

INSTALLATION

---

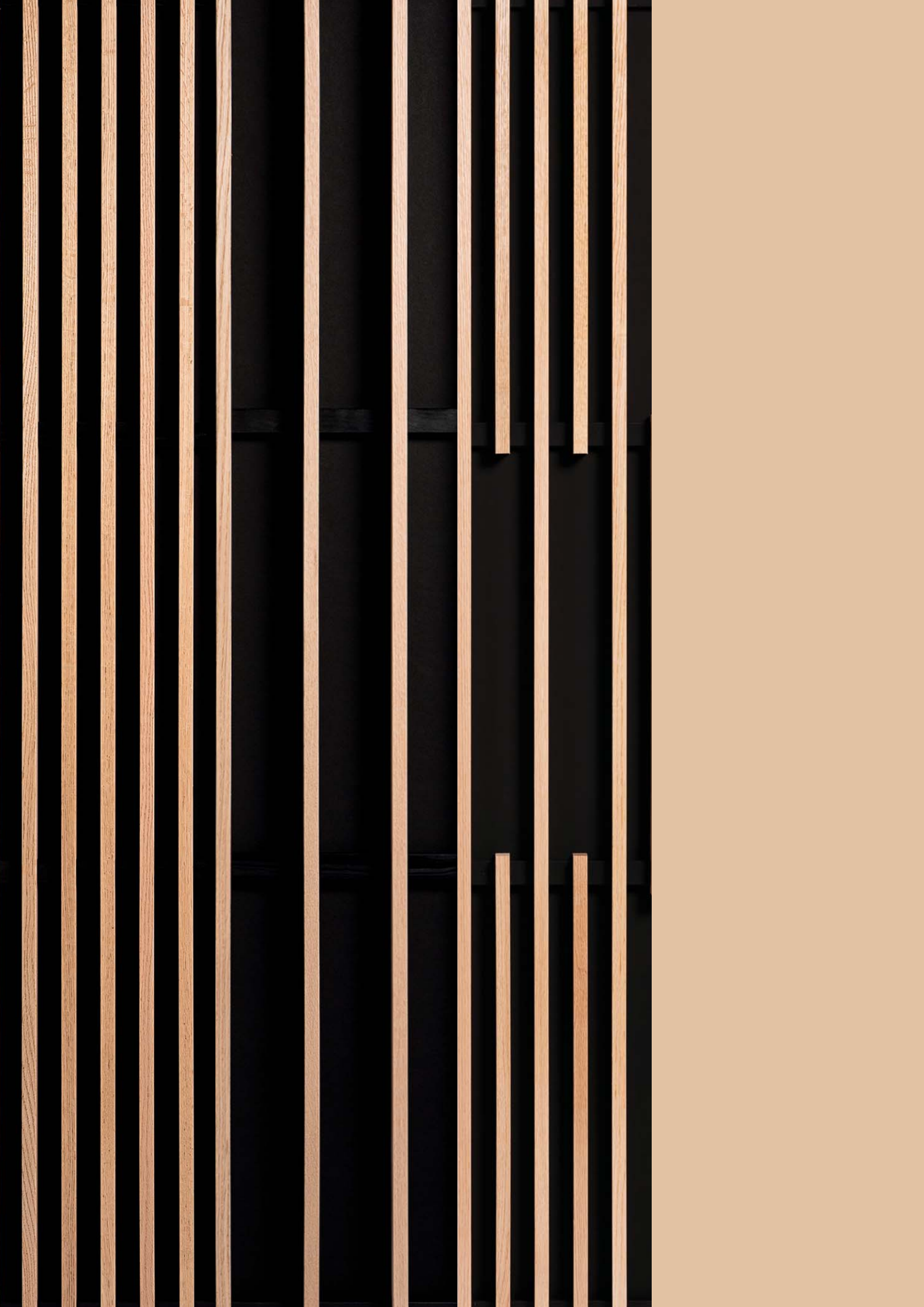
# Linea

---

ACOUSTIC WOOD SUSPENDED CEILINGS  
AND WALL CLADDINGS



LAUDESCHER



# Linea installation

THIS IS A PATENTED INSTALLATION SYSTEM  
THAT IS FLEXIBLE AND CAN BE ADAPTED TO  
STANDARD SYSTEMS ON THE MARKET.

These recommendations are for guidance only.

For more details, please refer to the installation instructions  
provided by the frame manufacturers, as well as the relevant  
current standards, which take precedence in the event of any  
contradiction.

If there is any doubt about the installation method,  
the installer must seek clarification or recommendations first.

Laudescher cannot be held responsible for the incorrect  
installation of products.

## TABLE OF CONTENTS

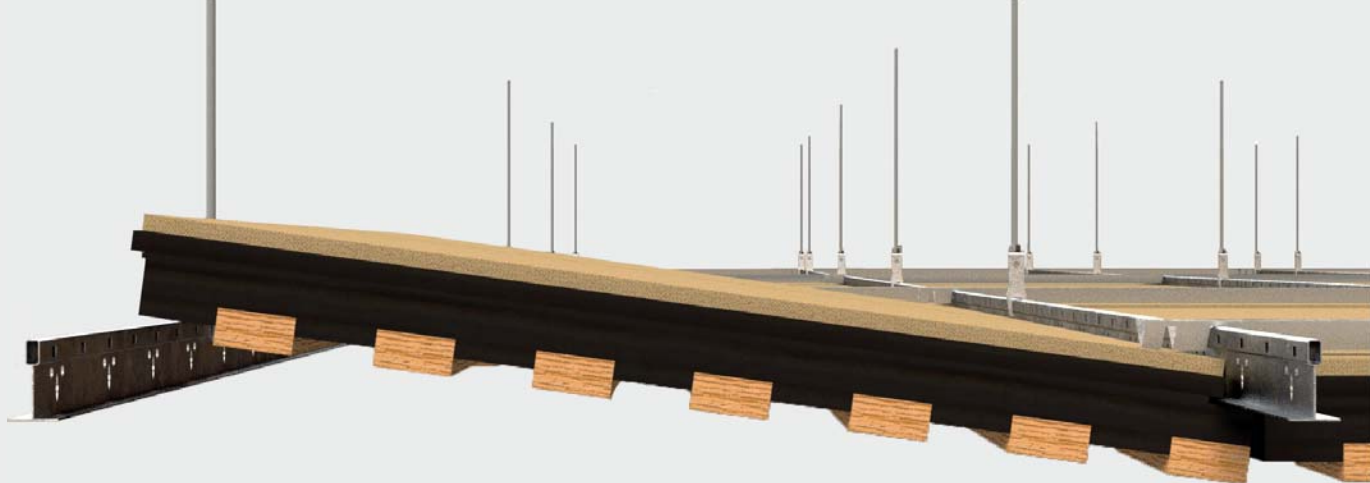
Installation of removable suspended ceiling for surface-mounted panel.....	4
Installation of suspended ceiling for screw-mounted panel.....	10
Installation of wall frame for screw-mounted panel.....	14
Specific installation requirements for Linea 3D products.....	18
Installation of Linea Swell products.....	20
Cutting the panels and inserting elements.....	26
Options and parts.....	38

---

# Installation of removable suspended ceiling

for surface-mounted panel

---



## FRAME

Installation will be carried out on frame T24 (black)\*, hidden by a patented system, in compliance with the current standards and best practice rules in each country (DTU 58-1).

Not all the structural elements are supplied by Laudescher.

\* The entire frame and fitting system must be suitable for use in humid and/or corrosive environments.

## DESCRIPTION

T24 ceiling grids	Centre distance 600 mm
Hangers	Threaded rods or quick-adjust hangers
Distance between hangers	1,200 mm maximum 150 mm from the edge maximum
Spacing	At least 1 spacer bar per panel Spacer bars 200 mm from the edge
Finish	Edge finish provided by a matt black angle section (peripheral recessed joint)

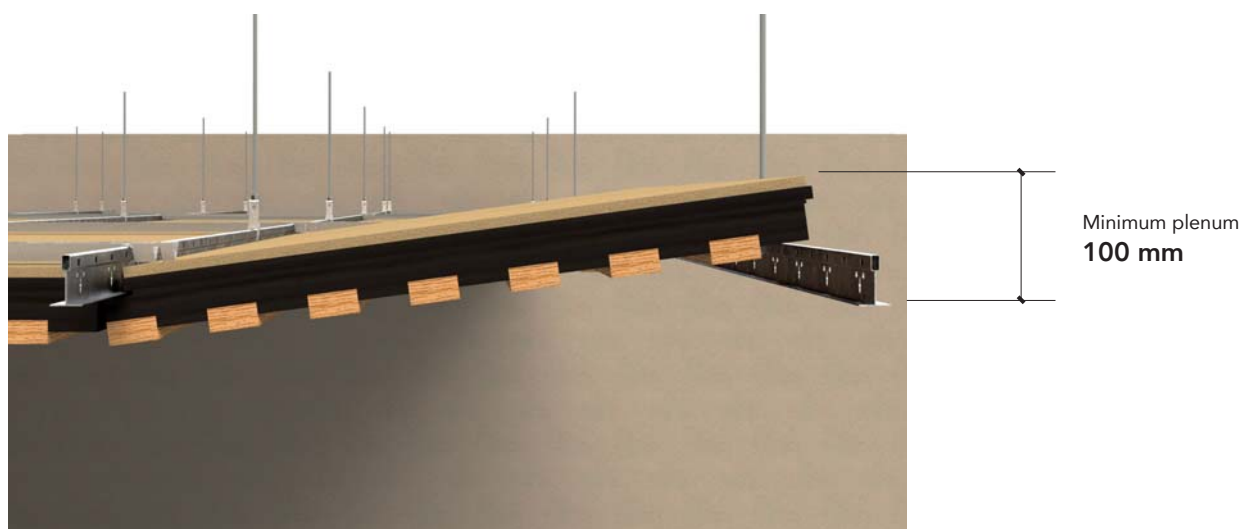
## FRAME QUANTITY OF ITEMS

	Frame 1,880 x 600 mm
Ceiling grid	1.67 ml/m <sup>2</sup>
Spacer bar	0.54 ml/m <sup>2</sup>
Angle section	Depends on edges
Hanger	1.40 p/m <sup>2</sup>

