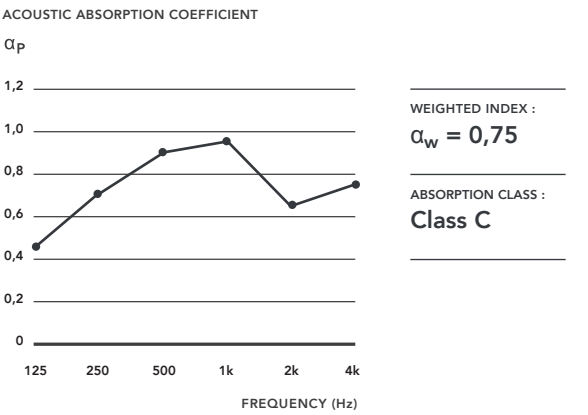
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

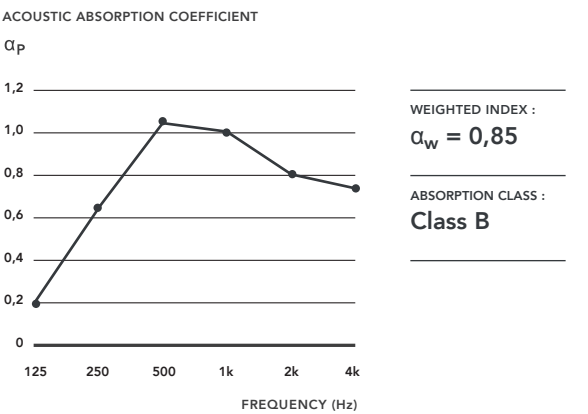
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

### LINEA 3D PIX CEILING + LR 20 mm on plenum E250 mm



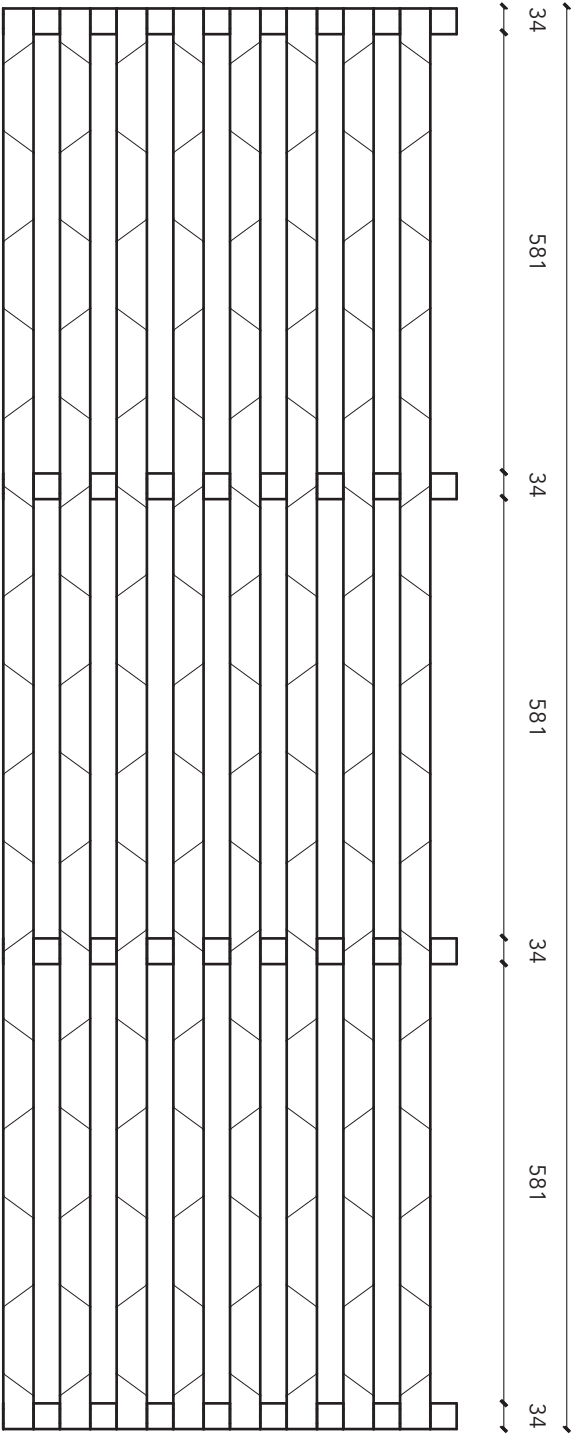
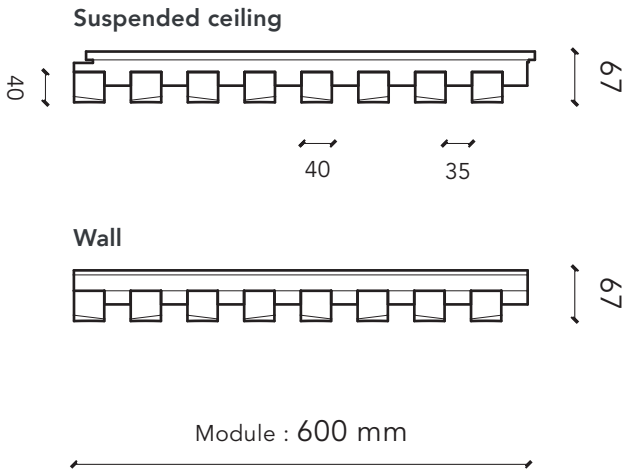
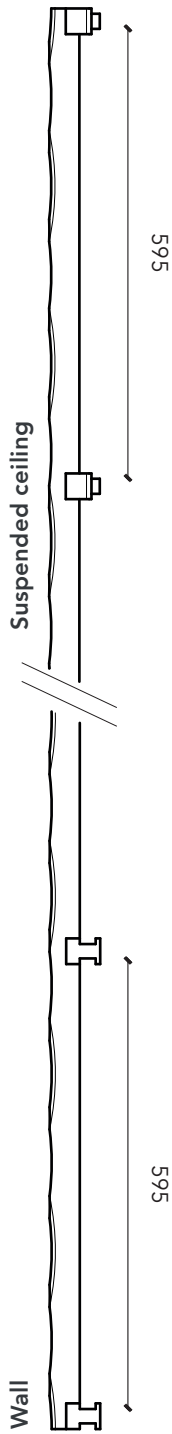
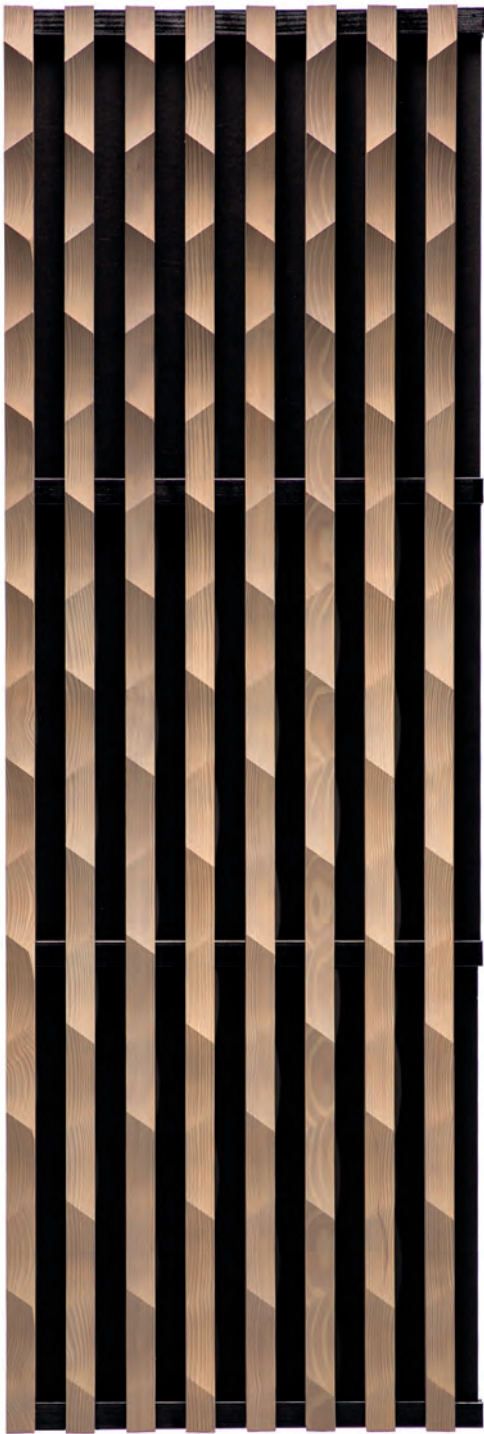
### LINEA 3D PIX WALL + LR 20 mm on plenum E50 mm





# LINEA 3D SCALE

LINEA RANGE  
INTERIOR



Module : 2 495 mm / 1 880 mm / 1 265 mm



## TECHNICAL CHARACTERISTICS

Panel dimensions	2 495 x 600 mm 1 880 x 600 mm 1 265 x 600 mm
Cross-section of slats	40 mm (face) x 40 mm (height)
Spacing between slats	35 mm
Centre distance of slats	75 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	67 mm
Wood species	Pine, oak
Surface mass (pine)	14,8 kg/m <sup>2</sup>
Surface mass (oak)	17,9 kg/m <sup>2</sup>
Openness percentage	47 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

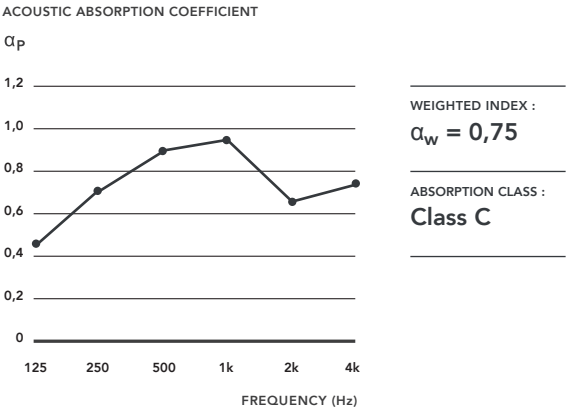
## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

## ACOUSTIC RESULTS

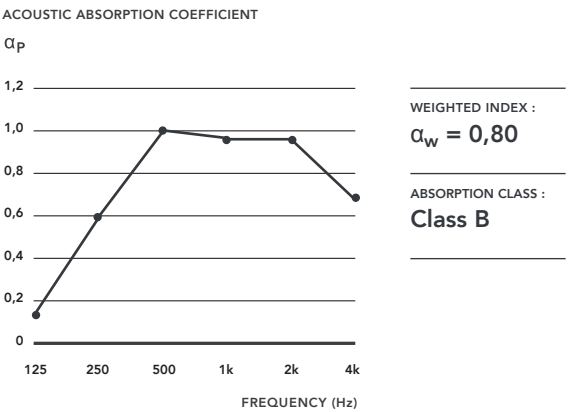
The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

### LINEA 3D SCALE CEILING + LR 20 mm on plenum E250 mm



### LINEA 3D SCALE WALL + LR 20 mm on plenum E50 mm

Acoustic absorption was measured as per the ISO 354 standard.





11/11/2019

11/11/2019



## TECHNICAL CHARACTERISTICS

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

WEIGHTED INDEX :  
 $\alpha_w = 0,85$

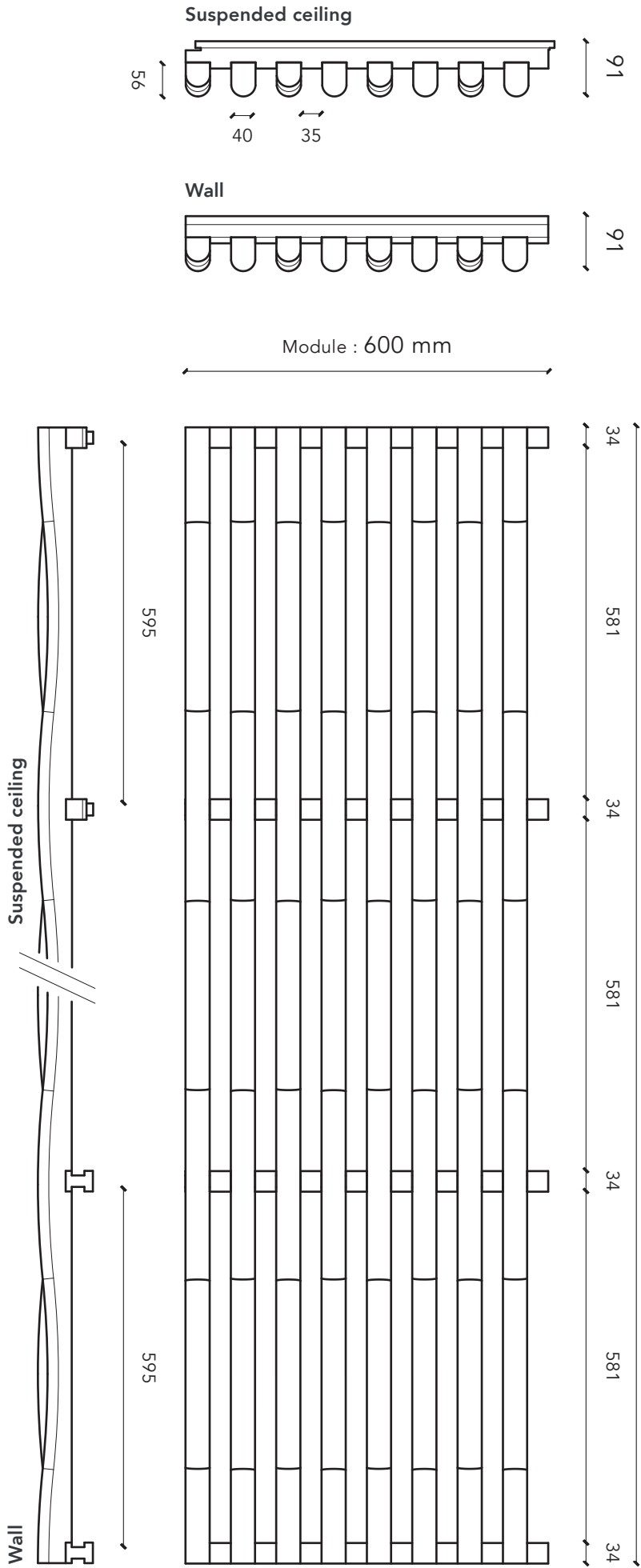
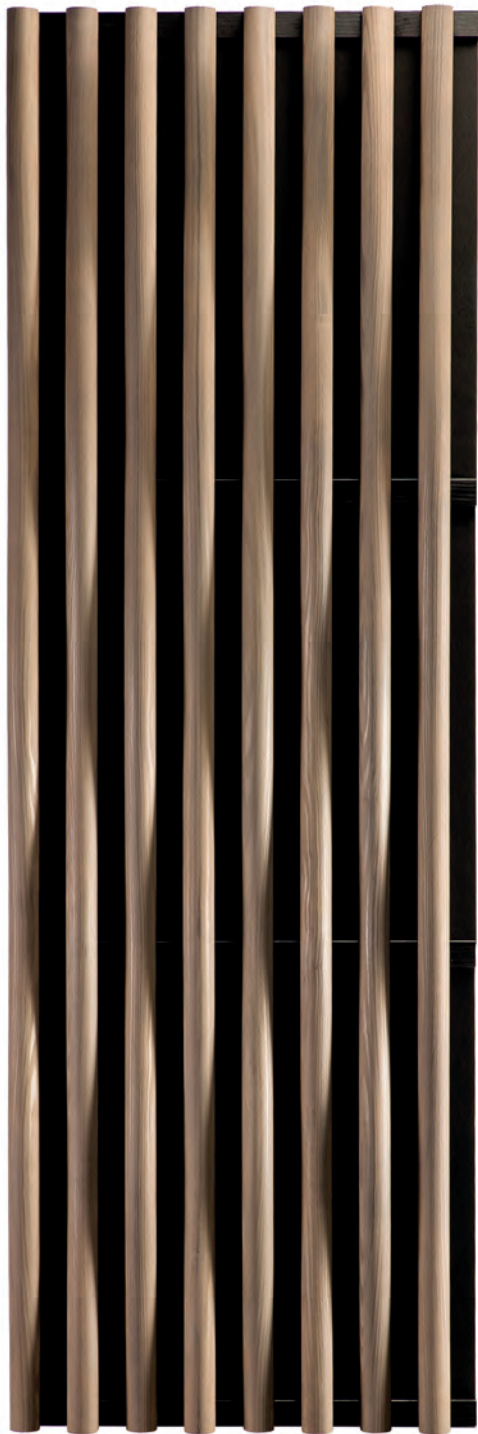
ABSORPTION CLASS :  
**Class B**

FREQUENCY (Hz)	WEIGHTED INDEX ( $\alpha_p$ )
125	0.2
250	0.65
500	1.05
1k	1.0
2k	0.8
4k	0.75



# LINEA 3D BAMBOO WAVE

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	2495 x 600 mm 1880 x 600 mm 1265 x 600 mm
Cross-section of slats	40 mm (face) x 56 mm (height)
Spacing between slats	35 mm
Centre distance of slats	75 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	91 mm
Wood species	Pine, oak
Surface mass (pine)	17,8 kg/m <sup>2</sup>
Surface mass (oak)	21,5 kg/m <sup>2</sup>
Openness percentage	47 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0  
according to species and finishes.

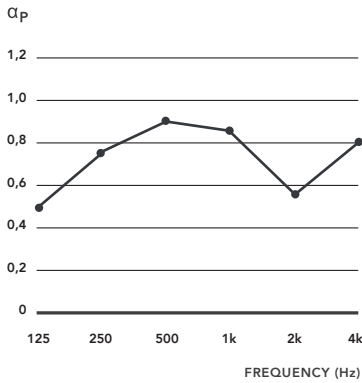
## ACOUSTIC RESULTS

The various data relating to acoustic absorption  
( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated  
according to ISO 11654 standard (LINEA + acoustic  
supplement).