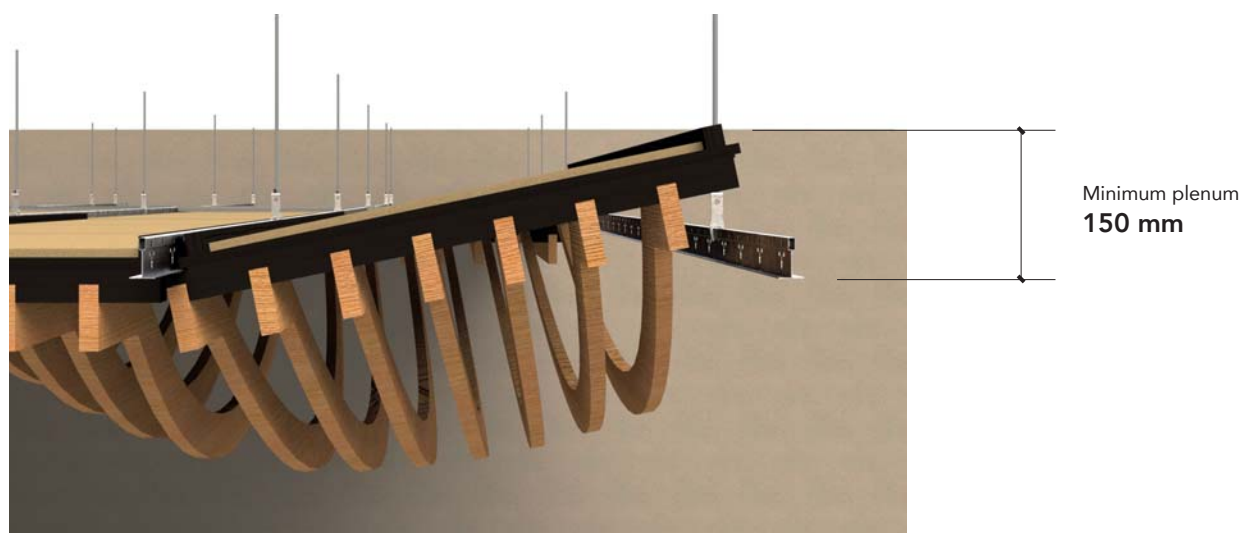
Maximum load: 22 kg/m<sup>2</sup> uniformly distributed

## Installation requirements

Minimum plenum for assembling  
and disassembling the panels



Linea Shape

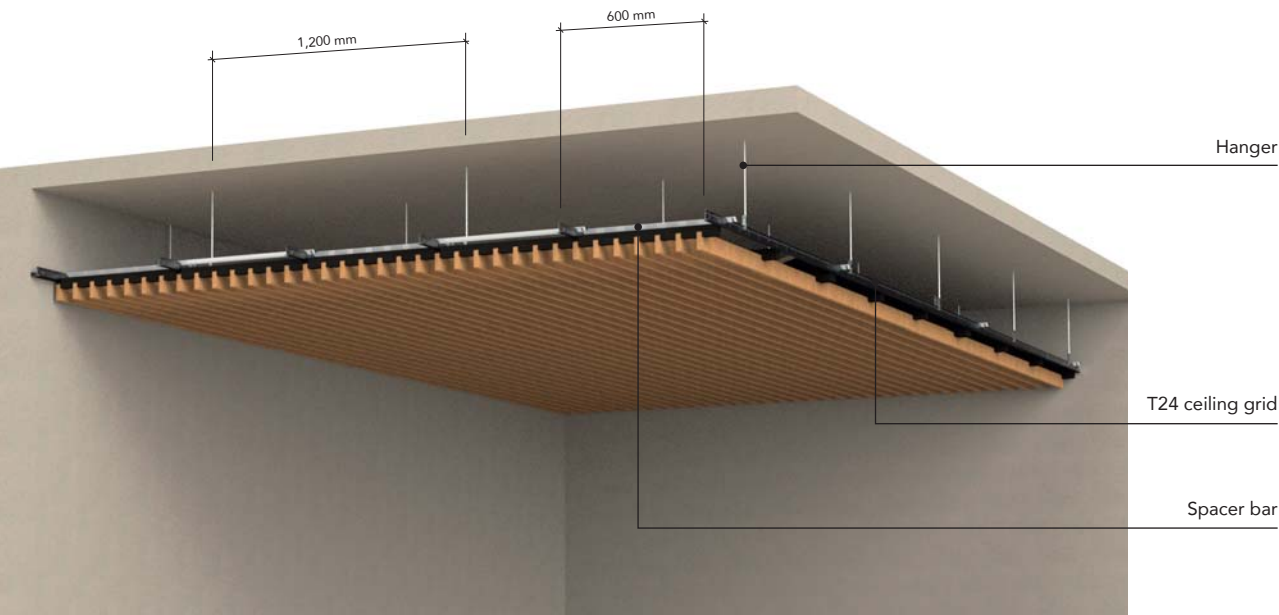




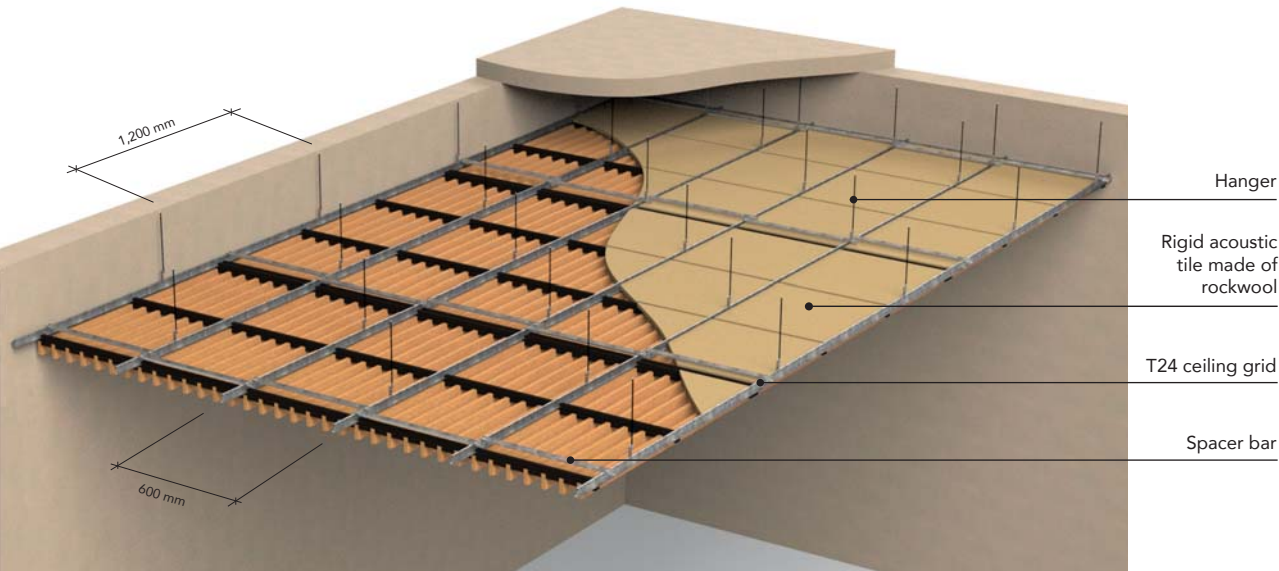
# Overviews



Bottom view

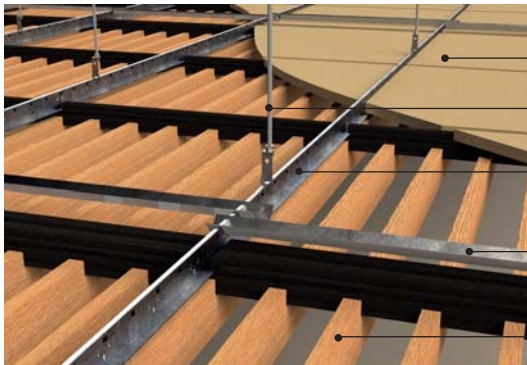


Top view





Installation



Rigid acoustic tile  
made of rockwool

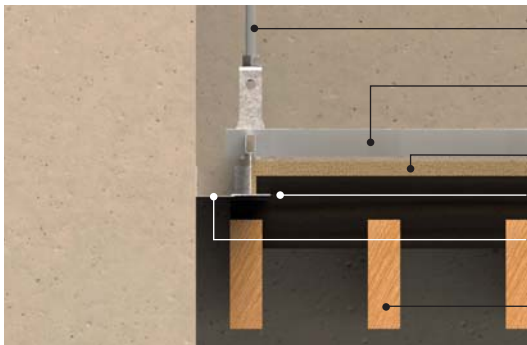
Hanger

T24 ceiling grid

Spacer bar

Linea panel

Details of  
transverse edge



Hanger

Spacer bar

Rigid acoustic tile  
made of rockwool

T24 ceiling grid

Edge angle section

Linea panel

Details of  
longitudinal edge



Hanger

Spacer bar

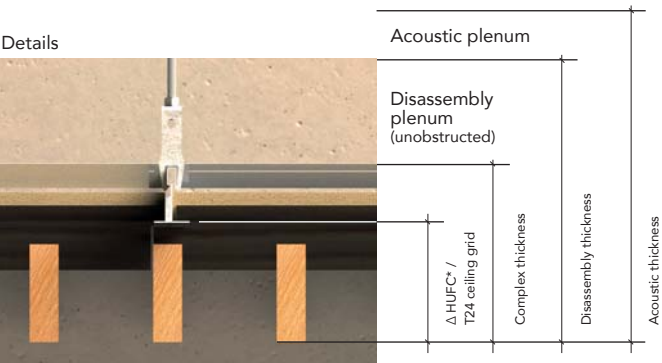
T24 ceiling grid

Edge angle section

Linea panel

System dimensions

Details



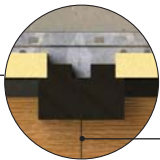
Model	$\Delta$ HUFC* / T24	Complex thickness	Disassembly thickness	Acoustic thickness
4.2 / 4.2 Lite	43 mm	84 mm	144 mm	314 mm
9.2.1 / 422 AL	48 mm	89 mm	149 mm	319 mm
9.2.3 / 9.2.6	43 mm	84 mm	144 mm	314 mm
2.4 / 2.4 Lite / 42 AL	57 mm	98 mm	158 mm	328 mm
2.6	83 mm	124 mm	184 mm	354 mm
2.9	105 mm	146 mm	206 mm	376 mm
Scale / Pix / Bamboo	55 mm	96 mm	156 mm	326 mm
Edge	63 mm	104 mm	164 mm	334 mm
Bamboo Wave	79 mm	120 mm	180 mm	350 mm
Jungle	64 mm	105 mm	165 mm	335 mm

$\Delta$  \*HUFC: Height under false ceiling

Longitudinal view



1,880 / 1,265 mm module (including recessed joint)



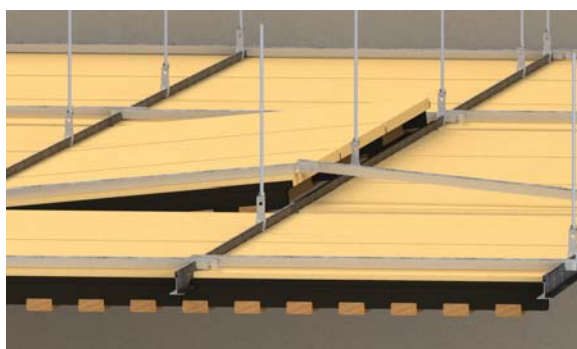
1 mm recessed joint



# Disassembly

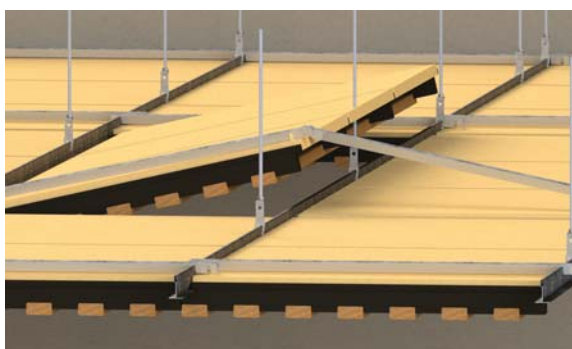
## Step 1:

Lift the panel



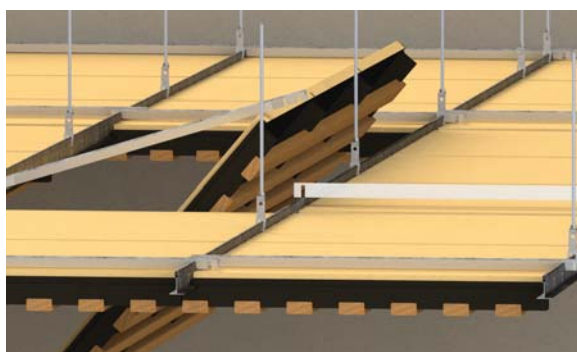
## Step 2:

Move the panel.



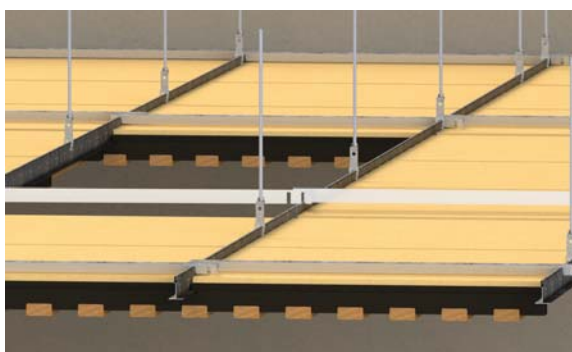
## Step 3:

Remove the panel.



## Step 4:

The spacer bars are unclipped.



## Step 5:

Position the bars on the adjacent panel.



## Step 6:

Check that the system is locked.



---

## Installation of suspended ceiling

for screw-mounted panel

---



## FRAME

In accordance with current standards and best practices in each country (NF EN 13964 and DTU 58-1), installation is carried out by screwing perpendicular to the counter-slats (two black screws per counter-slat) on a secondary frame\*.

Not all the structural elements are supplied by Laudescher.

\* The entire frame and fitting system must be suitable for use in humid and/or corrosive environments.

## DESCRIPTION

Frame	Metal or timber frame perpendicular to the counter-slats. Minimum of 2 screws per counter-slat.
Hangers	Adapted to the type of frame or mounting bracket
Distance between hangers	1,200 mm maximum 100 mm from the edge maximum
Finish	Edge finish for each channel or angle section

## FRAME QUANTITY OF ITEMS

	<b>Frame 1,880 x 600 mm</b>
Ceiling grid	2.1 ml/m <sup>2</sup>
Hanger	1.8 pc/m <sup>2</sup>
Angle section	Depends on edges

Maximum load: 30 kg/m<sup>2</sup> uniformly distributed

—

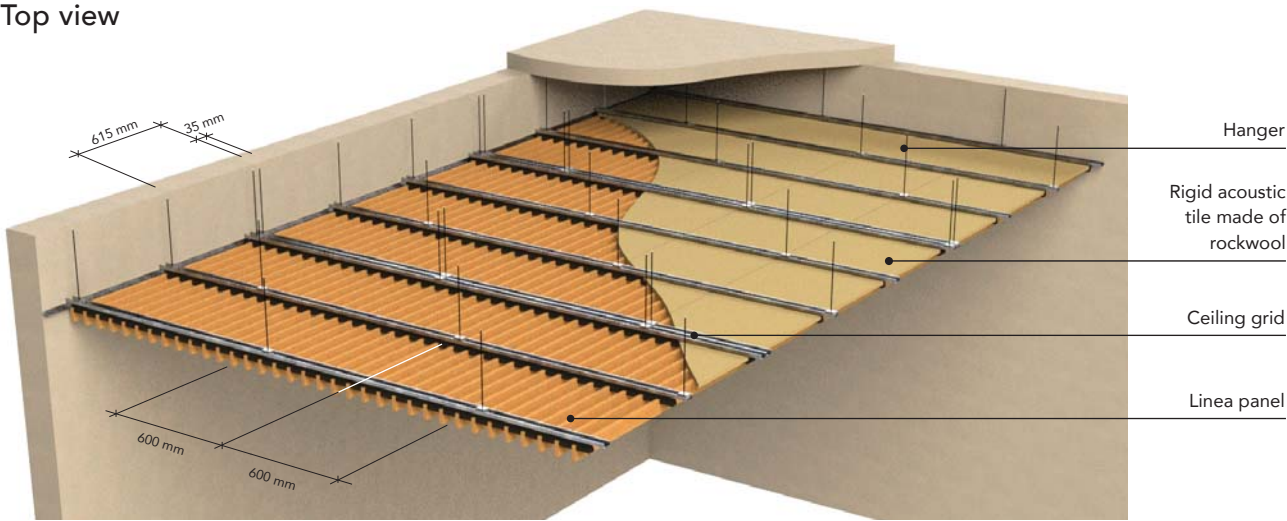
# Overviews

—

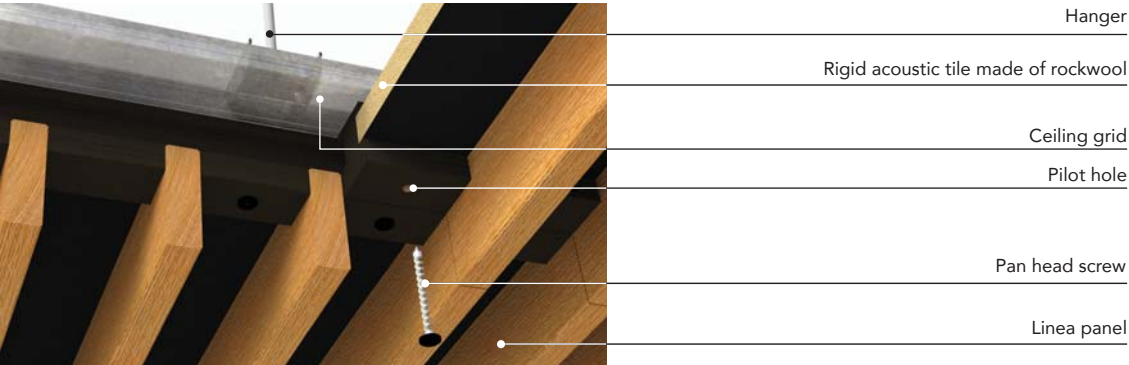
Bottom view



Top view



Installation details





Installation



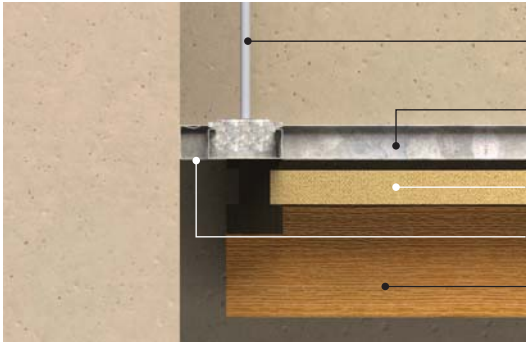
Rigid acoustic tile  
made of rockwool

Hanger

Linea panel

Frame

Details of  
transverse edge



Hanger

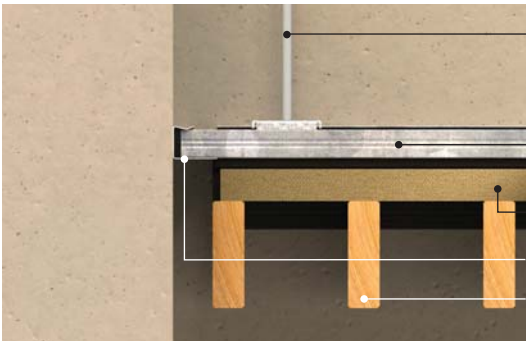
Frame

Rigid acoustic tile  
made of rockwool

Channel

Linea panel

Details of  
longitudinal  
edge



Hanger

Frame

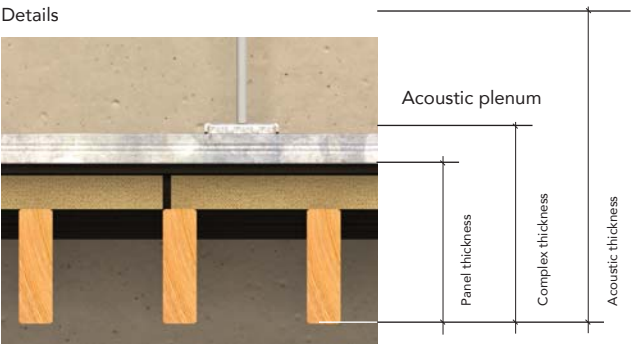
Rigid acoustic tile  
made of rockwool

Channel

Linea panel

System dimensions

Details



Model	Panel thickness	Complex thickness	Acoustic thickness
4.2.1 / 4.2.1 LITE / 4.2.4 / 4.2.4 Lite	55 mm	55 mm + frame	91 mm
9.2.1 / 422 AL	60 mm	60 mm + frame	96 mm
9.2.3 / 9.2.6	55 mm	55 mm + frame	91 mm
2.4.3 / 2.4.3 Lite / 2.4.5 / 2.4.5 Lite / 42 AL	69 mm	69 mm + frame	113 mm
2.6.5 / 2.6.6 / 2.6.6 Lite / 2.6.8 / 2.6.10	95 mm	95 mm + frame	139 mm
2.9.8 / 2.9.10 / 2.9.13	117 mm	117 mm + frame	161 mm
Pix / Scale	67 mm	67 mm + frame	111 mm
Bamboo / Edge	75 mm	75 mm + frame	119 mm
Bamboo Wave	91 mm	91 mm + frame	127 mm
Jungle	76 mm	76 mm + frame	112 mm

Longitudinal view



1,880 / 1,265 mm module (including recessed joint)