### LINEA 3D BAMBOO WAVE CEILING

+ LR 20mm on plenum E250mm

#### ACOUSTIC ABSORPTION COEFFICIENT



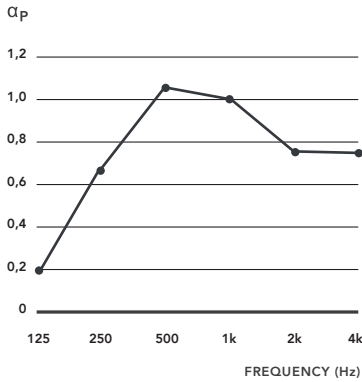
WEIGHTED INDEX :  
 $\alpha_w = 0,65$

ABSORPTION CLASS :  
**Class C**

### LINEA 3D BAMBOO WAVE WALL

+ LR 20mm on plenum E50mm

#### ACOUSTIC ABSORPTION COEFFICIENT



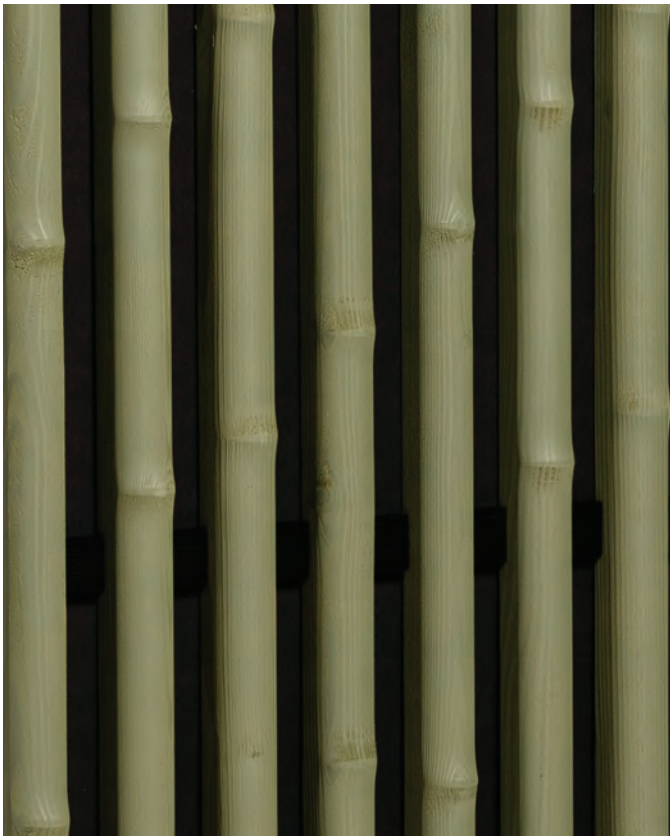
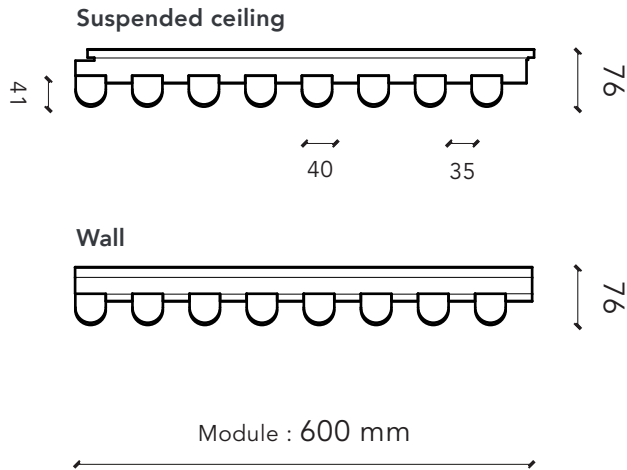
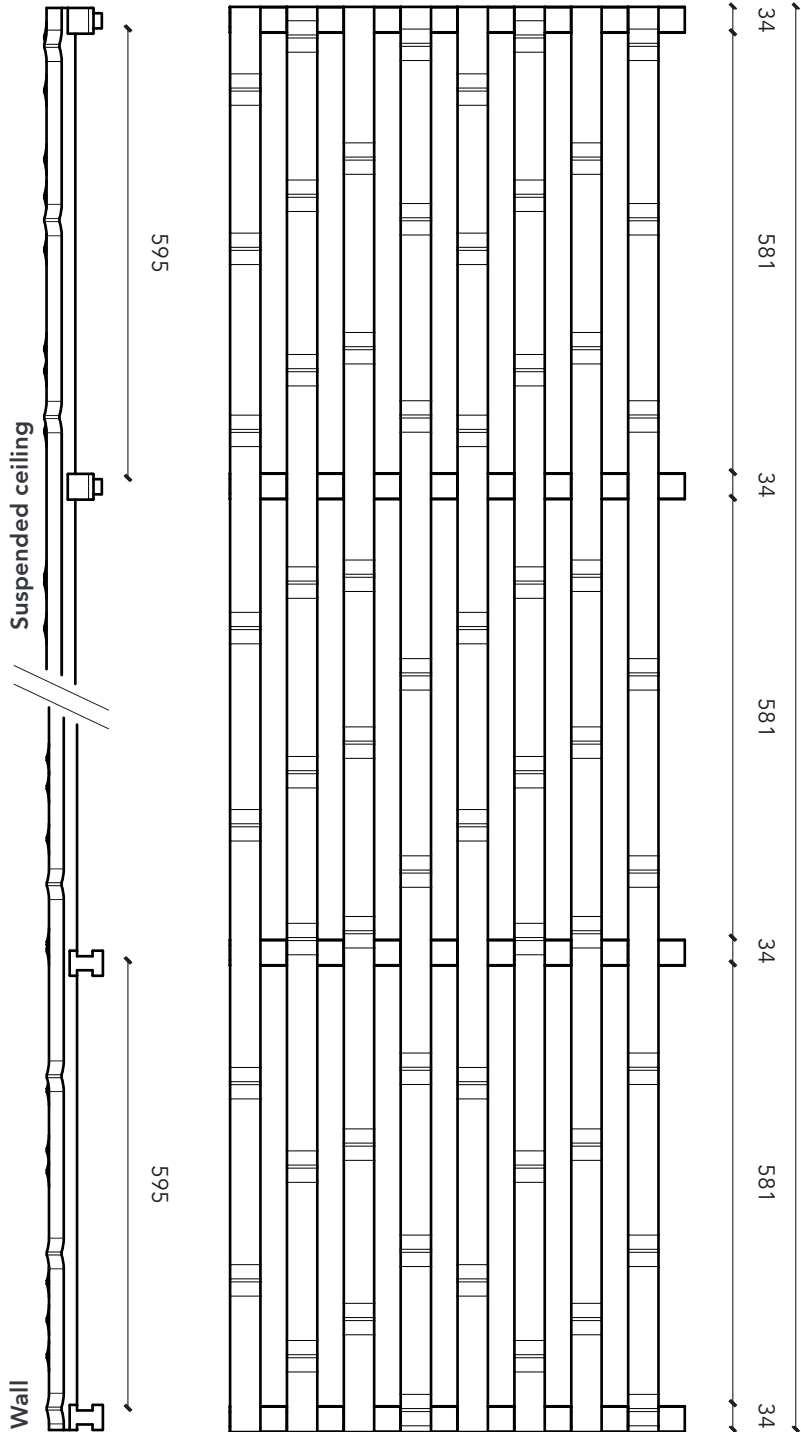
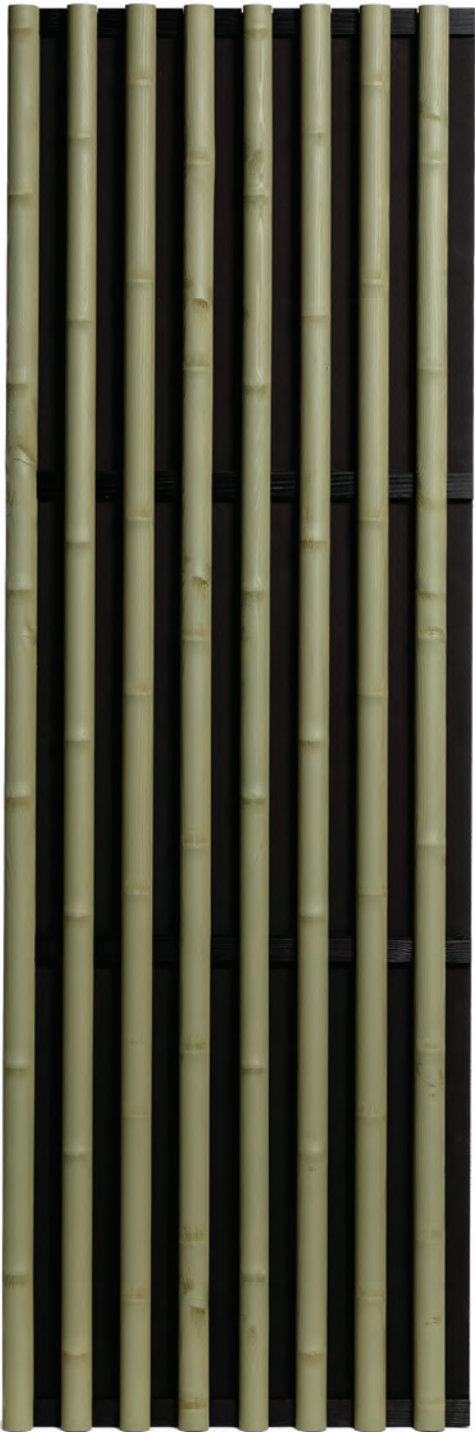
WEIGHTED INDEX :  
 $\alpha_w = 0,85$

ABSORPTION CLASS :  
**Class B**



# LINEA 3D JUNGLE

LINEA RANGE  
INTERIOR



## TECHNICAL CHARACTERISTICS

Panel dimensions	2495 x 600 mm 1880 x 600 mm 1265 x 600 mm
Cross-section of slats	40 mm (face) x 41 mm (height)
Spacing between slats	35 mm
Centre distance of slats	75 mm
Black rear counter-slats	34 x 45 mm
Overall thickness	76 mm
Wood species	Pine, oak
Surface mass (pine)	14,1 kg/m <sup>2</sup>
Surface mass (oak)	16,9 kg/m <sup>2</sup>
Openness percentage	47 %

Rear surface : acoustic mineral wool tiles 2,4 kg/m<sup>2</sup> surfaced with black fleece facing (format 600 x 600 mm ; 20 or 22 mm thickness)  
*Not supplied by Laudescher*

## FITTING SYSTEM

### Suspended ceiling

Fitting on T24 grid system  
or by screwing :  
– Selon NF EN 13964  
– Selon DTU 58-1

### Wall cladding

Mechanical fixing by screwing:  
– Selon DTU 36-2  
– Selon NF EN 14915

## FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Reaction to fire possibilities Euroclass B-s1,d0 or B-s2,d0 according to species and finishes.

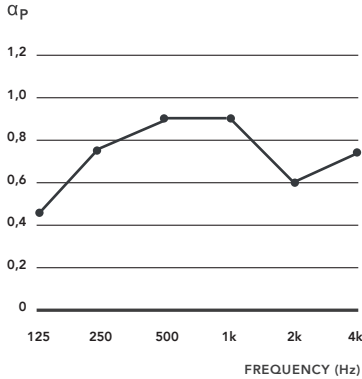
## ACOUSTIC RESULTS

The various data relating to acoustic absorption ( $\alpha_p$ ,  $\alpha_w$ , absorption class) have been calculated according to ISO 11654 standard (LINEA + acoustic supplement).

### LINEA 3D JUNGLE CEILING

+ LR 20 mm on plenum E250 mm

#### ACOUSTIC ABSORPTION COEFFICIENT



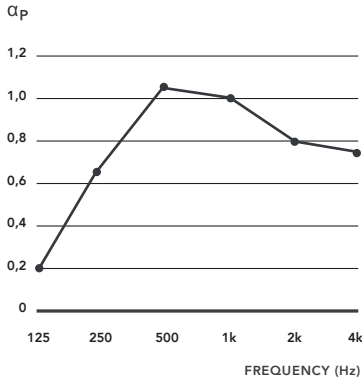
WEIGHTED INDEX :  
 $\alpha_w = 0,70$

ABSORPTION CLASS :  
**Class C**

### LINEA 3D JUNGLE WALL

+ LR 20 mm on plenum E50 mm

#### ACOUSTIC ABSORPTION COEFFICIENT



WEIGHTED INDEX :  
 $\alpha_w = 0,85$

ABSORPTION CLASS :  
**Class B**



6

## Installation

A PATENTED FLEXIBLE INSTALLATION  
SYSTEM THAT ADAPTS TO STANDARD  
SYSTEMS ON THE MARKET

These recommendations are purely indicative suggestions.  
For more detailed advice, please refer to the railing  
manufacturers' guidelines, and to the current corresponding  
norms, that prevail in case of conflicting information.  
If in doubt on fitting instructions, the professional must seek  
the necessary clarifications and assistance before installing.  
Laudescher will not be held accountable for a defective  
installation.

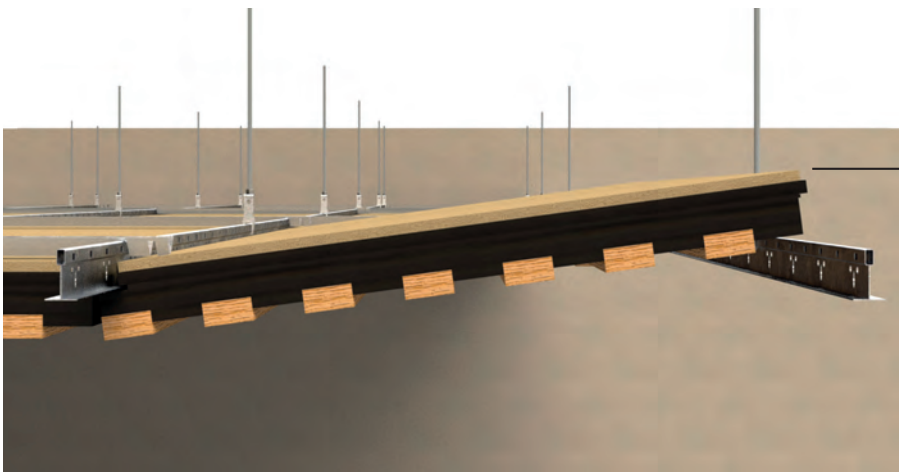
Wearing PPE (Personal Protective Equipment) is necessary  
for cutting panels (goggles for chip projections, FFP3 mask  
for inhaling sawdust and gloves for splinters).





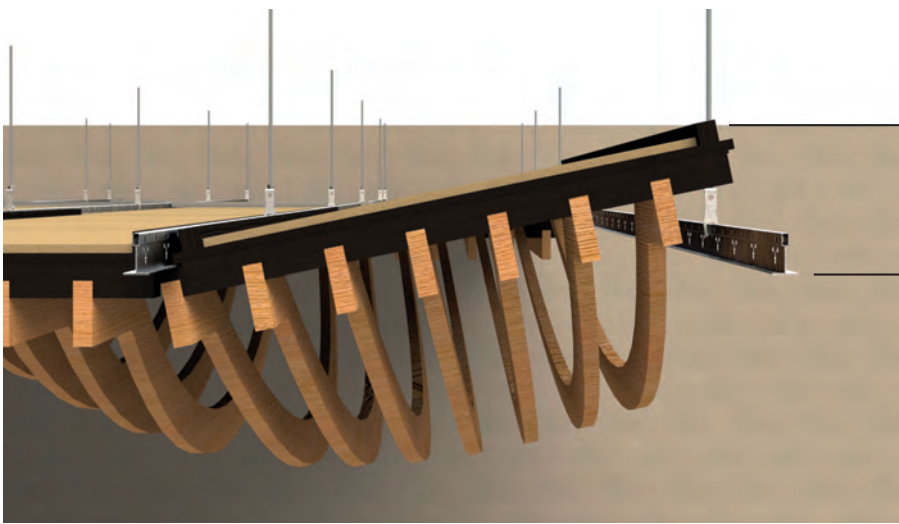
# Installation dismountable ceiling

## Requirements for installation



Minimum plenum to mount and  
dismount panels

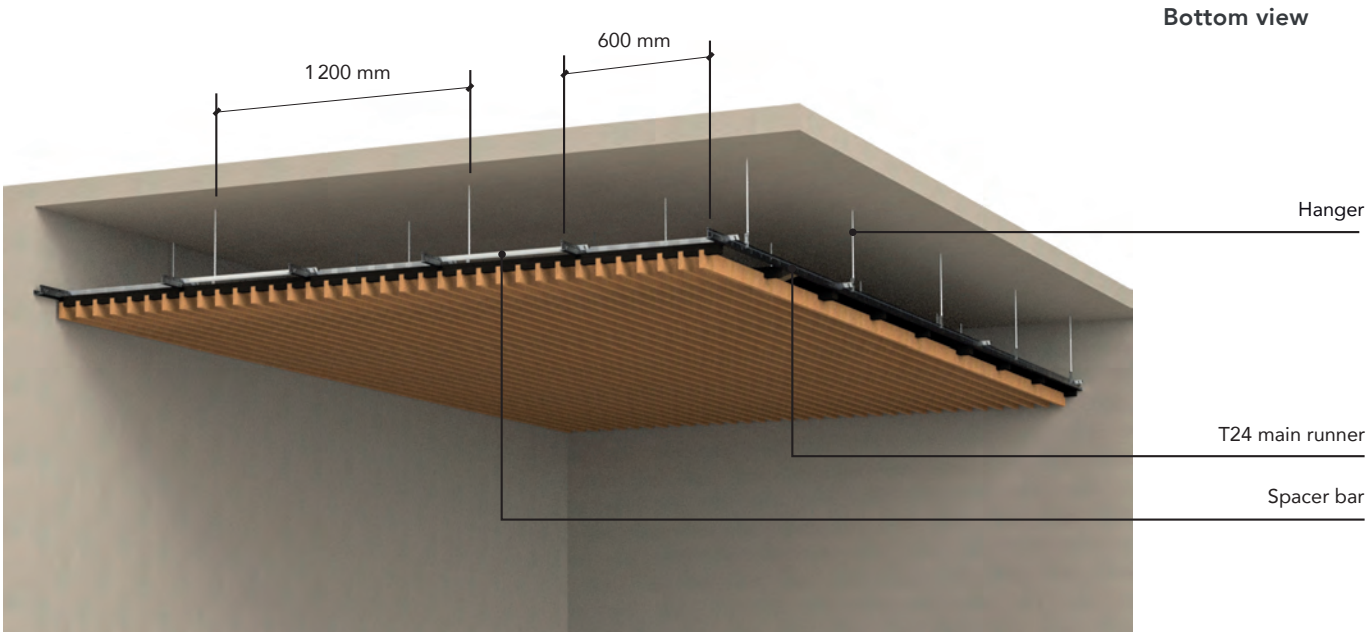
Minimum plenum  
**100 mm**



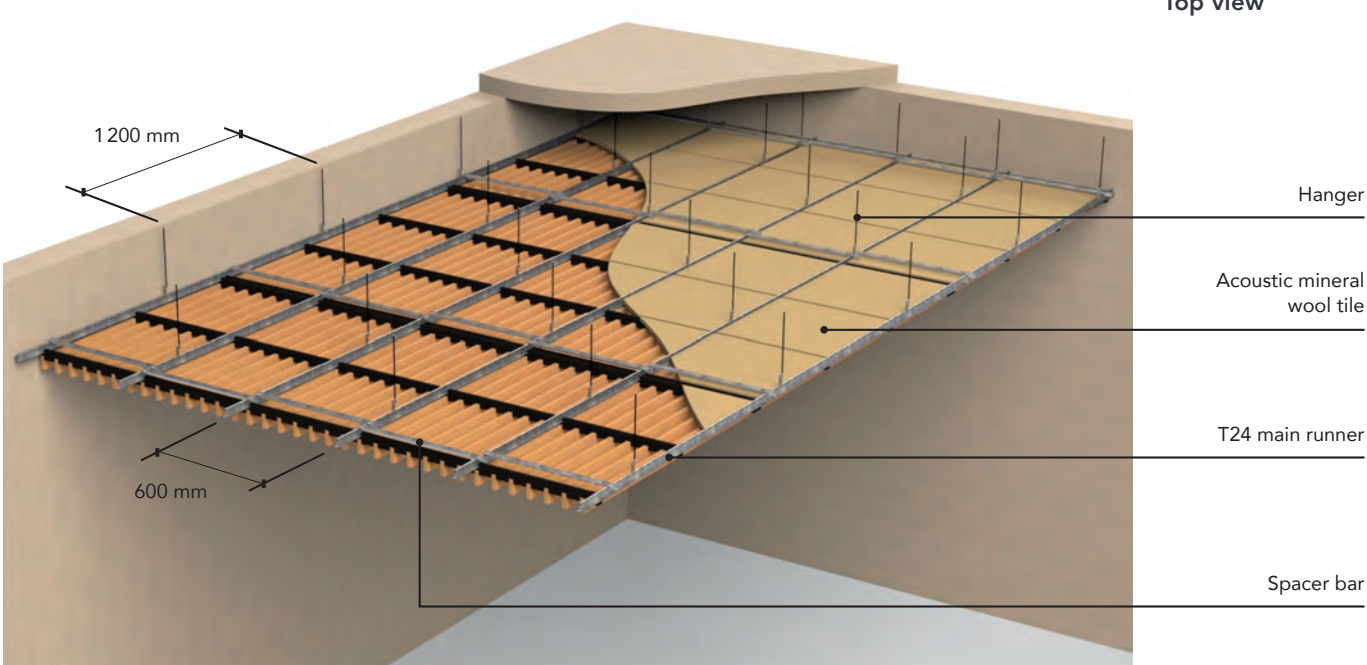
Special case of LINEA SHAPE

Minimum plenum  
**150 mm**

## Overview drawings



Bottom view



Top view

INSTALLATION



# Installation dismountable ceiling

## Frame

Installed on standard T24 grid system\* with black capping, concealed using a patented system, according to current standards and best practice rules in each country (French standards NF P 68203-1 and -2 and DTU 58-1, 2008 edition France).  
Laudescher does not supply all structural elements.

\* The entire framework and suspension system must be designed when applying in moist and/or corosive environnments.