1 mm recessed joint

---

## Installation of wall frame

for screw-mounted panel

---



## FRAME

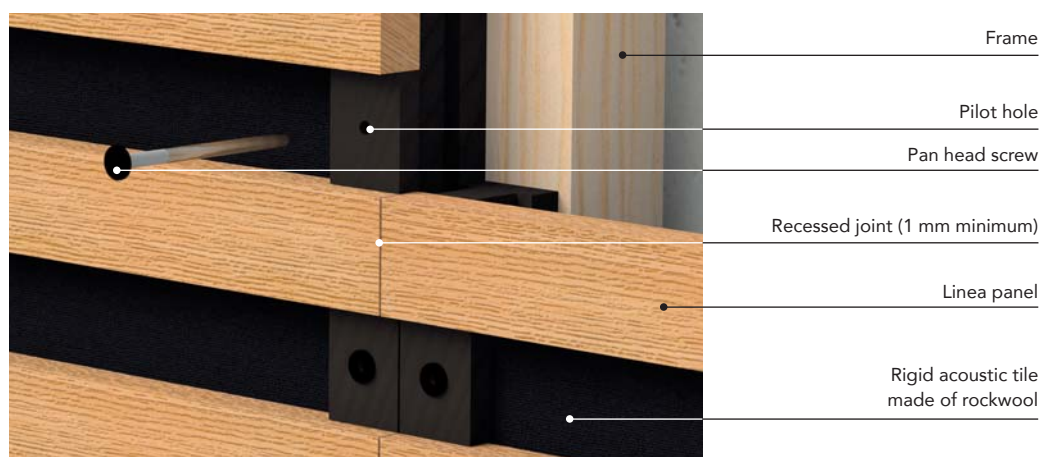
Screw-on installation on a secondary frame\* perpendicular to the black counter-slats (2 black lacquered pan head screws per counter-slat) in accordance with DTU 36.2 and EN 14915.

\* The entire frame and fitting system must be suitable for use in humid and/or corrosive environments.



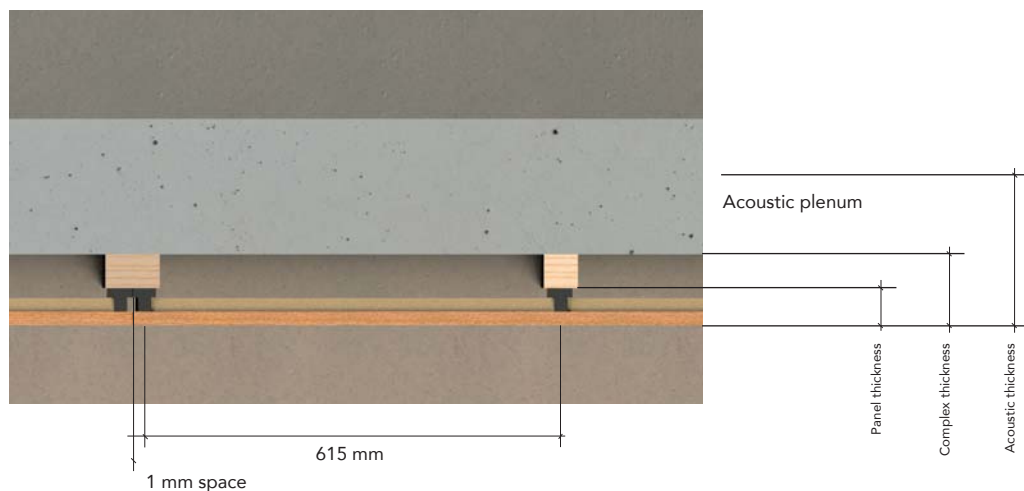
# Overviews

## Installation



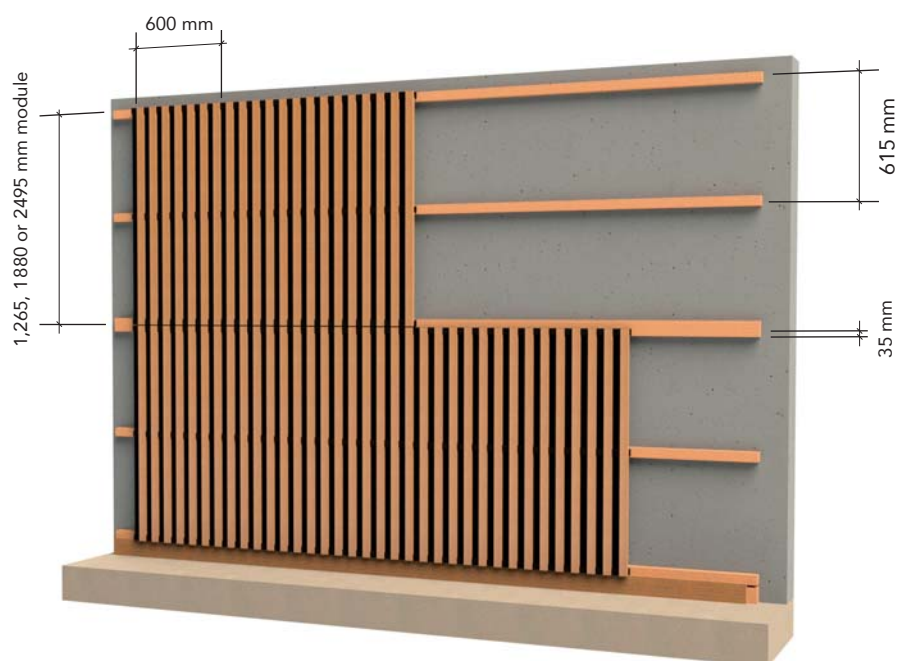
## System dimensions

### Details

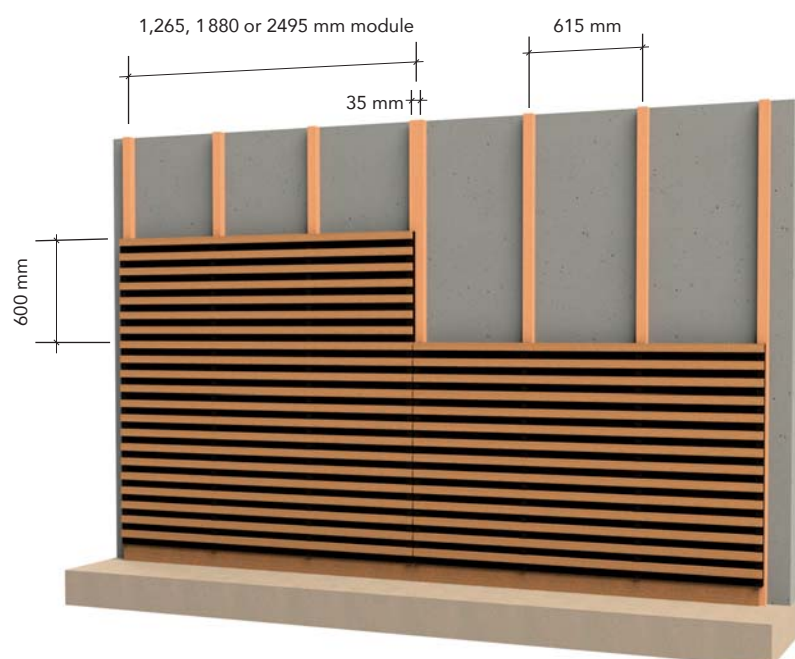


Model	Panel thickness	Complex thickness	Acoustic thickness
4.2.1 / 4.2.1 Lite / 4.2.4 / 4.2.4 Lite	55 mm	55 mm + frame	91 mm
9.2.1 / 422 AL	60 mm	60 mm + frame	96 mm
9.2.3 / 9.2.6	55 mm	55 mm + frame	91 mm
2.4.3 / 2.4.3 Lite / 2.4.5 / 2.4.5 Lite / 42 AL	69 mm	69 mm + frame	113 mm
2.6.5 / 2.6.6 / 2.6.6 Lite / 2.6.8 / 2.6.10	95 mm	95 mm + frame	139 mm
2.9.8 / 2.9.10 / 2.9.13	117 mm	117 mm + frame	161 mm
Pix / Scale	67 mm	67 mm + frame	111 mm
Bamboo / Edge	75 mm	75 mm + frame	119 mm
Bamboo Wave	91 mm	91 mm + frame	127 mm
Jungle	76 mm	76 mm + frame	112 mm

## Vertical installation



## Horizontal installation



---

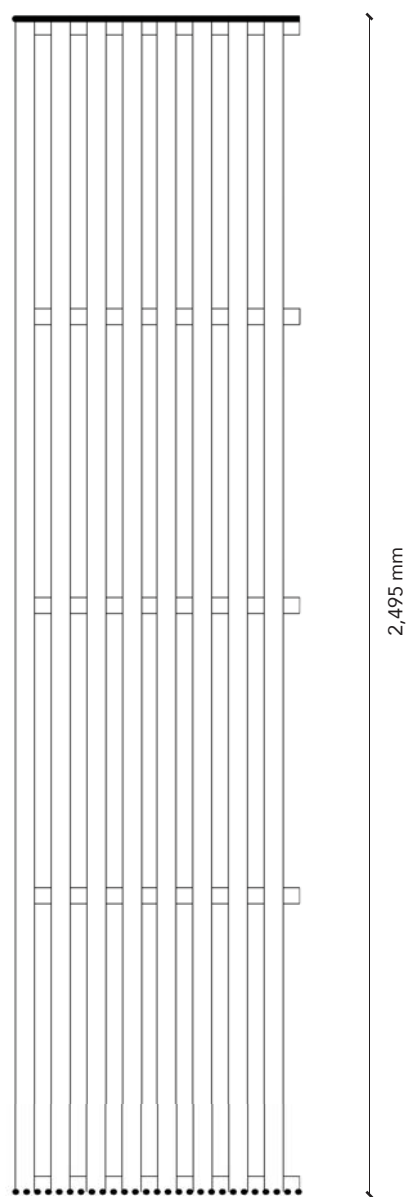
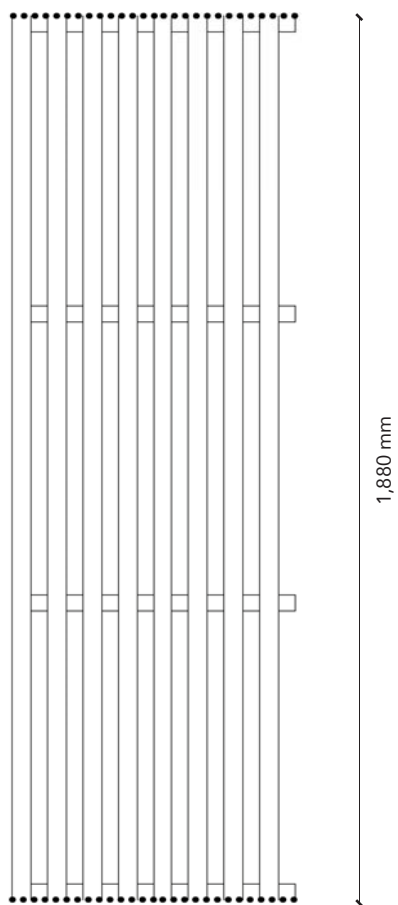
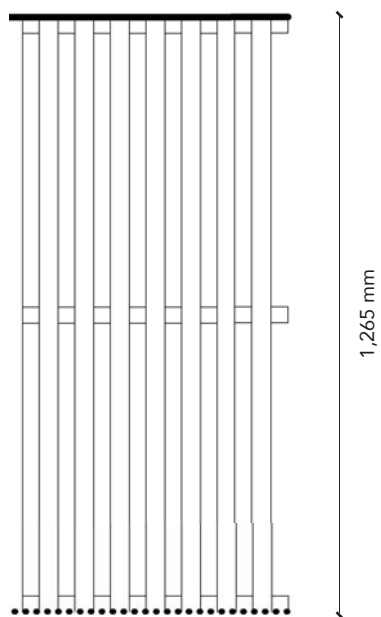
## Specific installation requirements for Linea 3D

---

### Direction of installation

To ensure the visual continuity of the panels, LINEA 3D models must be installed in a specific direction\*.

\*The protruding parts of the counter-slats must always be positioned on the same side.



- ..... Finger joint recommended
- Finger joint not recommended

---

# Installation Linea Swell

---



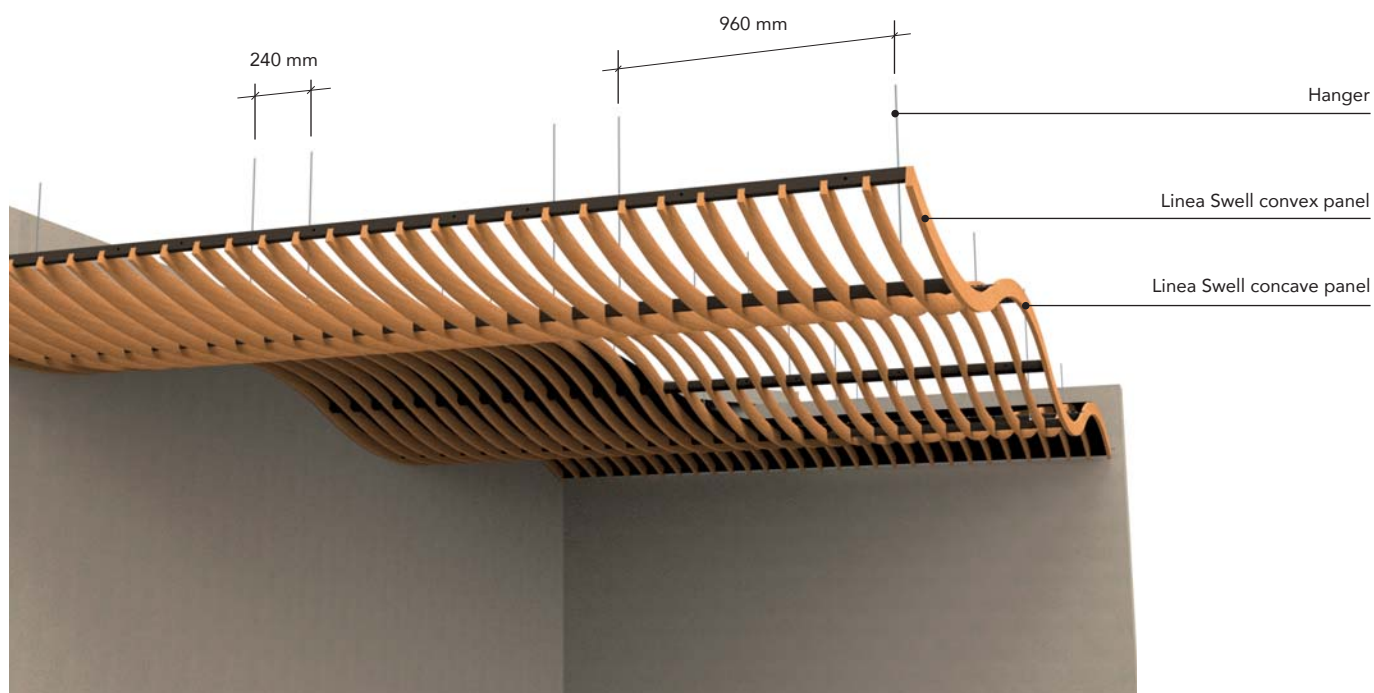
## FRAME

Installation is carried out by means of suspension from threaded rods\*, in accordance with the current standards and best practices in each country (NF P 68-203-1 and DTU 58-1, 2008 edition in France).

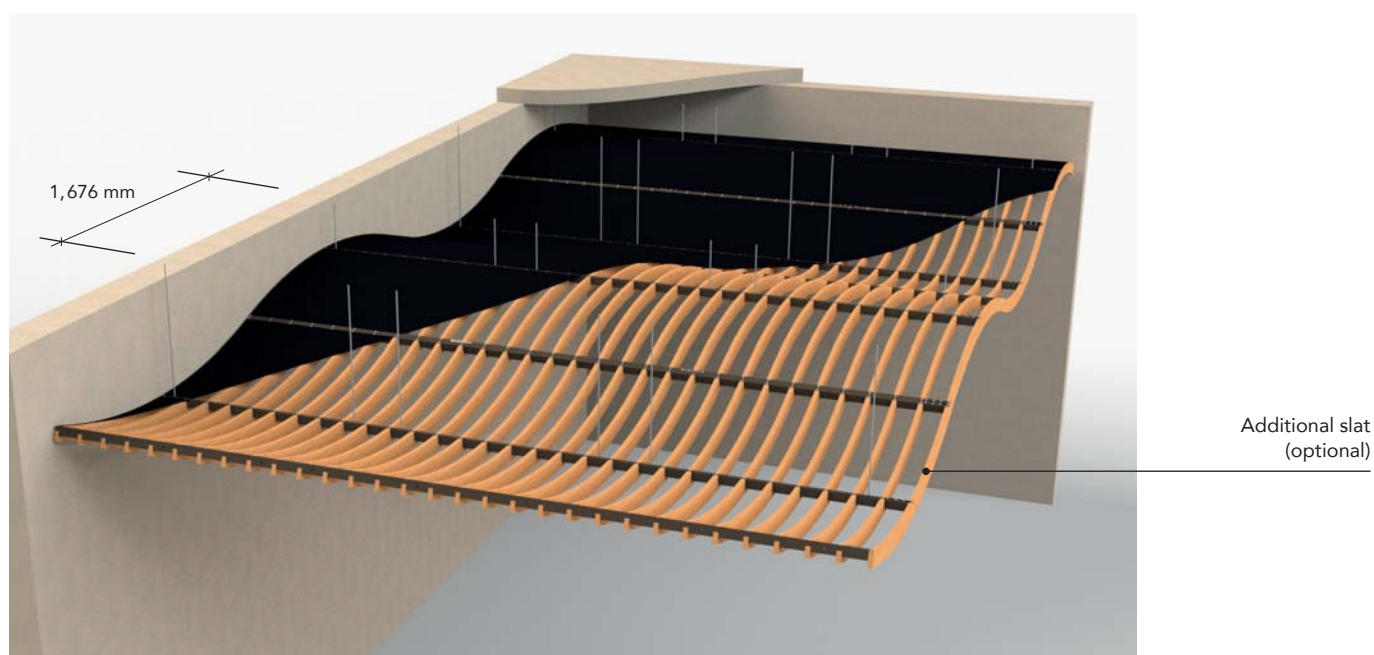
\* The whole frame and suspension system must be planned.

# Overviews

Bottom view

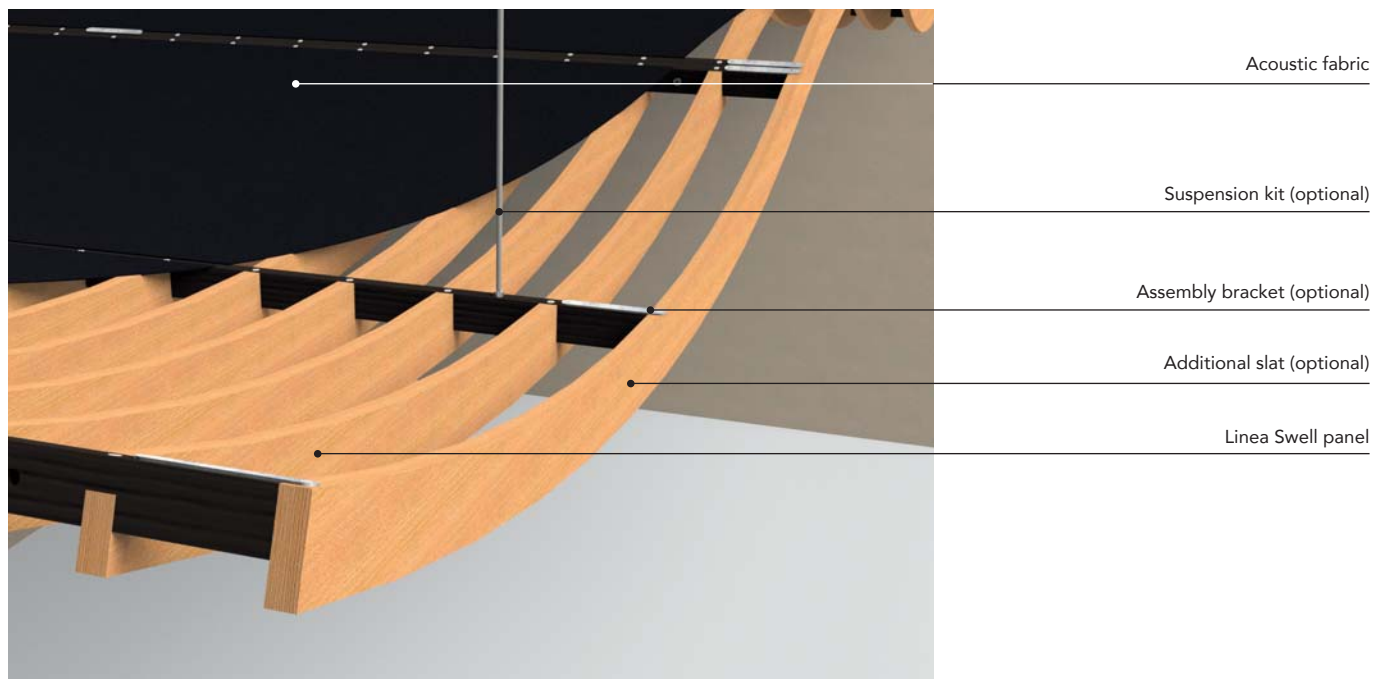


Top view





## Installation



Edge finish by adding an additional slat (optional)  
fixed with assembly brackets (optional).