## DESCRIPTION

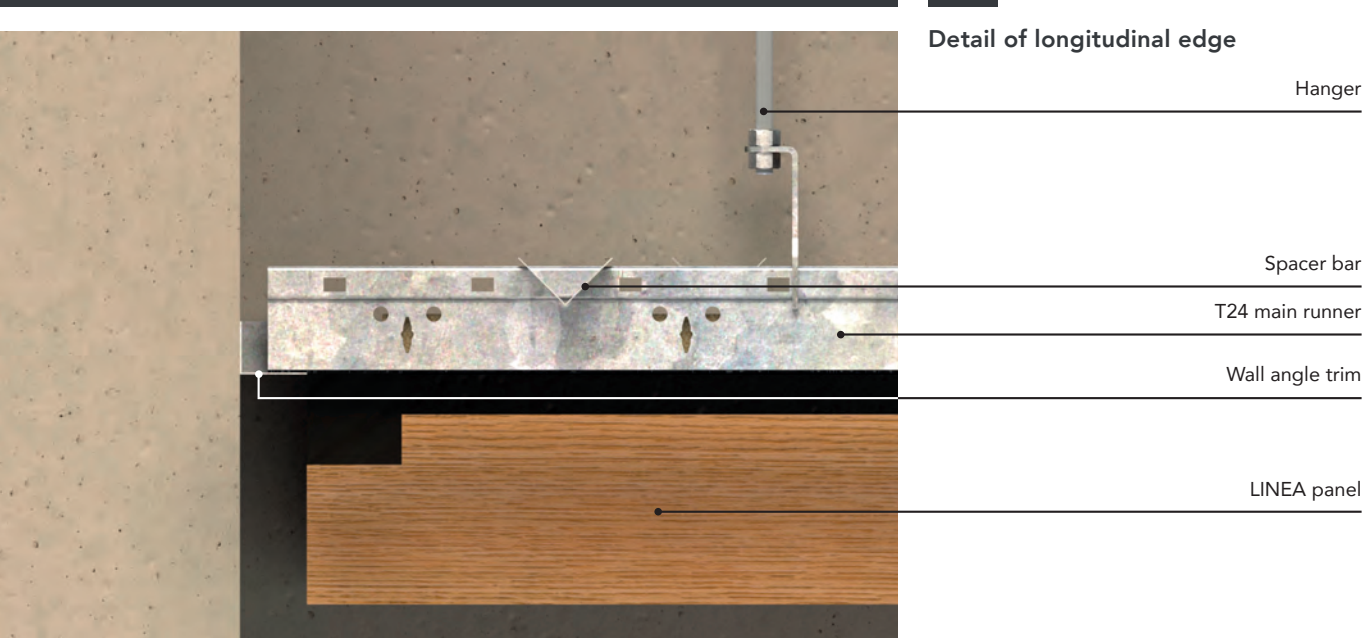
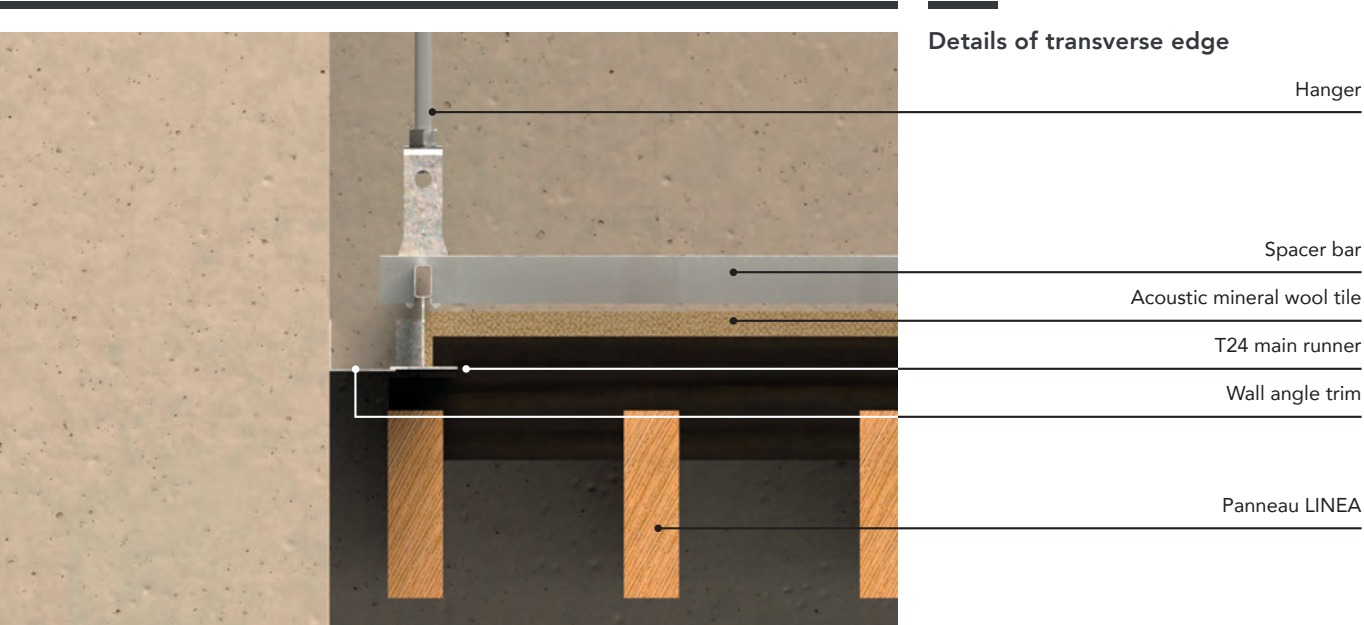
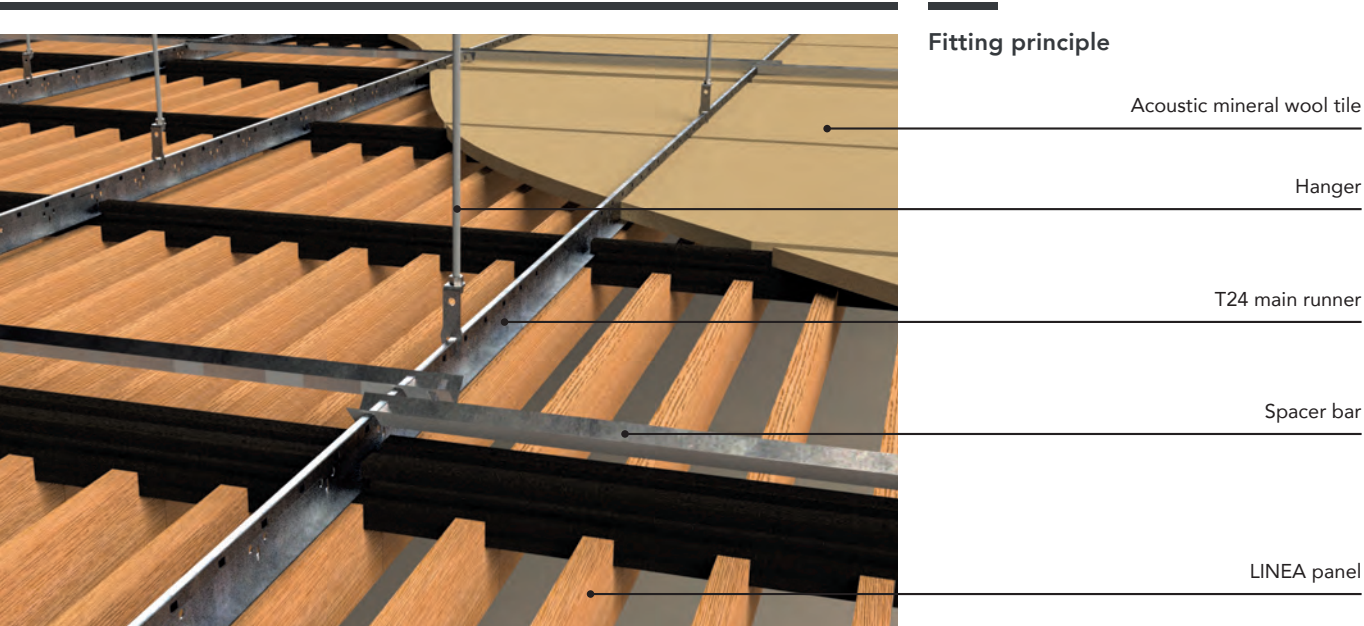
T24 main runners	Centre distance 600 mm
Hangers	Quick-adjusting threaded rods or hangers
Distance between hangers	Maximum 1 200 mm Maximum 150 mm from edge
Spacing	Minimum 1 spacer bar per panel Spacer bars 200mm from edge
Finish	Perimeter trim with wall angle trim profile with black capping (peripheral shadow gap)

## FRAME COVERAGE

	Frame 1 880 x 600 mm
Rail	1,67 ml / m²
Spacer bar	0,54 ml / m²
Profile	Based on length of edge
Hanger	1,40 p / m²

Maximum load : 22 kg/m² evenly distributed

## General views

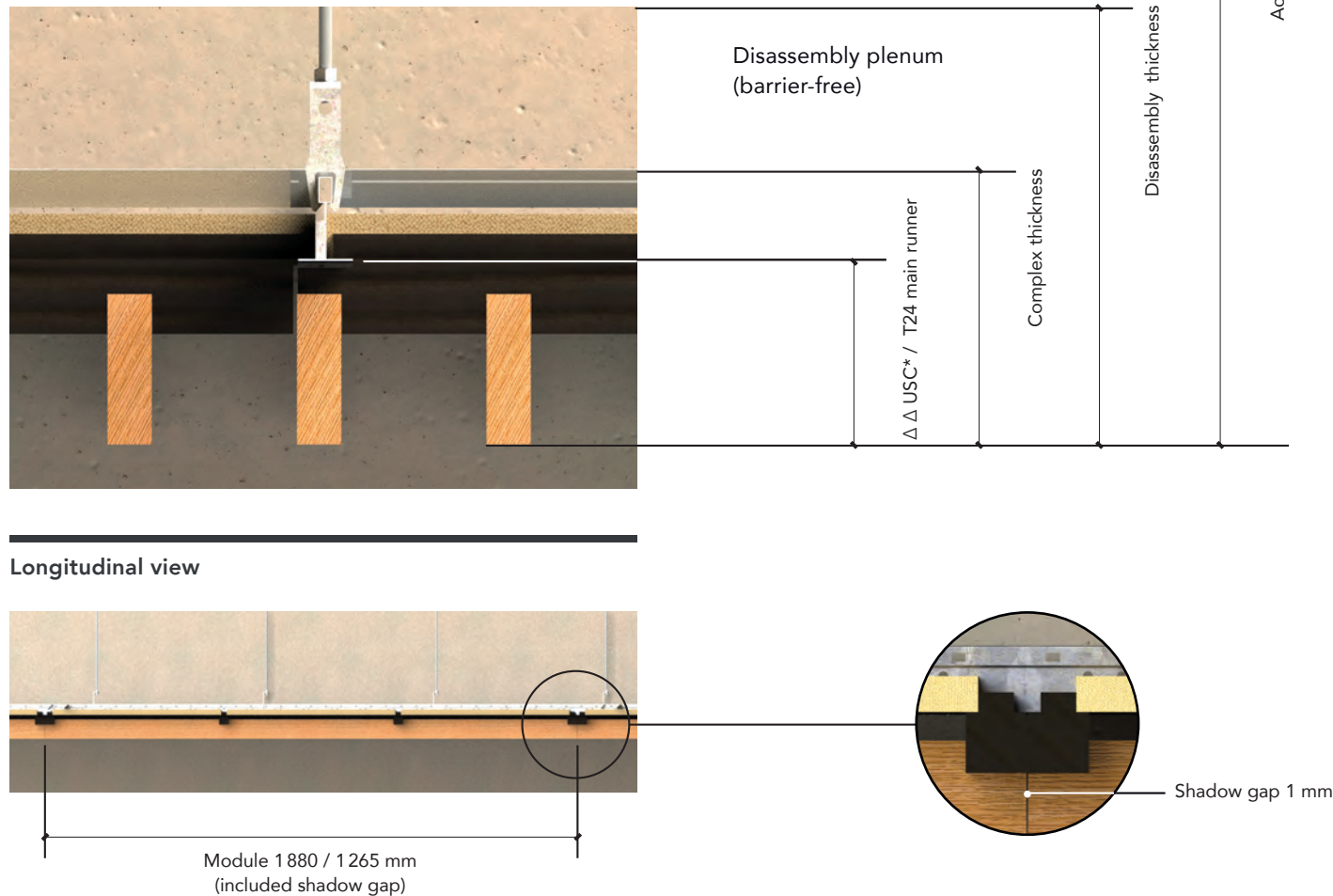




# Installation dismountable ceiling

## System dimensions

### Details



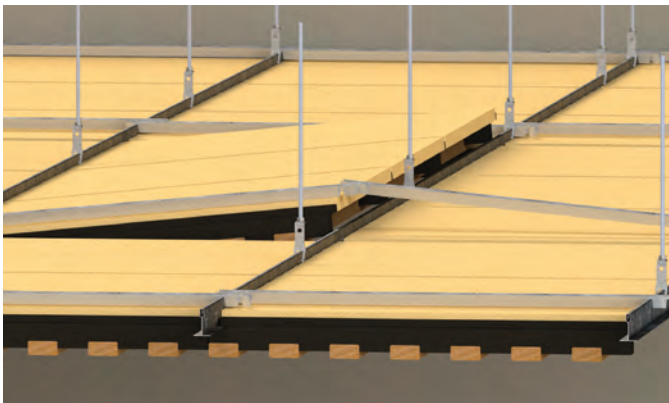
### CEILING

Model	Δ USC* / T24	Complex thickness	Disassembly thickness	Acoustic thickness
4.2 / 4.2 LITE	43 mm	84 mm	144 mm	314 mm
9.2.1 / 422 AL	48 mm	89 mm	149 mm	319 mm
9.2.3 / 9.2.6	43 mm	84 mm	144 mm	314 mm
2.4 / 2.4 LITE / 42 AL	57 mm	98 mm	158 mm	328 mm
2.6	83 mm	124 mm	184 mm	354 mm
2.9	105 mm	146 mm	206 mm	376 mm
SCALE / PIX / BAMBOO	55 mm	96 mm	156 mm	326 mm
EDGE	63 mm	104 mm	164 mm	334 mm
BAMBOO WAVE	79 mm	120 mm	180 mm	350 mm
JUNGLE	64 mm	105 mm	165 mm	335 mm

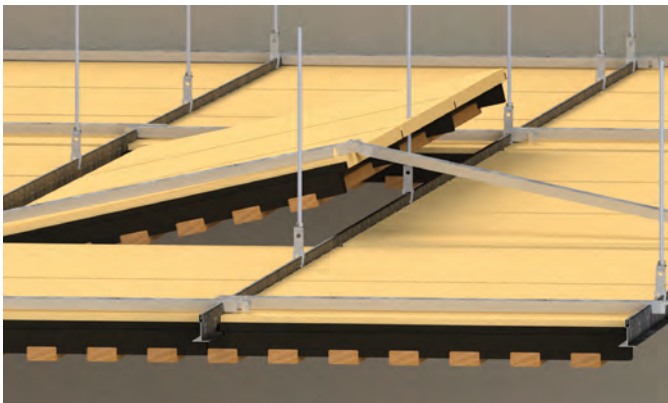
Δ \*USC: Under Suspended Ceiling

## Dismounting

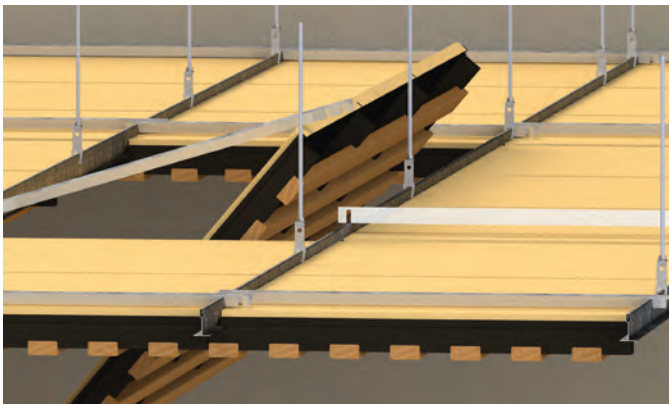
### Step 1 : Lift the panel



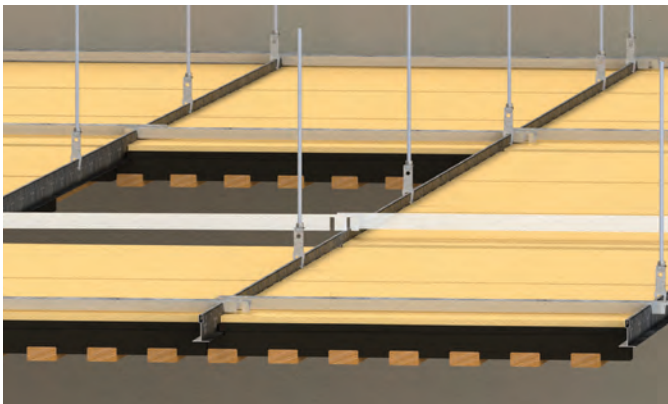
### Step 2 : Slide the panel



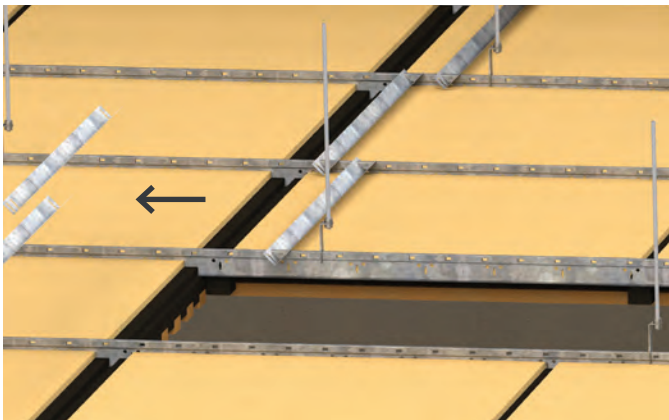
### Step 3 : Remove the panel



### Step 4 : The spacer bars are unclipped



### Step 5 : Shift the spacer bars to the next panel



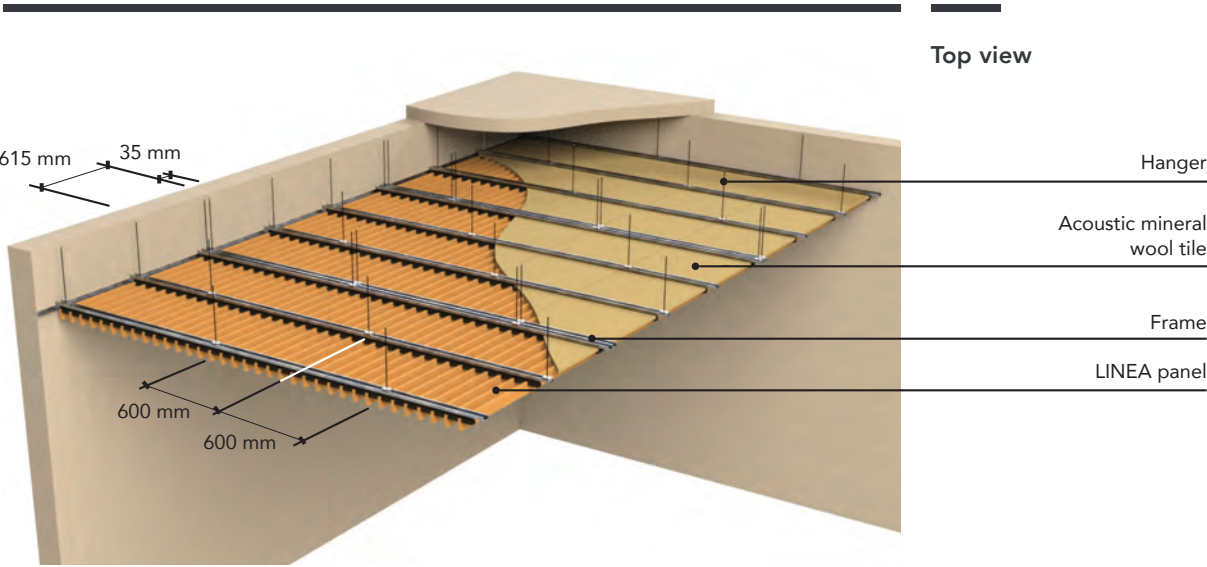
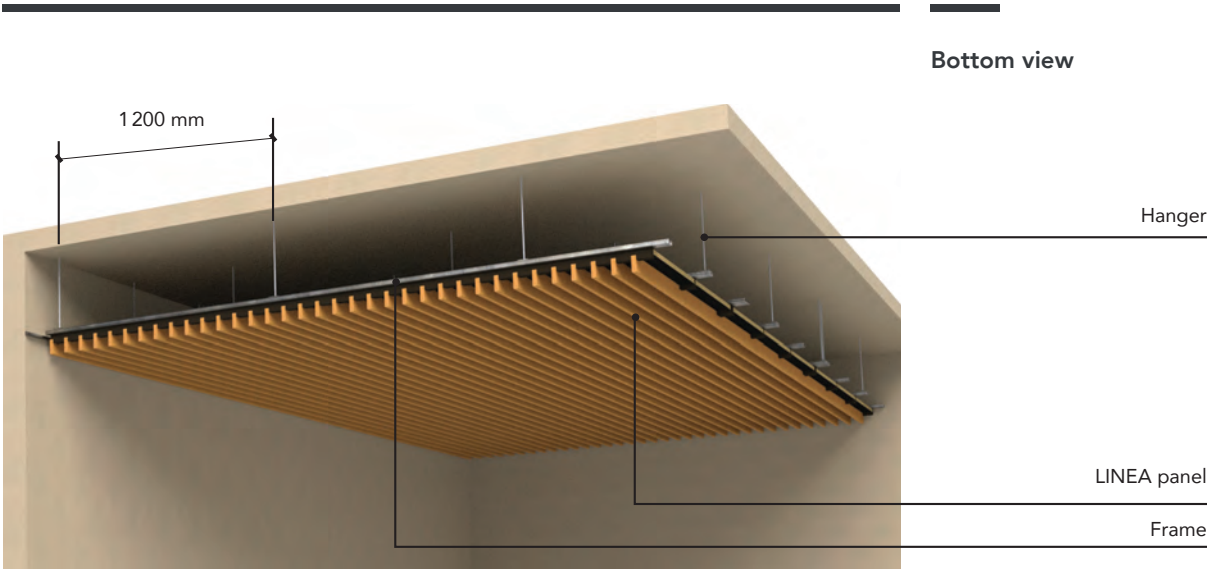
### Step 6 : Check system lock





# Installation screwed ceiling

## Overview drawings



## Frame

Fitted by screwing onto framework\* through the black counter-slats (2 black-lacquered round-head screws per counter-slat), as per NF EN 13964 and DTU 58-1. None of the structural elements are supplied by Laudescher.

\*The entire framework and suspension system must be designed when applying in moist and/or corrosive environments.