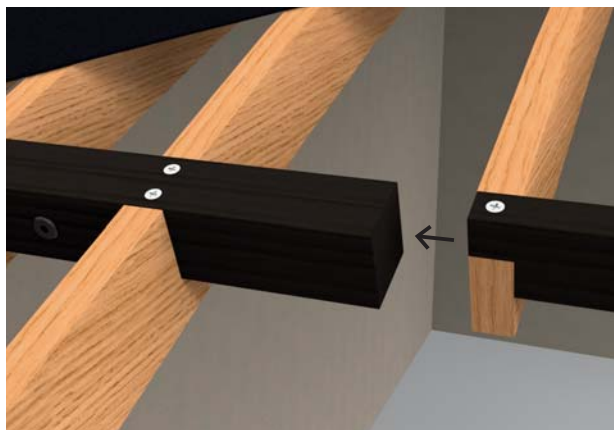
---

## Installation details

---

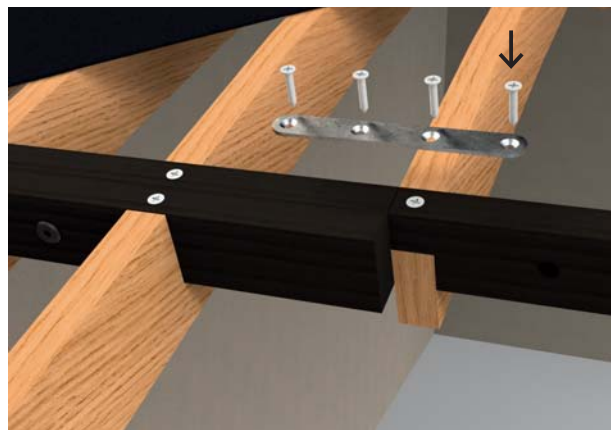
### Step 1:

Position the panel to be mounted.



### Step 2:

Assemble the panels using the assembly bracket and its 4 screws.



### Step 3:

Mount the last panel using the mounting kit.



### Step 4:

Check that the assembly is secure.



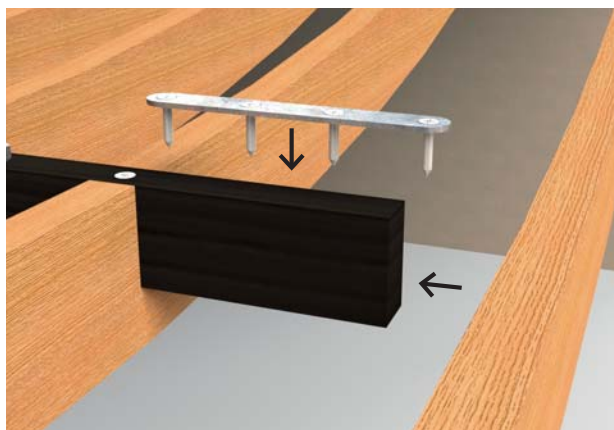
## Longitudinal view



## Edge details

### Step 1:

Position the additional slat to be mounted.



### Step 2:

Mount the slat using the assembly bracket and its 4 screws.



---

## Cutting the panels and inserting elements

---

### **Prior to cutting:**

- the maximum slat overhang should be 150mm;
- the maximum cutting width will vary depending on the model;
- cutting involving changes to counter-slats is carried out outside the outer counter-slats;
- in the case of visible cutting, provide finishing pots (optional).

## Simple cutting of a panel

### Straight across its length

**1** Define the location of the cutting.



**2** Unscrew the counter-slat to be moved.



**3** Move the counter-slat.



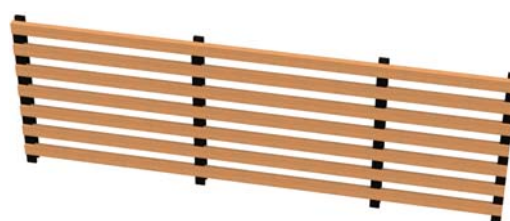
**4** Screw the counter-slat back on.



**5** Trim the slat overhangs.



**6** Panel ready for installation



### Straight across its width (screw-on panel)

**1** Define the location of the cutting.



**2** Cut the panel according to the grid pattern.



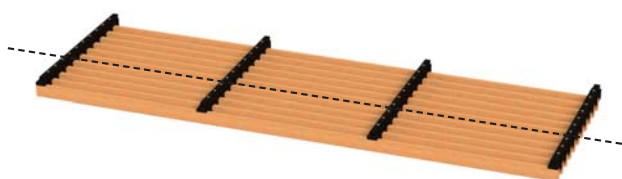
**3** Panel ready for installation



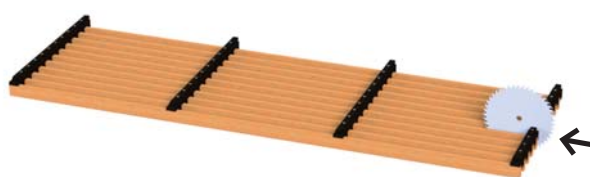
## Simple cutting of a panel

Straight across its width (screw-mounted panel)

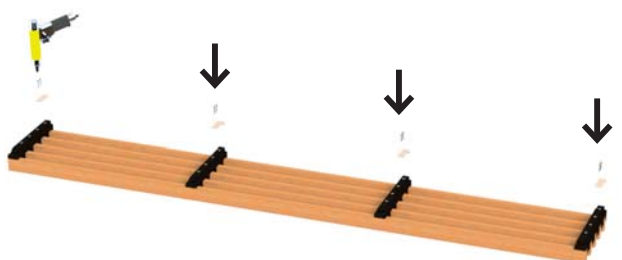
**1** Define the location and side of the cutting.



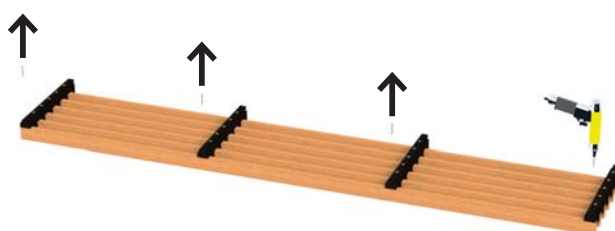
**2** Cut the panel.



**3** Male cutting finish – Screw on the mounting bracket (optional)  
Pilot hole, Ø 2 mm



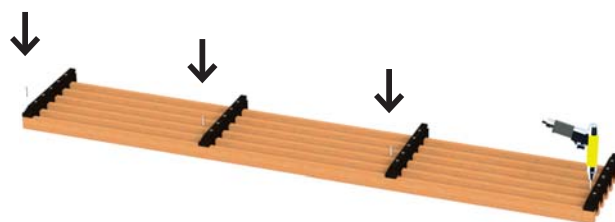
**4** Female cutting finish – Unscrew the slat retainer screws.



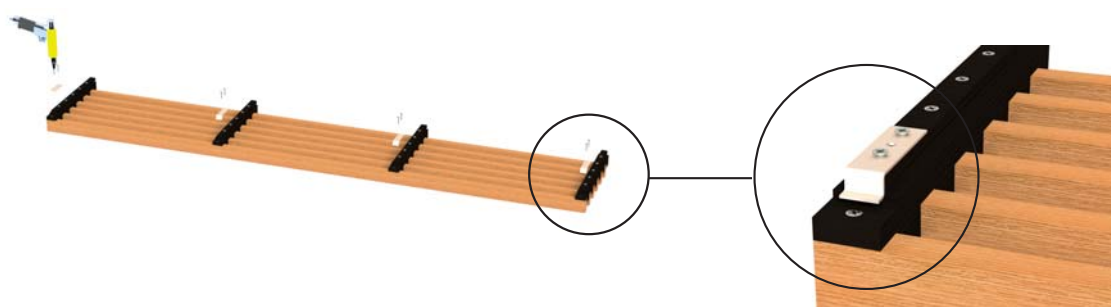
**5** Notch the end of the counter-slat.



**6** Screw the slat retainer screws back in.



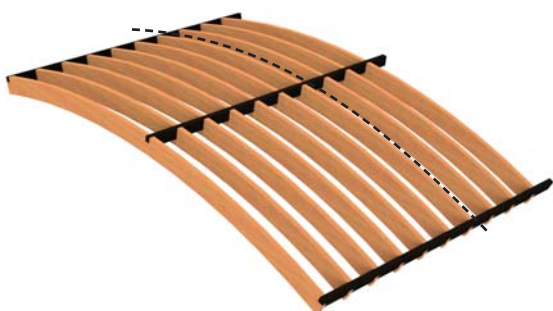
**7** Screw on the mounting bracket (optional). Pilot hole Ø 2 mm



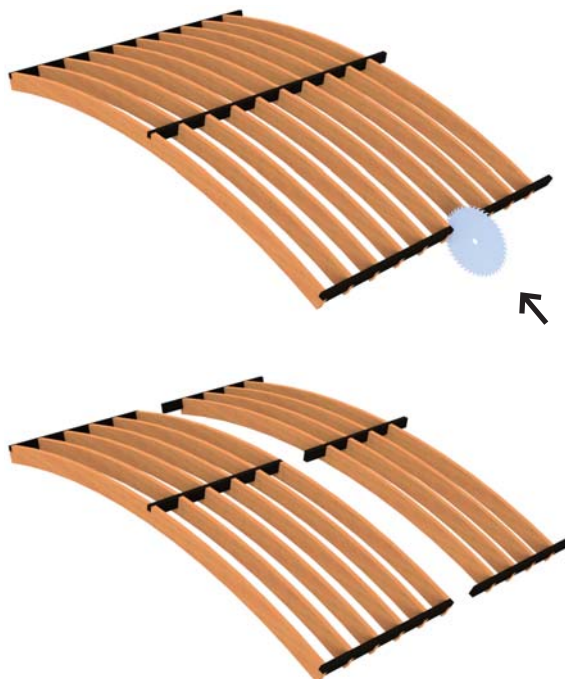


## Linea Swell panel across its length

**1** Define the location of the cutting.



**2** Cut the panel.



**3** Panel ready for installation, provided that counter-slats are drilled for the hangers (Ø 9 mm)

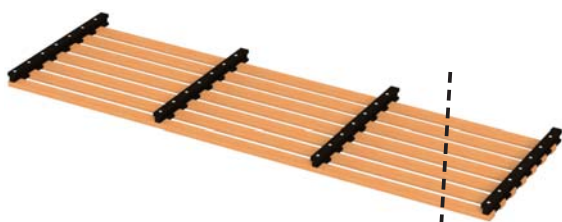




## Bias cutting of a panel

### Lengthwise bias cutting

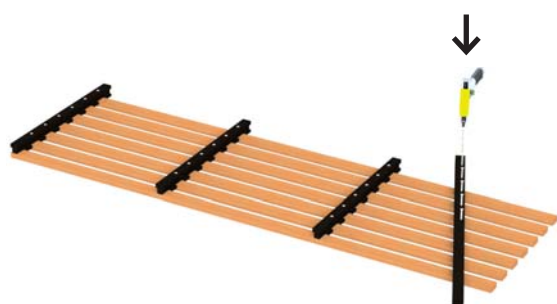
**1** Define the location of the cutting.