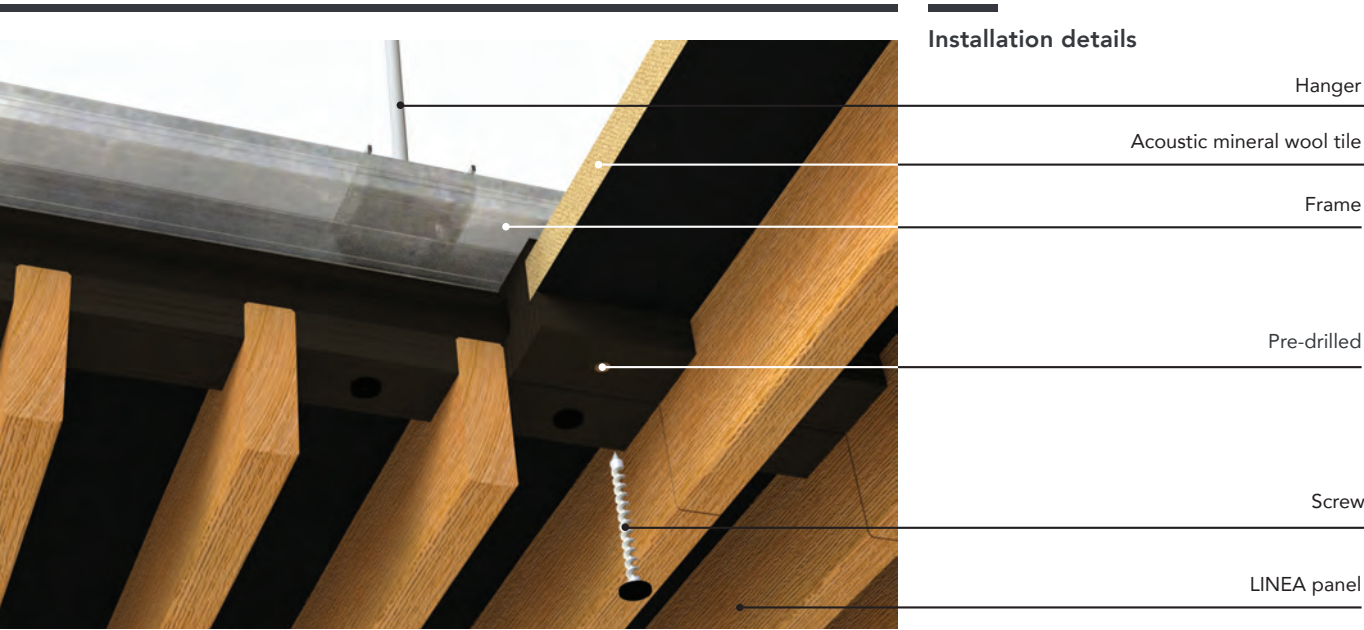
## DESCRIPTION

Frame	Metal or wooden structure aligned with counter-slats Minimum 2 screws per counter-slats
Hangers	Compatible with the choice of structure and supporting materials
Spacing between hangers	Maximum 1200 mm Maximum 100 mm from the edge
Finish	Perimeter trim with wall angle trim profile

## FRAME COVERAGE

	Frame 1880 x 600 mm
Rail	2,1 ml/m <sup>2</sup>
Hanger	1,8 pc/m <sup>2</sup>
Profile	Based on length of edge

Maximum load : 30 kg/m<sup>2</sup> evenly distributed



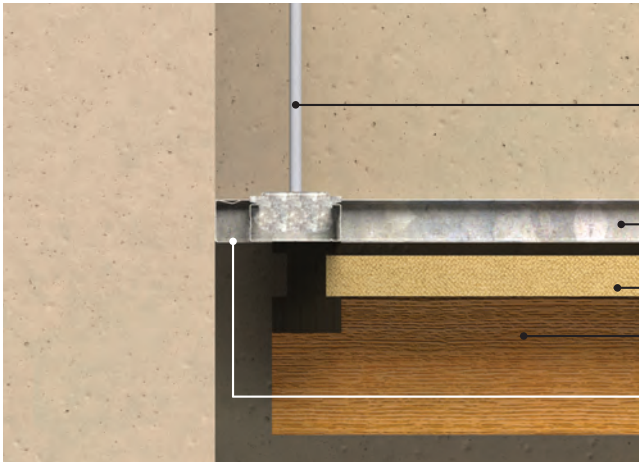


# Installation screwed ceiling



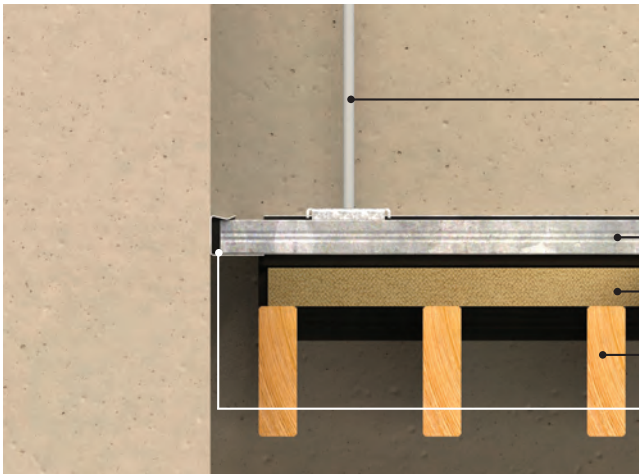
Fitting principle

- Hanger
- Acoustic mineral wool tile
- LINEA panel
- Frame



Detail of transverse edge

- Hanger
- Frame
- Acoustic mineral wool tile
- LINEA panel
- Perimeter trim

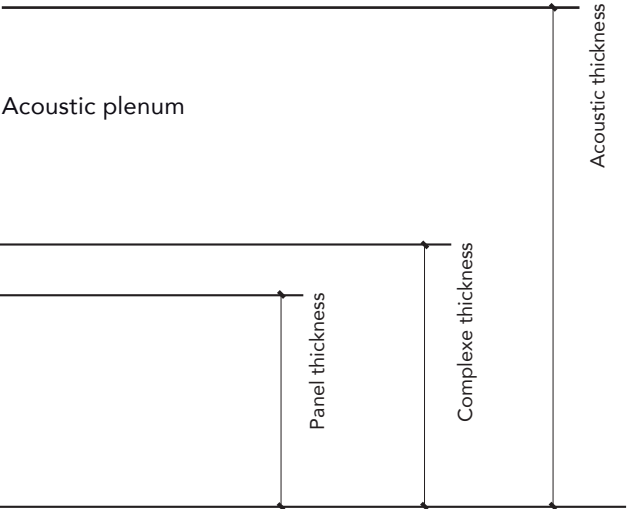
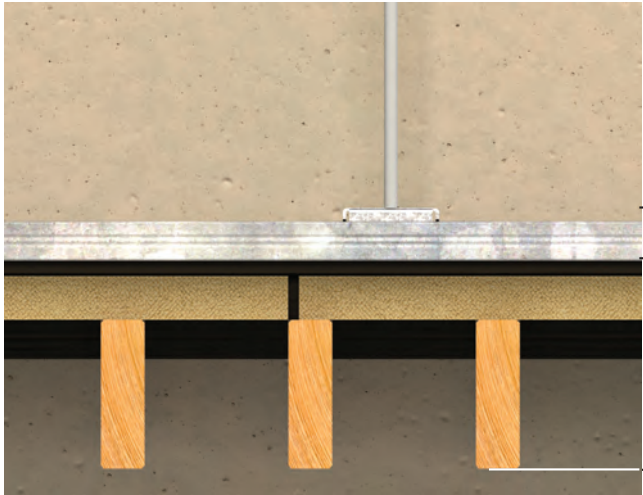


Detail of longitudinal edge

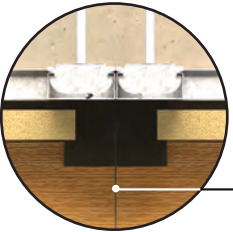
- Hanger
- Frame
- Acoustic mineral wool tile
- LINEA panel
- Perimeter trim

## System dimensions

Details



Longitudinal view



Shadow gap 1 mm

Module 1880 / 1265 mm  
(including shadow gap)

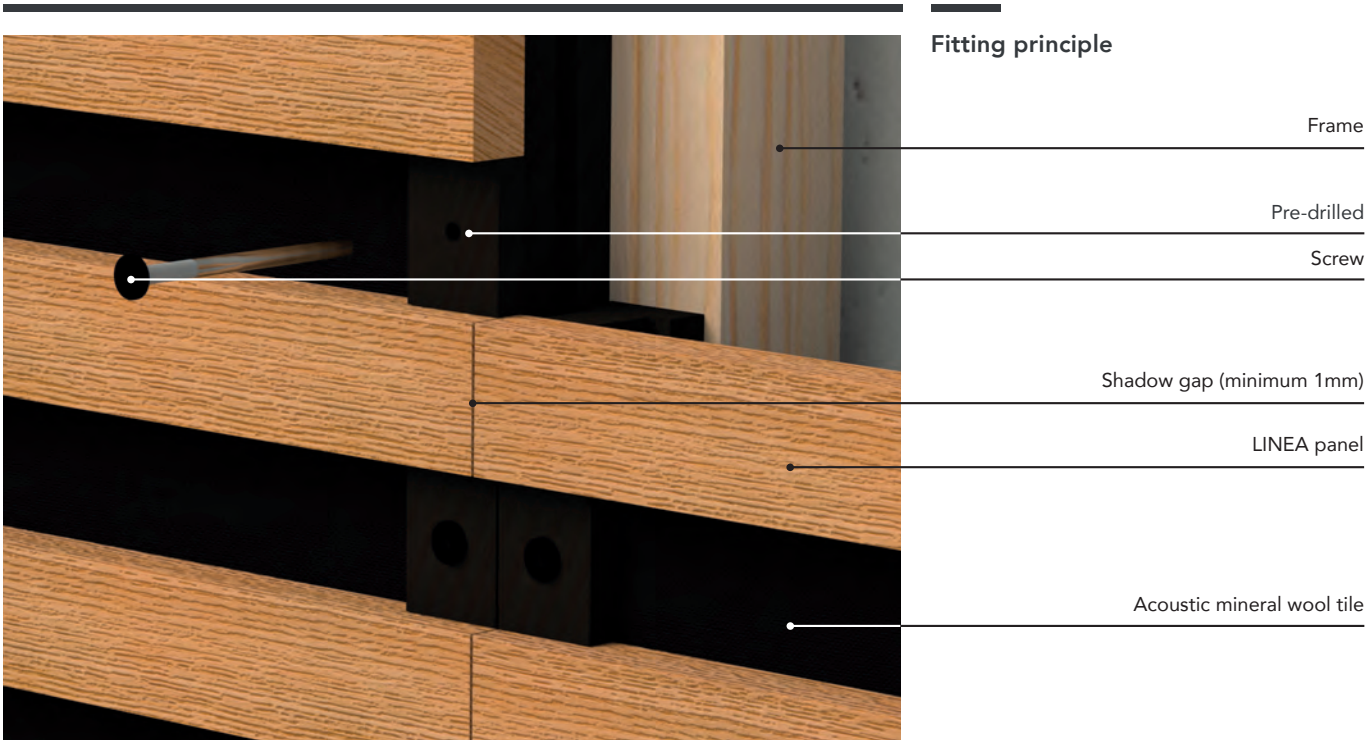
### CEILING

Model	Panel thickness	Complex thickness	Acoustic thickness
4.2.1 / 4.2.1 LITE / 4.2.4 / 4.2.4 LITE	55 mm	55 mm + frame	91 mm
9.2.1 / 422 AL	60 mm	60 mm + frame	96 mm
9.2.3 / 9.2.6	55 mm	55 mm + frame	91 mm
2.4.3 / 2.4.3 LITE / 2.4.5 / 2.4.5 LITE / 42 AL	69 mm	69 mm + frame	113 mm
2.6.5 / 2.6.6 / 2.6.6 LITE / 2.6.8 / 2.6.10	95 mm	95 mm + frame	139 mm
2.9.8 / 2.9.10 / 2.9.13	117 mm	117 mm + frame	161 mm
PIX / SCALE	67 mm	67 mm + frame	111 mm
BAMBOO / EDGE	75 mm	75 mm + frame	119 mm
BAMBOO WAVE	91 mm	91 mm + frame	127 mm
JUNGLE	76 mm	76 mm + frame	112 mm



# Installation wall

## Overview drawings

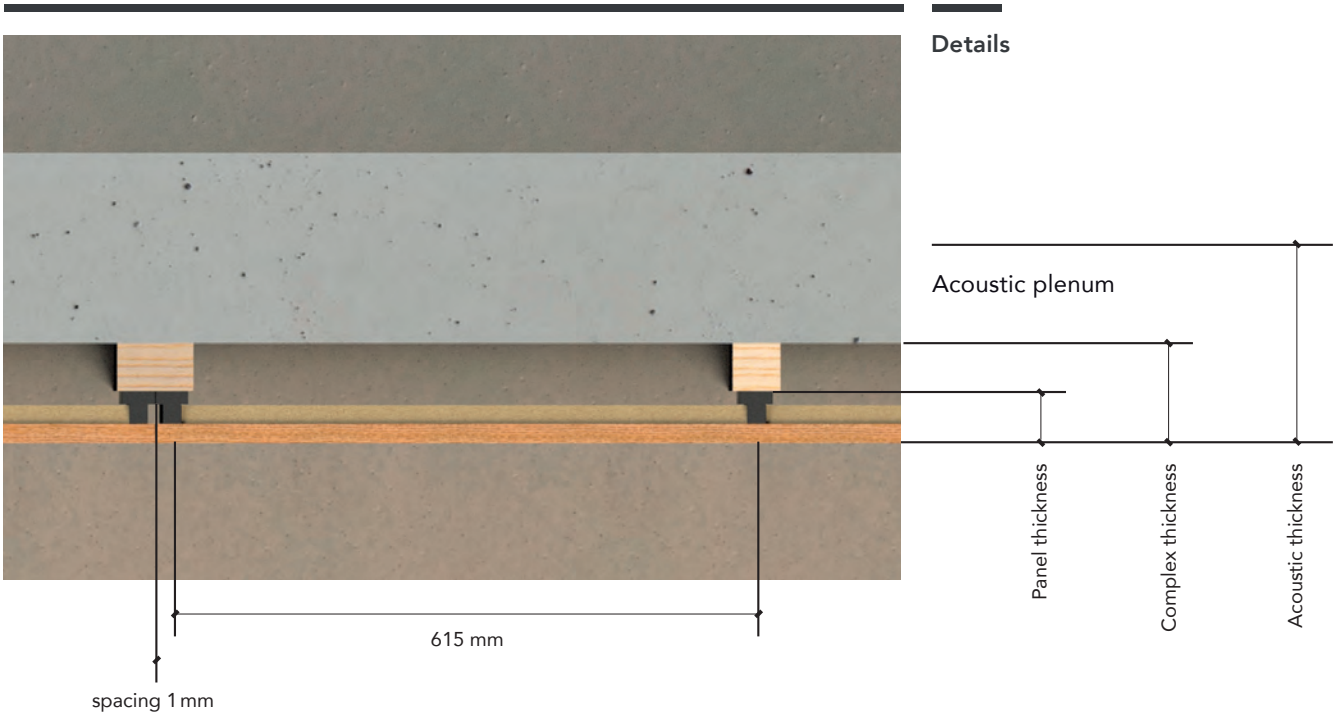


**Frame**

Fitted by screwing onto framework\* through the black counter-slats (2 black-laquered round-head screws per batten) as per DTU 36.2 and EN 14915.

\* The entire framework and suspension system must be designed when applying in moist and/or corrosive environments.

## System dimensions



### WALL

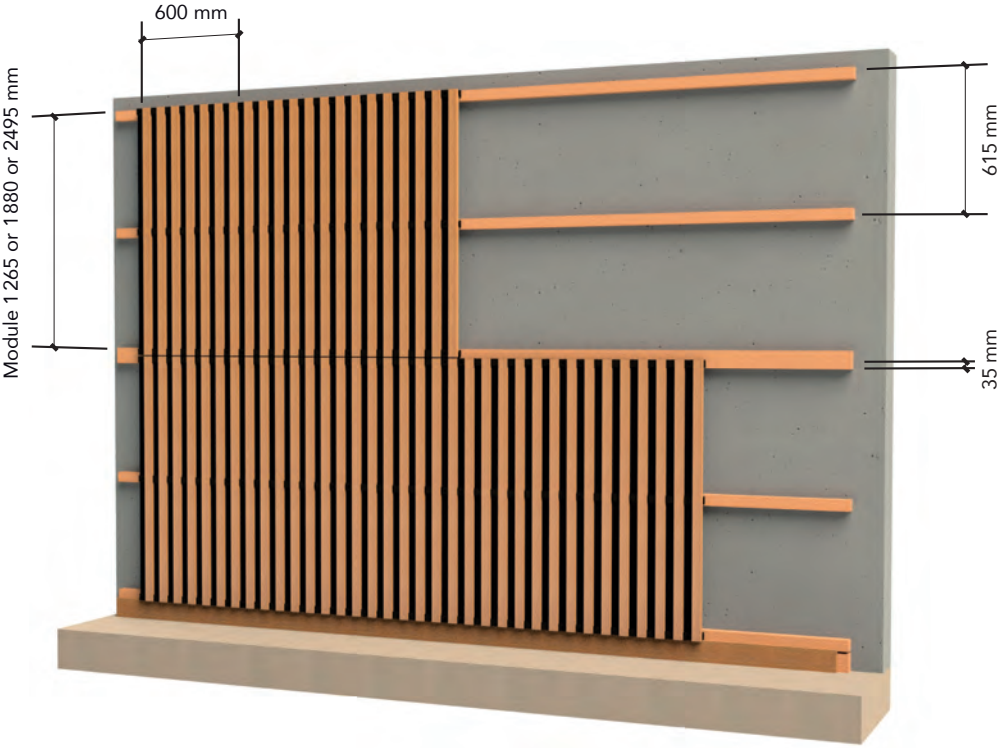
Model	Panel thickness	Complex thickness	Acoustic thickness
4.2.1 / 4.2.1 LITE / 4.2.4 / 4.2.4 LITE	55 mm	55 mm + frame	91 mm
9.2.1 / 422 AL	60 mm	60 mm + frame	96 mm
9.2.3 / 9.2.6	55 mm	55 mm + frame	91 mm
2.4.3 / 2.4.3 LITE / 2.4.5 / 2.4.5 LITE / 42 AL	69 mm	69 mm + frame	113 mm
2.6.5 / 2.6.6 / 2.6.6 LITE / 2.6.8 / 2.6.10	95 mm	95 mm + frame	139 mm
2.9.8 / 2.9.10 / 2.9.13	117 mm	117 mm + frame	161 mm
PIX / SCALE	67 mm	67 mm + frame	111 mm
BAMBOO / EDGE	75 mm	75 mm + frame	119 mm
BAMBOO WAVE	91 mm	91 mm + frame	127 mm
JUNGLE	76 mm	76 mm + frame	112 mm



# Installation wall

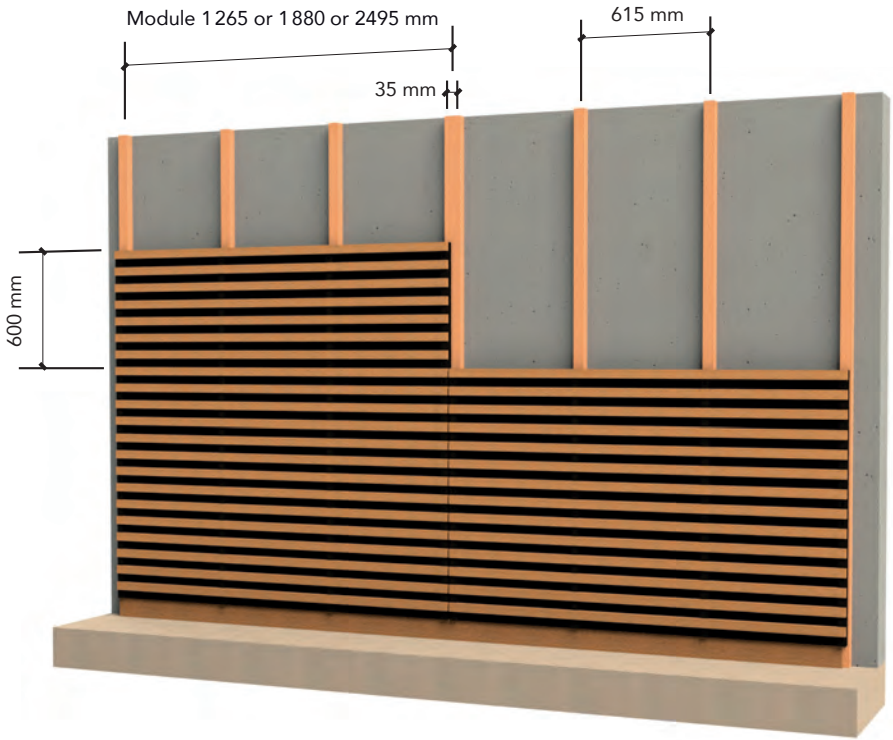
## Vertical fitting

Overview



## Horizontal fitting

Overview





Installation

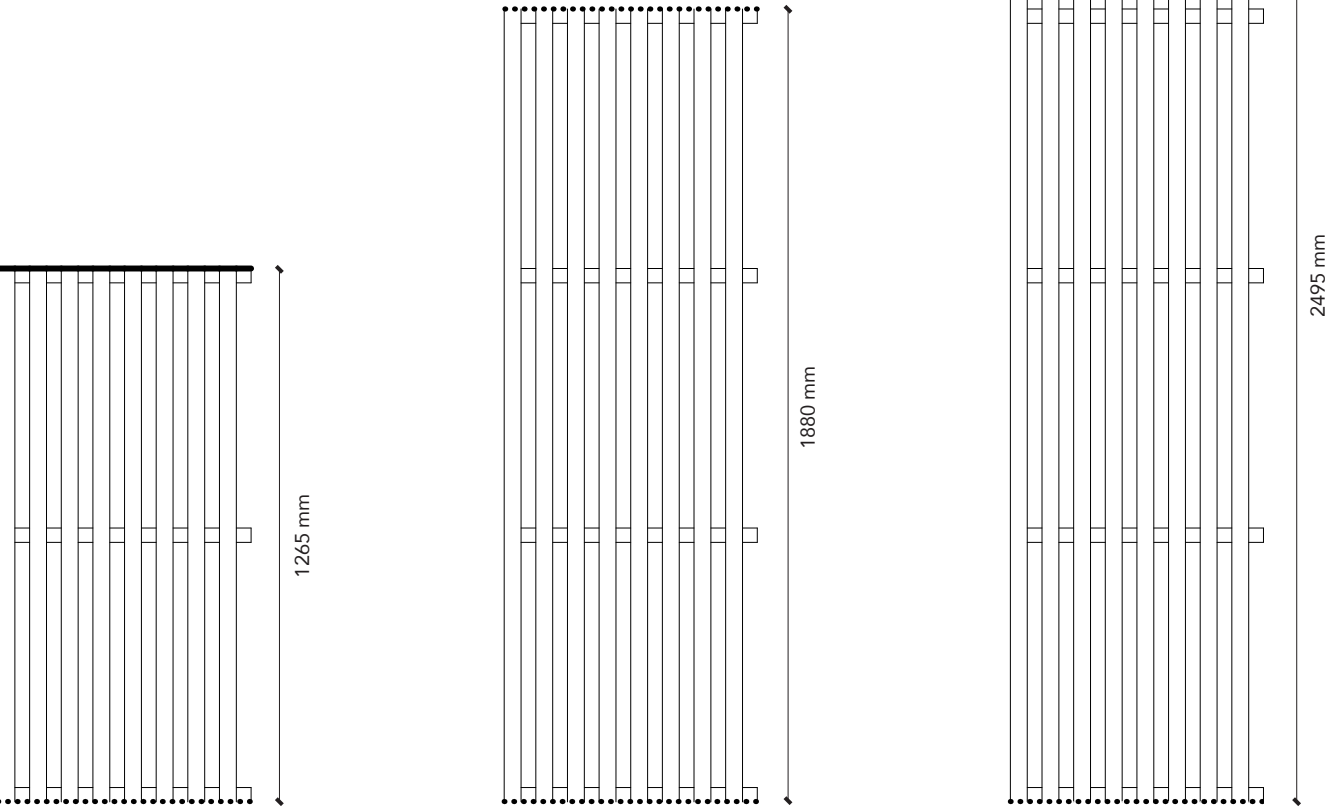
LINEA 3D

Fitting order

To ensure the continuity of our graphic designs, Linea 3D models are to be fitted in a given order.

- .....

Recommended panel jointing
- Design discontinuation jointing



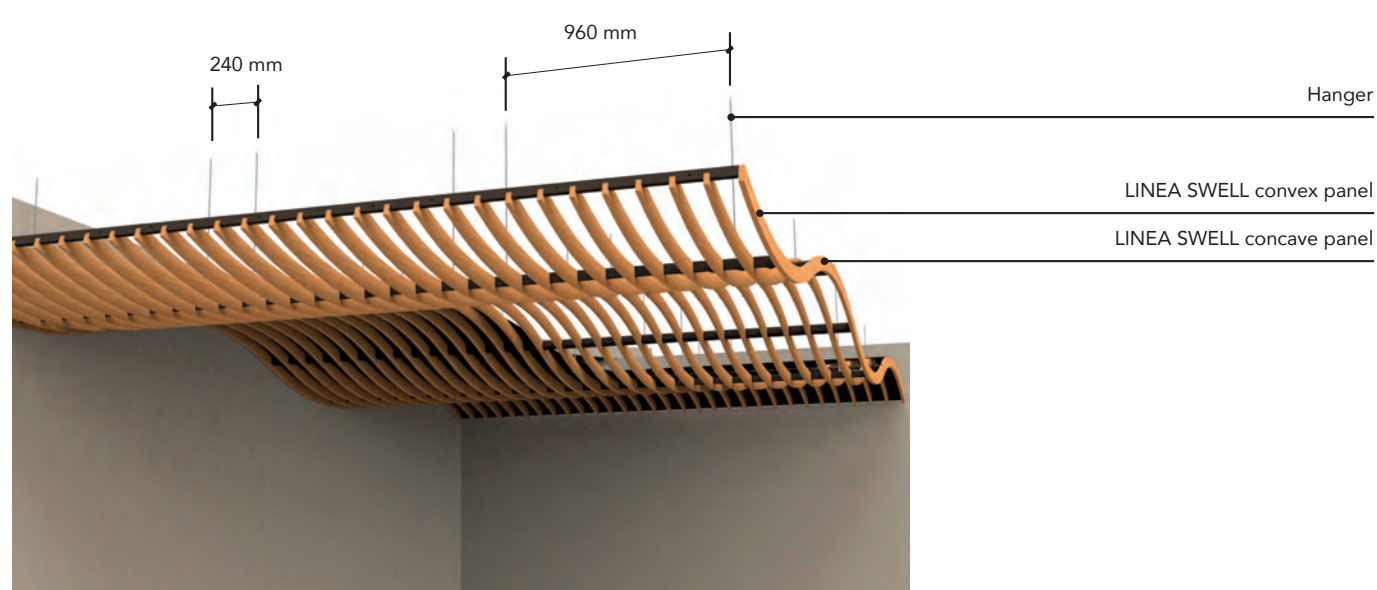
\* Overhang counter-slats must always be positioned on the same side.



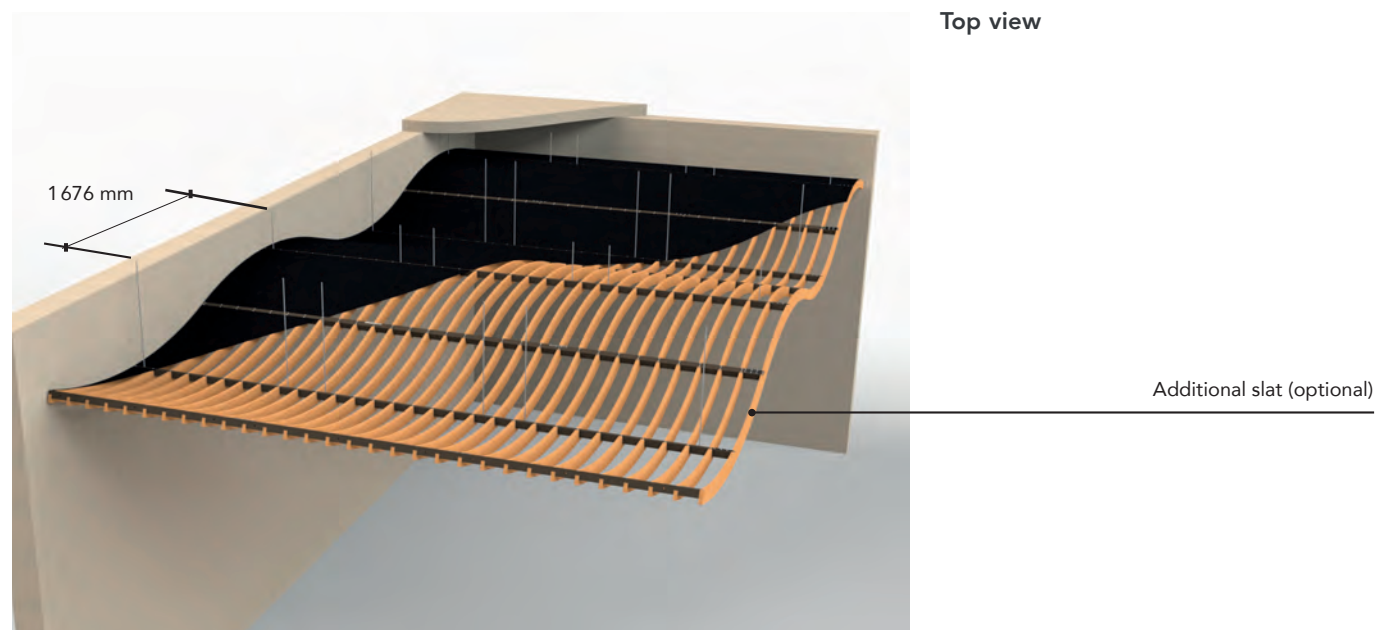
# Installation LINEA SWELL

## General views

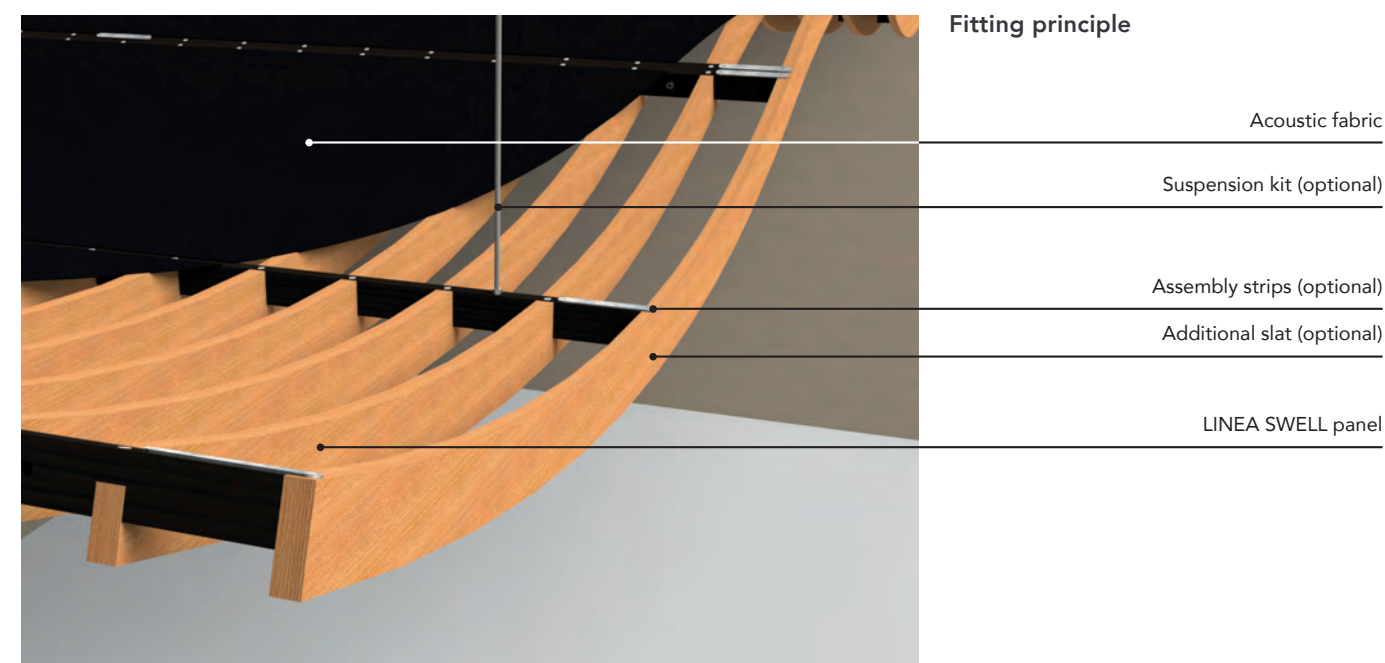
Bottom view



Top view



Fitting principle



Edge finishing by adding an additional slat (option) attached with assembly strips (option).

## Frame

Installed by suspension to threaded rods\* according to current standards and best practice rules in each country (French standards NF P 68203-1 and DTU 58-1 édition 2008 France).

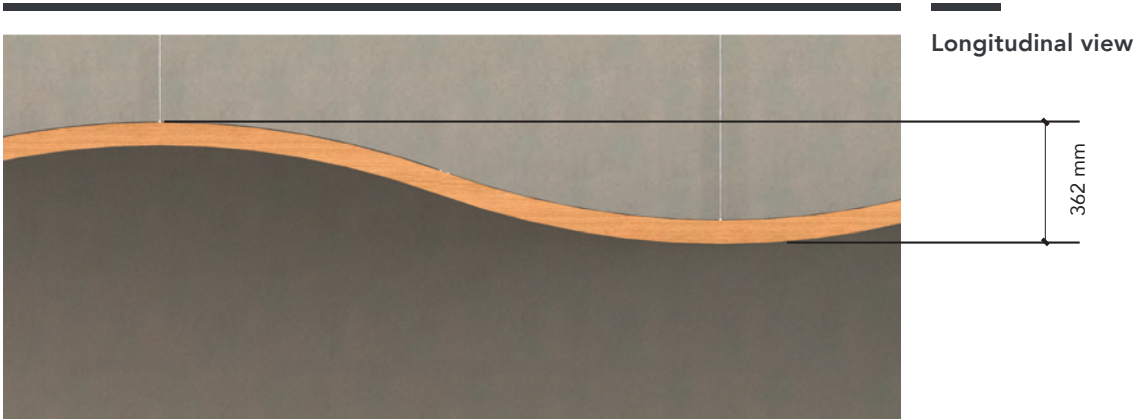
\* The entire framework and suspension system must be designed when applying in moist and/or corrosive environments.



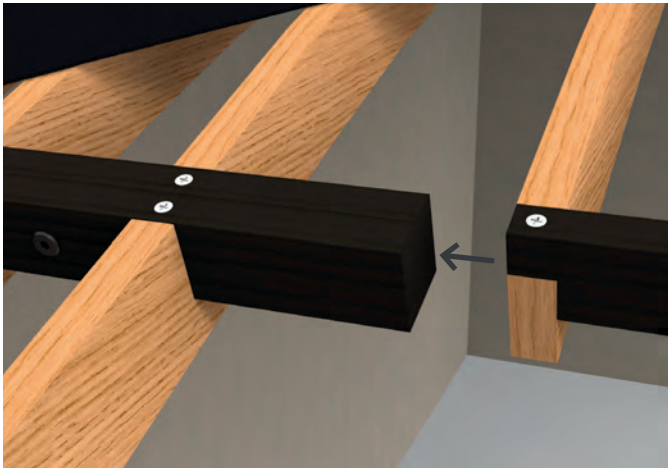
# Installation

## LINEA SWELL

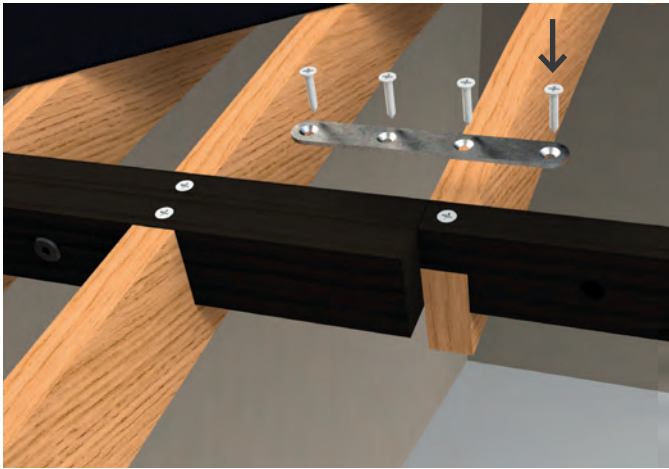
### Installation details



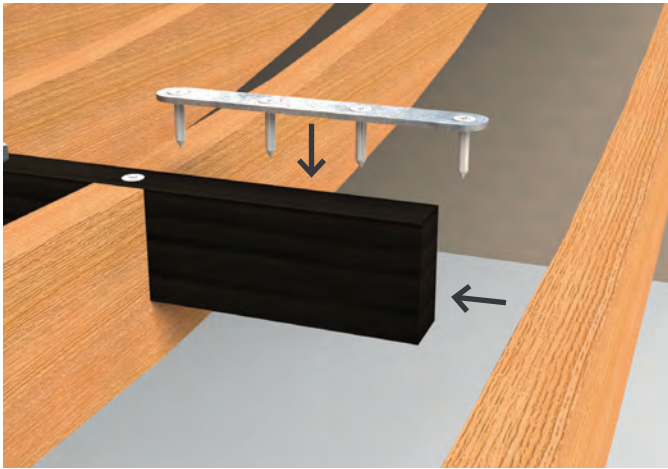
Step 1 : Position the panel to be fixed



Step 2 : Assemble the panels using the assembly strips and 4 screws



Step 1 : Position the additional slat to be fixed



Detail of edges

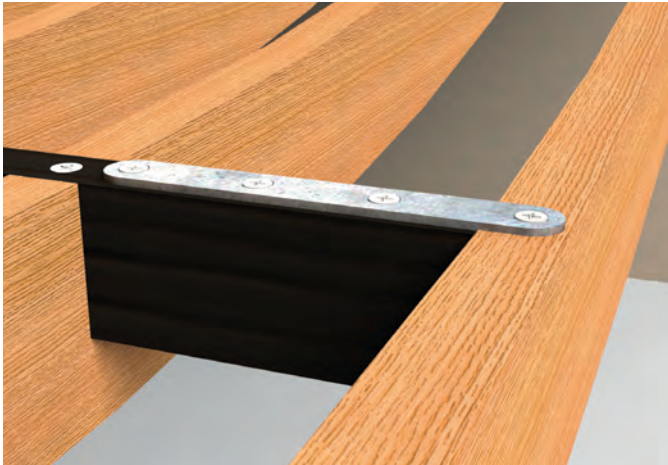
Step 3 : Fix the last panel using the joining kit



Step 4 : Check system lock



Step 2 : Attach the slat using the assembly strips and 4 screws

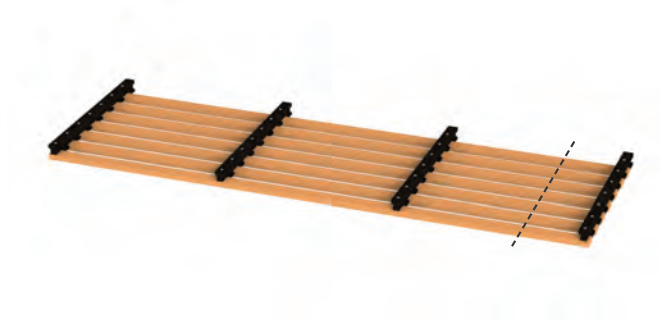




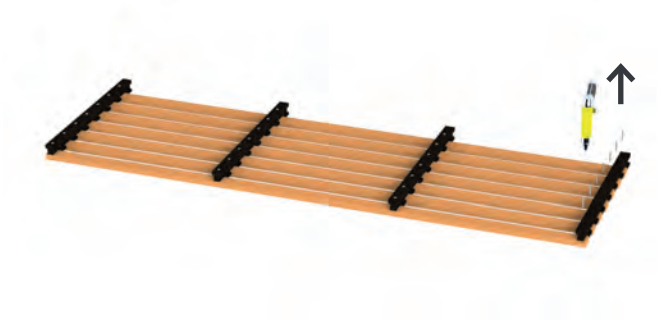
# Cutting panels

## Simple cut of a panel along its length

Step 1 : Mark the position of the cut



Step 2 : Unscrew the counter-slat to be moved



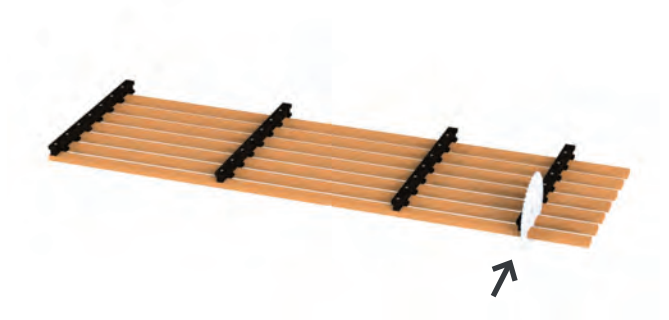
Step 3 : Move the counter-slat



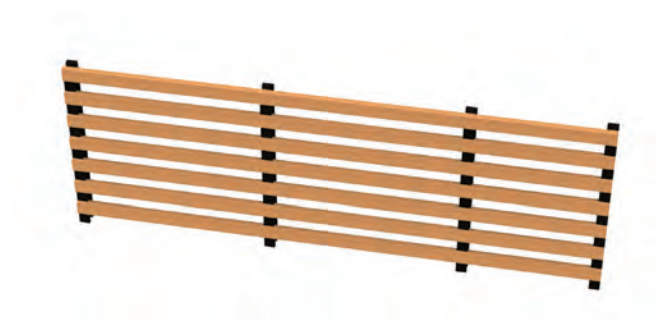
Step 4 : Screw the counter-slat back on



Step 5 : Cut of the surplus slats



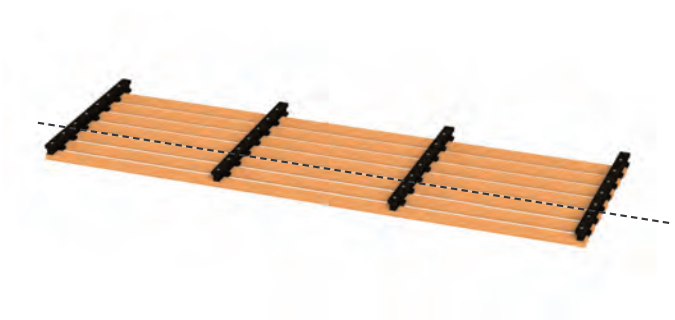
Step 6 : Panel ready to be fitted



### Before making cuts :

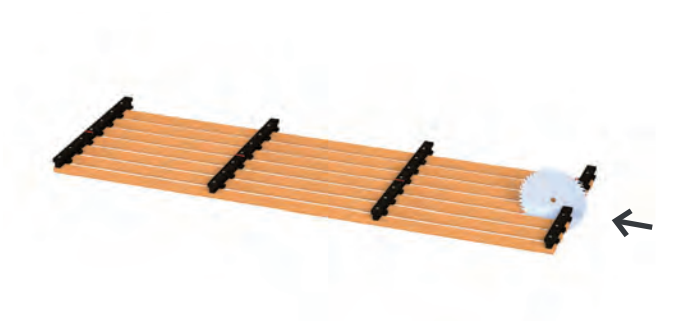
- the maximum slat overhang is 150 mm ;
- the maximum cut width varies depending on the model;
- cuts where the counter-slats are modified are made outside outer counter-slats;
- if the cut is visible, use finishing Wax Color and/or varnish (option).