**2** Unscrew the counter-slat.



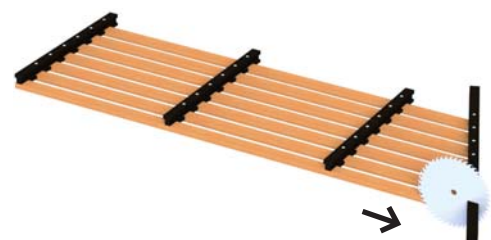
**3** Screw the cutting profile into place.



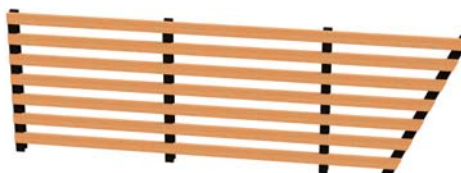
**4** Cut the panel along the cutting profile.



**5** Trim the cutting profile overhangs.



**6** Panel ready for installation



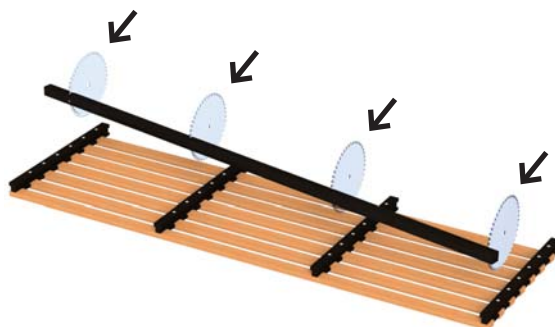
## Lengthwise bias cutting

---

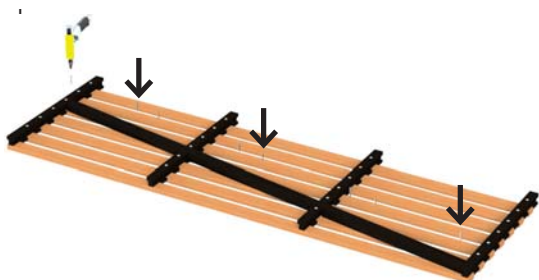
**1** Define the location of the cutting.



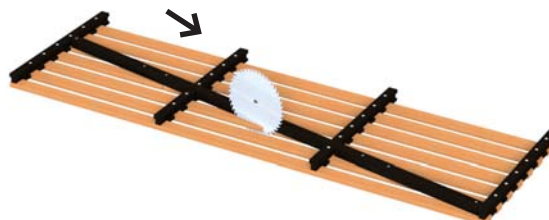
**2** Cut the cutting profile.



**3** Screw in the profile to hold the slats in



**4** Cut the panel along the cutting profile.



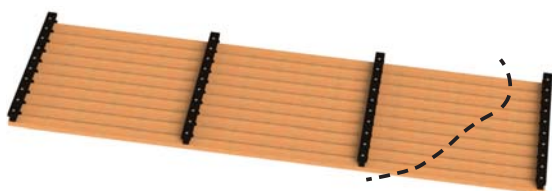
**5** Panel ready for installation



## Random cutting of a panel

### Lengthwise random cutting

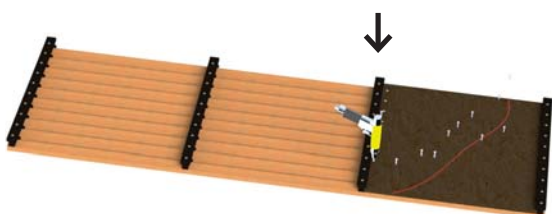
**1** Define the location of the cutting.



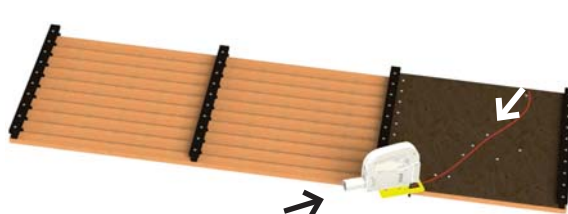
**2** Insert the particle back plate (optional).



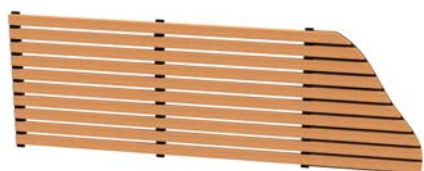
**3** Fix the particle back plate into the slats and mark the position.



**4** Cut the panel according to the grid pattern.



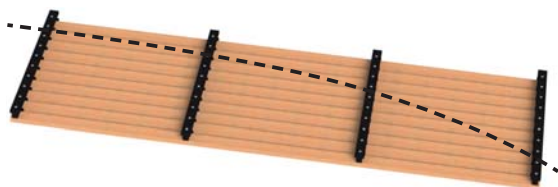
**5** Panel ready for installation



## Widthwise random cutting

---

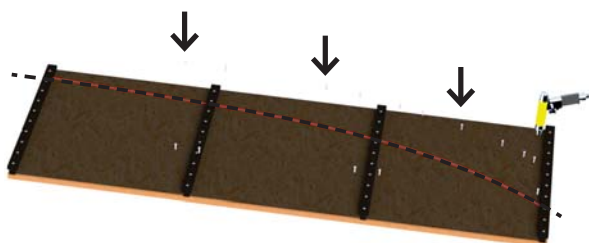
**1** Define the location of the cutting.



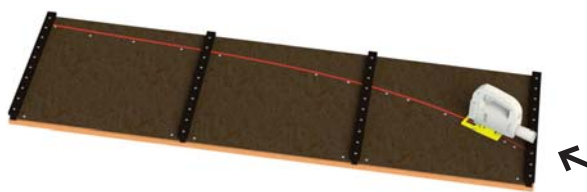
**2** Insert the particle back plates (optional).



**3** Fix the particle back plate into the slats and mark the position.



**4** Cut the panel according to the grid pattern.



**5** Panel ready for installation

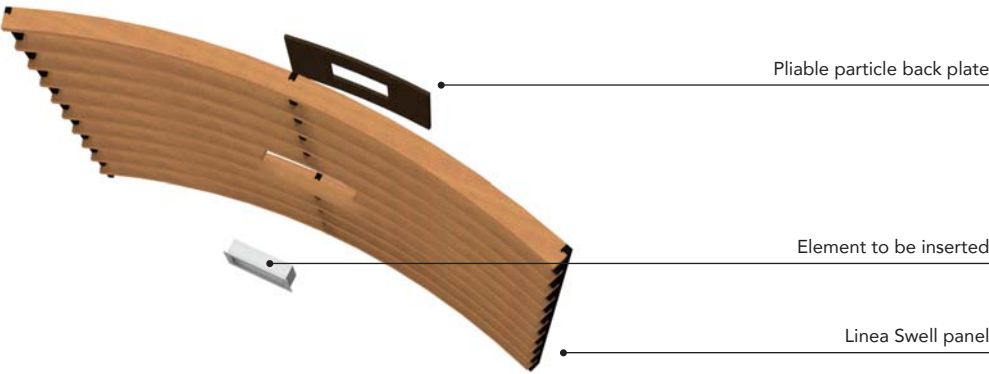
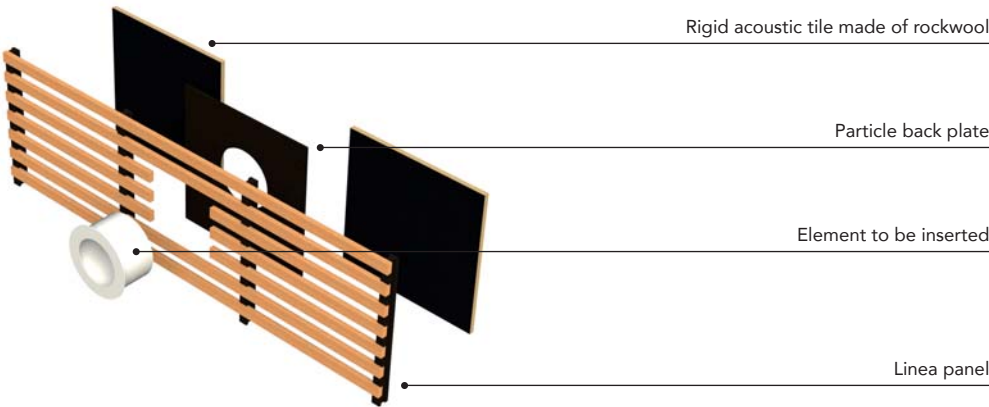




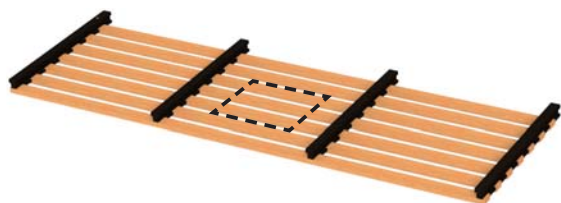
# Inserting an element



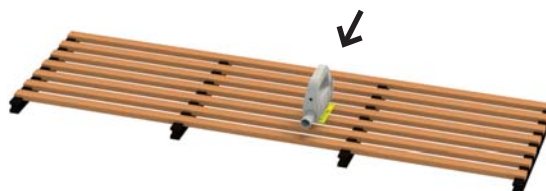
Between two counter-slats \_\_\_\_\_



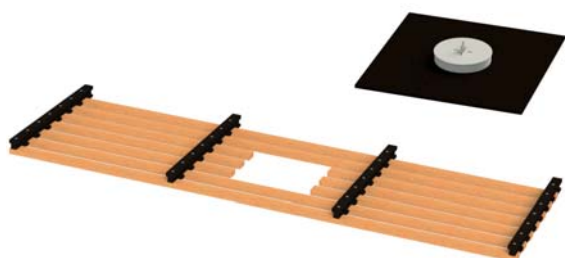
**1** Define the location of the insertion.



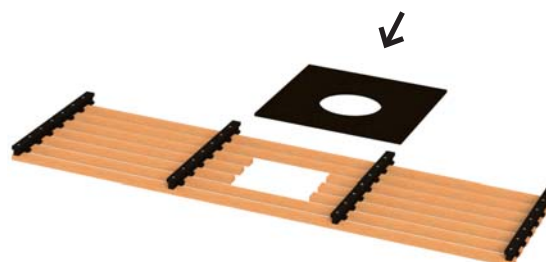
**2** Cut the panel in the defined location.