Step 1 : Mark the position of the cut

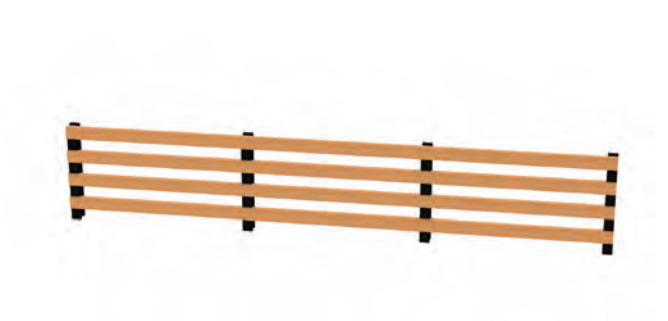


## Simple cut of a panel across its width (wall)

Step 2 : Cut the panel following the line of the slats



Step 3 : Panel ready to be fitted

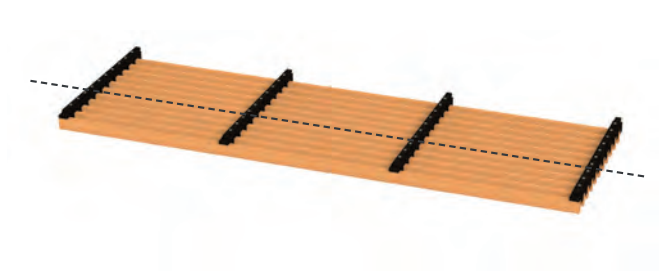




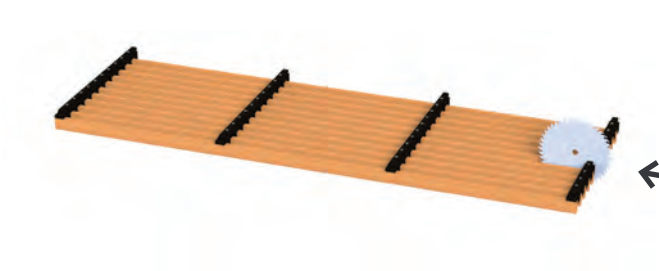
# Cutting panels

Simple cut of a panel  
across its width (ceiling)

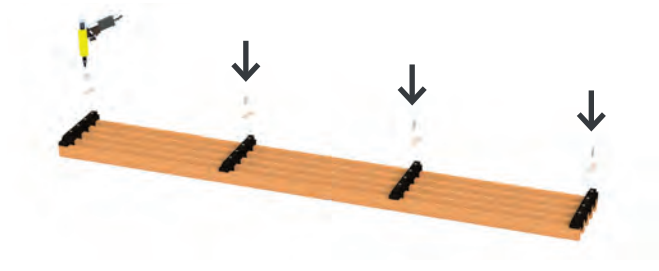
Step 1 : Mark the position and side of the cut



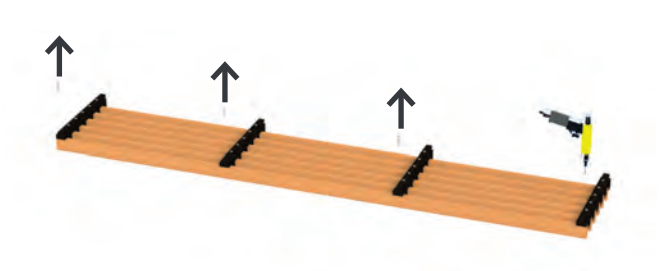
Step 2 : Cut the panel



Step 3 : Male cut finish - Screw on the edging strip (option) - Pre-drill Ø 2 mm



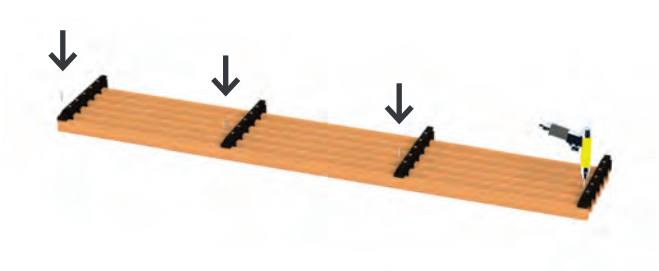
Step 4 : Female cut finish - Unscrew the slat-retaining screws



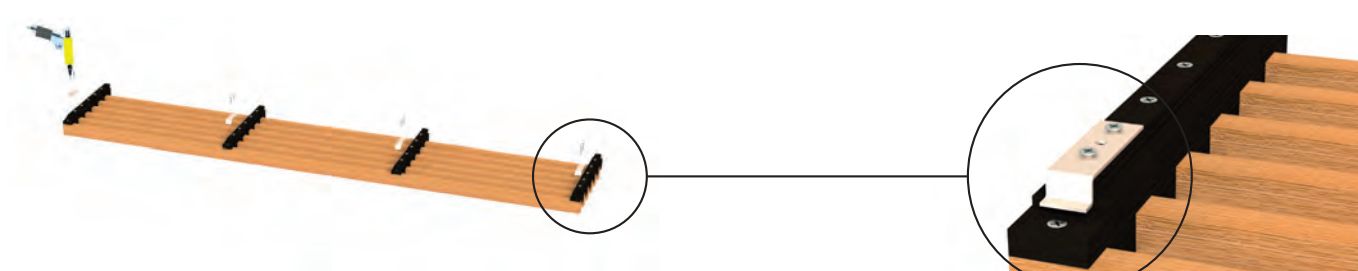
Step 5 : Notch the end of the counter-slat



Step 6 : Screw the slat-retaining screws back in

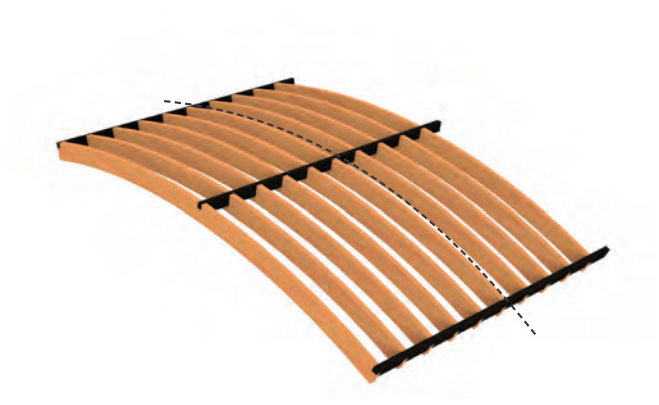


Step 7 : Screw on the edging strip (option). Pre-drill Ø 2 mm

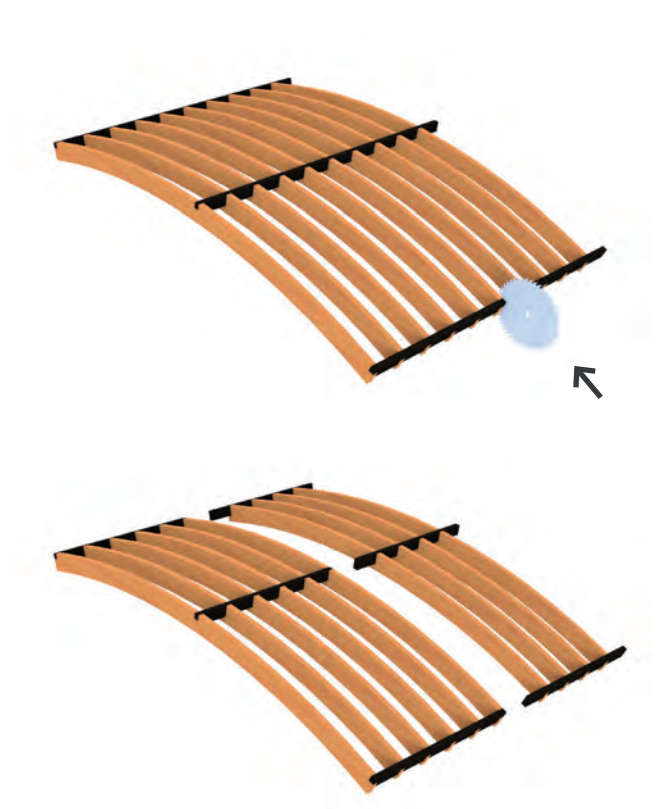


Simple cut of a  
LINEA SWELL panel  
across its width

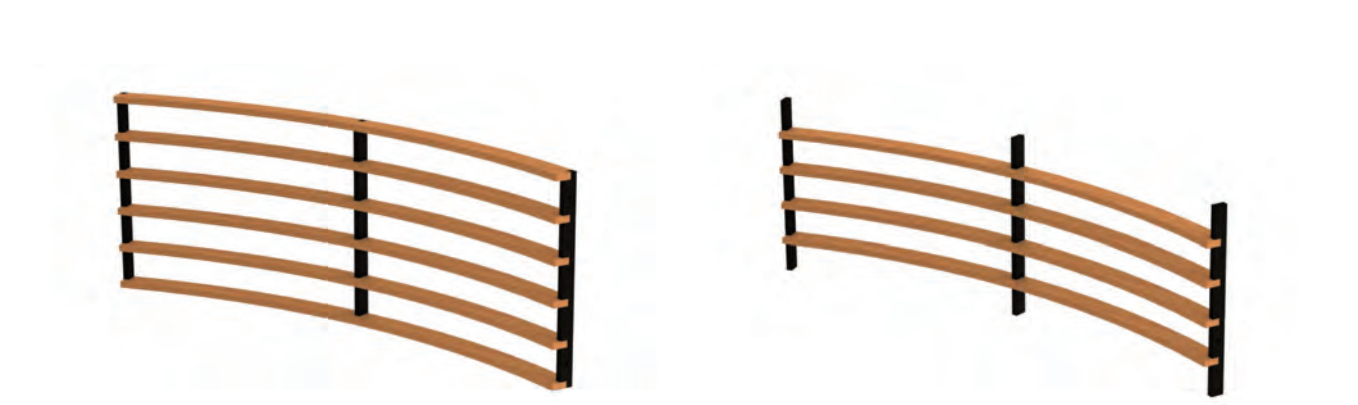
Step 1 : Mark the position of the cut



Step 2 : Cut the panel



Step 3 : Panel ready to be fitted, after drilling the counter-slats for the hangers (Ø 9 mm)

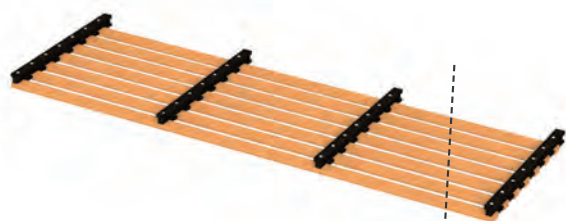




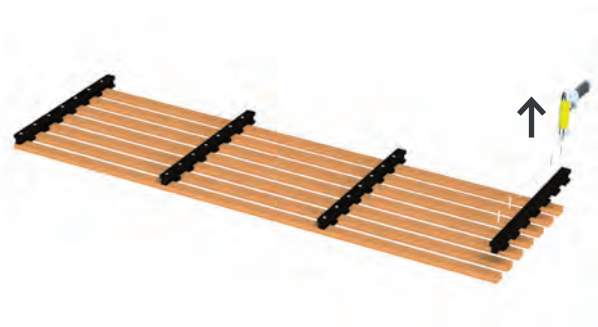
# Cutting panels

## Angled length cut

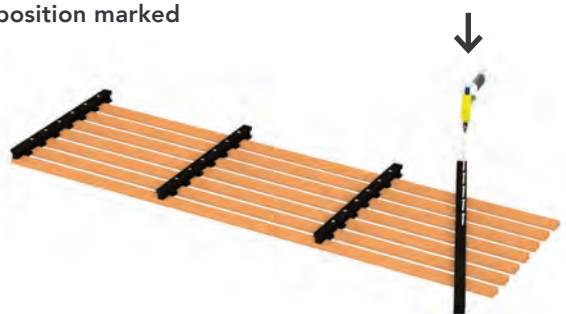
Step 1 : Mark the position of the cut



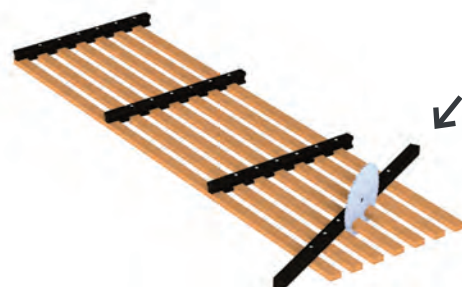
Step 2 : Unscrew the counter-slat



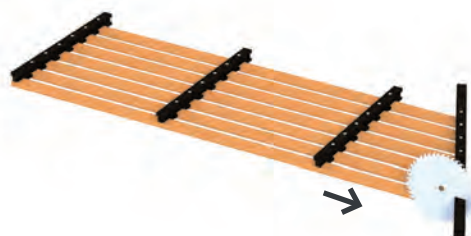
Step 3 : Screw the cutting profile in the position marked



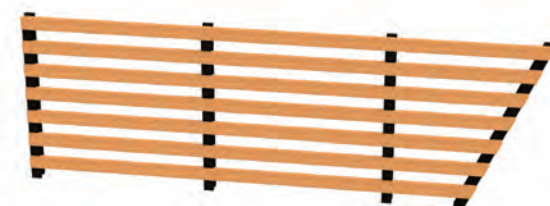
Step 4 : Cut the panel along the cutting profile



Step 5 : Cut the surplus of the cutting profile

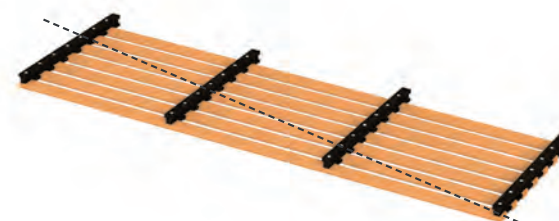


Step 6 : Panel ready to be fitted

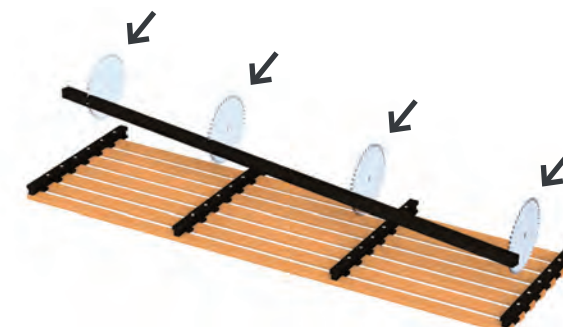


## Angled width cut

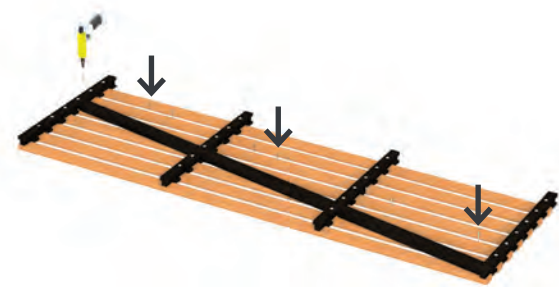
Step 1 : Mark the position of the cut



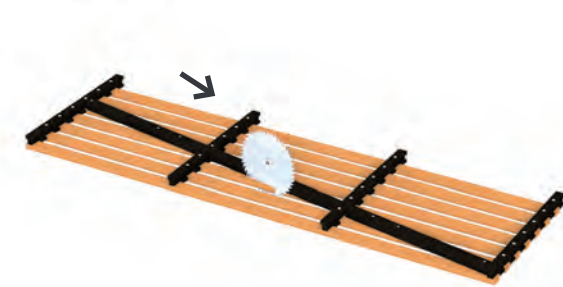
Step 2 : Cut the cutting profile



Step 3 : Screw on the profile to hold the slats



Step 4 : Cut the panel along the cutting profile



Step 5 : Panel ready to be fitted

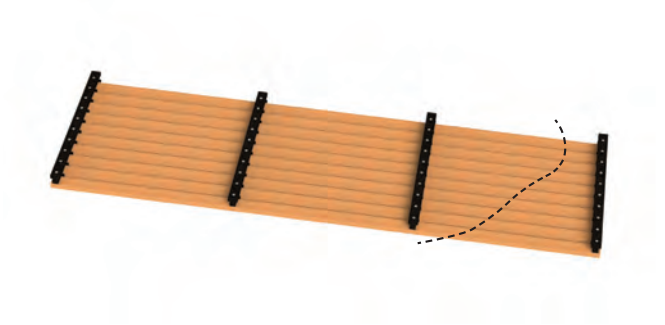




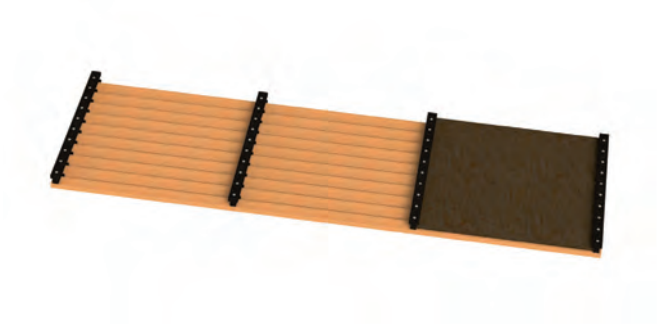
# Cutting panels

## Random length cut

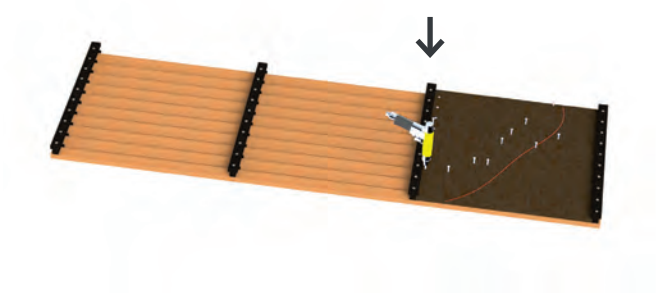
Step 1 : Mark the position of the cut



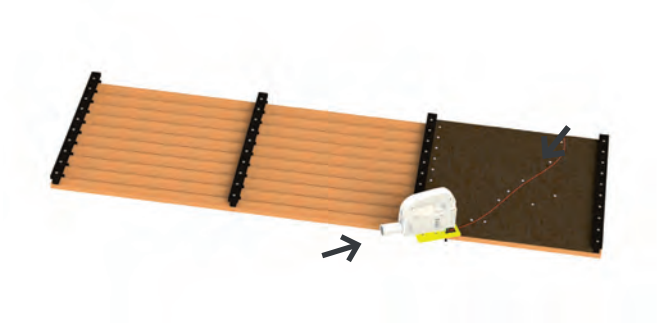
Step 2 : Insert the particle plate (option)



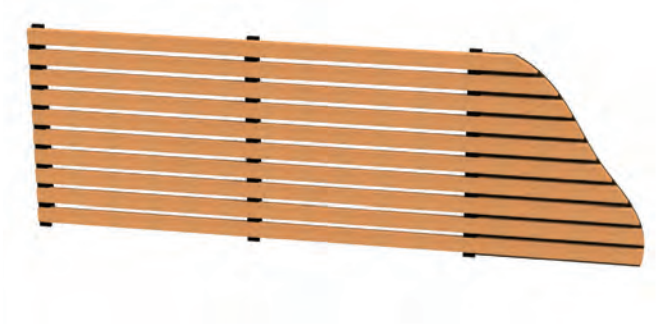
Step 3 : Fix the particle plate on the slats and draw the outline