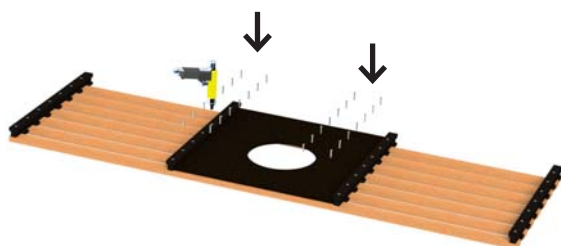
**3** Cut the particle back plate according to the defined location.



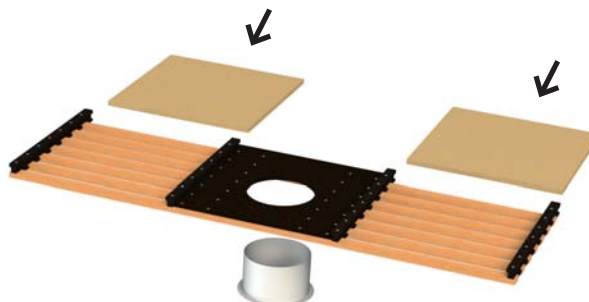
**4** Insert the particle back plate into the panel.



**5** Fix the particle back plate into the slats.



**6** Add the rockwool tiles. The panel is ready to install.

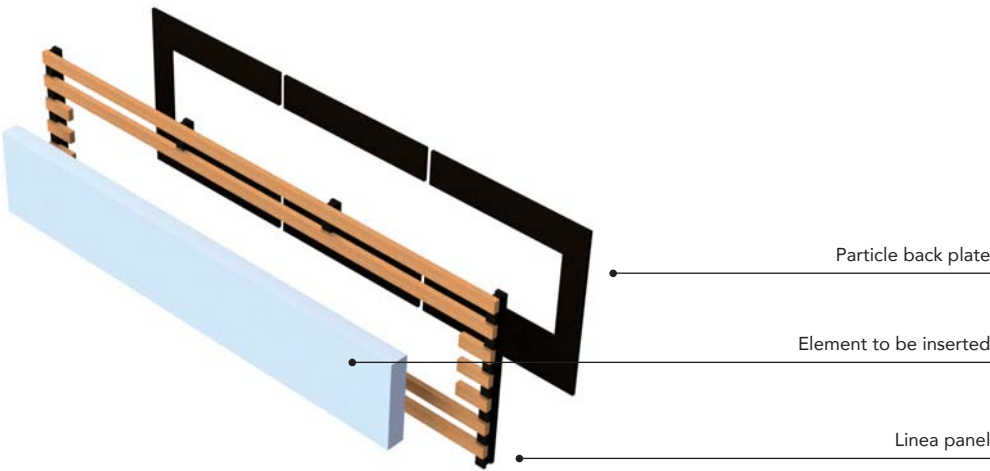




# Inserting an element

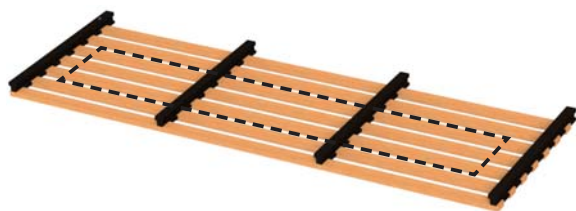


With changes to the counter-slats \_\_\_\_\_

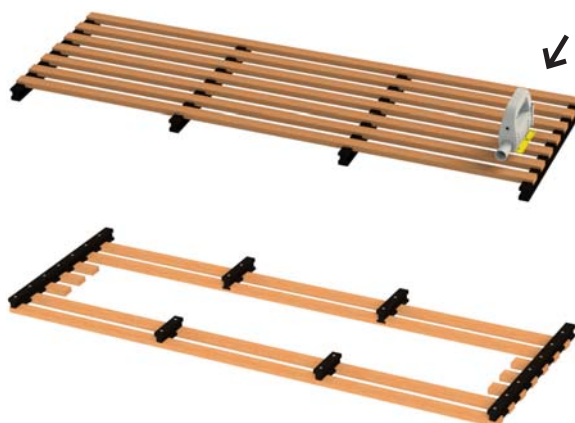




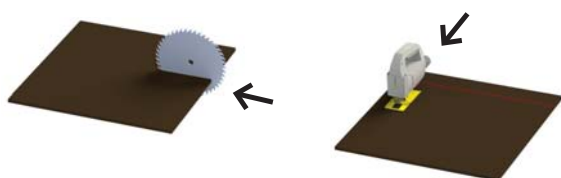
**1** Define the location of the insertion.



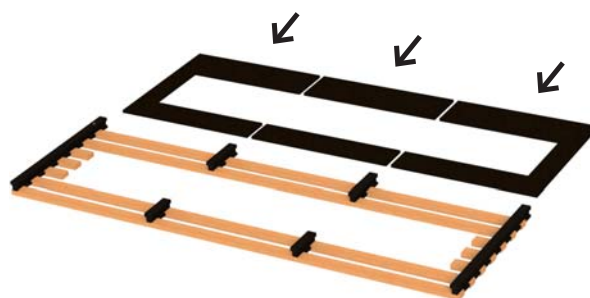
**2** Cut the panel in the defined location.



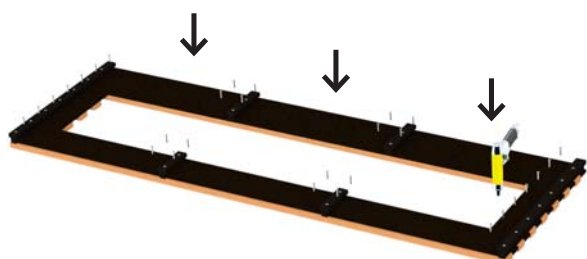
**3** Position the particle back plates.



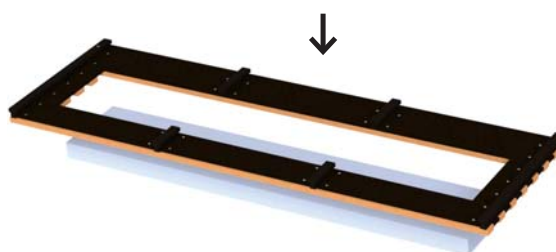
**4** Insert the particle back plates into the panel.



**5** Fix the particle back plates into the slats.



**6** Panel ready for installation







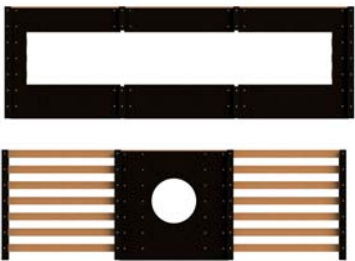


---












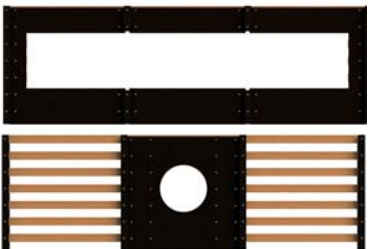
## Options and parts

---






## Options and ceiling parts

<b>Additional counter-slat</b>	The additional counter-slat provides greater flexibility when cutting panels, allowing you to reconstruct and reuse panel offcuts.	
<b>Additional slat</b>	The additional slat allows you to finish the job with profiles identical to the panels, ensuring a neat finish.	
<b>Bias cutting profile</b>	The profile allows for greater flexibility when cutting panels to perfectly adapt to the project's constraints.	
<b>Edge bracket</b>	The mounting bracket allows you to recreate the edge system on the ceiling panels. Material: 316L stainless steel.	
<b>Particle back plate</b>	The particle back plate allows you to make various insertions and perform random cutting, or can be used to seal the plenum while diffusing sound (reverberation).	
<b>Machining option with particle back plate</b>	Ask us!	
<b>Machining option with panel including particle back plate insertion</b>	Ask us!	
<b>Finishing option</b>	Finishing pot for touching up slats or counter-slats.	Varnish, wax colour In 1 litre pot

## Options and wall parts

<b>Additional counter-slat</b>	The additional counter-slat provides greater flexibility when cutting panels, allowing you to reconstruct and reuse panel offcuts, 600 mm long.	
<b>Additional slat</b>	The additional slat allows you to finish the job with profiles identical to the panels, ensuring a neat finish.	
<b>Bias cutting profile en biais</b>	The profile allows for greater flexibility when cutting panels to perfectly adapt to project constraints, 2,000 mm long.	
<b>Internal/external angle profile rentrant/sortant</b>	This profile allows you to manage the finish of wall corners, length 1,879 mm.	
<b>Extension finish profile d'extension</b>	This part allows you to finish returns (openings, etc.), length 1,879 mm. 20 x 68 mm 	
	20 x 40 mm  20 x 66 mm 	
<b>Particle back plate</b>	The particle back plate allows you to make various insertions and perform random cutting, or can be used to seal the plenum while diffusing sound (reverberation).	
<b>Machining option with particle back plate</b>	Ask us!	
<b>Machining option with panel including particle back plate insertion</b>	Ask us!	
<b>Finishing option</b>	Finishing pot for touching up slats or counter-slats.	Varnish, wax colour In 1 litre pot

## Options & Linea Swell parts

<b>Additional slat</b>	The additional slat allows you to finish the job with profiles identical to the panels, ensuring a neat finish. (1 slat, 3 assembly brackets + 12 screws, 3.5 x 20 mm).	
<b>Suspension kit*</b>	Suspension kit (2 threaded rods, 1 m, 2 lock nuts and 2 Combifix parts).	
<b>Connection kit*</b>	Kit of 10 connection sets (20 Combifix parts, 10 threaded rods, diameter 6 x 30 mm).	
<b>Assembly bracket*</b>	Kit of 10 assembly brackets + 40 screws measuring 3.5 x 20 mm.	
<b>Particle back plate</b>	The particle back plate allows you to make various insertions and perform random cutting, or can be used to seal the plenum while diffusing sound (reverberation).	
<b>Finishing option</b>	Finishing pot for touching up slats or counter-slats.	Varnish, wax colour In 1 litre pot

\*Humid and/or corrosive environment: ask us.



© Laudescher – September 2025

Design and production  
Agence Sens Design

This brochure is printed on paper that is FSC-certified  
and Cradle to Cradle Certified®.



**LAUDESCHER**

wood in genes

14 rue Marcel Laudescher  
50500 Carentan-les-Marais  
info@laudescher.com  
T +33 (0)2 33 42 09 52

**www.laudescher.com**



LAUDESCHER

wood in genes

Made in France