Step 4 : Cut the panel following the outline

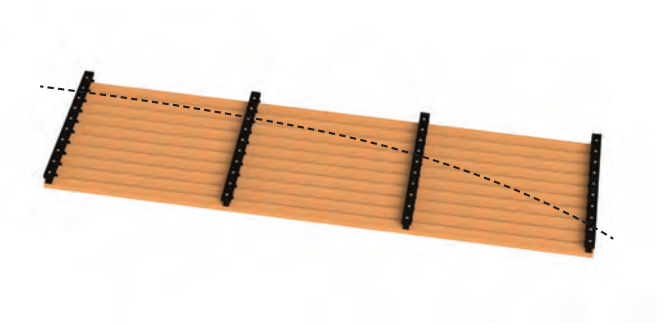


Step 5 : Panel ready to be fitted



## Random width cut

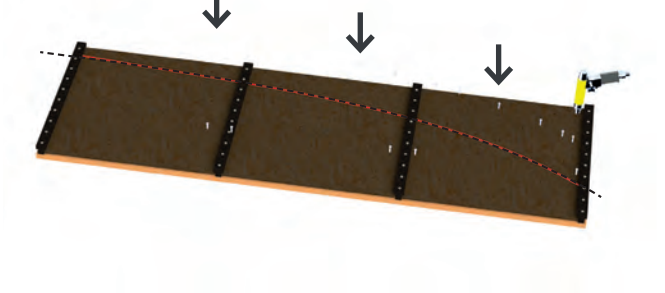
Step 1 : Mark the position of the cut



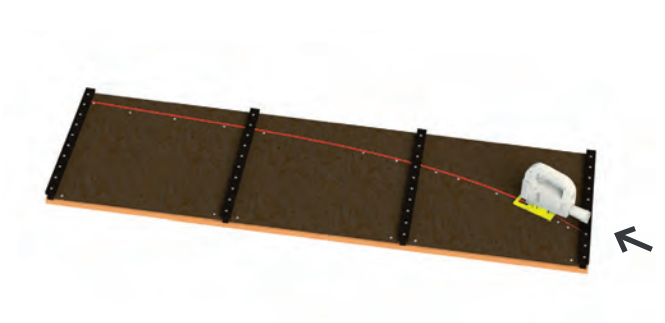
Step 2 : Insert the particle plate (option)



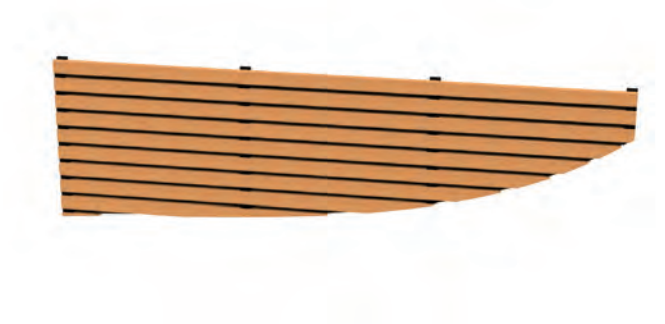
Step 3 : Fix the particle plate on the slats and draw the outline



Step 4 : Cut the panel following the outline

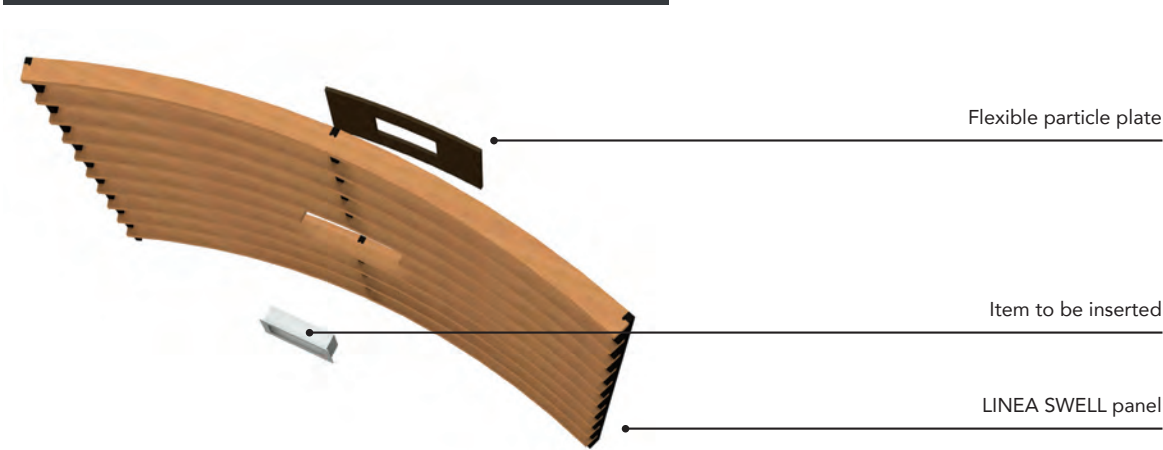
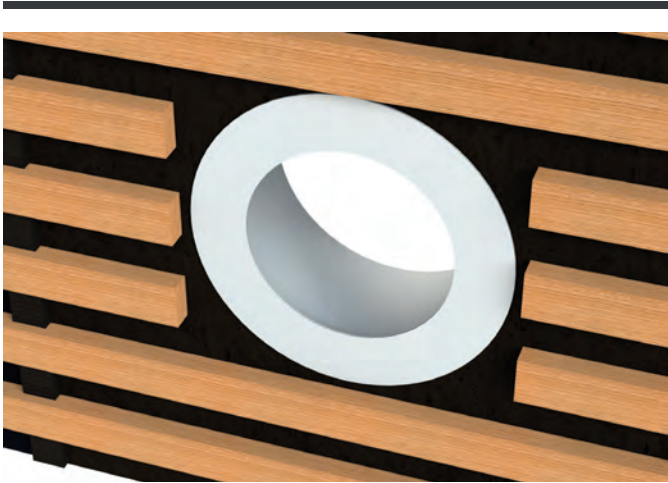
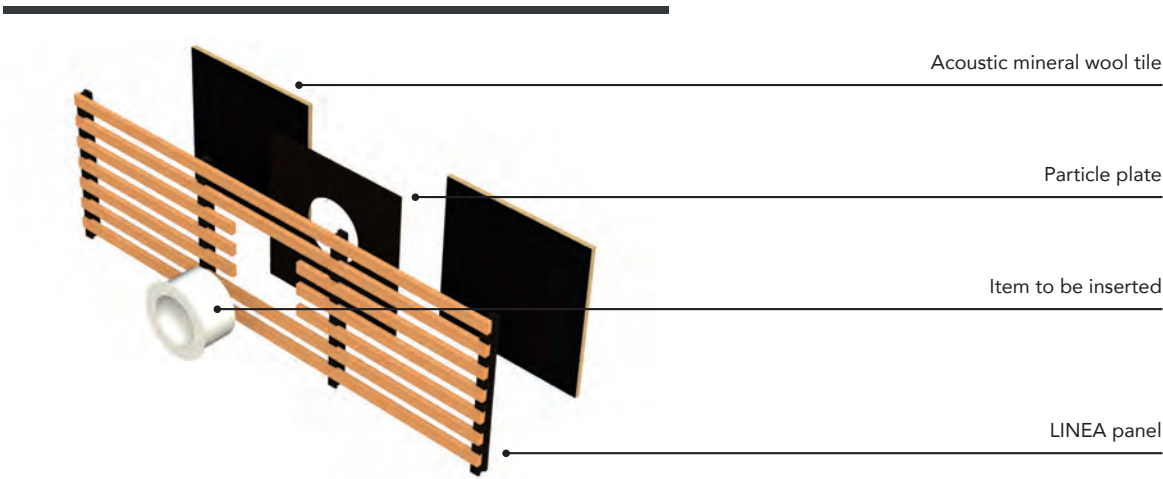


Step 5 : Panel ready to be fitted



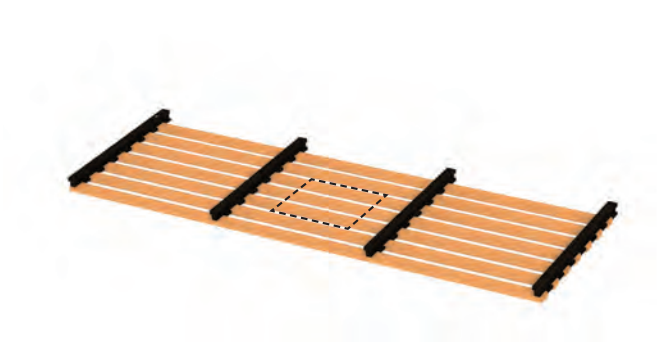


# Inserting an item

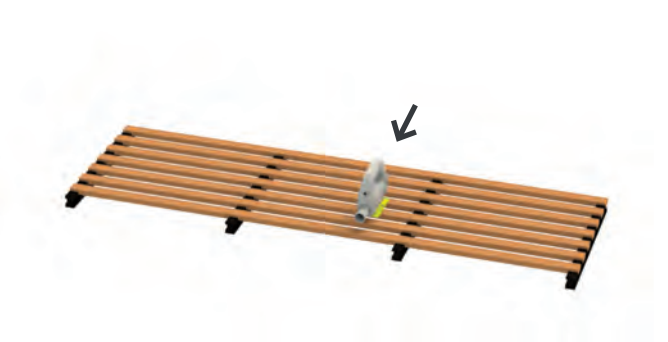


# Insertion between two counter-slats

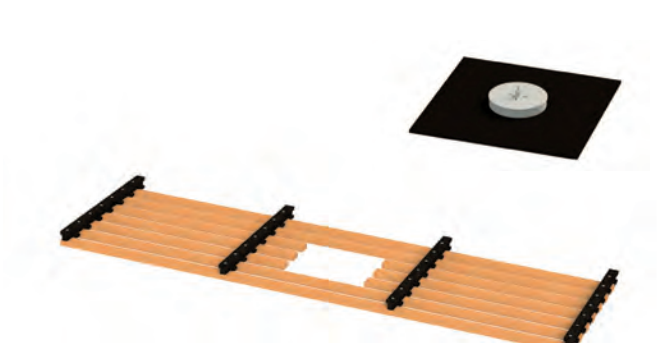
Step 1 : Mark the insertion position



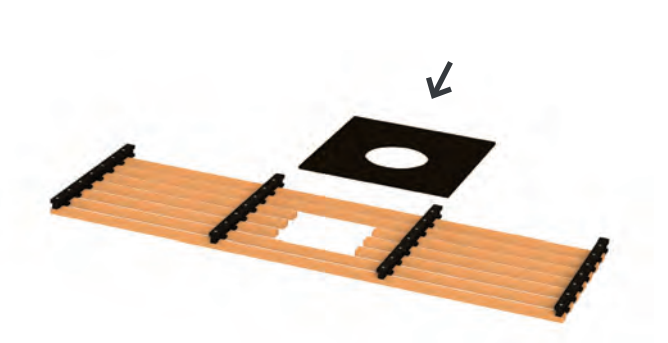
Step 2 : Cut the panel at the position marked



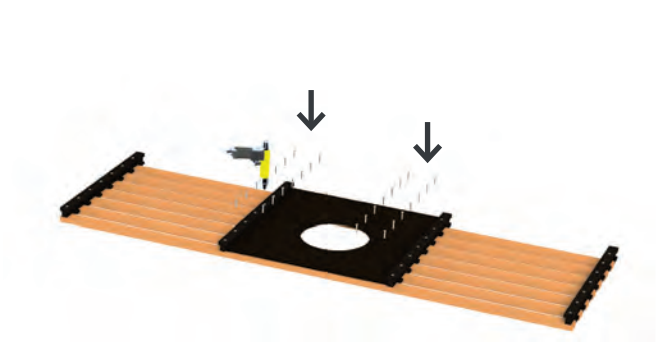
Step 3 : Cut the particle plate at the position marked



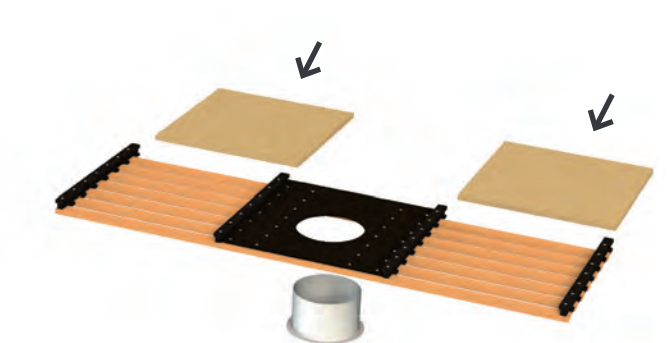
Step 4 : Insert the particle plate on the panel



Step 5 : Fix the particle plate on the slats

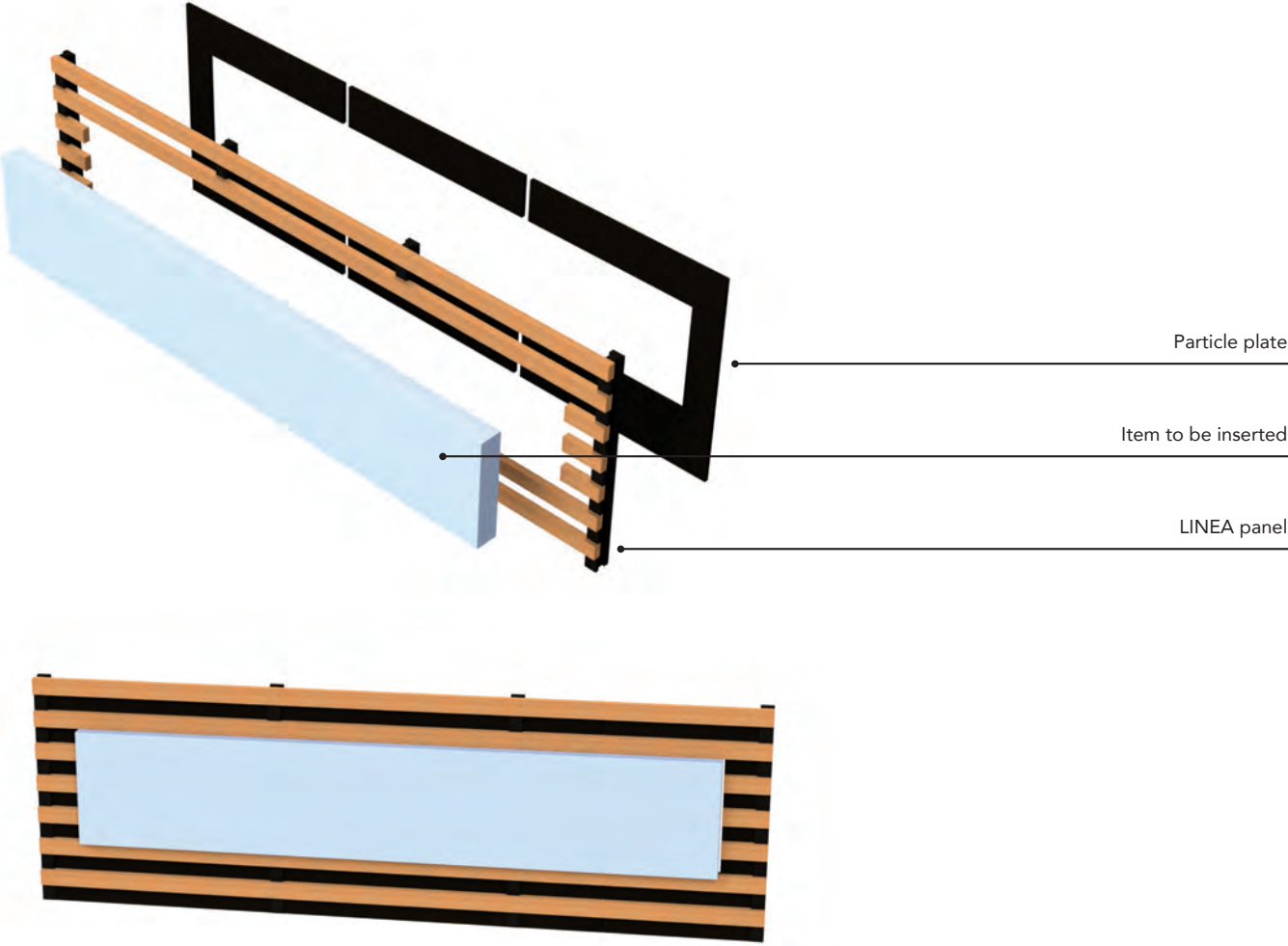


Step 6 : Add the mineral wool tiles, the panel is ready to be fitted



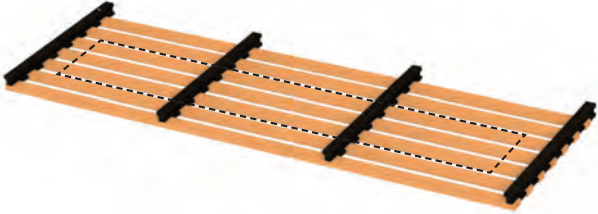


# Inserting an item



## Insertion by modifying counter-slats

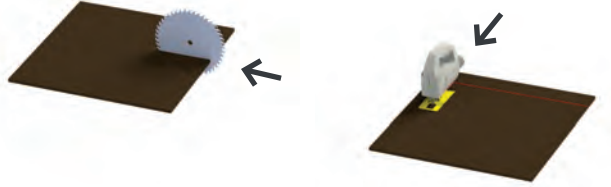
Step 1 : Mark the insertion position



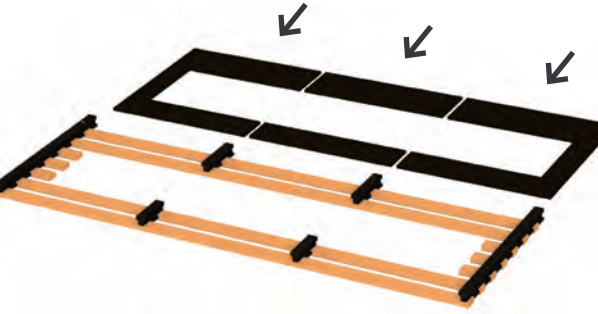
Step 2 : Cut the panel at the position marked



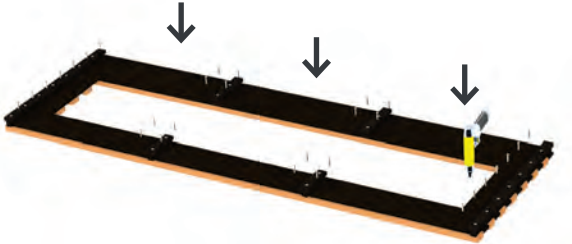
Step 3 : Cut the particles plates to fit



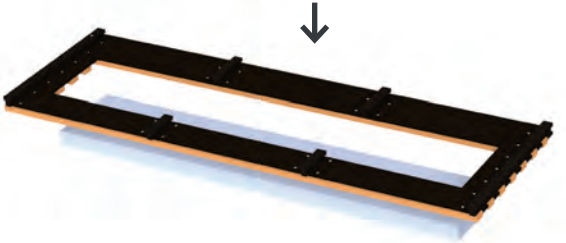
Step 4 : Insert the particles plates on the panel



Step 5 : Fix the particles plates on the slats



Step 6 : Panel ready to be fitted







# Options & accessories

## Ceiling










Additional counter-slat	The additional counter-slat allows greater flexibility when cutting panels, remaking and reusing panel offcuts	
Additional slat	The additional slat lets you complete the work using wall angle trims identical to the panels for a neat finish	
Angled cutting profile	The profile gives you greater flexibility when cutting panels, for a perfect fit to the outline of the structure	
Edging strip	The edging strip recreates the edge system on ceiling panels. Material : 316L stainless steel	
Particle black plate	The particle black plate allows you to insert different items and make random cuts, or can be used to close off the plenum while still transmitting sound (reverberation)	

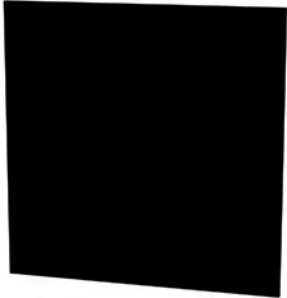

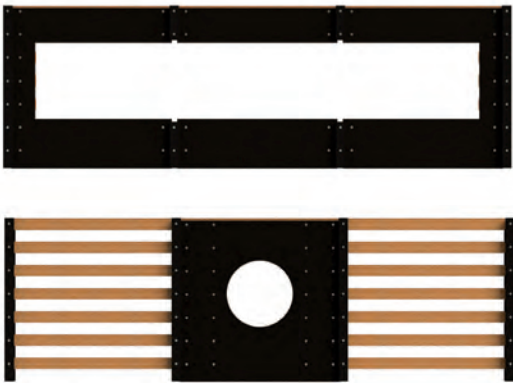
Particle plate machining option	Contact us	
Panel machining option with insertion of particle plates	Contact us	
Finishing option	Finishing can for slats of counter-slats	Varnish, Wax Color In a 1 litre can



Options & accessories

Wall

Additional counter-slat	The additional counter-slat allows greater flexibility when cutting panels, remaking and reusing panel offcuts	
Additional slat	The additional slat lets you complete the work using wall angle trims identical to the panels for a neat finish	
Angled cutting profile	The profile gives you greater flexibility when cutting panels, for a perfect fit to the outline of the structure	
Internal / external corner profile	This profile is used to finish wall corners	
Extension finishing profile	This accessory is used to finish returns (openings, etc.)  20 x 68 mm 	
	20 x 40 mm      20 x 66 mm 	

Particle black plate	The particle black plate allows you to insert different items and make random cuts, or can be used to close off the plenum while still transmitting sound (reverberation)	
Particle plate machining option	Contact us	
Panel machining option with insertion of particle plates	Contact us	
Finishing option	Finishing can for slats or counter-slats	Varnish, Wax Color In a 1 litre can










# Options & accessories

## LINEA SWELL



Additional slat	The additional slat lets you complete the work using wall angle trims identical to the panels for a neat finish (1 slat, 3 mounting brackets + 12 screws 3.5 x 20 mm)	
Hanging kit*	Hanging kit (2 x 1m threaded rods, 2 locknuts and 2 Combifix)	
Joining kit*	Kit of 10 joining assemblies (20 Combifix, 10 threaded rods Ø 6x30 mm)	
Assembly strips*	Kit of 10 assembly strips + 40 screws 3.5 x 20 mm	
Particle blacke plate	The particle blacke plate allows you to insert different items and make random cuts, or can be used to close off the plenum while still transmitting sound (reverberation)	
Finishing option	Finishing can for slats or counter-slats	Varnish, Wax Color In a 1 litre can



# Technical comparison

## LINEA range

	LINEA 4.2.1	LINEA 4.2.1 Lite	LINEA 4.2.4	LINEA 4.2.4 Lite	LINEA 9.2.1	LINEA 9.2.3	LINEA 9.2.6
Application	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall

TECHNICAL CHARACTERISTICS							
Panel dimensions	1 880 x 600 mm 1 265 x 600 mm	1 880 x 600 mm	1 880 x 600 mm 1 265 x 600 mm	1 880 x 600 mm	1 880 x 600 mm 1 265 x 600 mm	1 880 x 600 mm 1 265 x 600 mm	1 880 x 600 mm 1 265 x 600 mm
Cross-section of slats	42 mm (face) x 20 mm (height)	42 mm (face) x 20 mm (height)	42 mm (face) x 20 mm (height)	42 mm (face) x 20 mm (height)	90 mm (face) x 20 mm (height)	90 mm (face) x 20 mm (height)	90 mm (face) x 20 mm (height)
Spacing between slats	18 mm	18 mm	43,71 mm	43,71 mm	10 mm	30 mm	60 mm
Centre distance of slats	60 mm	60 mm	85,71 mm	85,71 mm	100 mm	120 mm	150 mm
Black rear counter-slats	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm
Overall thickness	55 mm	55 mm	55 mm	55 mm	60 mm	55 mm	55 mm
Surface mass (pine)	11,8 kg/m²	9,1 kg/m²	8,9 kg/m²	7,8 kg/m²	14,7 kg/m²	12,4 kg/m²	10,4 kg/m²
Surface mass (oak)	13,9 kg/m²	10,7 kg/m²	10,4 kg/m²	9,1 kg/m²	17,5 kg/m²	14,8 kg/m²	12,3 kg/m²
Surface mass (douglas fir)	11,4 kg/m²	8,9 kg/m²	8,7 kg/m²	7,6 kg/m²	14,3 kg/m²	12,1 kg/m²	10,1 kg/m²
Surface mass (silver fir)	–	–	–	–	13,9 kg/m²	11,7 kg/m²	9,8 kg/m²
Openness percentage	30 %	48 %	51 %	58 %	10 %	25 %	40 %

FINISH / REACTION TO FIRE <small>(AS PER EN 13501-1)</small>							
Fire reaction possibilities (according to species and finishes)	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0

ACOUSTIC RESULTS							
CEILING							
Weighted index	α <sub>w</sub> = 0,55	α <sub>w</sub> = 0,80	α <sub>w</sub> = 0,75*	α <sub>w</sub> = 0,85	α <sub>w</sub> = 0,30*	α <sub>w</sub> = 0,50*	α <sub>w</sub> = 0,65*
Absorption class	Class D	Class B	Class C	Class B	Class D	Class D	Class C
WALL							
Weighted index	α <sub>w</sub> = 0,85*	α <sub>w</sub> = 0,85	α <sub>w</sub> = 0,85*	α <sub>w</sub> = 0,90	α <sub>w</sub> = 0,20	α <sub>w</sub> = 0,50	α <sub>w</sub> = 0,70
Absorption class	Class B	Class B	Class B	Class A	Class E	Class D	Class C

\* Acoustic absorption was measured as per the ISO 354 standard.

# Technical comparison

## LINEA range

	LINEA 2.4.3	LINEA 2.4.3 Lite	LINEA 2.4.5	LINEA 2.4.5 Lite	LINEA 2.6.5	LINEA 2.6.6	LINEA 2.6.6 Lite
Application	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall

TECHNICAL CHARACTERISTICS							
Panel dimensions	1 880 x 600 mm 1 265 x 600 mm	1 880 x 600 mm	1 880 x 600 mm 1 265 x 600 mm	1 880 x 600 mm	1 880 x 600 mm 1 265 x 600 mm	1 880 x 600 mm 1 265 x 600 mm	1 880 x 600 mm
Cross-section of slats	20 mm (face) x 42 mm (height)	20 mm (face) x 42 mm (height)	20 mm (face) x 42 mm (height)	20 mm (face) x 42 mm (height)	20 mm (face) x 68 mm (height)	20 mm (face) x 68 mm (height)	20 mm (face) x 68 mm (height)
Spacing between slats	34,54 mm	34,54 mm	55 mm	55 mm	55 mm	65,71 mm	65,71 mm
Centre distance of slats	54,54 mm	54,54 mm	75 mm	75 mm	75 mm	85,71 mm	85,71 mm
Black rear counter-slats	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm
Overall thickness	69 mm	69 mm	69 mm	69 mm	95 mm	95 mm	95 mm
Surface mass (pine)	12,8 kg/m²	9,8 kg/m²	9,9 kg/m²	7,8 kg/m²	14,8 kg/m²	13,2 kg/m²	11,5 kg/m²
Surface mass (oak)	15,2 kg/m²	11,6 kg/m²	11,6 kg/m²	9,1 kg/m²	17,6 kg/m²	15,7 kg/m²	13,7 kg/m²
Surface mass (douglas fir)	12,4 kg/m²	9,5 kg/m²	9,6 kg/m²	7,6 kg/m²	14,3 kg/m²	12,8 kg/m²	11,2 kg/m²
Surface mass (silver fir)	–	–	–	–	–	–	–
Openness percentage	63 %	73 %	73 %	80 %	73 %	77 %	80 %

FINISH / REACTION TO FIRE <small>(AS PER EN 13501-1)</small>							
Fire reaction possibilities (according to species and finishes)	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0

ACOUSTIC RESULTS							
CEILING							
Weighted index	α <sub>W</sub> = 0,90*	α <sub>W</sub> = 0,90	α <sub>W</sub> = 0,90	α <sub>W</sub> = 0,90	α <sub>W</sub> = 0,90*	α <sub>W</sub> = 0,85*	α <sub>W</sub> = 0,90
Absorption class	Class A	Class A	Class A	Class A	Class A	Class B	Class A
WALL							
Weighted index	α <sub>W</sub> = 0,90*	α <sub>W</sub> = 0,90	α <sub>W</sub> = 0,85*	α <sub>W</sub> = 0,90	α <sub>W</sub> = 0,90	α <sub>W</sub> = 0,85	α <sub>W</sub> = 0,90
Absorption class	Class A	Class A	Class B	Class A	Class A	Class B	Class A

\* Acoustic absorption was measured as per the ISO 354 standard.



# Technical comparison

## LINEA range

	LINEA 2.6.8	LINEA 2.6.10	LINEA 2.9.8	LINEA 2.9.10	LINEA 2.9.13	LINEA 42 AL	LINEA 422 AL
Application	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall

TECHNICAL CHARACTERISTICS

Panel dimensions	1 880 x 600 mm 1 265 x 600 mm	1 880 x 600 mm 1 265 x 600 mm	1 880 x 600 mm	1 880 x 600 mm	1 880 x 600 mm	1 880 x 600 mm 1 265 x 600 mm	1 880 x 600 mm 1 265 x 600 mm
Cross-section of slats	20 mm (face) x 68 mm (height)	20 mm (face) x 68 mm (height)	20 mm (face) x 90 mm (height)	20 mm (face) x 90 mm (height)	20 mm (face) x 90 mm (height)	42 mm (face) x 20 mm (height) ou 20 mm (face) x 42 mm (height)	42 mm (face) x 20 mm (height) ou 22 mm (face) x 20 mm (height)
Spacing between slats	80 mm	100 mm	80 mm	100 mm	130 mm	19 mm	11,33 mm
Centre distance of slats	100 mm	120 mm	100 mm	120 mm	150 mm	50 mm	53 mm ou 33 mm
Black rear counter-slats	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm
Overall thickness	95 mm	95 mm	117 mm	117 mm	117 mm	77 mm	60 mm
Surface mass (pine)	11,6 kg/m²	10,1 kg/m²	14,1 kg/m²	12 kg/m²	9,9 kg/m²	13,5 kg/m²	11,9 kg/m²
Surface mass (oak)	13,8 kg/m²	11,8 kg/m²	16,9 kg/m²	14,3 kg/m²	11,8 kg/m²	–	–
Surface mass (douglas fir)	11,3 kg/m²	9,8 kg/m²	–	–	–	–	–
Surface mass (silver fir)	–	–	–	–	–	–	–
Openness percentage	80%	83%	80%	83%	87%	38%	28%

FINISH / REACTION TO FIRE (AS PER EN 13501-1)

Fire reaction possibilities (according to species and finishes)	Up to B-s1,d0	Up to B-s1,d0	Up to B-s2,d0	Up to B-s2,d0	Up to B-s2,d0	Up to B-s1,d0	Up to B-s1,d0

ACOUSTIC RESULTS

CEILING							
Indice pondéré	α <sub>w</sub> = 0,85*	α <sub>w</sub> = 0,85*	α <sub>w</sub> = 0,85*	α <sub>w</sub> = 0,85*	α <sub>w</sub> = 0,85*	α <sub>w</sub> = 0,65	α <sub>w</sub> = 0,50
Absorption class	Class B	Class B	Class B	Class B	Class B	Class C	Class D
WALL							
Indice pondéré	α <sub>w</sub> = 0,85	α <sub>w</sub> = 0,80	α <sub>w</sub> = 0,85	α <sub>w</sub> = 0,85	α <sub>w</sub> = 0,85	α <sub>w</sub> = 0,75	α <sub>w</sub> = 0,55
Absorption class	Class B	Class B	Class B	Class B	Class B	Class C	Class D

\* Acoustic absorption was measured as per the ISO 354 standard.

# Technical comparison

## LINEA range

	LINEA 3D EDGE	LINEA 3D PIX	LINEA 3D SCALE	LINEA 3D BAMBOO	LINEA 3D BAMBOO WAVE	LINEA 3D JUNGLE
Application	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall	Ceiling / Wall
TECHNICAL CHARACTERISTICS						
Panel dimensions	2495 x 600 mm 1880 x 600 mm 1265 x 600 mm	2495 x 600 mm 1880 x 600 mm 1265 x 600 mm	2495 x 600 mm 1880 x 600 mm 1265 x 600 mm	2495 x 600 mm 1880 x 600 mm 1265 x 600 mm	2495 x 600 mm 1880 x 600 mm 1265 x 600 mm	2495 x 600 mm 1880 x 600 mm 1265 x 600 mm
Cross-section of slats	40 mm (face) x 40 mm (height)	40 mm (face) x 40 mm (height)	40 mm (face) x 40 mm (height)	40 mm (face) x 40 mm (height)	40 mm (face) x 56 mm (height)	40 mm (face) x 41 mm (height)
Spacing between slats	35 mm	35 mm	35 mm	35 mm	35 mm	35 mm
Centre distance of slats	75 mm	75 mm	75 mm	75 mm	75 mm	75 mm
Black rear counter-slats	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm	34 x 45 mm
Overall thickness	75 mm	67 mm	67 mm	75 mm	91 mm	76 mm
Surface mass (pine)	11,9 kg/m²	13,2 kg/m²	14,8 kg/m²	14,8 kg/m²	17,8 kg/m²	14,1 kg/m²
Surface mass (oak)	14,3 kg/m²	15,9 kg/m²	17,9 kg/m²	17,8 kg/m²	21,5 kg/m²	16,9 kg/m²
Surface mass (douglas fir)	–	–	–	–	–	–
Surface mass (silver fir)	–	–	–	–"	–	–
Openness percentage	47%	47%	47%	47%	47%	47%
FINISH / REACTION TO FIRE (AS PER EN 13501-1)						
Fire reaction possibilities (according to species and finishes)	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0	Up to B-s1,d0
ACOUSTIC RESULTS						
CEILING						
Weighted index	α <sub>W</sub> = 0,70	α <sub>W</sub> = 0,75	α <sub>W</sub> = 0,75	α <sub>W</sub> = 0,70	α <sub>W</sub> = 0,65	α <sub>W</sub> = 0,70
Absorption class	Class C	Class C	Class C	Class C	Class C	Class C
WALL						
Weighted index	α <sub>W</sub> = 0,80	α <sub>W</sub> = 0,85	α <sub>W</sub> = 0,8*	α <sub>W</sub> = 0,85	α <sub>W</sub> = 0,85	α <sub>W</sub> = 0,85
Absorption class	Class B	Class B	Class B	Class B	Class B	Class B
* Acoustic absorption was measured as per the ISO 354 standard.						

# LINEA SHAPE and

## LINEA SWELL models

LINEA SHAPE	LINEA SWELL
Ceiling	Ceiling
1880 x 1800 mm composé de 3 panneaux 1880 x 600 mm	
1700 x 1200 mm	
20 mm (face) x 68 mm (height)	20 mm (face) x 68 mm (height)
65,71 mm	100 mm
85,71 mm	120 mm
34 x 45 mm	20 x 42 mm
Selon module	213 mm
15,5 kg/m²	9,8 kg/m²
19,7 kg/m²	12,4 kg/m²
–	–
–	–
77%	83%
Up to B-s2,d0	
Up to B-s2,d0	
α <sub>W</sub> = 0,80	
α <sub>W</sub> = 0,95*	
Class B	
Class A	
–	
–	





# Visual comparison LINEA range



LINEA 4.2.1	LINEA 4.2.1 Lite	LINEA 4.2.4	LINEA 4.2.4 Lite	LINEA 9.2.1	LINEA 9.2.3	LINEA 9.2.6
LINEA 2.4.3	LINEA 2.4.3 Lite	LINEA 2.4.5	LINEA 2.4.5 Lite	LINEA 2.6.5	LINEA 2.6.6	LINEA 2.6.6 Lite



# Visual comparison LINEA range

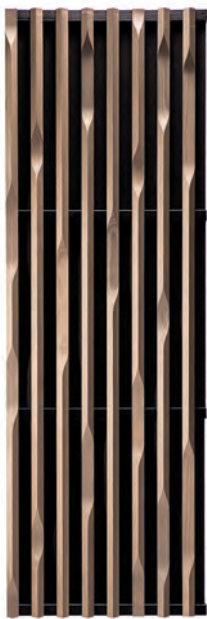




# Visuel comparison LINEA 3D range

# LINEA SHAPE and LINEA SWELL models

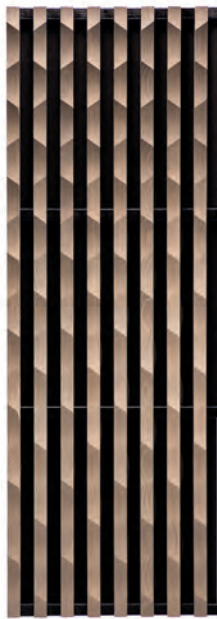
LINEA 3D EDGE



LINEA 3D PIX



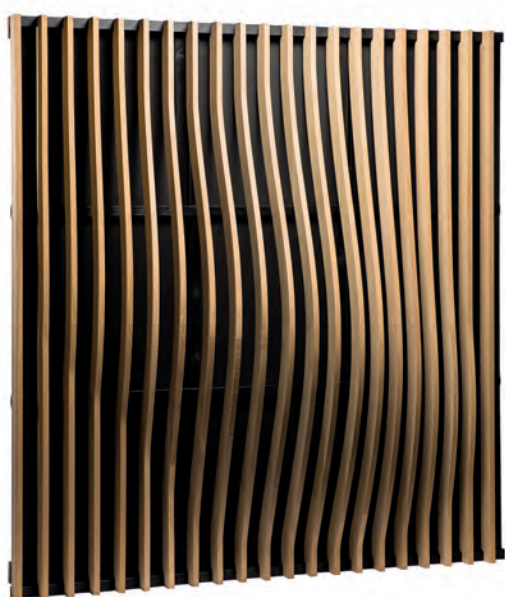
LINEA 3D SCALE



LINEA SHAPE – module 1



LINEA SHAPE – module 2



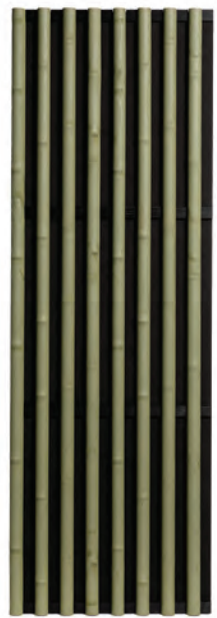
LINEA 3D BAMBOO



LINEA 3D BAMBOO WAVE



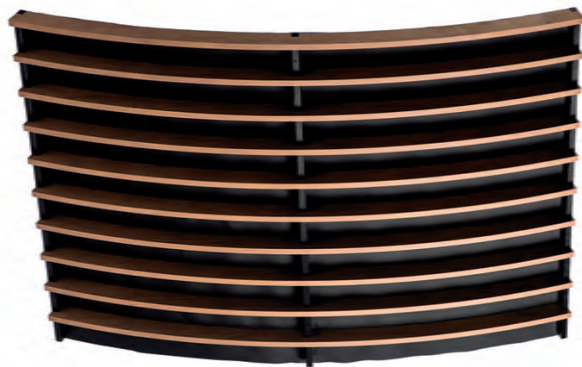
LINEA 3D JUNGLE



LINEA SHAPE – module 3



LINEA SWELL – convexe (or concave) module





# Addresses and contacts



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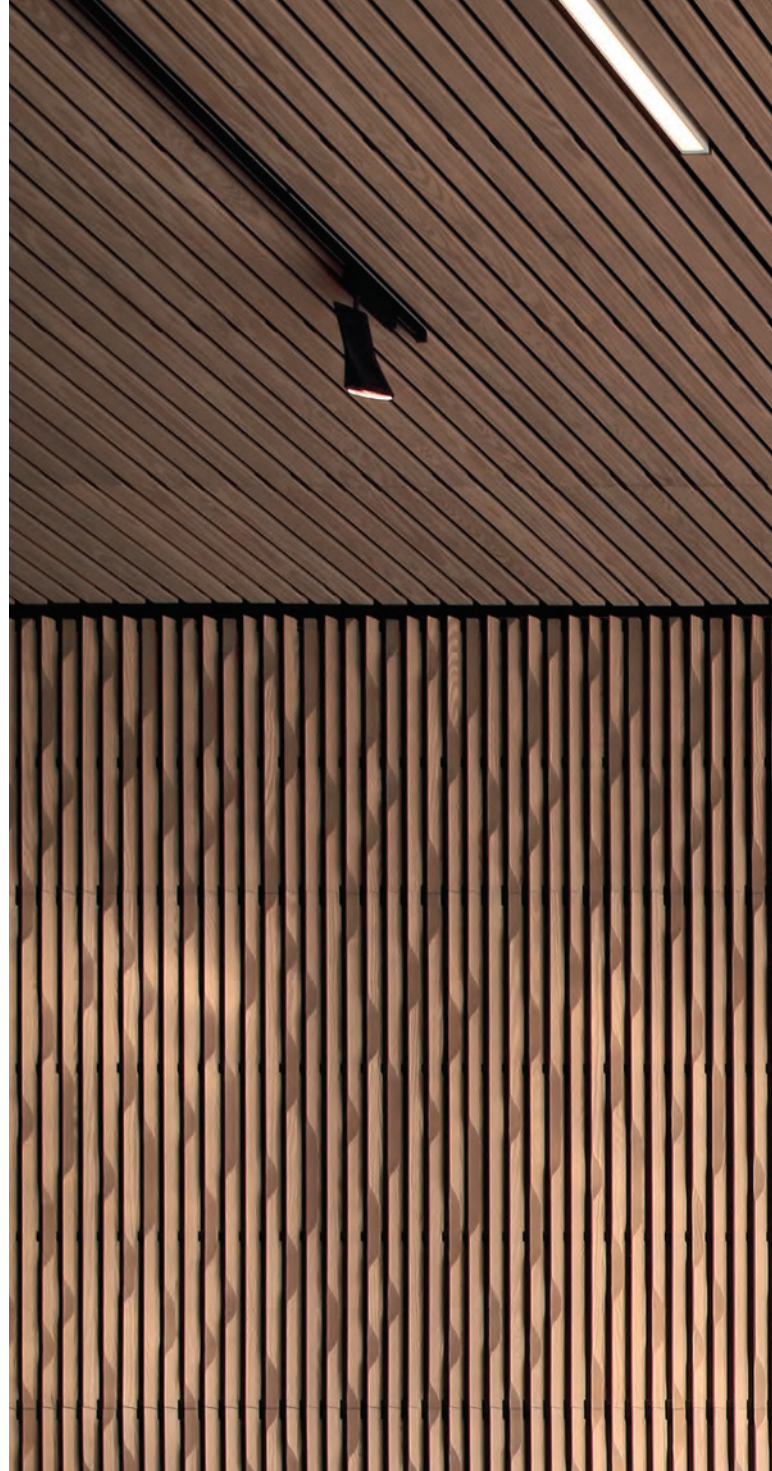












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